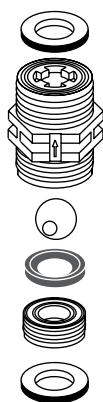
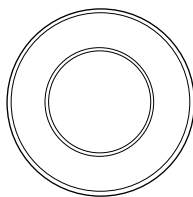


Motor Pump Spare Parts

Sigma 1, 2, & 3



Valve
Complete



Complete liquid ends include pump head, valves, mounting screws, diaphragm and backplate. Clamping nuts and inserts are not included with complete liquid ends, complete valves or spare parts kits. Spare parts kits include:

PVT Liquid ends

- 1 Diaphragm
- 1 Suction valve
- 1 Discharge valve
- 2 Valve balls
- 1 Set of o-rings

SST Liquid ends

- 1 Diaphragm
- 2 Valve balls
- 1 Set of o-rings, complete (sleeve rings, ball seat rings)

Material Code	Liquid End Complete	Spare Parts Kit	Valve Complete	Diaphragm
12017, 12035, 10050 with Liquid end FM 50				
PVT	1010560	1010541	1002267	1010279
SST	1010561	1010555	QTY = 4	1010279
SST*		1010554		1010279
10022, 10044, 07065 with Liquid end FM 65				
PVT	1010562	1010542	1002267	1010282
SST	1010563	1010557	809459	1010282
SST*		1010556		1010282
07042, 04084, 04120 with Liquid end FM 120				
PVT	1010565	1010543	792517	1010285
SST	1010566	1010559	809404	1010285
SST*		1010558		1010285
12050 with Liquid end FM 130				
PVT	792755	740324	792517	792495
SST	792761	740328	809404	792495
SST*		740326		
12090, 12130 with Liquid end FM 130				
PVT	7792755	740324	792517	792495
SST	792761	740328	809404	792495
SST*		740326		
07120, 07220 with Liquid end FM 350				
PVT	792756	740325	740615	792496
SST	792762	740329	803708	792496
SST*		740327		
04350 with Liquid end FM 350				
PVT	7792756	740325	740615	792496
SST	792762	740329	803708	792496
SST*		740327		
120145, 120190, 120270, with Liquid end FM 330 - DN 25				
PVT	1005298	1005308	740615	1004604
SST	1005300	1005312	803708	1004604
SST*		1005310		1004604
070410, 070580, 040830, with Liquid end FM 1000 - DN 32				
PVT	1005297	1005309	1002806	1002835
SST	1005299	1005313	1002811	1002835
SST*		1005311		1002835

Liquid End Version		Material Code	Complete Liquid End	Spare Parts Kit	Valve Suction (Spare valves only)	Complete Discharge	Packing set
Sigma HK							
08	(For pump versions 32002, 23004, & 10006)	S	1000584	1001572	803792	803793	1000565
12.5	(For pump versions 14006, 10011, & 05016)	S	910420	910470	803792	803793	485401
25	(For pump versions 07012, 04522, & 02534)	S	910421	910471	803792	803793	485402
50	(For pump versions 04022, 02541, & 01264)	S	910422	910472	803794	803795	485403