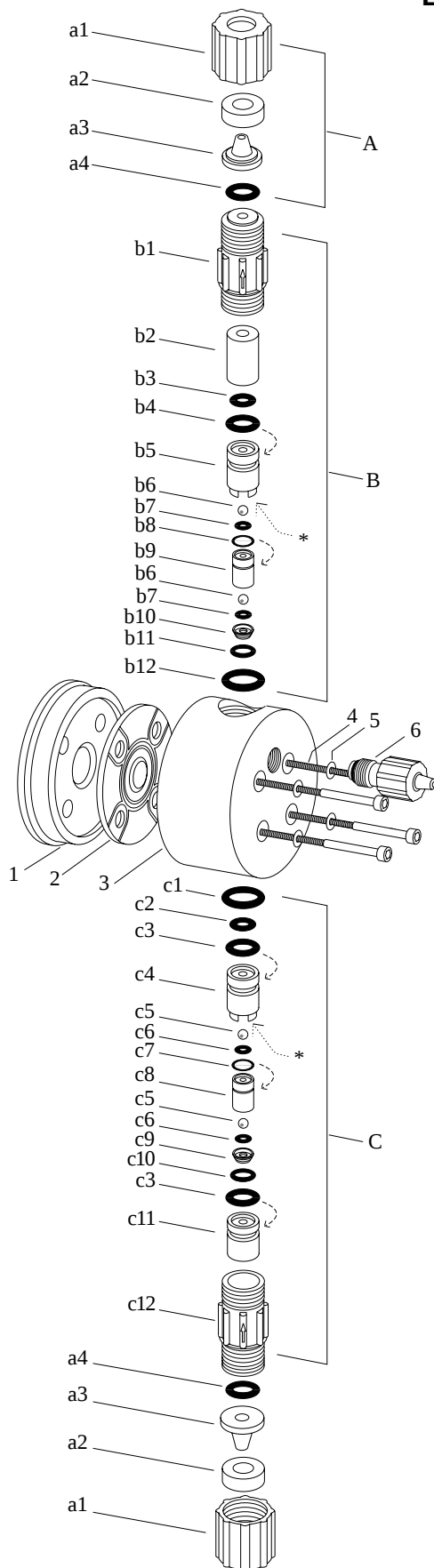


EXPLODED VIEW



Description

Qty. Part No.

1001 PE1 liquid end complete **1** **7912322.0**

1	back plate a1001 (blue)	1	790638.1
2	DEVELOPAN diaphragm	1	811456.3
3	dosing head body only 1001 PP	1	791376.7
4	screw M5 x 45	4	468074.0
5	washer	4	462228.8
6	bleed valve cpl. PP1	1	791377.5
A	connector set 1/2" PP1	1	817155.5
B	discharge valve cpl. 1/4" PP1	1	809430.2
C	suction valve cpl. 1/4" PP1	1	809431.0
* indicates location of spring if needed			

A connector set 1/2" PP1 **1** **817155.5**

a1	union nut M20 x 1.5 PP	2	800608.2
a2	clamp ring 1/2" PP	2	800619.9
a3	tube nozzle 3/8" PP	2	800627.2
a4	O-ring 13 x 2.5 EPDM	2	480417.5

B discharge valve 1/4" PP1 **1** **809430.2**

b1	dis. valve body g/a 1/4" PP	1	800616.5
b2	spacing insert (discharge) PP	1	800620.7
b3	O-ring 5.3 x 2.4 EPDM	1	480405.0
b4	O-ring 8.3 x 2.4 EPDM	1	480409.2
b5	clip bushing 13 x 23 PP	1	800624.9
b6	valve ball 4.7mm Ceramic	2	404201.6
b7	O-ring 3.68 x 1.78 EPDM	2	480403.5
b8	O-ring 6 x 1 EPDM	1	480406.8
b9	valve insert 4.7 x 11 PP	1	800622.3
b10	clip plate PP	1	800625.6
b11	O-ring 7.65 x 1.78 EPDM	1	480408.4
b12	O-ring 13 x 2.5 EPDM	1	480417.5

C suction valve 1/4" PP1 **1** **809431.0**

c1	O-ring 13 x 2.5 EPDM	1	480417.5
c2	O-ring 5.3 x 2.4 EPDM	1	480405.0
c3	O-ring 8.3 x 2.4 EPDM	2	480409.2
c4	clip bushing 13 x 23 PP	1	800624.9
c5	valve ball 4.7mm Ceramic	2	404201.6
c6	O-ring 3.68 x 1.78 EPDM	2	480403.5
c7	O-ring 6 x 1 EPDM	1	480406.8
c8	valve insert 4.7 x 11 PP	1	800622.3
c9	clip plate PP	1	800625.6
c10	O-ring 7.65 x 1.78 EPDM	1	480408.4
c11	valve insert 13 x 18 PP	1	800621.5
c12	suct. valve body g/a 1/4" PP	1	800671.0

Spare Parts Set **1** **912689.7**

A	connector set 1/2" PP1	1	817155.5
B	discharge valve cpl. 1/4" PP1	1	809430.2
C	suction valve cpl. 1/4" PP1	1	809431.0
2	DEVELOPAN diaphragm	1	811456.3
c1	O-ring 13 x 2.5 EPDM	2	480417.5
c2	O-ring 5.3 x 2.4 EPDM	2	480405.0
c5	valve ball 4.7mm Ceramic	2	404201.6
c6	O-ring 3.68 x 1.78 EPDM	4	480403.5
c10	O-ring 7.65 x 1.78 EPDM	2	480408.4

#ALP1PE1-1-97 NA