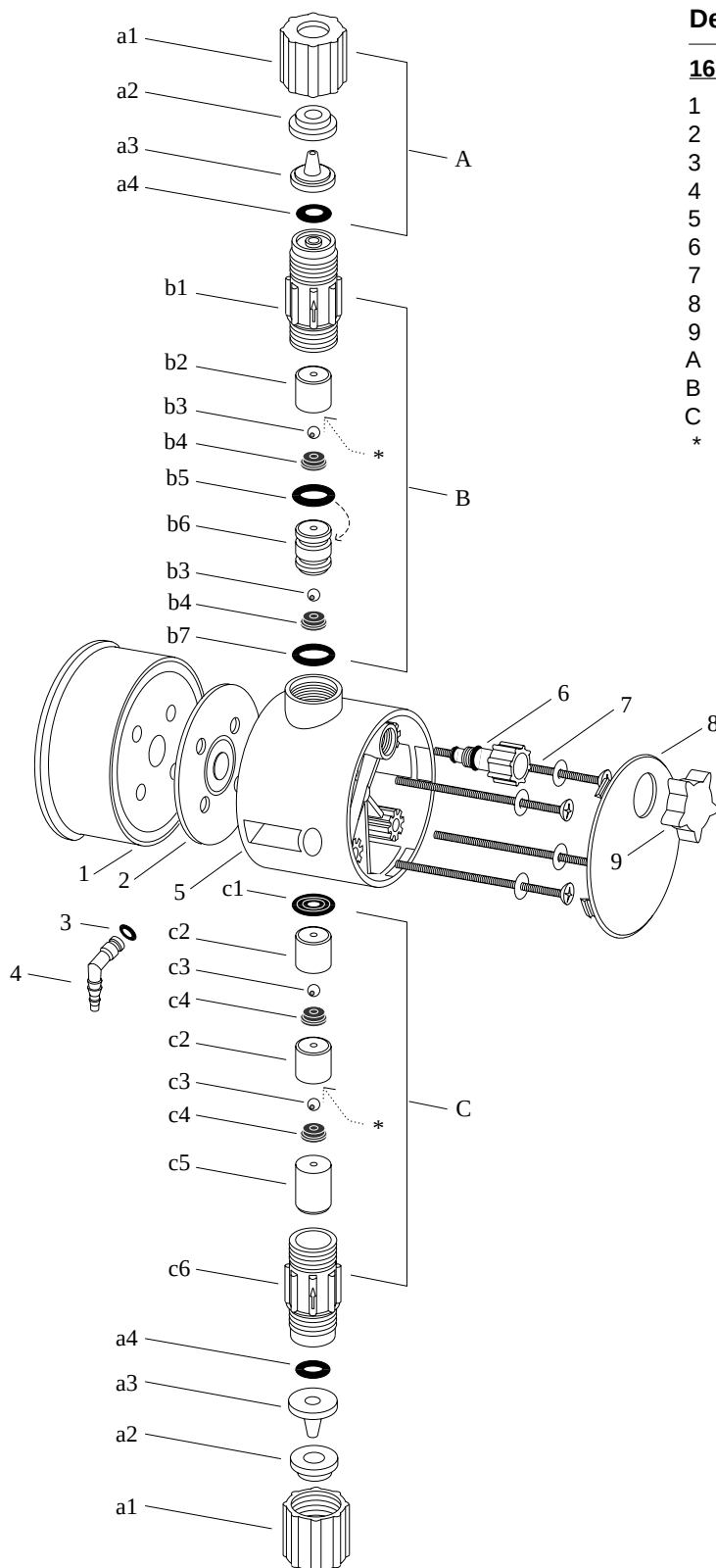


EXPLODED VIEW



Description	Qty.	Part No.
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1601-1/1602-1 PP1 liquid end complete	1	740413.0
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1	backplate g1601 (blue)	1	800702.3
2	DEVELOPAN diaphragm	1	811453.0
3	O-ring 3.68 x 1.78 EPDM	1	480403.5
4	tube nozzle bypass PP	1	800613.2
5	dosing head body only 1601-1 PP	1	791866.7
6	bleed valve complete EPDM	1	809490.6
7	screw M4 x 65 (with washer)	4	468641.6
8	cover plate with print PP	1	800674.4
9	bleed valve knob PP	1	800832.8
A	connector set 1/4" PP1	1	817150.6
B	discharge valve g/b 1/4" PP1	1	740350.4
C	suction valve g/b 1/4" PP1	1	792644.7
* indicates location of spring if needed			

A connector set 1/4" PP1	1	817150.6
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a1	union nut M20 x 1.5 PP	2	800608.2
a2	clamp ring 1/4" PP	2	800617.3
a3	tube nozzle 3/16" PP	2	800609.0
a4	O-ring 9 x 2.5 EPDM	2	791495.5

B discharge valve g/b 1/4" PP1	1	740350.4
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b1	dis. valve body g/b 1/4" PP	1	791876.6
b2	valve insert 4.7-1 PP	1	791872.5
b3	valve ball 4.7mm Ceramic	2	404201.6
b4	ball seat 3 x 9.5 EPDM	2	791870.9
b5	O-ring 9 x 2.5 EPDM	1	791495.5
b6	valve insert (dis.) 4.7-1 PP	1	791875.8
b7	O-ring 14 x 2 EPDM	1	791641.4

C suction valve g/b 1/4" PP1	1	792644.7
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c1	sealing gasket 18 x 2.5 EPDM	1	791871.7
c2	valve insert 4.7-1 PP	2	791872.5
c3	valve ball 4.7mm Ceramic	2	404201.6
c4	ball seat 3 x 9.5 EPDM	2	791870.9
c5	distance sleeve (suction) PP	1	791873.3
c6	suction valve body g/b PP	1	800671.0

Spare Parts Set 1601-1/1602-1 PP1	1	740361.1
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A	connector set 1/4" PP1	1	817150.6
B	discharge valve g/b 1/4" PP1	1	740350.4
C	suction valve g/b 1/4" PP1	1	792644.7
2	DEVELOPAN diaphragm	1	811453.0
3	O-ring 3.68 x 1.78 EPDM	3	480403.5
6	O-ring (bleed valve) EPDM	1	480408.4
b5	O-ring 9 x 2.5 EPDM	3	791495.5
b7	O-ring 14 x 2 EPDM	1	791641.4
c1	sealing gasket 18 x 2.5 EPDM	1	791871.7
c3	valve ball 4.7mm Ceramic	2	404201.6
c4	ball seat 3 x 9.5 EPDM	4	791870.9

#G4B2PP1-1/97NA