1. Mount equipment on hard flat level surface. Stainless steel or FRP angle may be used to fasten skids down.

2. Do not install equipment in areas of extreme heat, cold, dust or humidity. Avoid areas where objects or fluids can drop from overhead.

3. Install piping so connections properly meet skid termination points. Do not “stretch” field installed piping to meet skid termination points. Stressed plastic piping will fail!

4. Check the tightness on all unions. Hand tighten only - no tools. Unions incorporate an o-ring seal. Ensure that the o-ring is seated properly before tightening.

5. Check the piping for breakage. The skid may have been jarred during shipping.

6. Allow provisions for draining the system piping. Skid components will require maintenance. Ensure that chemicals can be evacuated from skid piping and components.

7. Do not down-size piping to or from system. Piping should be at least equal in diameter to piping on skid and one or two sizes larger for long runs.

8. Install suction line strainer if one was not included with your packaged system

9. Avoid getting dirt in piping during installation. Plug ends of piping with rags if construction activities are underway. All debris must be flushed from piping before system start-up.

10. Check electrical connections to be sure proper voltage is supplied to unit.

Please call if you have questions.