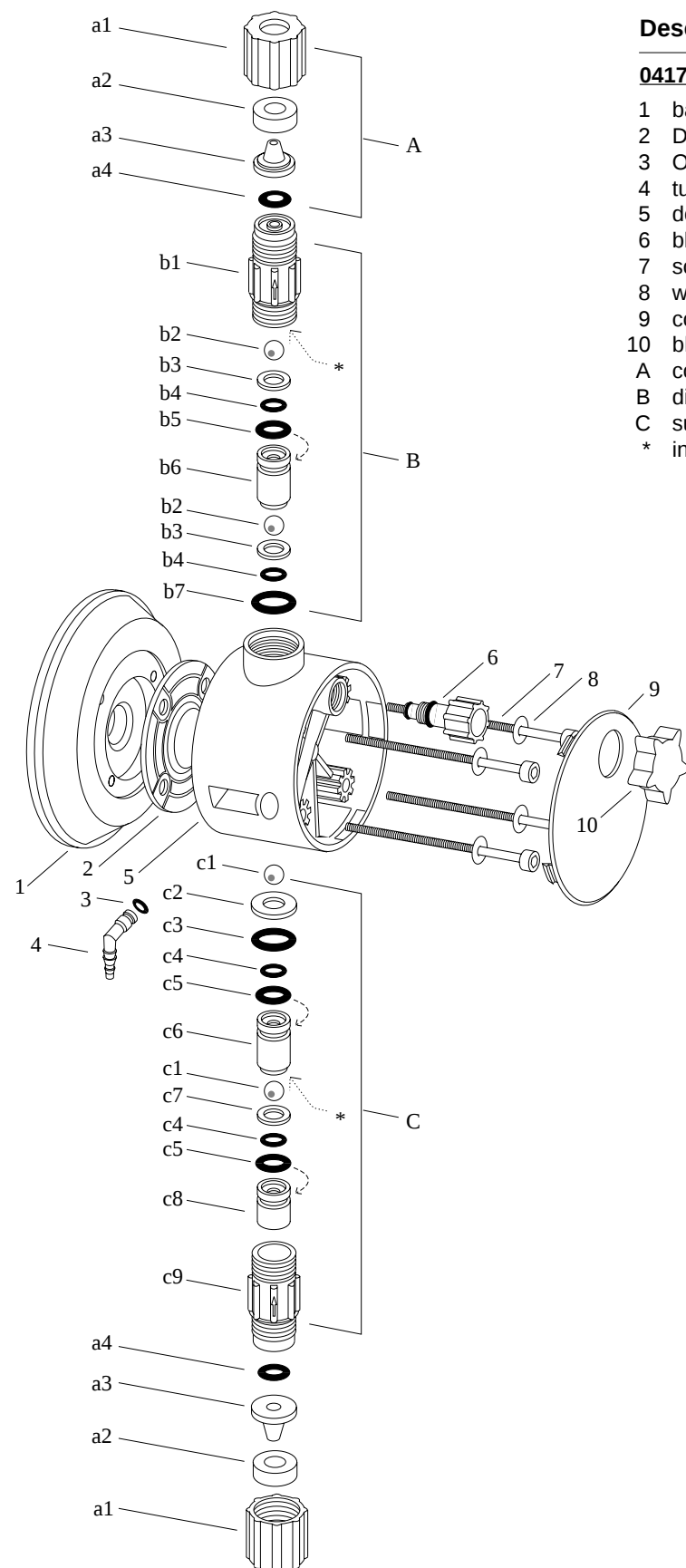


EXPLODED VIEW



Description

Qty. Part No.

0417-1 PP1 liquid end complete

	1	910828.3
1	backplate g0417 (blue)	1 800769.2
2	DEVELOPAN diaphragm	1 811459.7
3	O-ring 3.68 x 1.78 EPDM	1 480403.5
4	tube nozzle bypass PP	1 800613.2
5	dosing head body only 0417 PP	1 800668.6
6	bleed valve complete EPDM	1 809490.6
7	screw M5 x 60	4 468077.3
8	washer	4 462228.8
9	cover plate with print PP	1 800673.6
10	bleed valve knob PP	1 800832.8
A	connector set 1/2" PP1	1 817155.5
B	discharge valve g/b 1/2" PP1	1 809438.5
C	suction valve g/b 1/2" PP1	1 809439.3
* indicates location of spring if needed		

A connector set 1/2" PP1

	1	817155.5
a1	union nut M20 x 1.5 PP	2 800608.2
a2	clamp ring 1/2" PP	2 800619.9
a3	tube nozzle 3/8" PP	2 800627.2
a4	O-ring 9 x 2.5 EPDM	2 791495.5

B discharge valve g/b 1/2" PP1

	1	809438.5
b1	dis. valve body g/b 1/2" PP	1 800670.2
b2	valve ball 9.2mm Ceramic	2 404281.8
b3	ball seat disc PP	2 140754.3
b4	O-ring 7.65 x 1.78 EPDM	2 480408.4
b5	O-ring 8.3 x 2.4 EPDM	1 480409.2
b6	valve insert 9.2 x 23 PP	1 800623.1
b7	O-ring 13 x 2.5 EPDM	1 480417.5

C suction valve g/b 1/2" PP1

	1	809439.3
c1	valve ball 9.2mm Ceramic	2 404281.8
c2	ball seat disc (suction) PP	1 811533.9
c3	O-ring 13 x 2.5 EPDM	1 480417.5
c4	O-ring 7.65 x 1.78 EPDM	2 480408.4
c5	O-ring 8.3 x 2.4 EPDM	2 480409.2
c6	valve insert 9.2 x 23 PP	1 800623.1
c7	ball seat disc PP	1 140754.3
c8	valve insert 13 x 18 PP	1 800621.5
c9	suct. valve body g/b PP	1 800671.0

Spare Parts Set 0417-1 PP1

	1	910976.0
A	connector set 1/2" PP1	1 817155.5
B	dis. valve g/b 1/2" PP1	1 809438.5
C	suction valve g/b 1/2" PP1	1 809439.3
2	DEVELOPAN diaphragm	1 811459.7
c1	valve ball 9.2mm Ceramic	2 404281.8
c2	ball seat disc (suction) PP	1 811533.9
c3	O-ring 13 x 2.5 EPDM	2 480417.5
c4	O-ring 7.65 x 1.78 EPDM	4 480408.4
c5	O-ring 8.3 x 2.4 EPDM	3 480409.2
c7	ball seat disc PP	3 140754.3

#G5B7PP1-1/97NA