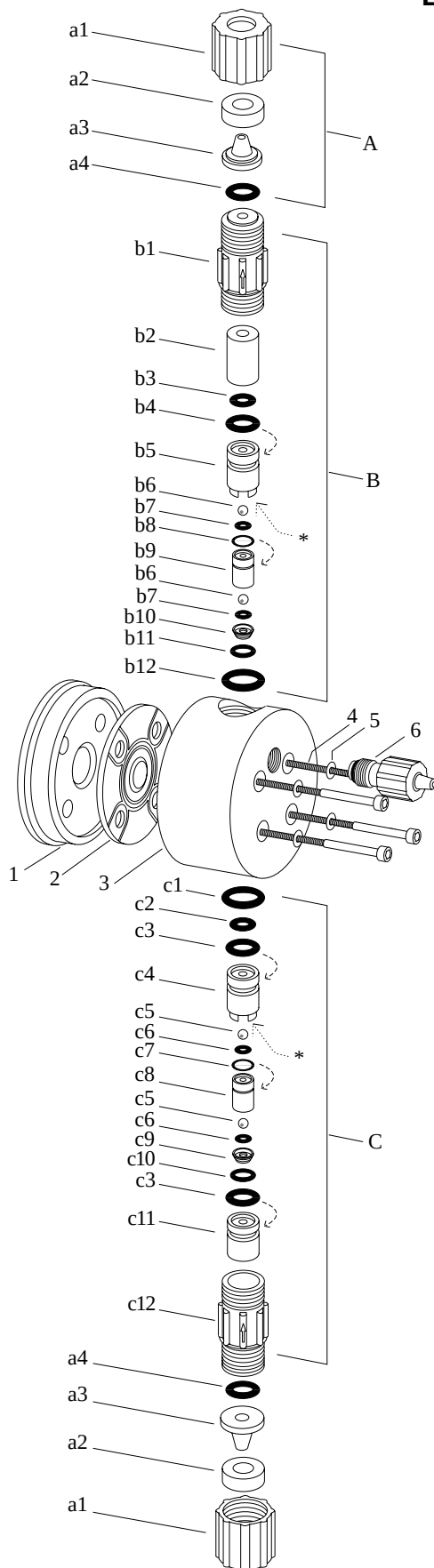


EXPLODED VIEW



Description

Qty. Part No.

1001 PE2 liquid end complete**1 7912336.0**

1	back plate a1001 (blue)	1	790638.1
2	DEVELOPAN diaphragm	1	811456.3
3	dosing head body only 1001 PP	1	791376.7
4	screw M5 x 45	4	468074.0
5	washer	4	462228.8
6	bleed valve cpl. PP2	1	791380.9
A	connector set 1/2" PP2	1	817171.2
B	discharge valve cpl. 1/4" PP2	1	7.809430.7
C	suction valve cpl. 1/4" PP2	1	7.809431.5
* indicates location of spring if needed			

A connector set 1/2" PP2**1 817171.2**

a1	union nut M20 x 1.5 PP	2	800608.2
a2	clamp ring 1/2" PP	2	800619.9
a3	tube nozzle 3/8" PP	2	800627.2
a4	O-ring 13 x 2.5 Viton	2	481013.1

B discharge valve 1/4" PP2**1 7.809430.7**

b1	dis. valve body 1/4" PP	1	800616.5
b2	spacing insert (discharge) PP	1	800620.7
b3	O-ring 5.3 x 2.4 Viton	1	481005.7
b4	O-ring 8.3 x 2.4 Viton	1	481008.1
b5	clip bushing 13 x 23 PP	1	800624.9
b6	valve ball 4.7mm Ceramic	2	404201.6
b7	O-ring 3.68 x 1.78 Viton	2	481003.2
b8	O-ring 6 x 1 Viton	1	481006.5
b9	valve insert 4.7 x 11 PP	1	800622.3
b10	clip plate PP	1	800625.6
b11	O-ring 7.65 x 1.78 Viton	1	481007.3
b12	O-ring 13 x 2.5 Viton	1	481013.1

C suction valve 1/4" PP2**1 7.809431.5**

c1	O-ring 13 x 2.5 Viton	1	481013.1
c2	O-ring 5.3 x 2.4 Viton	1	481005.7
c3	O-ring 8.3 x 2.4 Viton	2	481008.1
c4	clip bushing 13 x 23 PP	1	800624.9
c5	valve ball 4.7mm Ceramic	2	404201.6
c6	O-ring 3.68 x 1.78 Viton	2	481003.2
c7	O-ring 6 x 1 Viton	1	481006.5
c8	valve insert 4.7 x 11 PP	1	800622.3
c9	clip plate PP	1	800625.6
c10	O-ring 7.65 x 1.78 Viton	1	481007.3
c11	valve insert 13 x 18 PP	1	800621.5
c12	suct. valve body 1/4" PP	1	800671.0

Spare Parts Set**1 910769.9**

A	connector set 1/2" PP2	1	817171.2
B	dis. valve cpl. 1/4" PP2	1	7.809430.7
C	suction valve cpl. 1/4" PP2	1	7.809431.5
2	DEVELOPAN diaphragm	1	811456.3
c1	O-ring 13 x 2.5 Viton	2	481013.1
c2	O-ring 5.3 x 2.4 Viton	2	481005.7
c5	valve ball 4.7mm Ceramic	2	404201.6
c6	O-ring 3.68 x 1.78 Viton	4	481003.2
c10	O-ring 7.65 x 1.78 Viton	2	481007.3

#ALP1PE2-1-97 NA