## Polymer Blending & Dry Feed Solutions

QUICK REFERENCE

"Polymer Blending & Dry Feed Solutions" T.O.C. IX

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- Pump selection by capacity
- Chemical resistance list
- Solenoid & Motor Pump Overview
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# solenoid-driven metering pumps

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- Beta b
- gamma/L
- delta

- gamma/ XL
- Extronic

# motor-driven metering pumps

- Sigma/ X: Sigma/ 1
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- Sigma/ X: Sigma/
- ProMus
- Hydro 2 API 675
- Hydro 2 API 675
- Makro
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- Pump accessories

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- DACb
- Dulcometer Compact
- · DMT
- MicroFlex
- MultiFlex
- · AFGIS )
- · AFGIS II
- · SlimFlex 5

# **DULCOTEST** sensors

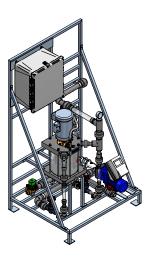
- Amperometric sensors
- Potentiometric sensors
- Potentiostatic sensors
- Conductometric sensor
- Accessories

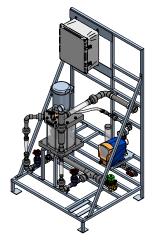
# polymer blending & dry feed solutions

- ProMix<sup>™</sup>-M (In-line Controls)
- ProMix<sup>™</sup>-M (Batch & In-line Controls)
- · ProMix™-S
- ProMix<sup>™</sup>-C
- ProMdry™

# ProMinent® ProMix™-M (In-line Controls)

#### Overview: ProMix<sup>™</sup>-M (Inline Controls)





The ProMinent® ProMix™ is a pre-engineered polymer mixing system with intuitive controls. Designed as an in-line or makedown unit, the ProMix™ is engineered to meet liquid polymer applications utilizing diaphragm or progressive cavity pump technologies. The unique mixing regime delivers a highly activated polymer solution to every application with optimum performance.

#### Feature & Benefits

- LCD display with touchpad control
- 4-20 mA input to pace pump
- Remote start/stop
- General alarm contacts
- Adjustable flush settings
- True multi-zone mixing chamber that delivers a tapered energy profile for proper polymer activation
- Unique injection check valve with easy access for cleaning

- Diaphragm and progressive cavity pump options
- System protection against loss of water flow
- Precise activated polymer solution delivery
- Open design for easy maintenance
- Suction lift or flooded suction
- Twist lock fittings
- Selectable emulsion or mannich polymer

### **Specifications**

Water Inlet: 1-1/2" FNPT

Polymer Inlet: 1/2" or 1" FNPT

Product Outlet: 1-1/2" FNPT

Drain Connection: 1/4"

Max. Operating Pressure: 100 PSIG

Power Supply:

DA Models 120 VAC, 1 ph, 60 Hz, 20 Amp PA Models 220 VAC, 1 ph, 60 Hz, 20 Amp

- Motor: 1.5 hp, 115/230 VAC, 1 PH, TEFC, 1725 rpm
- Dimensions: 40" x 34" x 72" (L x W x H)

# ProMinent® ProMix™-M (In-line Controls)

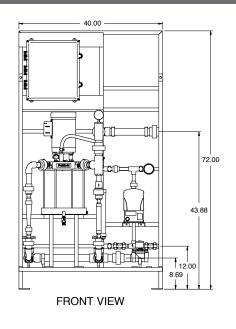
Capacity Data

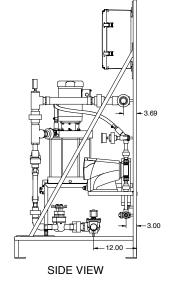
## Diaphragm Metering Pump Systems

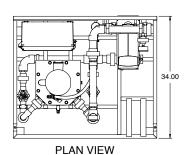
ProMix™-M / Diaphragm Metering Pump Systems										
Part Number	Model Number	<b>Primary Dilution</b>	Post Dilution	Neat Polymer Pump	Max. Pump Pressure					
		gph	gph	gph	psig					
1048367	300x2-2.3DA	300	300	2.3	100					
1048368	600x2-3.8DA	600	600	3.8	100					
1048369	600x2-6.2DA	600	600	6.2	100					
1048370	600x2-10.3DA	600	600	10.3	58					
1048371	1200x2-6.2DA	1200	1200	6.2	100					
1048372	1200x2-10.3DA	1200	1200	10.3	58					
1048373	1500x2-6.2DA	1500	1500	6.2	100					
1048374	1200x2-10.3DA	1500	1500	10.3	58					

## **Progressive Cavity Pump Systems**

ProMix™-M / Progressive Cavity Pump Systems										
Part Number	Model Number	<b>Primary Dilution</b>	Post Dilution	Neat Polymer Pump	Max. Pump Pressure					
		gph	gph	gph	psig					
1048375	300x2-5.0PA	300	300	5.0	100					
1048376	600x2-5.0PA	600	600	5.0	100					
1048377	600x2-10.0PA	600	600	10.0	100					
1048378	1200x2-10.0PA	1200	1200	10.0	100					
1048379	1200x2-24.0PA	1200	1200	24.0	100					
1048380	1500x2-10.0PA	1500	1500	10.0	100					
1048381	1500x2-24.0PA	1500	1500	24.0	100					

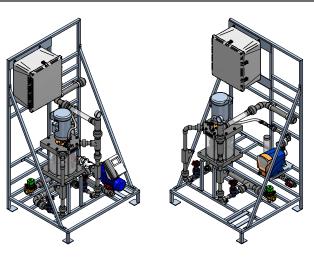






# ProMinent® ProMix™-M (Batch & In-line Controls)

### Overview: ProMix™-M (Batch & In-line Controls)



The ProMinent® ProMix™ is a pre-engineered polymer mixing system with intuitive controls. Designed as an in-line or makedown unit, the ProMix™ is engineered to meet liquid polymer applications utilizing diaphragm or progressive cavity pump technologies. The unique mixing regime delivers a highly activated polymer solution to every application with optimum performance

#### Feature & Benefits

- LCD display with touchpad control
- 4-20 mA input to pace pump
- Remote start/stop
- General alarm contacts
- Adjustable flush settings
- True multi-zone mixing chamber that delivers a tapered energy profile for proper polymer activation
- Unique injection check valve with easy access for cleaning

- Diaphragm and progressive cavity pump options
- System protection against loss of water flow
- Precise activated polymer solution delivery
- Open design for easy maintenance
- Suction lift or flooded suction
- Twist lock fittings
- Selectable emulsion or mannich polymer
- Select batch or in-line controls

#### **Specifications**

Water Inlet: 1-1/2" FNPT

Polymer Inlet: 1/2" or 1" FNPT

• Product Outlet: 1-1/2" FNPT

Drain Connection: 1/4"

• Max. Operating Pressure: 100 PSIG

• Power Supply:

DB Models 120 VAC, 1 ph, 60 Hz, 20 Amp PB Models 220 VAC, 1 ph, 60 Hz, 20 Amp

- Motor: 1.5 hp, 115/230 VAC, 1 PH, TEFC, 1725 rpm
- Dimensions: 40" x 34" x 72" (L x W x H)

## ProMinent® ProMix™-M (Batch & In-line Controls)

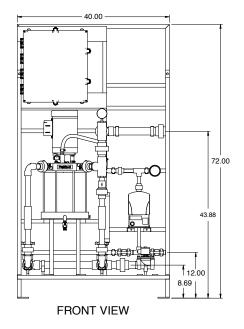
Capacity data

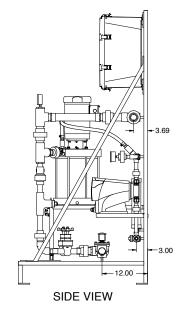
## Diaphragm Metering Pump Systems

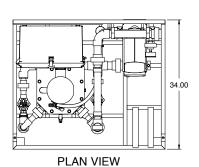
ProMix™-M / Diaphragm Metering Pump Systems										
Part Number	Model Number	<b>Primary Dilution</b>	<b>Post Dilution</b>	Neat Polymer Pump	Max. Pump Pressure					
		gph	gph	gph	psig					
1048382	300x2-2.3DB	300	300	2.3	100					
1048383	600x2-3.8DB	600	600	3.8	100					
1048384	1500x2-6.2DB	1500	1500	6.2	100					
1048385	1500x2-10.3DB	1500	1500	10.3	58					

## **Progressive Cavity Pump Systems**

ProMix <sup>™</sup> -C / Progressive Cavity Pump Systems										
Part Number	er Model Number Primary Dilution Post Dilution Neat Polymer Pump Max. Pump									
		gph	gph	gph	psig					
1048386	1500x2-5.0PB	1500	1500	5.0	100					
1048387	1500x2-10.0PB	1500	1500	10.0	100					
1048388	1500x2-24.0PB	1500	1500	24.0	100					







## ProMinent® ProMix™-S

#### Overview: ProMix™-S



The ProMinent® ProMix™ is a pre-engineered polymer mixing system made for the water and wastewater markets. Designed as an in-line unit, the ProMix™ can be customized to meet most liquid polymer applications utilizing tubing or diaphragm pump technologies depending on the application requirement or customer preference. The unique mixing chamber allows for complete makedown of the neat or diluted polymer to guarantee a problem-free injection.

#### Feature & Benefits

- New pump shelf design for peristaltic pump models, allows easy access to the hose & connections
- Open design for easy maintenance
- True multi-zone mixing regime for proper polymer activation
- Unique injection check valve with easy access for cleaning
- Adjustable auto flush settings
- System protection against loss of water flow
- Precise activated polymer solution delivery

- Remote start/stop
- LCD display with touchpad control
- 4-20 mA input to pace pump
- General alarm contacts
- Twist lock fittings for easy maintenance of polymer and water connections
- Selectable start/stop and 4-20 mA control from the control panel
- Adjustable neat polymer pump for flooded suction or suction lift applications

#### **Specifications**

Water Inlet: 3/4" FNPT

Polymer Inlet: 1/2" FNPT

Product Outlet: 3/4" FNPT

• Drain Connection: 1/4"

Max. Operating Pressure: 100 PSIG

Power Supply: 120 VAC, 1 Phase, 60Hz

Current Load: 15 Amp

- Motor: 1/2 hp, 115/230 VAC, 1 Phase, TEFC, 1725 rpm
- Dimensions: 24" x 34" x 66" (L x W x H)
  - Neat Polymer Pump: Peristaltic or Diaphragm design

## ProMinent® ProMix™-S

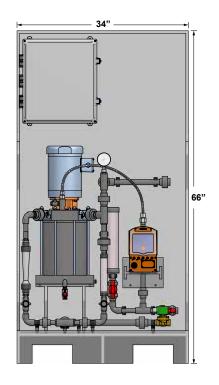
## Capacity data

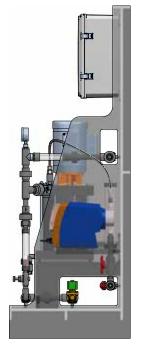
## Peristaltic Tube Pump Systems

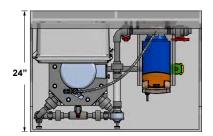
ProMix™-S / Peristaltic Tube Pump Systems										
Part Number	Model Number	odel Number Primary Dilution		Neat Polymer Pump	Max. Pump Pressure					
		gph	gph	gph	psig					
1048347	60x2-0.60TA	60	60	0.72	72					
1048349	120x2-1.20TA	120	120	1.44	72					
1048352	300x2-3.00TA	300	300	3.60	72					

## Diaphragm Metering Pump Systems

ProMix™-S /Diaphragm Metering Pump Systems										
Part Number	Model Number	Primary Dilution Post Dilution		Neat Polymer Pump	Max. Pump Pressure					
		gph	gph	gph	psig					
1048354	60x2-0.60DA	60	60	0.72	100					
1048356	120x2-1.20DA	120	120	1.44	100					
1048358	300x2-3.00DA	300	300	3.60	100					



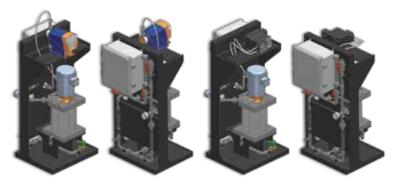




## ProMinent® ProMix™-C

### Overview: ProMixTM-C

The ProMinent® ProMix™ is a pre-engineered polymer mixing system made for the water and wastewater markets. Designed as an in-line unit, the ProMix™ can be customized to meet most liquid polymer applications utilizing tubing or diaphragm pump technologies depending on the application requirement or customer preference. The unique mixing chamber allows for complete makedown of the neat or diluted polymer to guarantee a problem-free injection.



#### Feature & Benefits

- Open design for easy maintenance
- True multi-zone mixing regime for proper polymer activation
- Unique injection check valve with easy access for cleaning
- Adjustable auto flush settings
- System protection against loss of water flow
- Precise activated polymer solution delivery
- Remote start/stop
- LCD display with touchpad control

- 4-20 mA input to pace pump
- General alarm contacts
- Twist lock fittings for easy maintenance of polymer and water connections
- Selectable start/stop and 4-20 mA control from the control panel

#### **Specifications**

Water Inlet: 3/4" FNPT

Polymer Inlet: 1/2" FNPT

Product Outlet: 3/4" FNPT

• Drain Connection: 1/4"

Max. Operating Pressure: 100 PSIG

Power Supply: 120 VAC, 1 Phase, 60Hz

Current Load: 15 Amp

- Motor: 1/2 hp, 115/230 VAC, 1 Phase, TEFC, 1725 rpm
- Dimensions: 24" x 26" x 50" (L x W x H)
- Neat Polymer Pump: Peristaltic or Diaphragm design

## ProMinent® ProMix™-C

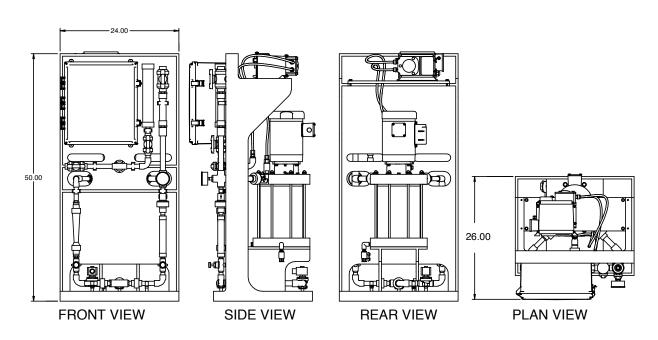
## Capacity data

## Diaphragm Metering Pump Systems

ProMix™-C / Peristaltic Tube Pump Systems										
Part Number	Model Number	<b>Primary Dilution</b>	<b>Post Dilution</b>	Neat Polymer Pump	Max. Pump Pressure					
		gph	gph	gph	psig					
1048360	60x1-0.22TA	60	-	0.22	65					
1048361	60x2-0.95TA	60	60	0.95	65					
1048362	120x2-0.95TA	120	120	0.95	65					
1048363	120x2-2.00TA	120	120	2.00	65					
1048364	300x2-2.00TA	300	300	2.00	65					
1048365	300x2-3.73TA	300	300	3.73	50					

## Diaphragm Metering Pump Systems

ProMix™-C / Diaphragm Metering Pump Systems										
Part Number	Model Number	<b>Primary Dilution</b>	Primary Dilution Post Dilution Neat Polymer		Max. Pump Pressure					
		gph	gph	gph	psig					
1048460	60x1-1.01DA	60	-	1.01	100					
1048461	60x2-1.01DA	60	60	1.01	100					
1048462	120x2-1.01DA	120	120	1.01	100					
1048463	120x2-2.30DA	120	120	2.30	100					
1048474	300x2-2.30DA	300	300	2.30	100					
1048475	300x2-3.70DA	300	300	3.70	100					



## ProMinent® ProMdry™

#### Overview: ProMdry™

The ProMdry<sup>TM</sup> system is designed to mix dry chemicals into solution prior to adding to the water treatment process. The volumetric feeder dispenses dry chemical into the mix tank while the flow switch is monitoring water entering the mix tank. The dry chemical and the water are introduced directly into the prop style tank mixer, where they are mixed into solution. The solution is then drawn from the opposite side of the tank to the process.

#### **Features & Benefits**

- Rugged PE volumetric feeder with internal arch breaker
- Can be configured as a batching system or as an inline feed system
- Corrosion resistant, 35 gallon, fiberglass tank
- Fully automated control
- Integral level switches, water on/off solenoid, mixer and variable speed volumetric feeder.
- NEMA 4X
- Remote start input, alarm status output relay
- Corrosion resistant 316 SS mixer shaft and mixing prop

#### **Applications**

- Municipal water treatment
- Hydrated lime
- Soda ash
- Sodium bicarbonate
- Activated carbon
- Compatible with most dry chemicals (consult factory)

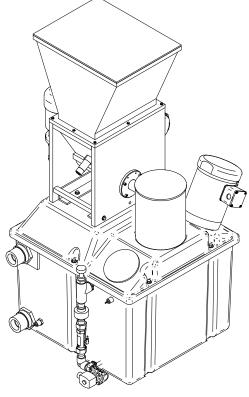
# Technical Data

#### **Specifications**

- Water Flow: up to 15USGPM at 30psid
- Dry Feed Rate: up to 2.4 cubic ft / hour (depends on desired/maximum concentration)
- Solution Output Flow: up to 15USGPM
- Power input: 120VAC, 1 phase, 60Hz, 20 Amp

#### **Materials of Construction**

- Mix Tank and Cover: (Chemical resistant fiberglass reinforced vinylester) 35 US Gallons
- Volumetric Feeder: Polyethylene housing, 304SS feed screw and discharge spout
- Control Panel: NEMA 4X Polycarbonate
- Tank Mixer: 316 SS propeller and shaft
- Various tank sizes and hoppers available in PE and SS

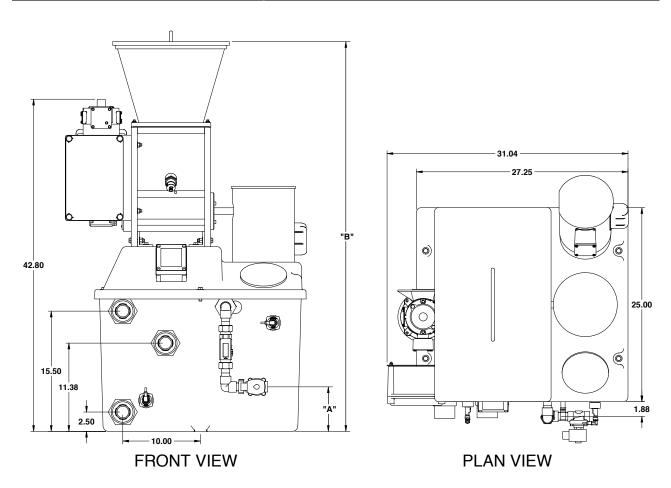


# $\textbf{ProMinent}^{\texttt{@}} \ \textbf{ProMdry}^{\texttt{TM}}$

## Capacities

**Tank size:** 35 gallons Fill rate: 10 gpm

Dry Feeder	Capacity cubic ft/hr
TGD 18.13	0.95
TGD 30.13	1.45
TGD 38.13	2.87



Dimensions										
	Hopper Material									
		None Stainless Steel Polypropylene								
System Type:	"A"		"B"							
Batch	5.25"	39.37"	48.37"	50.25"						
Inline	5.75"	39.37"	48.37"	50.25"						

# ProMinent® ProMdry™

## Identcode Ordering System

DRYA	Version:													
	0035F	35 Gal / I	Fiberglass											
		Electrica	l connect	ion:										
		0	US Stand	dard 115 V										
			Control	system:										
			0	Inline	ne									
			1	Batching	atching									
				Volumetric feeder:										
				1	TDG18 - 0.95 cubic ft/hr									
				2	TDG55 -	1.45 cubic	ft/hr							
				3	TDG110	- 2.87 cubi	ic ft/hr							
					Hopper:									
					0	none								
					1	1 cubic ft	PP							
					2	1 cubic ft	SS							
						Vibrator	for feeder	:						
						0	None							
						V	With vibra	ıtor						
							Piping m							
							Р	PVC						
								Accesso						
								0	None					
									Execution					
									0		w/ProMin	ent logo		
										Approva				
										0	Standard			
											Certifica			
											0	None .		
												Langua		
D DVC				L	L		L			L		EN	English	
DRYA	0035F	0	0	1	0	0	Р	0	0	0	0	EN		