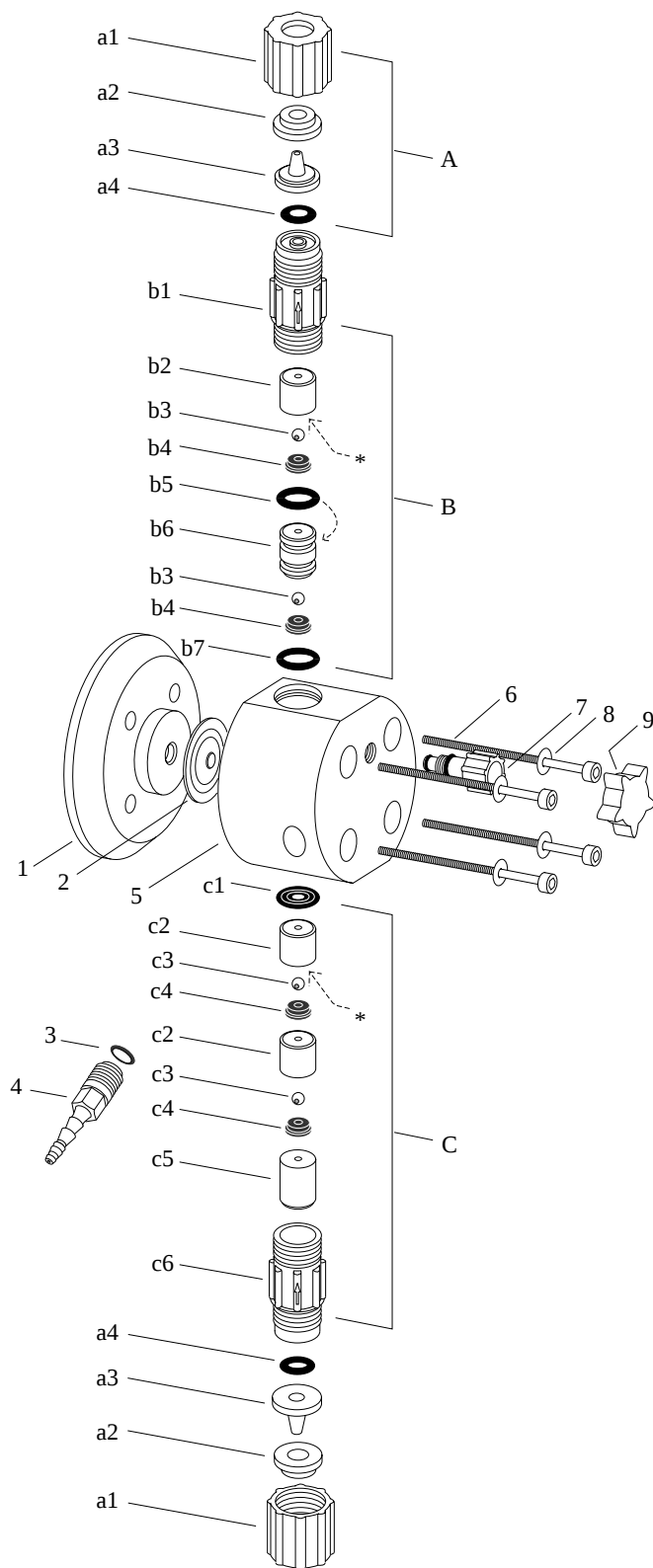


EXPLODED VIEW



Description	Qty.	Part No.
1000-2 PCE2 liquid end complete	1	1002365
1 backplate B1000 70 x 10-2	1	1000260
2 diaphragm 30.0 x 5.0	1	1000244
3 O-ring 7.65 x 1.78 EPDM/P	1	1001262
4 upper part nozzle PVC	1	1001984
5 dosing head 70 x 10-2 PC2	1	1001692
6 screw M5 x 60	4	468077
7 bleed valve complete EPDM	1	809490
8 washer	4	462228
9 bleed valve knob PP	1	800832
A connector set 1/4" PCE	1	817060
B discharge valve GALA 1/4" PCE	1	740349
C suct. valve GALA 1/4" PCE	1	792119
* indicates location of spring if needed		

A connector set 1/4" PCE 1 817060

a1 union nut M20 x 1.5 PVC	2	800518
a2 clamp ring 1/4" ferule	2	800712
a3 tube nozzle 3/16" PVC	2	800520
a4 O-ring 9 x 2.5 EPDM/P	2	1001263

B dis. valve GALA 1/4" PCE 1 740349

b1 dis. valve body GALA 1/4" PVC ...	1	791880
b2 valve insert 4.7-1 PVC	1	791090
b3 valve ball 4.7mm Ceramic	2	404201
b4 ball seat 3 x 9.5 EPDM/P	2	1001233
b5 O-ring 9 x 2.5 EPDM/P	1	1001263
b6 valve insert (dis.) 4.7-1 PVC	1	791879
b7 O-ring 14 x 2 EPDM/P	1	1001264

C suct. valve GALA 1/4" PCE 1 792119

c1 sealing gasket 18 x 2.5 EPDM/P .	1	1001232
c2 valve insert 4.7-1 PVC	2	791090
c3 valve ball 4.7mm Ceramic	2	404201
c4 ball seat 3 x 9.5 EPDM/P	2	1001233
c5 distance sleeve (suct.) PVC	1	791089
c6 suct. valve body GALA 1/4" PVC .	1	800569

Spare Parts Set 1000-2 PCE 1 1001713

A connector set 1/4" PCE	1	817060
B discharge valve GALA 1/4" PCE ..	1	740349
C suct. valve GALA 1/4" PCE	1	792119
2 diaphragm 30.0 x 5.0	1	1000244
3 O-ring 7.65 x 1.78 EPDM/P	2	1001262
7 O-ring (bleed valve) EPDM/P	3	1001265
b5 O-ring 9 x 2.5 EPDM/P	3	1001263
b7 O-ring 14 x 2 EPDM/P	1	1001264
c1 sealing gasket 18 x 2.5 EPDM/P .	1	1001232
c3 valve ball 4.7mm Ceramic	2	404201
c4 ball seat 3 x 9.5 EPDM/P	4	1001233

#GALA1PCE2-12/99