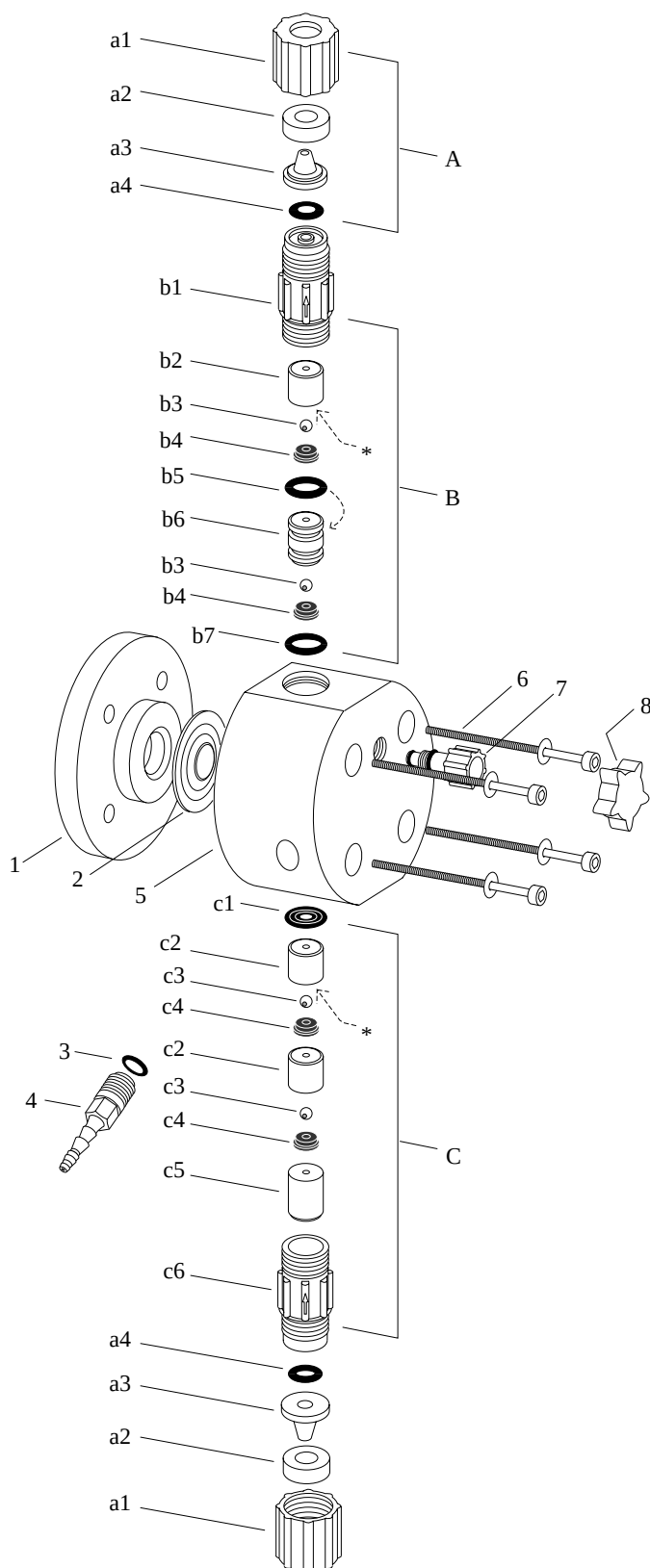


EXPLODED VIEW



Description	Qty.	Part No.
-------------	------	----------

1605-2 PCE2 liquid end complete	1	1002368
--	----------	----------------

1	backplate B1605 90 x 23-2	1	1000263
2	diaphragm 46.0 x 16.5	1	1000247
3	O-ring 7.65 x 1.78 EPDM/P	1	1001262
4	upper part nozzle PVC	1	1001984
5	dosing head 90 x 23-2 PC2	1	1001695
6	screw M5 x 55 & washer	4	1000268
7	bleed valve complete EPDM	1	809490
8	bleed valve knob PP	1	800832
A	connector set 1/2" PCE	1	740160
B	discharge valve GALa 1/4" PCE	1	740349
C	suct. valve GALa 1/4" PCE	1	792119

* indicates location of spring if needed

A connector set 1/2" PCE	1	740160
---------------------------------	----------	---------------

a1	union nut M20 x 1.5 PVC	2	800518
a2	clamp ring 1/2" ferule	2	800715
a3	tube nozzle 3/8" PVC	2	800523
a4	O-ring 9 x 2.5 EPDM/P	2	1001263

B dis. valve GALa 1/4" PCE	1	740349
-----------------------------------	----------	---------------

b1	dis. valve body GALa 1/4" PVC ...	1	791880
b2	valve insert 4.7-1 PVC	1	791090
b3	valve ball 4.7mm Ceramic	2	404201
b4	ball seat 3 x 9.5 EPDM/P	2	1001233
b5	O-ring 9 x 2.5 EPDM/P	1	1001263
b6	valve insert (dis.) 4.7-1 PVC	1	791879
b7	O-ring 14 x 2 EPDM/P	1	1001264

C suct. valve GALa 1/4" PCE	1	792119
------------------------------------	----------	---------------

c1	sealing gasket 18 x 2.5 EPDM/P .	1	1001232
c2	valve insert 4.7-1 PVC	2	791090
c3	valve ball 4.7mm Ceramic	2	404201
c4	ball seat 3 x 9.5 EPDM/P	2	1001233
c5	distance sleeve (suct.) PVC	1	791089
c6	suct. valve body GALa 1/4" PVC .	1	800569

Spare Parts Set 1605-2 PCE	1	1001716
-----------------------------------	----------	----------------

A	connector set 1/2" PCE	1	740160
B	discharge valve GALa 1/4" PCE ..	1	740349
C	suct. valve GALa 1/4" PCE	1	792119
2	diaphragm 46.0 x 16.5	1	1000247
3	O-ring 7.65 x 1.78 EPDM/P	2	1001262
7	O-ring (bleed valve) EPDM/P	3	1001265
b5	O-ring 9 x 2.5 EPDM/P	3	1001263
b7	O-ring 14 x 2 EPDM/P	1	1001264
c1	sealing gasket 18 x 2.5 EPDM/P .	1	1001232
c3	valve ball 4.7mm Ceramic	2	404201
c4	ball seat 3 x 9.5 EPDM/P	4	1001233

#GALA2PCE2-12/99