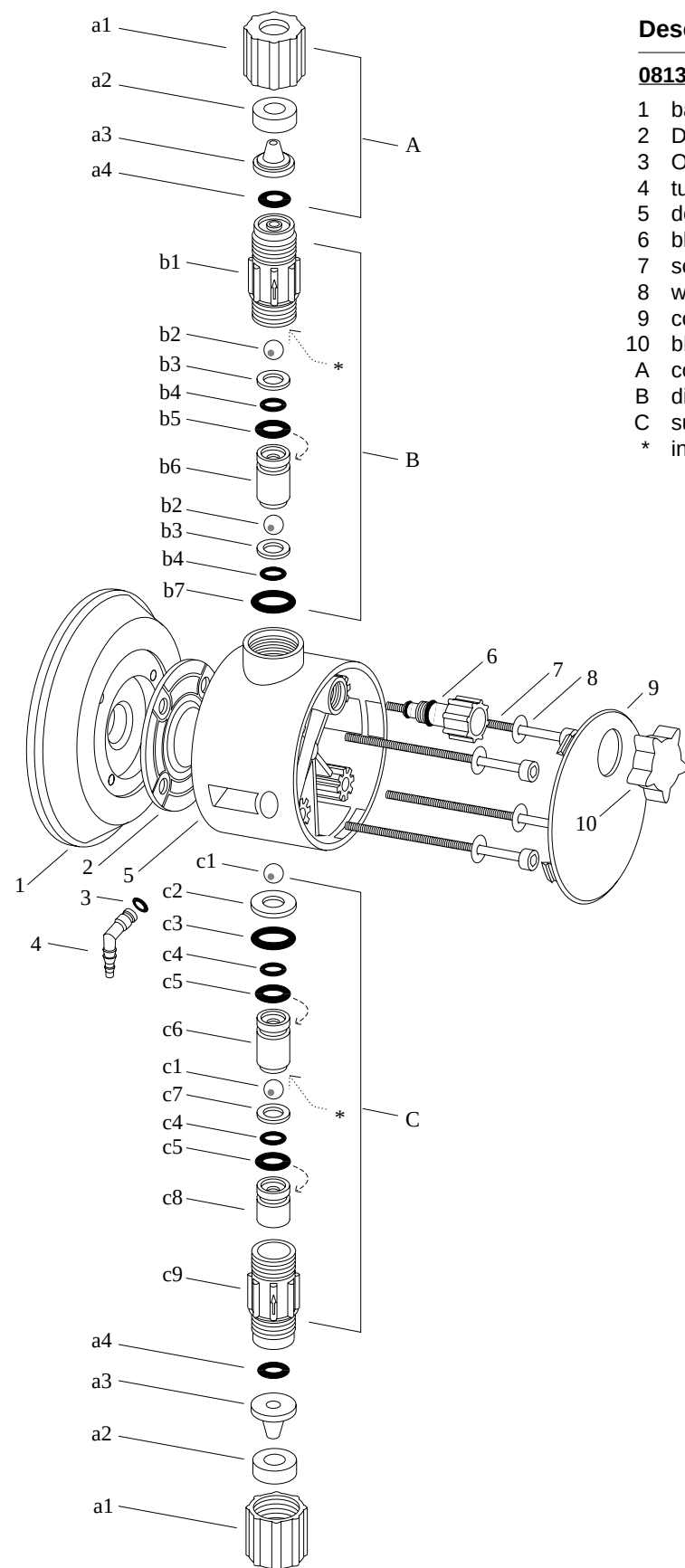


EXPLODED VIEW



Description	Qty.	Part No.
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0813-1 PP1 liquid end complete	1	910828.3
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1	backplate g0813 (blue)	1	800769.2
2	DEVELOPAN diaphragm	1	811459.7
3	O-ring 3.68 x 1.78 EPDM	1	480403.5
4	tube nozzle bypass PP	1	800613.2
5	dosing head body only 0813 PP	1	800668.6
6	bleed valve complete EPDM	1	809490.6
7	screw M5 x 60	4	468077.3
8	washer	4	462228.8
9	cover plate with print PP	1	800673.6
10	bleed valve knob PP	1	800832.8
A	connector set 1/2" PP1	1	817155.5
B	discharge valve g/b 1/2" PP1	1	809438.5
C	suction valve g/b 1/2" PP1	1	809439.3
* indicates location of spring if needed			

A connector set 1/2" PP1	1	817155.5
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a1	union nut M20 x 1.5 PP	2	800608.2
a2	clamp ring 1/2" PP	2	800619.9
a3	tube nozzle 3/8" PP	2	800627.2
a4	O-ring 9 x 2.5 EPDM	2	791495.5

B discharge valve g/b 1/2" PP1	1	809438.5
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b1	dis. valve body g/b 1/2" PP	1	800670.2
b2	valve ball 9.2mm Ceramic	2	404281.8
b3	ball seat disc PP	2	140754.3
b4	O-ring 7.65 x 1.78 EPDM	2	480408.4
b5	O-ring 8.3 x 2.4 EPDM	1	480409.2
b6	valve insert 9.2 x 23 PP	1	800623.1
b7	O-ring 13 x 2.5 EPDM	1	480417.5

C suction valve g/b 1/2" PP1	1	809439.3
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c1	valve ball 9.2mm Ceramic	2	404281.8
c2	ball seat disc (suction) PP	1	811533.9
c3	O-ring 13 x 2.5 EPDM	1	480417.5
c4	O-ring 7.65 x 1.78 EPDM	2	480408.4
c5	O-ring 8.3 x 2.4 EPDM	2	480409.2
c6	valve insert 9.2 x 23 PP	1	800623.1
c7	ball seat disc PP	1	140754.3
c8	valve insert 13 x 18 PP	1	800621.5
c9	suct. valve body g/b PP	1	800671.0

Spare Parts Set 0813-1 PP1	1	910976.0
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A	connector set 1/2" PP1	1	817155.5
B	dis. valve g/b 1/2" PP1	1	809438.5
C	suction valve g/b 1/2" PP1	1	809439.3
2	DEVELOPAN diaphragm	1	811459.7
c1	valve ball 9.2mm Ceramic	2	404281.8
c2	ball seat disc (suction) PP	1	811533.9
c3	O-ring 13 x 2.5 EPDM	2	480417.5
c4	O-ring 7.65 x 1.78 EPDM	4	480408.4
c5	O-ring 8.3 x 2.4 EPDM	3	480409.2
c7	ball seat disc PP	3	140754.3

#G5B6PP1-1/97NA