Operating Instructions
ProMinent® ProMix-S & C
Polymer Blending System

Please completely read through these operating instructions first! Do not discard!
The warranty shall be invalidated by damage caused by operating errors!

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INTRODUCTION

i. Overview:
The ProMix S & C “TA Series” Polymer Feeder is a skid system designed to control feed water and polymer and combine them to produce a high quality solution. The system is designed to receive liquid neat polymer while mixing it with feed water to produce and discharge a quality solution from the system.

Research in the science of polymer activation indicates that the activation energy must decrease as the polymeric chain is uncoiled to prevent rupture and hence decrease the performance of the product.

The mixing of the Polymer Feeder is accomplished mechanically with three distinct mixing zones separated by baffles. The first zone consists of a fast mixing blade that delivers high shear at the precise point of polymer injection, creating and immediate dispersion before agglomeration takes place. The second zone mixing blade induces a vortex and draws solution down through the center of the chamber from zone one and forces the solution outward to the sides and then down into zone 3. Finally, the third zone mixing blade gently agitates/blends the active polymer solution before it exits the chamber through the bottom of the discharge tube.

The ProMix Polymer Feeder can be enabled in local mode (Simple On/Off operation) or remotely via a customer supplied dry contact which will Stop/Start the ProMix S Polymer Feeder. A H-O-A manual switch on the door of the controller permits the user to select the Manual mode by turning the switch to ‘H’, the Auto mode by turning the switch to ‘A’ or Off by selecting ‘O’. Either mode can be turned on or off remotely via a customer permissive contact.

In Manual mode the H-O-A switch is placed into the ‘H’ position on the controller door of the ProMix Polymer Feeder. The neat polymer pump speed is then adjusted manually using the controller keypad to change the pump rate from 0 to 100% of the pump rated output. The user must calculate the required pump speed based upon the polymer concentration desired after manually adjusting the primary and secondary rotameters for the desired dilution water flow. The ProMix is designed for a maximum capacity of 0.5% polymer concentration.

In Auto mode the H-O-A switch is placed into the ‘A’ position on the controller door of the ProMix Polymer Feeder. This offers a remote control option. In this mode, the controller receives a remote customer supplied analog 4-20 mA signal to adjust the desired pump speed from 0 to 100% of the pump rated output. This remote 4-20 mA signal can be scaled at the controller to enhance the resolution of the pump output control and bias the pump response to the remote signal. As in the Manual mode the user must calculate the required pump speed to attain the desired dosage.

The ProMix Polymer Feeder is equipped with all the necessary components for easy installation, reliable performance and safe operation. The design incorporates an electric solenoid valve (water inlet), flow meter/switch, manually adjustable rotameters for primary and secondary dilution flow, peristaltic neat polymer pumps, microprocessor based controller, manual ball valves, pump calibration column, PVC piping and components, and polymer mixing chamber mounted on a skid to facilitate proper mixing and delivery.
ii. ProMix Systems:

*ProMix S Systems consist of the following skid models:*

Peristaltic Pump Type Blue-White (A-100NV Series):

<table>
<thead>
<tr>
<th>PART NUMBER</th>
<th>MODEL</th>
<th>PUMP TYPE</th>
<th>MAX CAPACITY</th>
</tr>
</thead>
<tbody>
<tr>
<td>7746602</td>
<td>ProMix S 60-0.24TA</td>
<td>Blue White A100NV</td>
<td>0.24 GPH</td>
</tr>
<tr>
<td>7746603</td>
<td>ProMix S 60X2-1.06TA</td>
<td>Blue White A100NV</td>
<td>1.06 GPH</td>
</tr>
<tr>
<td>7746604</td>
<td>ProMix S 180X2-1.06TA</td>
<td>Blue White A100NV</td>
<td>1.06 GPH</td>
</tr>
<tr>
<td>7746605</td>
<td>ProMix S 180X2-2.22TA</td>
<td>Blue White A100NV</td>
<td>2.22 GPH</td>
</tr>
<tr>
<td>7746606</td>
<td>ProMix S 300X2-2.22TA</td>
<td>Blue White A100NV</td>
<td>2.22 GPH</td>
</tr>
<tr>
<td>7746607</td>
<td>ProMix S 300X2-4.14TA</td>
<td>Blue White A100NV</td>
<td>4.14 GPH</td>
</tr>
</tbody>
</table>

**Refer to Appendix C for proper sizing**

Overall Skid Dimensions ................................................................. 60"H x 30"W x 24"D
Overall Weight of Skid ........................................................................................................... 150 lbs.
Power Requirements ................................................................. 120VAC, 60Hz, 1 Phase, 15 Amp
Volume of Mixing Chamber ................................................................. 2.0 Gallons
Maximum Chamber Pressure ................................................................. 150 PSIG
Normal Operating Pressure ......................................................... 50 PSIG or 65 PSIG (Depends on Pump Selected)
Recommended Running Temperature ................................................. +50°F to 100°F
Water Connection Size ................................................................. ¾" FNPT
Solution Discharge Connection Size ..................................................... ¾" FNPT
ProMinent ProMix ‘S & C’ Polymer Feeder

ProMix C Systems consist of the following skid models:

Peristaltic Pump Type Blue-White (A-100NV Series):

<table>
<thead>
<tr>
<th>PART NUMBER</th>
<th>MODEL</th>
<th>PUMP TYPE</th>
<th>MAX CAPACITY</th>
</tr>
</thead>
<tbody>
<tr>
<td>7746772</td>
<td>ProMix C 60-0.24TA</td>
<td>Blue White A100NV</td>
<td>0.24 GPH</td>
</tr>
<tr>
<td>7746773</td>
<td>ProMix C 60X2-1.06TA</td>
<td>Blue White A100NV</td>
<td>1.06 GPH</td>
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<tr>
<td>7746774</td>
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<td>Blue White A100NV</td>
<td>1.06 GPH</td>
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<tr>
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<td>ProMix C 180X2-2.22TA</td>
<td>Blue White A100NV</td>
<td>2.22 GPH</td>
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<tr>
<td>7746776</td>
<td>ProMix C 300X2-2.22TA</td>
<td>Blue White A100NV</td>
<td>2.22 GPH</td>
</tr>
<tr>
<td>7746777</td>
<td>ProMix C 300X2-4.14TA</td>
<td>Blue White A100NV</td>
<td>4.14 GPH</td>
</tr>
</tbody>
</table>

**Refer to Appendix C for proper sizing**

Overall Skid Dimensions ..................................................................42.75”H x 20”W x 22.25”D
Overall Weight of Skid .................................................................................................. 107 lbs.
Power Requirements ............................................................ 120VAC, 60Hz, 1 Phase, 15 Amp
Volume of Mixing Chamber ..................................................................................... 2.0 Gallons
Maximum Chamber Pressure .....................................................................................150 PSIG
Normal Operating Pressure ...................... 50 PSIG or 65 PSIG (Depends on Pump Selected)
Recommended Running Temperature .............................................................. +50°F to 100°F
Water Connection Size ................................................................................................¾” FNPT
Solution Discharge Connection Size ...........................................................................¾” FNPT
Polymer Pumps used on S & C Models:

<table>
<thead>
<tr>
<th>Series</th>
<th>Part Number</th>
<th>Ident Code</th>
<th>RPM Max</th>
<th>Flowrate (GPH)</th>
<th>Pressure (PSIG)</th>
</tr>
</thead>
<tbody>
<tr>
<td>A-100NV</td>
<td>7747012</td>
<td>A1N00V-1T</td>
<td>14</td>
<td>0.012</td>
<td>0.24</td>
</tr>
<tr>
<td>A-100NV</td>
<td>7747013</td>
<td>A1N30V-1T</td>
<td>60</td>
<td>0.053</td>
<td>1.06</td>
</tr>
<tr>
<td>A-100NV</td>
<td>7747014</td>
<td>A1N30V-2T</td>
<td>60</td>
<td>0.111</td>
<td>2.22</td>
</tr>
<tr>
<td>A-100NV</td>
<td>7747015</td>
<td>A1N20V-3T</td>
<td>45</td>
<td>0.207</td>
<td>4.14</td>
</tr>
</tbody>
</table>

Notes:
1. Blue White Peristaltic Pumps
2. GPH Rating pumping Water not Polymer
3. Power Requirements: 120VAC, 60Hz, Single Phase (0.35 Amp) Amps
4. Suction Lift Capabilities: 30ft. (Water)
5. Tubing: Tygothane
1.0 INSTALLATION & QUICK START GUIDE

1.1 Safety:

Utilize appropriate protective safety gear when operating or maintaining this equipment. Recommended safety gear is as follows:

Personal Protective Equipment (PPE):
- Hard Hats (Where overhead hazards exist)
- Safety Glasses with side shields
- PVC Apron
- PVC Gloves
- Safety-Toed Work Boots

1.2 Delivery & Storage Checklist:

1. Check packing list for completeness and note any missing items immediately.
2. Inspect equipment and shipping container for damages before accepting delivery. Make note of the carrier’s bill-of-lading the extent of the damage, if any, and notify the carrier.
3. Store the equipment on firm level surface in original packing container. Do not store the equipment where it may be exposed to extreme temperatures, precipitation, humidity, or dust. Avoid direct sunlight that could overheat and damage equipment.

Ambient Conditions for storage and transport:
Temperature: 14°F to 120°F
Air Humidity: ≤ 92% relative humidity, non-condensing

1.3 Installation Considerations:

- Required Polymer System Voltage
- Available Water Pressure
- Injection Point Pressure
- Number of Injection Points
- Polymer Solution Discharge: For example (Length of Piping Run and Pipe Size)
- Neat Polymer Suction: Flooded or Lift
- Type of Application / Dewatering Device
- Type of Polymer: Emulsion, Dispersion, Solution
1.4 Installation:

1. Unpack and position equipment on sturdy level surface. Fasten to prevent movement.
2. Do not install equipment in areas of extreme heat, cold, dust or humidity. Avoid areas where objects or fluids can drop from overhead.
3. Units are to be installed as close to the point of application as possible.
4. Inlet pressure is not to exceed 100 psig working pressure.
5. System pressure at the discharge is not to exceed 80% of inlet pressure.
6. Piping Internal to the System:
   - Inspect the piping for breakage. The system may have been jarred during shipping.
   - Check the tightness on all unions. Hand tighten only – no tools. Unions incorporate an o-ring seal. Ensure that the o-ring is seated properly prior to tightening.
7. Piping External to the System (Reference Appendix A for connection location):
   - Install piping so that connections properly meet system termination points. Do not “stretch” field installed piping to meet system termination points. Stressed piping will fail!
   - Piping should be at a minimum ¾” to and from the piping on the system.
   - Avoid getting dirt and debris inside the piping during installation. Plug ends of piping with rags if construction activities are underway. All debris must be flushed from piping before system start-up.
   - Connect to outlet piping ¾” FNPT from static mixer to associated customer application point.
   - Connect to make-up water inlet piping ¾” FNPT (5 GPM maximum at 100 psig maximum).
   - Connect to Neat Polymer pump inlet piping ½” FNPT.
   - Install ¾” pressure regulator and ¾” y-strainer / basket strainer on the clean make-up water line if equipment is currently not installed. (Recommended)
   - Allow provisions for draining the system piping. Skid components will require maintenance. Ensure that chemicals can be evacuated from the skid piping and components for servicing.
8. Electrical Supply Needed for the System:
   - Note: Review local Electrical Code and follow accordingly.
   - Connect incoming power to skid mounted control panel (120VAC, Single Phase, 15 Amp, 60 Hz). Ensure panel is properly grounded.
   - Check electrical connections to be sure proper voltage is supplied to the system.
   - Power the unit using a dedicated, separate breaker in the local lighting distribution panel.
   - Do not route the AC power in common conduit with variable frequency pump drives.
   - Do not put conduit entries in the top of the control panel. Resulting conduit condensation and failure to seal may damage controller circuit boards.
9. Set initial Chamber Mixer Motor Overload at approximately 2 Amps above the mixer FLA (Full Load Amps) rating and adjust as needed during startup to prevent nuisance tripping.
10. Connect Digital Remote Start Functions (note wiring termination points in Appendix B) for polymer tank level and remote start permissive. Default jumpers should remain in place for any input not available.
1.5 Quick Start Guide:

1. After the installation guidelines (Section 1.4) of the manual.
2. Open ball valve on the suction of the pump to allow chemical to flow into the system by gravity. If the application is suction lift then ensure liquid is present in pump suction.
3. Start up pumps at 100% stroke length and frequency to purge all air and prime the system. To prime the pump press and hold the PRIME button on the keypad until chemical is visible in the suction line.
4. Verify motor rotation on Mixing Chamber motor. Normal rotation is CCW.
5. Do not run the mixing chamber motor dry. Damage to the mechanical seal could occur.
6. Close the Secondary flow control valve and adjust the Primary flow control valve to obtain the flow range required. If additional dilution water is needed adjust the secondary accordingly.

7. Verify that the maximum polymer injection pump pressure is higher then the system pressure.
9. Check flow calibration and be sure pump meets or exceeds the rated flow capacity. Check flows at 100% capacity.
10. In Manual “Hand” mode the neat polymer pump speed is adjusted manually using the controller keypad to change the pump rate from 0 to 100% of the pump rated output.
11. In Auto mode the controller receives a remote customer supplied analog 4-20 mA signal to adjust the desired pump speed from 0 to 100% of the pump rated output. This remote 4-20 mA signal can be scaled at the controller to enhance the resolution of the pump output control and bias the pump response to the remote signal. A remote start permissive is also needed. If not available jumper these connections.
12. Confirm proper operation of all instrumentation. For example: Gauge, Rotometer switch, etc.
13. Input functions checked and simulated (remote start/stop, 4-20mA, etc.).
15. Test the operation of all remaining circuits.
16. Observe system to assure that nothing looks or sounds abnormal.
1.6 Servicing Guidelines:

- Disconnect electrical power to the equipment prior to servicing.
- Relieve all pressure from the unit prior to servicing.
- Close all suction and discharge valves.
- Verify dilution water is closed.
- Drain chemical/water from unit prior to disassembly.
- Maintain protective covers over all moving parts.
- Keep body parts, hair and foreign objects from contact with moving parts.
- Do not allow grease or oil to be used or stored around the feed equipment or chemicals.
- Review the Material Safety Data Sheets of the Polymer utilized and observe appropriate safety measures.
- Mineral Oil can be utilized to aid in the polymer cleaning process.

Ensure all operating & maintenance personnel are instructed regarding the contents of this manual.
2.0 CONTROLLER

2.1 Keypad Navigation

The ProMinent ProMix S Polymer Feeder uses a fixed configuration to deliver the operation required to operate the feeder. The main board is not interchangeable with other ProMinent controller hardware.

The top line of the main menu displays the current feeder state on power ON

Press **EXIT** during any main menu display & you’ll return to the top of the menu & the current feeder state.

The other main menu displays show information you’ll need to set & adjust feed rate and to verify flowswitch, 4-20mA in & out...

**UP & DOWN** to view options or to EDIT numbers

Move **RIGHT** to select next field when EDITing

**ENTER** to select an option & to execute EDITing

**EXIT** to escape option, info display or EDITing

**EXIT** goes to top of **Main Menu**
2.2 Main Menu

This is the power ON, top of the menu display. Press **EXIT** at any display to return here.
Displays the Polymer feed rate 0-100% and the current state of the feeder. See 1.6 for complete state table.

Displays the Polymer Pump feed rate 0-100% and the controlling 4-20mA current level,

Press **ENTER @ Polymer Pump** to view-adjust the Manual Setpoint & Calibrate the 4-20mA controlling the pump.

**Mixer ON** time resets to zero every time the Mixer turns OFF.
Press **ENTER** during Auto RUN or Manual RUN to turn OFF the Polymer Pump and flush the mixer.

The Remote Setpoint 4-20mA current loop controls the Polymer Pump in Auto RUN mode. Press **ENTER** to calibrate.

**Flowswitch ON** time resets to zero every time the Flowswitch turns OFF. After 24 hours displays >1Day.

The Remote Start contacts must be closed for the polymer feeder to run. **Remote Start** time resets to zero every time the contact set opens.

We're now back at the top of the main menu.

Sidebar:
Press **ENTER** at Polymer to view and adjust feeder Fill, Flush & Wait-for-Flow timing.

Press **ENTER & UP** at Polymer to view feeder Diagnostics. Refer to 4.2 for Diagnostic displays.

Press **ENTER & UP** at Polymer Pump to view-modify the pump maximum SPM. Applicable only for feeders NOT using a 4-20mA, current loop controlled pump.
2.3 Adjust Setpoint

Press **ENTER** @ **Polymer Pump**
to view or adjust the **Manual Setpoint**.

**Manual Setpoint** may be adjusted at any time
in Auto or Manual mode.

The present **Manual Setpoint** is **25.0%**.
Press **ENTER** to adjust.

Key **RIGHT** to move the cursor & **UP** or **DOWN** to change the digit.
Key **EXIT** to abandon or **ENTER** to execute.

Displays new, adjusted **Manual Setpoint**.
Press **EXIT** to return to main menu.

If the Auto-Manual switch is in the Manual position, any adjustment takes effect immediately, modifying the 4-20mA output.

---

**Sidebar:**

**Manual Setpoint** only controls the polymer pump when the Auto-Manual switch is @ Manual.

If the **Manual Setpoint** is @ **25%** and the Auto-Manual switch is @ Manual, the 4-20mA current output loop will be at 8mA (4mA + 0.25 x 16mA = 8mA).
2.4 Modify Timing

Press **ENTER @ Polymer** to view or adjust the feeder timing.

**View Timing**

- **Polymer 38.6%**
- **Auto RUN**

**Fill Time** may be adjusted to any time from 1 to 60 seconds. Press **ENTER** to adjust.

- **Fill Time**
  - 30 Seconds
  - 60 Seconds

**Flush Time** may be adjusted to any time from 1 to 120 seconds. Press **ENTER** to adjust.

- **Flush Time**
  - 60 Seconds

**Wait for Flow** may be adjusted to any time from 1 to 30 seconds. Press **ENTER** to adjust.

- **Wait for Flow**
  - 5 Seconds

**Diagnostics** displays the input current loop power voltage. Press **ENTER** to view diagnostic data set. Refer to 4.2 for detail.

- **Diagnostics**
  - 23.9 VDC

**Sidebar:**

**Fill Time:** Water inlet solenoid open, ON. Mixer and Polymer Pump both OFF. Factory default = 30 seconds.

**Flush Time:** Water inlet solenoid open, ON and Mixer ON. Polymer Pump OFF. Factory default = 60 seconds.

**Wait for Flow:** Water inlet solenoid open, ON. Mixer and Polymer Pump both OFF. Factory default = 5 seconds.

The 4-20mA current loop control input may be powered by the site control system or by the ProMix S 24VDC power supply.
2.4 Modify Timing (continued)

Press **ENTER @ Polymer** to view or adjust the **Fill Time**, **Flush time** or **Wait for Flow** time.

All three times are adjusted in the same way. In this example we’ll press **ENTER @ Fill Time**.

Key **RIGHT** to move the cursor & **UP** or **DOWN** to change the digit. Key **EXIT** to abandon or **ENTER** to execute.

Displays new, adjusted **Fill Time**. Press **EXIT** to return to main menu.

If you **ENTER** a time less than 1 second, the **Fill Time** will be set to 1 second.

If you **ENTER** a time greater than 60 seconds, the **Fill Time** will be set to 60 seconds.

**Sidebar:**

**Fill Time:** Minimum = 1 second, Maximum = 60 seconds.
Factory default = 30 seconds.

**Flush Time:** Minimum = 1 second, Maximum = 120 seconds.
Factory default = 60 seconds.

**Wait for Flow:** Minimum = 1 second, Maximum = 30 seconds.
Factory default = 5 seconds.
2.5 Flush Mixer

Press ENTER @ Mixer
When the Mixer ON time display is alternating with the Flush on ENTER display.

The polymer feed pump will turn OFF.
The Mixer & water inlet solenoid will remain ON while the alternating Mixer display counts down the flush period.

At the end of the Flush period the ProMix S will return to the Auto RUN or Manual RUN state unless the user:
1. Sets the Auto-Manual-OFF switch to OFF.
2. Shuts off the feeder inlet water.

Sidebar:
Flush Time: Minimum = 1 second, Maximum = 120 seconds.
Factory default = 60 seconds.
# 2.6 Status Message Summary

<table>
<thead>
<tr>
<th>LCD Displays</th>
<th>Feeder State</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lin&lt;4mA, Fault</td>
<td>Manual-Off-Auto switch at Auto and 4-20mA input less than 4 mA. Exits on 4-20mA &gt;= 4 mA or Manual-Off-Auto = Off or Manual</td>
</tr>
<tr>
<td>Flow Check</td>
<td>Waits user set seconds for Flowswitch contact set closed after Filling Mixer. Exits on flowswitch closed or Manual-Off-Auto = Off</td>
</tr>
<tr>
<td>No Water STOP</td>
<td>Exits on flowswitch closed or Manual-Off-Auto = Off</td>
</tr>
<tr>
<td>Filling Mixer</td>
<td>Inlet Solenoid ON &amp; Mixer OFF. Waits user set seconds to fill mixer. Exits on Manual-Off-Auto = Off</td>
</tr>
<tr>
<td>No Ext.Run STOP</td>
<td>Polymer Pump, Mixer and Solenoid OFF. Exits on Remote Start contacts closed or Manual-Off-Auto = Off</td>
</tr>
<tr>
<td>Flushing Mixer</td>
<td>Solenoid &amp; Mixer ON. Polymer pump OFF. Exits on flush time expired or No flow or Manual-Off-Auto = Off</td>
</tr>
<tr>
<td>Flush Fail STOP</td>
<td>No Flow measured while flushing. Exits on flush time expired or flow measured or Manual-Off-Auto = Off</td>
</tr>
<tr>
<td>Auto RUN</td>
<td>Polymer pump @ 4-20mA input controlled setpoint. Exits on no flow, control&lt;0%, flush, Remote Start open, or Manual-Off-Auto = Off or Manual</td>
</tr>
<tr>
<td>Manual RUN</td>
<td>Polymer pump @ user setpoint. Exits on no flow, flush, Remote Start open or Manual-Off-Auto = Auto or Off.</td>
</tr>
<tr>
<td>Flushed, Stopped</td>
<td>Flush ends. Polymer Pump, Mixer and Solenoid OFF Any key press restarts.</td>
</tr>
</tbody>
</table>

**Sidebar:**

**Flow Check:** The flowswitch measures dilution water flow into the mixer chamber.

**Filling Mixer:** The mixer chamber is filled once after every power ON. If you drain the mixer, switch the power OFF then ON to re-fill the mixer chamber.
ProMinent ProMix ‘S & C’ Polymer Feeder

2.7 Calibrate 4-20mA Input

Press ENTER @ 4-20 mA Input to calibrate the 4-20mA current loop input from the site’s control system.

4-20 mA Input may be calibrated at any time in Auto or Manual mode.

The present 4-20 mA Input is 38.7%. Press ENTER to calibrate.

Key RIGHT to move the cursor & UP or DOWN to change the digit. Key EXIT to abandon or ENTER to execute.

Displays new, adjusted Remote Setpoint. Press EXIT to return to main menu.

If the Auto-Manual switch is in the Auto position, any adjustment takes effect immediately and modifies both the 4-20mA output and the flashing green frequency output.

Sidebar:
‘Calibrate lin’ matches the % display on the polymer feeder with the remote operator’s % display.

The underlying 4-20mA level is of less importance than having both of the % displays (the feeder’s & the remote operator’s) match because the Polymer feed pump operates from OFF at 0% to maximum ON at 100%.

It’s simpler to calibrate on a % instead of calibrating on a current and making a non-intuitive 4-20mA loop to 0-100% conversion. So you don’t need to know that a 32.4% feed corresponds to a current loop @ 9.18 mA.

The factory default scales the 4-20 mA input for 4mA = 0% Pump to 20 mA = 100% Pump. See Section 2.2 if your site’s 4-20 mA input is not scaled 4-20 mA = 0 to 100%.
ProMinent ProMix ‘S & C’ Polymer Feeder

2.8 Scale the 4-20mA Input

Press ENTER @ 4-20 mA Input to navigate the input current loop sub-menu

See the previous page for calibrating the 4-20 mA input loop

Press DOWN to view the present 4 mA pump feed percentage. The factory default is as displayed. When the 4-20 mA input is at 4.0 mA the pump will be OFF.

Press DOWN to view the present 20 mA pump feed percentage. The factory default is as displayed. When the 4-20 mA input is at 20.0 mA the pump will be 100%.

Press DOWN to view the response when the input current loop is less than 4.0 mA. The factory default is as displayed. When the 4-20 mA input is less than 4.0 mA the pump will be OFF.

Press ENTER at any of the four sub-menu displays to modify the present setting. Press EXIT to leave unchanged.

4-20mA input sub Menu

<table>
<thead>
<tr>
<th>4-20mA Input</th>
<th>38% 10.1mA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calibrate Iin</td>
<td>38.7%</td>
</tr>
<tr>
<td>Scale Iin @4mA</td>
<td>4.0mA = 0%</td>
</tr>
<tr>
<td>Scale Iin @20mA</td>
<td>20.0mA = 100%</td>
</tr>
<tr>
<td>Iin Fail State Pump OFF</td>
<td></td>
</tr>
</tbody>
</table>

Sidebar:

Calibration of the 4-20 mA input ensures that the measured value of the 4-20 mA Input is displayed as the correct mA level.

Scaling the 4-20 mA input is required when you do not want 4-20 mA to correspond to a 0-100% polymer feed rate.

Selecting a different response than Pump OFF on loss of the 4-20 mA input allows for a wider range of site operational configurations & control loop reliability.
2.8 Scale the 4-20mA Input (continued)

Press ENTER @ 4-20mA Input to calibrate the 4-20mA current loop input from the site’s control system.

Press UP or DOWN to the Scale lin@20mA display & then press ENTER.

Press RIGHT to move the underline cursor & UP or DOWN to modify the value at the cursor. Press EXIT to leave the present setting unchanged.

You can modify either or both of the mA level and the resulting pump feed %.
Press ENTER when finished editing.

Displays new, adjusted Scale lin@20mA Press EXIT to return to main menu.

Scale lin@4mA is modified in the same way.

Sidebar:
There’s a lot of flexibility in the 4-20 mA input scaling & the corresponding pump speed but most users will leave 4mA=0% and adjust the mA @ 100% to allow 0-100% pump operation over a narrower range of 4-20 mA input.

For example, if you wish 0-15% of the 4-20 mA input to control the pump from 0-100%
Edit Scale lin@20mA for 6.4mA = 100%
& leave Scale lin@4mA unchanged at 4.0mA = 0%

Setting the mA level below 4.0mA will set the mA level to 4.0mA
Setting the mA level above 21.0mA will set the mA level to 21mA

Setting the % above 100% will set the % to 100%. The % level cannot be set below 0%.
Refer to Appendix A for notes on 4-20mA Input scaling.

If you set % span to zero in error, the pump will turn OFF.
Note that you could make the current loop response reverse acting so that an increasing loop current will cause a decreasing pump %.
ProMix Series ‘S & C’ Polymer Feeder

2.9 Response on Loss of 4-20 mA Input

Press ENTER at 4-20Ma input.

Press UP or DOWN to lin Fail State.
Displays the factory default.
Pump OFF when 4-20mA Input less than 4mA.
Press ENTER to select a different response.

Press DOWN to select a user set pump speed on less than 4 mA.
Displays the factory default of 10%.
Press ENTER to select response & modify value.

Press DOWN and ENTER to run the pump at the last input Value greater than 4.0mA when the measured current loop value falls below 4.0mA.

If you pressed ENTER @ Pump @ 10%
You will be able to modify the 10% value.

Press RIGHT to move the underline cursor & UP or DOWN to modify the value at the cursor.

Press EXIT to leave unchanged or ENTER To set the new value.

Sidebar:
The feeder defines a failed 4-20mA input @ -1% which is nominally 3.85mA.
(4.0mA – 0.01 x 16.0mA = 3.84mA)

3.85mA allows 4.0mA, a valid pump control signal some headroom prior to a fault response.
ProMix Series_S & C Use

Manual  22

ProMinent ProMix ‘S & C’ Polymer Feeder

2.10 Calibrate 4-20mA Output

Press ENTER & DOWN @ Polymer Pump to calibrate the 4-20mA current loop output that controls the pump feed rate

The present Polymer Pump control is 38.0%
But the on-pump display is @ 39.5%
Press ENTER to calibrate.

Key RIGHT to move the cursor & UP or DOWN to change the digit.
Key EXIT to abandon or ENTER to execute.

The ProMix S reduces the pump 4-20mA current so that the on-pump display will measure 38.0%.
Press EXIT to return to main menu.

Any adjustment takes effect immediately and modifies both the 4-20mA output and the flashing green frequency output.

Sidebar:
‘Calibrate Iout’ matches the % display on the polymer feeder with the polymer feed pump’s % display (not all pump types display %, some display mA)

Note: 50% will not display 12mA after calibration. It will display the mA required for the pump to display 50% which could be 11mA to 13mA Refer to 4.3 for 4-20mA reset.
Correction >10% blocked, displays “Advice >10% Adj.Error”. Press EXIT to clear.

Modifying Zero, <4%
At less than 4% the 4-20mA zero is modified to correct loop offset.
Example: Pump shows 0% and the ProMix S displays 1.5%.

Modifying Span, >6%
At more than 6% the 4-20mA span is modified to correct loop gain.
Example: Pump shows 52% and the ProMix S displays 50%
2.11 Adjust Pump

Press ENTER & UP @ Polymer Pump to view or modify the maximum pump stroke rate. Ignore this page if you are controlling the pump using the feeder 4-20mA current output.

The present Polymer Pump is rated @ 240 SPM
Press ENTER to modify.

Key RIGHT to move the cursor & UP or DOWN to change the digit. Key EXIT to abandon or ENTER to execute.

Displays new, adjusted Polymer Pump maximum strokes-per-minute. Press EXIT to return to main menu.

Any pump speed adjustment takes effect immediately, modifying the flashing green frequency output rate.

Sidebar:
The above only applies to custom ProMix S & C systems equipped with optional diaphragm metering pumps utilizing frequency (pulsing) control.

Feeders using frequency controlled pumps can intentionally limit the pump polymer feed rate at the 100% manual and auto setpoints by reducing the pump maximum SPM.

No effect on 4-20mA controlled Pumps
Changing the pump maximum SPM has no effect on the 4-20mA current loop output.
2.12 Keypad Menu Overview

- **Polymer 38.6% Auto RUN**
  - **Polymer Pump** ON 38% 10 mA
  - **Mixer** ON 49.1 Mins
  - **Remote Setpoint** 38% 10 mA
  - **Remote Start** ON 1.36 hrs
  - **Flowswitch** ON 3.45 hrs
  - **Calibrate I in** 36.2%
  - **Adjust Pump** 200 spm
  - **Mixer** ON 49.1 Mins
  - **Mixer Flush 26 sec

- **Manual Setpoint 2.5%**
  - **Calibrate Iout** 0.0%
  - **Edit & Enter 5 seconds

- **Fill Time 30 seconds**
  - **Flush Time 60 seconds**
  - **Wait for Flow 5 seconds**
  - **Diagnostics 23.9 vdc**
  - **Serial Number**
    - 24 v External 24.3 vdc
    - Firmware Ver. 41410
    - Watchdog resets
    - Power OFF ONs 7
    - P R W M S
    - Pump ON Days hrs
    - Powered Days hrs
    - Reset Iin & Iout ENTER resets
    - Advice 4-20 mA Reset

- **Edit & Enter 30 seconds
  - Edit & Enter 60 seconds
  - Edit & Enter 5 seconds
  - Edit & Enter 60 seconds
  - Edit & Enter 5 seconds
  - Serial Number
2.13 4-20mA & Frequency Controls

The flashing green **Pump** LED on the lower, left top of the ProMix S circuit board flashes at the pulse feed rate.
The pulse feed rate is locked to the 4-20mA output level so any user activity that modifies or calibrates the 4-20mA output, alters the pulse feed rate.
0% defaults to 4.0mA and zero SPM.
100% defaults to 20mA and the maximum pump SPM.
The correspondence between 4-20mA input current & SPM may be changed by adjusting the 4-20mA input scaling.

2.14 Troubleshooting Guide

Adjustment and bypass fixes to operational problems.

<table>
<thead>
<tr>
<th>LCD Display</th>
<th>Operational Problem</th>
</tr>
</thead>
<tbody>
<tr>
<td>No Control STOP</td>
<td>Switch the Manual-Off-Auto to Manual while you figure out the problem with the 4-20mA current loop connected to <strong>mA In</strong> input terminals ‘I+’ &amp; Ground ¯ terminal. If the ProMix S <strong>mA In 24V</strong> is powering the loop, view <strong>Polymer / Diagnostic</strong> to ensure &gt;23VDC</td>
</tr>
</tbody>
</table>
| No Water STOP   | **Flowswitch OK?**
If a flowswitch – differential pressure switch problem, jumper controller **Interlock** input terminal ‘FS’ to the adjacent Ground symbol ¯ terminal while you resolve.
**Solenoid OK?**
Verify that the solenoid has been actuated during the Filling Mixer and Flow Check states by cracking a downstream union.
Verify 120VAC between **AC Power** terminal ‘S’olenoid & Neutrals terminals during the Filling Mixer and Flow Check states.
**Fuse Fails?**
If no AC solenoid power, verify solenoid wiring & coil not shorted & replace the solenoid fuse.
It’s the brown 2.5A fuse in the white socket above the Neutrals terminals. [www.digikey.com](http://www.digikey.com) Part# 7500413
Note that power to the mixer motor start relay coil shares the 2.5A solenoid fuse. |
| No Ext.Run STOP | If a Remote Start contact set problem, jumper controller **Interlock** input terminal ‘RC’ to the adjacent Ground symbol ¯ terminal.                                                                                   |
| Flush Fail STOP | This state occurs if flow lost during flushing. After flush time expires, goes to **No Water STOP**                                                                                                           |
| Offline STOP    | If the Auto-Manual-OFF switch is not in the OFF position then there is either a lose connection @ the door mounted switch terminals or the red 3 wire connector below the keypad ribbon connector has been disconnected. |
2.15 Diagnostic Display

Press ENTER & UP @ Polymer for Diagnostics.

When initially programmed, the ProMix S serial number 1st letter is set to ‘U’. Manufacturing sets the 1st letter to ‘P’.

**Firmware Ver:** is the software issue date. In this example 4/06/10.

An increasing number of **Watchdog Resets** indicates that the software is halting, typically as a result of an external electrical fault. Disconnect the Interlock RC inputs first, followed by the mA In I+ & common inputs next.

If the feeder runs continuously or the RC input is used to STOP the feeder, there should be a low number of **Power OFF-ONs**. An unexplained, high number usually indicates accidental shutdown or AC power wiring problems.

Relay ON/OFF display in the same order as wired and labeled on the ProMix S circuit board. **Polymer enable**, **Running**, **Water Loss**, **Mixer**, **Solenoid**. **P, R & W** are dry NO contacts, **M & S** are NO hot, 120VAC.

This is the elapsed time on the **Polymer enable** contact set & therefore tracks the time spent in the **Auto RUN & Manual RUN** states. It’s saved to flash every hour so if powered OFF before an hour of ON time, ON time is lost.

This is the elapsed ProMix S AC powered time & meant to be compared to the previous **Pump ON** time. It’s saved to flash every hour so if powered OFF before an hour of ON time, ON time is lost.

The 4-20mA current input is locked to the 4-20mA current output when Auto selected. Both can be calibrated & occasionally mis-calibrated. Press ENTER to return to the factory defaults & a known state.
**ProMinent ProMix ‘S & C’ Polymer Feeder**

### 2.16 Blue White A-100NV Pump

**Cabling 4-20mA Input**
- **BLUE** to mA IN, I+
- **BLACK** to mA IN, Ground

Blue White 4-20mA has a 250 ohm loop resistance.

4mA is nominally 600mV & 12mA nominally 1750mV at ProMix S terminals. (Noted for users with mA measuring problems)
# ProMixSeries_S & C Use

## 3.0 SPARE PARTS & PREVENTIVE MAINTENANCE

### 3.1 BLUE WHITE A-100NV Pump Spare Parts

<table>
<thead>
<tr>
<th>P/N</th>
<th>Manuf P/N</th>
<th>Description</th>
<th>For Unit(s) / Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>7747080</td>
<td>A-002N-1T</td>
<td>Tygothane Tube Assy</td>
<td>7747012, 7747013</td>
</tr>
<tr>
<td>7747081</td>
<td>A-002N-2T</td>
<td>Tygothane Tube Assy</td>
<td>7747014</td>
</tr>
<tr>
<td>7747082</td>
<td>A-002N-3T</td>
<td>Tygothane Tube Assy</td>
<td>7747015</td>
</tr>
<tr>
<td>7747083</td>
<td>71000-350</td>
<td>Roller Assembly</td>
<td>7747012, 7747013, 7747014, 7747015</td>
</tr>
<tr>
<td>7747084</td>
<td>C-330-6</td>
<td>Tube Nuts</td>
<td>2 per pump</td>
</tr>
</tbody>
</table>

### 3.2 PVC Mixing Chamber Spare Parts

<table>
<thead>
<tr>
<th>P/N</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>7746474</td>
<td>Seal, Mech, Shaft, 1/2&quot;, ProMix-U</td>
</tr>
<tr>
<td>7746471</td>
<td>Injection Valve Assembly, ProMix-U</td>
</tr>
<tr>
<td>7746470</td>
<td>O-Ring, Injection Valve, Viton, ProMix-U</td>
</tr>
<tr>
<td>7746516</td>
<td>O-Ring, Chamber, Viton, ProMix-S</td>
</tr>
</tbody>
</table>

### 3.3 Piping Components Spare Parts

<table>
<thead>
<tr>
<th>P/N</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>7741084</td>
<td>0-100PSI, Gauge, SS, 2-1/2, Bottom MTD</td>
</tr>
<tr>
<td>7741089</td>
<td>0-60PSI, Gauge, SS, 2-1/2, Bottom MTD</td>
</tr>
<tr>
<td>7037009</td>
<td>Tubing PVC 3/8&quot; X 1/2&quot; (Calibration Column)</td>
</tr>
<tr>
<td>7741514</td>
<td>3/8&quot; OD Natural PE Tubing</td>
</tr>
<tr>
<td>7744577</td>
<td>JACO 10-6-4-K-PG 3/8&quot; Male Adapter (Pump Connection)</td>
</tr>
<tr>
<td>7744813</td>
<td>JACO 10-6-8-K-PG 3/8&quot; Male Adapter (Injection Valve Connection)</td>
</tr>
</tbody>
</table>

### 3.4 Control Panel Spare Parts

<table>
<thead>
<tr>
<th>P/N</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>7746665</td>
<td>C3C Overload 1.8-2.8 Amps Adjustable</td>
</tr>
<tr>
<td>7746403</td>
<td>C3C 3 POS NEMA Selector Switch</td>
</tr>
<tr>
<td>7746222</td>
<td>CBI UL 489 Circuit Breaker 15 Amp</td>
</tr>
<tr>
<td>7500413</td>
<td>Littlefuse 2.5A 250V for Circuit Board</td>
</tr>
</tbody>
</table>
## 3.5 Maintenance and Lubrication Schedule

### MAINTENANCE

<table>
<thead>
<tr>
<th>Description / Task</th>
<th>Remarks</th>
<th>Frequency</th>
</tr>
</thead>
<tbody>
<tr>
<td>Visual inspection of unit</td>
<td></td>
<td>Weekly</td>
</tr>
<tr>
<td>Check dosing line fittings and valves for tightness</td>
<td></td>
<td>Every 3 Months (Approx 30% continuous operation.)</td>
</tr>
<tr>
<td>Verify equipment is operating properly</td>
<td>No leaks in the piping or at the “weep hole” or abnormal noises</td>
<td>Weekly</td>
</tr>
<tr>
<td>Check the electrical connections for integrity</td>
<td></td>
<td>Quarterly</td>
</tr>
<tr>
<td>Check process tubing for wear or cuts</td>
<td></td>
<td>Weekly</td>
</tr>
<tr>
<td>Check Mixing Chamber Motor amperage.</td>
<td></td>
<td>Monthly</td>
</tr>
<tr>
<td>Check fan cover for obstruction or Dirt</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check pump tubing for wear or cuts</td>
<td></td>
<td>Weekly</td>
</tr>
<tr>
<td>Short Term - Flushing of Piping &amp; Chamber</td>
<td>24 Hour Shut Down</td>
<td>Run 60 Second Flush</td>
</tr>
<tr>
<td>Long Term – Flushing of Piping &amp; Chamber</td>
<td>24 Hour + or if large amount of polymer is dosed into chamber w/o water running</td>
<td>Run Water until piping is visibly clear in static mixer</td>
</tr>
</tbody>
</table>

### LUBRICATION

<table>
<thead>
<tr>
<th>Description / Task</th>
<th>Lubrication</th>
<th>Frequency</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mixing Chamber Motor 1/8 Hp - Standard Bearings</td>
<td>Ball Bearing Grease</td>
<td>5,000 Hours of Service per Year or every three years</td>
</tr>
</tbody>
</table>
ProMinent ProMix ‘S & C’ Polymer Feeder

APPENDIX A- TA Series Bill of Material
Mechanical & Electrical List

General Mechanical Layout – ProMix S
# Prominent ProMix ‘S & C’ Polymer Feeder

## Promix S (Ta Series) Bill of Material

<table>
<thead>
<tr>
<th>Item</th>
<th>Part Description</th>
<th>Part</th>
<th>7747048</th>
<th>7747049</th>
<th>7747050</th>
<th>7747051</th>
<th>7747052</th>
<th>7747053</th>
</tr>
</thead>
<tbody>
<tr>
<td>10</td>
<td>PUMP, 0.24 GPH, BLUE WHITE A1N00V-1T</td>
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<td></td>
<td></td>
<td>X</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>PUMP, 1.06 GPH, BLUE WHITE A1N30V-1T</td>
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<td></td>
<td>X</td>
<td>X</td>
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<tr>
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<td>PUMP, 2.22 GPH, BLUE WHITE A1N30V-2T</td>
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<tr>
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<tr>
<td>20</td>
<td>CONTROL PANEL</td>
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<td></td>
<td></td>
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<tr>
<td>30</td>
<td>Promix S mixing chamber</td>
<td>7746589</td>
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<td></td>
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<tr>
<td>40</td>
<td>SOLENOID VALVE, 3/4&quot;, FNPT, BRASS</td>
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<td>CHECK VALVE, 3/4&quot;, FNPT, BRASS</td>
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<td>GLOBE VALVE, 1/2&quot;, FNPT, PVC/EPDM</td>
<td>7740561</td>
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<td>FLOW METER, 3 GPM, 1/2&quot;, FNPT, PVC, W/SWITCH</td>
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<td></td>
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<tr>
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<td>FLOW METER, 5 GPM, 3/4&quot;, FNPT, PVC, W/SWITCH</td>
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<td>FLOW METER, 1 GPM, 1/2&quot;, FNPT, PVC</td>
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<td>90</td>
<td>CHECK VALVE, 1/2&quot;, FNPT, BRASS</td>
<td>7746611</td>
<td>X X X X X X X</td>
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<td></td>
<td></td>
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<td></td>
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<tr>
<td>100</td>
<td>PRESSURE GAUGE, 316 SST, 0-100PSI</td>
<td>7741084</td>
<td>X X X X X X X</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>110</td>
<td>UNION, 3/4&quot;, SOCKET, PVC/VITON, SCH. 80</td>
<td>7744555</td>
<td>X X X X X X X</td>
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<tr>
<td>120</td>
<td>UNION, 3/4&quot;, FNPT, PVC/VITON, SCH. 80</td>
<td>7744556</td>
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<tr>
<td>130</td>
<td>STATIC MIXER, 3/4&quot;, MNPT, CLEAR PVC, SCH. 40, 6 ELE</td>
<td>7746301</td>
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<td>LAB COCK, 1/4&quot;, FNPT, PVC/VITON</td>
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<td>150</td>
<td>BALL VALVE, 1/2&quot;, PVC/VITON, SCH. 80, TYPE 21</td>
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<tr>
<td>160</td>
<td>UNION, 1/2&quot;, SOCKET, PVC/VITON, SCH. 80</td>
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<tr>
<td>170</td>
<td>CALIBRATION COLUMN, PVC, 250mL</td>
<td>7500138</td>
<td>X X X X X</td>
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<td></td>
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<tr>
<td></td>
<td>CALIBRATION COLUMN, PVC, 500mL</td>
<td>7500139</td>
<td>X X X X X</td>
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<tr>
<td>180</td>
<td>MALE CONNECTOR, 3/8&quot; O.D. TUBING X 1/4&quot; MNPT, PVDF</td>
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ProMixSeries_S & C User 0111 31
ProMinent ProMix ‘S & C’ Polymer Feeder

General Mechanical Layout – ProMix C

PROMIX C CONTROL A
# Prominent ProMix ‘S & C’ Polymer Feeder

## Prominent ProMix ‘S & C’ Polymer Feeder Bill of Material

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ProMinent ProMix ‘S & C’ Polymer Feeder

P/N: 7746589 Mixing Chamber Components
ProMinent ProMix 'S & C' Polymer Feeder
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ProMinent ProMix ‘S & C’ Polymer Feeder

P/N: 7746568 Control Panel “A Controls”
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APPENDIX B – Control Panel “A Controls”

B.1 Controller Board Layout

The controller consists of one circuit board.

It includes a 2 line x 16 character LCD display and a microcontroller module.

All field terminations are to be landed on terminals as per Appendix Section B.2.
B.2 Controller Wiring (TA Series) PIN: 7746568 w/ Blue White Pump
Reference Supplement Drawing 7746568-300 for further wiring details
B.3 4-20 mA Input Scaling

- **Feeding More Polymer when the 4-20mA Input Current Decreases:**
  If you set Scale lin @ 4mA to 4mA = 100% and Scale lin @20mA to 20mA = 0%, the feeder will accommodate a logically inverted controlling 4-20mA current loop. However the default lin Fail State is polymer pump OFF at 3.85mA. If a current signal <4.0mA does not represent a control loop fault at your site, you may wish to set the lin Fail State to Pump @ 100%.

- **Non-Zero % at 4.0mA & 100% @ <20mA:**
  To verify a non-standard 4-20mA input scaling, Set Scale lin @4mA to 4mA = 20% and Scale lin @ 20mA to 12mA= 100%.
  For a controlling current loop is at each of the following values:
  Greater than 12mA = 100% pump speed
  4.0mA =20% pump speed
  12 to 4mA = (100%-20%) x (mA-4)/(12-4)) + 20%
  Example: At 10.4mA control current:  (-90% x (10.5 - 4)/8) + 20% = 31% pump speed

- **Correct Pump Response buy more Complex than needed:**
  If you also logically invert the 4-20mA pump response it may get confusing for you to verify the pump response to the 4-20mA input.
  If you set Scale lin @4mA to 6mA = 100% and Scale lin @ 20mA to 16mA= 10%
  16 to 6mA = (10%-100%) x (mA – 16)/6-16)) + 10%
  Example: At 13.6mA control current:  (-90% x (10.5 - 4)/8) + 20% = 31% pump speed

  Few users will need to re-scale more than one of the current or percentage parameters. Many users will not have to re-scale the 4-20mA input; 4-20mA will be 0-100% pump speed.

- **Dual Logical Inversion:**
  Be careful how you set the scaling currents and percentages. The effect is not always obvious.
  If you set Scale lin @4mA to 20mA = 100% and Scale lin @ 20mA to 4mA= 0% You’ve logically inverted both the control current and the pump response – you are then back to factory default span & control response
  This is not a fault but could be confusing to other users

- **Keying Error Response:**
  Be aware not to accidentally set both the 4mA and 20mA scaling to the same values!
  For example if you set Scale lin @ 4mA to 10mA = 100% and Scale lin @ 20mA to 10mA= 0%, the feeder forces a 0.1mA difference
  If you set Scale lin @4mA to 4mA = 50% and Scale lin @ 20mA to 20mA= 50%, the feeder forces a 1% difference.

  **Correct any keying error prior to operating the ProMix S**
The ProMix S/C H-O-A switch on the controller door enables the user to select either Manual or Auto operation. In ‘H’ or Manual, the polymer pump speed is selectable from 0-100% by using the controller keypad. In ‘A’ or Auto, the polymer pump speed is controlled proportionally by a remote 4-20 mA signal representing 0-100% pump speed. It is assumed the pump stroke length is maintained at 100%.

The desired polymer dosage must be considered prior to selecting the ProMix S/C model and pump speed. Typically the user will know how much polymer is required. This information is from jar tests or from prior experience. Otherwise the dosage can be derived from an initial manual calculation which must be adjusted based upon actual operation.

Below are typical guidelines to estimate polymer feed dosage:

1. For a Clarifier / Filter application:

   A = MGD Plant Flow
   B = ppm active polymer
   C = desired solution concentration (%)

   \[(A \times B) / 24 = \text{GPH active polymer}\]

   \[\text{GPH active polymer} / C = \text{Required dilution range}\]

2. For a Sludge Dewatering application:

   User must have the following information to estimate GPH neat polymer:

   A = GPM sludge
   B = % solids (concentration)
   C = lbs polymer per dry ton
   D = percent active polymer
   E = desired solution concentration (%)

   \[((A \times 8.34) \times B) / 2000 = \text{Tons/Hr dry sludge}\]

   \[\left(\frac{(\text{Tons/Hr dry sludge} \times C)}{8.34}\right) / D / E = \text{Required dilution range}\]

The polymer concentration from the ProMix S/C Polymer feeder is based upon the neat polymer pump rate divided by the total water flow through the primary and secondary rotameters. For example, if the neat polymer feed rate is 1.5 gph and the flow through the primary rotameter is 15 gpm and the flow through the secondary rotameter is 10 gpm then the polymer concentration is:

\[\left(\frac{1.5 \text{ gph}}{60}\right) / (15 \text{ gpm} + 10 \text{ gpm}) = 0.001 = 0.1\%\]

Further post dilution is possible with equipment by others.
APPENDIX D – Reference Documents

Mechanical General Arrangement Drawings – ProMix S:
- 7747048-200 PROMIX-S_60-0.24TA Skid System
- 7747049-200 PROMIX-S_60X2-1.06TA Skid System
- 7747050-200 PROMIX-S_180X2-1.06TA Skid System
- 7747051-200 PROMIX-S_180X2-2.22TA Skid System
- 7747052-200 PROMIX-S_300X2-2.22TA Skid System
- 7747053-200 PROMIX-S_300X2-4.14TA Skid System

Mechanical General Arrangement Drawings – ProMix C:
- 7747054-200 PROMIX-S_60-0.24TA Skid System
- 7747055-200 PROMIX-C_60X2-1.06TA Skid System
- 7747056-200 PROMIX-C_180X2-1.06TA Skid System
- 7747057-200 PROMIX-C_180X2-2.22TA Skid System
- 7747058-200 PROMIX-C_300X2-2.22TA Skid System
- 7747059-200 PROMIX-C_300X2-4.14TA Skid System

Electrical Schematic Drawings:
- 7746568-300 PROMIX-S Peristaltic "A" Control Panel

Pump Manuals:
- 80000-381_A100NV Blue White Pump - Operating Manual

Instructional Manuals:
- 7746471-400 Injection Valve Cleaning Instructions
- 7746589-400 Mixing Chamber Mechanical Seal Replacement

Catalog Component Cut Sheets:
- 7747048-701 PROMIX-S_60-0.24TA Skid System
- 7747049-701 PROMIX-S_60X2-1.06TA Skid System
- 7747050-701 PROMIX-S_180X2-1.06TA Skid System
- 7747051-701 PROMIX-S_180X2-2.22TA Skid System
- 7747052-701 PROMIX-S_300X2-2.22TA Skid System
- 7747053-701 PROMIX-S_300X2-4.14TA Skid System
- 7747054-701 PROMIX-C_60X2-1.06TA Skid System
- 7747055-701 PROMIX-C_180X2-1.06TA Skid System
- 7747056-701 PROMIX-C_180X2-2.22TA Skid System
- 7747057-701 PROMIX-C_300X2-2.22TA Skid System
- 7747058-701 PROMIX-C_300X2-4.14TA Skid System
- 7747059-701 PROMIX-C_300X2-4.14TA Skid System
- 7746568-701 PROMIX-S Peristaltic "A" Control Panel

(Provided upon request)

**Documents noted in this section are not in this manual**