

---

# INSTRUCTION MANUAL

---

## DulcoFlex Peristaltic Pumps: DFB16 & 19C

This manual forms an integral part of the pump and must accompany it until its demolition. The peristaltic pump is a machine destined to work in industrial areas and as such the instruction manual must form part of the legislative dispositions and the applicable technical standards and does not substitute any installation standard or eventual additional standard.

### GENERAL SAFETY WARNING

Pumps are machines that due to their functioning under pressure and moving parts can present dangers.

- Improper use
- Removing the protections and/or disconnecting the protection device
- The lack of inspections and maintenance

**CAN CAUSE SERIOUS DAMAGE OR INJURY**

The person in charge of safety should therefore guarantee that

- The pump is transported, installed, put in service, used, maintained and repaired by qualified personnel who should therefore possess:

- Specific training and sufficient experience.
- Knowledge of the technical standards and applicable laws.
- Knowledge of the general national and local safety standards and also of installation.

Any work carried out on the electrical part of the pump should be authorised by the person responsible for safety. Given that the pump is destined to form part of an installation, it is the responsibility of whoever supervises the installation to guarantee absolute safety, adopting the necessary measures of additional protection.

---

## INDEX

---

Cover	01
Index	02
Identification record of equipment	03
Transport, storage and elevation	04
General safety standards	05
Installation	07
Roller pressure adjustment	07
Work conditions	08
Performance curves	09
Checks before starting up the machine	10
Maintenance	10
Reposition of the hose – dismantling	11
Reposition of the hose – mounting	11
Problems, causes and solutions	12
Diagram of components parts	13
Spare parts code	14
Certificate of approval	16
Guarantee	17

---

## IDENTIFICATION RECORD OF EQUIPMENT

---

MANUFACTURER:

IMPORTER / SUPPLIER:

MODEL OF PUMP:

SERIAL NUMBER:

DRIVER MARK:

DRIVER POWER / SPEED:

REDUCER MARK & MODEL:

REDUCTION RATIO:

FIXED SPEED GEAR REDUCER:

GEAR REDUCER+MECH. VARIATOR:

GEAR REDUCER WITH ELECTRONIC INVERTER:

WORK SPEED:

MAXIMUM SPEED:

MINIMUM SPEED:

WORKING MANOMETRIC PRESSURE:

MAXIMUM DESIGN PRESSURE: 116 PSI

HOSE MATERIAL:

CONNECTIONS MATERIAL:

---

## TRANSPORT and STORAGE

## TRANSPORT

- The pump is protected by a cardboard packaging.
- The packaging materials are recyclable.
- During transportation, the pump can be in a resting position (the hose is not compressed)

## STORAGE

- The pump should be in a resting position (The hose should not be compressed).
- Avoid areas open to inclement weather or excessive humidity.
- For storage periods of longer than 60 days, protect the coupling surfaces (clDFBs, reducers, motors) with adequate anti-oxidant products.
- Pipe spares should be stored in a dry place away from direct light.

---

## GENERAL SAFETY STANDARDS



WARNING!

- The instructions of this manual, whose inobservance is determined as a failure to meet safety standards, are identified by this symbol

- The instructions of this manual, whose inobservance compromises electrical safety.

- The instructions of this manual, whose inobservance compromises the correct working of the pump, are identified with this symbol.



Do not start the pump without first having installed the front cover.



For any manipulation of the equipment, it is necessary to make certain that the pump is stopped and the electricity supply disconnected.



Changing the hose should be done with the pump stopped.

WARNING!

Do not exceed the nominal pressure, speed or temperature of the pump, or use the pump for applications other than that originally planned without first consulting the manufacturer.

WARNING!

Cleaning the pipe, including the hose, should be done with fluids compatible with the mentioned drive pump and at its maximum temperature

recommended.

**WARNING!**

Do not start the pump without it being properly secured to the floor.

Do not carry out any maintenance operations or dismantle the pump without first making sure that the pipes are not under pressure and are empty or isolated.



The start system of the motor should be provided with a direction inverter, stop-go button and emergency stop button (together with the pump), in such a way that the pump can be manipulated with total safety.



In the case of the hose becoming stuck during extraction or fitting it is necessary to reverse the direction of the pump, lubricate, and then repeat the operation.



The DulcoFlex pump is a positive displacement pump and therefore susceptible to a closed valve (dead headed) condition. Installing a pressure relief valve on the discharge piping can help prevent damage caused by a “dead headed” condition.



Check the turning direction of the pump, as it is reversible it could generate pressure in the suction and compromise the safety of the installation. The circulation of the fluid should be in the same direction as the turning direction of the pump as seen from the inspection plate situated on the front cover.



Since hose/tube life is so unpredictable, it may be necessary to equip the pump with a moisture sensing device that can shut the pump down in the event of a hose/tube failure.

**WARNING!**

For C.I.P. type cleaning process, it's necessary to check with the manufacturer the correct installation of the pump ( it's necessary to use a special installation), and also the compatibility of the cleaning products with the peristaltic hose.

## INSTALLATION

- Installation should normally be made in a well-ventilated area away from heat sources. If it is necessary to place the pump outside it should be provided with a cover to protect it from sunlight and inclement weather.

- The positioning of the pump should allow easy access for all kinds of maintenance operations.

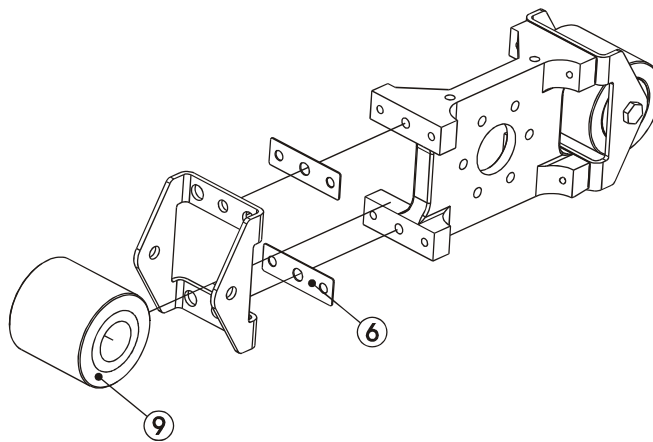
**Suction.** The pump should be as near as possible to the supply of liquid so that the suction pipe is as short and straight as possible. The suction pipe should be perfectly airtight and made of suitable material so that it does not collapse due to the internal drop in vacuum. The minimum diameter should be similar to that of the tubular element. With viscous fluids a larger diameter is recommendable. (Consult manufacturer or distributor). The pump has automatic suction and does not need an inlet valve. The pump is reversible, and so the suction connection can be either one of the two. (Normally the one which adapts itself physically better to the installation would be chosen). It is recommendable to use a flexible connection between the piping and the collars of the pump in order to avoid the transmission of vibration to the piping.

**Impulsion.** To reduce power being absorbed, use the straightest and shortest piping possible. The diameter should be the same as the nominal diameter of the pump, excepting precise calculations of load losses. With viscous fluids a larger diameter is needed. (Consult the manufacturer or distributor). Connecting the fixed piping to the pump with a length of flexible pipe facilitates maintenance and avoids vibrations and loads on the pump. Fix the piping firmly. The impulsion is slightly pulsatory: To avoid such effect, it is advisable to install adequate pulsation dampeners. (See accessories.)

## ROLLER PRESSURE ADJUSTMENT

The peristaltic pump, includes a shims (Figure 6 ), that are used to adjust the exact pressing distance of the roller ( figure 9 ).

The shims are installed from factory to work at the work conditions indicated ( in function of the speed and the work pressure), and following the next tables:



DFB16C / Rubber hoses ( Number of shims of 0.5 mm. )

rpm	0-19	20-39	40-59	60-79	80-99
PSI					
7.25	1	1	1	1	1
29	1	1	1	1	1
58	2	1	1	1	1
87	2	2	2		
116	3	3			

DFB16C / Norprene tube ( Number of shims of 0.5 mm. )

rpm	0-19	20-39	40-59	60-79	80-99
PSI					
7.25	9	9	9	9	9
29	9	9	9	9	9

DFB19C ( Number of shims of 0.5 mm. )

rpm	0-19	20-39	40-59	60-79	80-99
PSI					
7.25	5	5	5	5	5
29	5	5	5	5	5

## WORK CONDITIONS

There are a limits of temperatures and pressures, in function of the hose selected. Those limits are the next:

MATERIAL	MINIMUM TEMP (°F)	MAXIMUM TEMP (°F)	MIN AMBIENT (°F)	MAX. PRESS. (PSI)
NR	-4	176	-40	116
NBR	14	176	-40	116
EPDM	14	176	-40	116
NR-A	14	176	-40	116
NBR-A	14	176	-40	116
NORPRENE	-40	248	-40	29
TYGON	14	158	-40	29

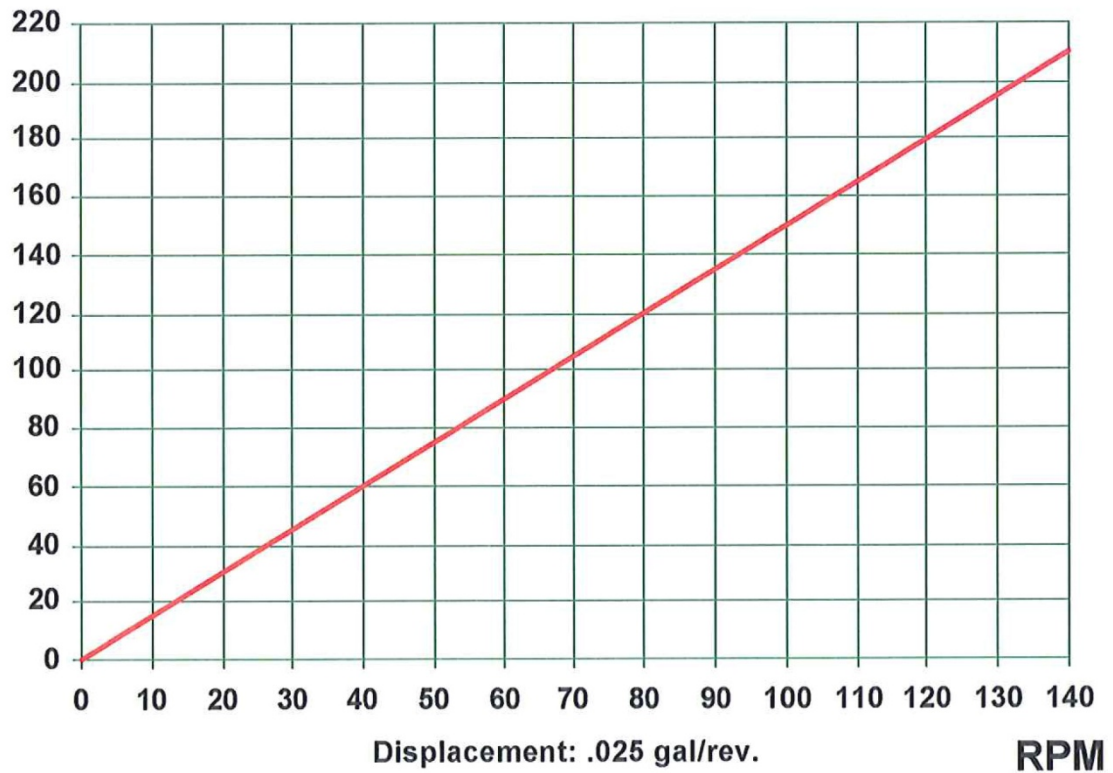


## PERFORMANCE CURVES

## DFB16C

GPH

## DFBa16 Performance Curve



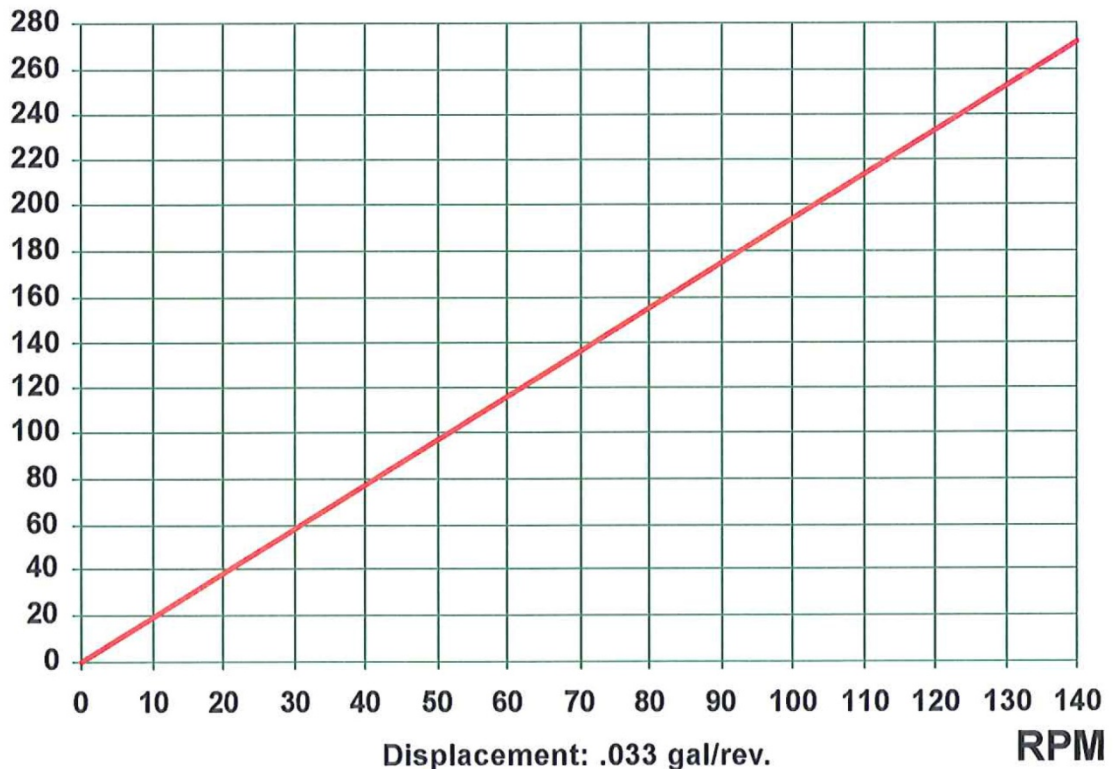
Maximum Pressure for Continuous Duty	
RPM	PSI
35	116
55	58
85	29

HP Required at Max. RPM	
RPM	HP
20	0.25
46	0.33
140	0.5

## DFB19C

GPH

## DFBa19 Performance Curve



HP Required at Max. RPM	
RPM	HP
20	0.25
46	0.33
140	0.5

## CHECKS BEFORE SWITCHING ON THE PUMP

Check that the pumping equipment has not suffered any damage during transportation or storage, any damage should be notified to the supplier immediately.

Check that the network voltage is suitable for the motor.

Make sure that the hose is suitable for the fluid to be pumped and that it will not be chemically affected, check also that the temperature of the fluid does not exceed that recommended.

If the roller supports are in a resting position, then the pump has come from storage or transportation; now is the moment to change the position to working position. **Do not switch on the pump without the front cover being correctly installed.**

**Rotor.** Check that the rollers shafts are correctly installed

**Lubrication.** Check that the drive pump and the inner of the rollers are correctly greased. The specially formulated grease can be obtained from the authorised distributor.

Check that the protectors of the moving parts are correctly assembled.

Check that the thermal protector corresponds with that of the values on the plate on the motor.

Check that the direction of rotation is the desired one. (rotation test).

Check that the optional electrical components are connected to the control panel and test that they function correctly.

In cases of doubt of the valuation of discharge pressure (e.g. high viscosity), mount a pressure gauge on the discharge.

Check in predicted working conditions that the values of flow, pressure and absorbed power of the motor correspond to the project.

---

## MAINTENANCE

---

Any work carried out on the pump must be done when the pump is stationary and disconnected from the electricity supply.

### Lubrication

Check that the rollers and the hose are correctly greased. Check it every 200 hours of work. Add lubricant as necessary.

Check that the lubricant level in the gear reducer is correct, and carry out periodic changes of lubricant according to the maintenance manual.

---

## REPOSITIONING OF HOSE - DISMANTLING

---

- First, all valves must be closed to prevent losses of the product.
- Disconnect the suction and discharge pipes.
- Dismantling of the suction/discharge connections. Change the position of the roller supports to resting position. Remove the tube to be replaced and separate the connections from both pipe ends.

---

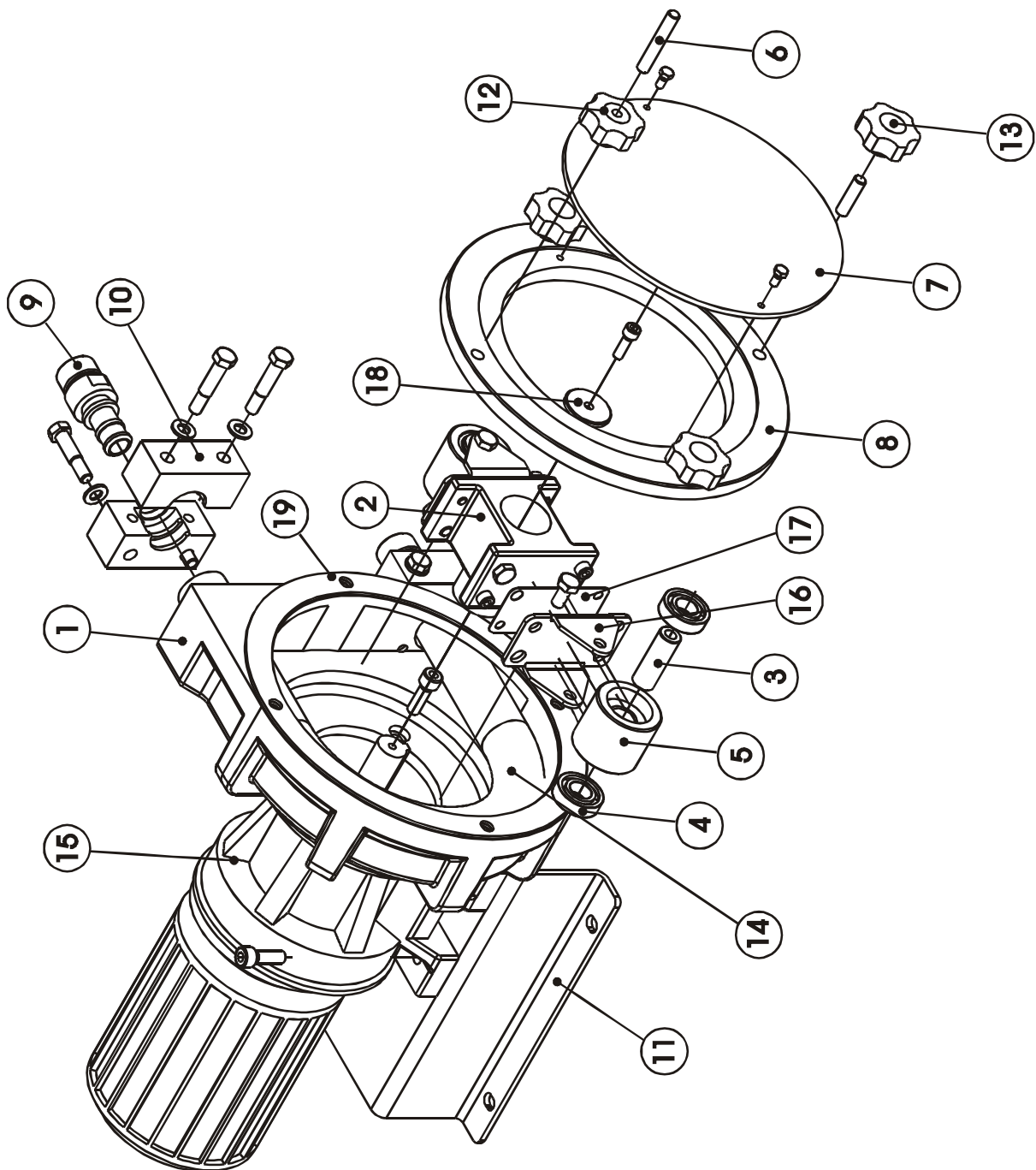
## REPOSITIONING OF HOSE - MOUNTING

---

- Clean the internal surfaces of the pump body. Lubricate the internal faces of the body of the pump where there could be friction with the hose. To carry out this operation correctly it is necessary to remove the front cover.
- Inspect the rollers, checking that there is no damage to the pressure surface. If the machine is being set up for the first time, see paragraph Rotor in the section CHECKS BEFORE SWITCHING ON THE PUMP.
- Insert the connections in each hose end.
- Install the hose in the pump body, lubricating with grease the hose and the inner of the rollers.
- Mount the tightening collars that fasten the hose and its connections to the pump body.
- Change the roller supports to working position.
- Fit the front cover.
- Connect suction/discharge pipes.

## PROBLEMS, CAUSES AND SOLUTIONS

PROBLEM	POSSIBLE CAUSE	SOLUCIÓN
<b>Elevated temperature</b>	Hose with no lubricant Elevated temperature of product Poor or bad suction conditions  Excessive pipe tightening  Excessive pumping speed	Use original lubricant Reduce pumping temperature Check there are no obstructions Recalculate sections and lengths Check rollers shaft mounting  Reduce velocity of pump
<b>Reduction of capacity/pressure</b>	Suction or impulsion valve closed. Hose insufficiently compressed  Rupture of the hose (the product leaks to the casing) Partial obstruction of suction piping Insufficient product amount in suction reservoir Insufficient diameter of suction piping Excessive length of suction pipe High viscosity of product  Entry of air via the suction connections High pulsation on suction	Open valves Check rollers shaft mounting  Replace drive hose Clean piping Fill or stop Increase section length/reduce pump speed Shorten suction piping Reduce viscosity Increase section length of piping Confirm that the pump is suitable  Tighten connections and accessories Install pulsation dampener to discharge Reconsider application (speed etc.)
<b>Vibrations in pump and piping</b>	The piping is not correctly fixed together Excessive pumping speed  Insufficient diameter of piping Bedplate of pump loose Elevated pulsation of pump	Check all piping connections Reduce the speed of the pump  Increase pipe diameter Fix the bedplate firmly Install pulsation dampener to discharge
<b>Short life of the hose</b>	Chemical attack  High speed of pump High pumping temperature High working pressure  Abnormal elevation of temperature Unsuitable lubricant Insufficient quantity of grease Cavitation of the pump	Confirm compatibility of the hose with the pumped fluid and the cleaning fluid Reduce speed of pump Reduce temperature of product Reduce speed of pump Increase section diameter of piping Check rollers shaft mounting Use original lubricant Top up lubricant Adjust suction conditions
<b>Stretching of the hose inside the pump</b>	Insufficient grease High suction pressures (>3 Bar) Hose full of sediment Brackets insufficiently tightened	Top up lubricant Reduce suction pressure Clean hose Retighten brackets
<b>The pump does not start</b>	Insufficient starter power Insufficient power from frequency convertor    Blockage in the pump	Increase starter power Increase power Check that the voltage is adequate Do not drop below a frequency of 10Hz (confirm this point with the distributor) The starting up will occur at at least 10Hz. Check there are no obstructions in the pipe



DFB16C					
ITEM	DESCRIPTION	Q	CODE		MATERIAL
1	Pump casing	1	101.02.01		
2	Rotor	1	101.02.03		
3	Roller shaft	2	101.01.04		
4	Roller ball bearings	4	101.01.36		
5	Roller D45	2	105.01.07		
6	Long stud	1	102.00.07		
	Short stud	3	102.00.14		
7	Plastic cover	1	101.00.12		
8	Metallic cover	1	101.00.11		
9	connection INOX-BSP	2	101.00.13		
	conexión PP-BSP	2	101.00.14		
	Connection PVDF-BSP	2	101.00.15		
	Connection INOX-NPT	2	101.00.16		
	Connection PP-NPT	2	101.00.17		
	Connection PVDF-NPT	2	101.00.18		
	Connection DIN	2	101.00.19		
	Connection SMS	2	101.00.20		
	Connection TRI-CLDFB	2	101.00.21		
10	Press flange standard	2	101.00.22		
	Press flange thermoplastic hose	2	101.00.23		
11	Base plate	1	101.00.24		
	Base plate S.S.	1	101.00.25		
12	Pommel	1	102.00.25		
13	Pommel blind	3	102.00.26		
14	Hose NR	1	101.00.26		
	Hose NBR	1	101.00.27		
	Hose NBR-A	1	101.00.32		
	Hose EPDM	1	101.00.28		
	Hose Norprene	1	101.00.30		
	Hose NR-A	1	101.00.31		
	Hose HYPALON	1	101.00.33		
	Hose TYGON	1	101.00.29		
15	Driver	1			
16	Roller Support	2	101.02.34		
17	Shim		101.02.35		
18	Rotor washer	1	101.02.13		
19	Cover gasket	1	101.02.40		

DFB19C					
ITEM	DESCRIPTION	Q	CODE		MATERIAL
1	Pump casing	1	101.02.01		
2	Rotor	1	101.02.03		
3	Roller shaft	2	101.01.04		
4	Roller ball bearings	4	101.01.36		
5	Roller D45	2	105.01.07		
6	Long stud	1	102.00.07		
	Short stud	3	102.00.14		
7	Plastic cover	1	101.00.12		
8	Metallic cover	1	101.00.11		
9	connection INOX-BSP	2	105.00.13		
	connection PP-BSP	2	105.00.14		
	Connection PVDF-BSP	2	105.00.15		
	Connection INOX-NPT	2	105.00.16		
	Connection PP-NPT	2	105.00.17		
	Connection PVDF-NPT	2	105.00.18		
	Connection DIN	2	105.00.19		
	Connection SMS	2	105.00.20		
	Connection TRI-CLDFB	2	105.00.21		
10	Press flange standard	2	101.00.22		
11	Base plate	1	101.00.24		
	Base plate S.S.	1	101.00.25		
12	Pommel	1	102.00.25		
13	Pommel blind	3	102.00.26		
14	Hose NORPRENE	1	105.00.27		
	Hose TYGON	1	105.00.26		
15	Driver	1			
16	Roller Support	2	101.02.34		
17	Shim		101.02.35		
18	Rotor washer	1	101.02.13		
19	Cover gasket	1	101.02.40		



---

## DECLARATION OF CONFORMITY

---

**The company:**

Declares under its own sole responsibility that the next industrial peristaltic pump:

**Model:**

**Serial number:**

☐ **CE DECLARATION OF CONFORMITY (Ann. II.A, 98/37/CE)**

The pump is conform to the safety requirements according to the 98/37/CE norms and amendments.

☐ **MANUFACTURER DECLARATION ( Ann. II.B, 98/37/CE )**

The pump cannot be operated before the machine in which is assembled the pump, will be declared in conformity with the safety requirements according to the 98/37/CE norms and amendments.

☐ **FOOD PRODUCTS-CONTACT SUITABILITY DECLARATION**

The pump is made with materials suitable to come in contact with food grade product according to the 89/109/EEC norms and amendments.

**on:**

The technical Director.

---

## GUARANTEE

---

- The contractor shall obtain from the manufacturer its warranty that the equipment shall be warranted for a period of one (1) year from the date of start-up or 18 months from signed delivery acknowledgement, whichever comes first, to be free from defects in materials and workmanship. This guarantee does not include the hose or lubricant as these are elements that have normal function wear, irrespective of their duration.
- This guarantee is valid as long as the equipment functions within the parameters indicated in the technical information card supplied with every pump or on subsequent changes authorised.
- This guarantee includes materials and work but not the transportation of materials to or from our warehouses, being necessary to do so arising from the necessities of the client, the corresponding costs of displacement and expenses will be charged.