**EXPLODED VIEW**

<table>
<thead>
<tr>
<th>Description</th>
<th>Qty.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1602-1 SS2 liquid end complete</strong></td>
<td>1</td>
<td>910820.0</td>
</tr>
<tr>
<td>1 backplate g1602 (blue)</td>
<td>1</td>
<td>800766.8</td>
</tr>
<tr>
<td>2 DEVELOPAN diaphragm</td>
<td>1</td>
<td>811456.3</td>
</tr>
<tr>
<td>3 dosing head body only 1602 SS</td>
<td>1</td>
<td>810685.8</td>
</tr>
<tr>
<td>4 screw M5 x 60</td>
<td>4</td>
<td>468077.3</td>
</tr>
<tr>
<td>A dis. valve g/b 1/4&quot; NPT SS2</td>
<td>1</td>
<td>809496.3</td>
</tr>
<tr>
<td>B suct. valve g/b 1/4&quot; NPT SS2</td>
<td>1</td>
<td>809497.1</td>
</tr>
</tbody>
</table>

* indicates location of spring if needed

**A**
- dis. valve g/b 1/4" NPT SS2
  - a1 dis. valve body 1/4" NPT SS
  - a2 gasket 16.8 x 12.5 x .5 Teflon
  - a3 valve insert 16.8mm SS
  - a4 valve ball 9.2mm Ceramic
  - a5 ball seat disc 16.95mm Ceramic
  - a6 guide 16.8mm SS

**B**
- suct. valve g/b 1/4" NPT SS2
  - b1 gasket 16.8 x 12.5 x .5 Teflon
  - b2 guide 16.8mm SS
  - b3 valve insert 16.8mm SS
  - b4 valve ball 9.2mm Ceramic
  - b5 ball seat disc 16.95mm Ceramic
  - b6 suct. valve body 1/2" SS

**Spare Parts Set 1602-1 SS2**
- 2 DEVELOPAN diaphragm
- a2 gasket 16.8 x 12.5 x .5 Teflon
- a4 valve ball 9.2mm Ceramic
- a5 ball seat disc 16.95mm Ceramic

#G5B1SS2-1/99NA