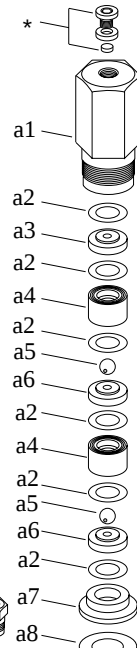
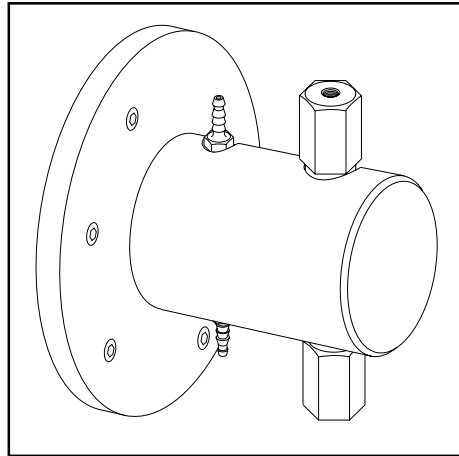


## EXPLODED VIEW



## Description

Qty. Part No.

**25 SS HK liquid end complete****1 910421.7**

|    |                                     |    |             |
|----|-------------------------------------|----|-------------|
| 1  | screw M6 x 16 .....                 | 6  | 468083.1    |
| 2  | spring washer .....                 | 12 | 462456.5    |
| 3  | flange d145 x 15 (HK) .....         | 1  | 803763.2    |
| 4  | screw M6 x 20 .....                 | 6  | 468084.9    |
| 5  | screw M5 x 16 .....                 | 4  | 465114.7    |
| 6  | spring washer .....                 | 4  | 462411.0    |
| 7  | guide ring d17 SS .....             | 1  | 803768.1    |
| 8  | guide ring d17 PTFE .....           | 1  | 485447.7    |
| 9  | piston cpl. d17 .....               | 1  | 1000585     |
| 10 | packing ring (HK 25) PTFE .....     | 1  | 485457      |
| 11 | O-ring 24 X 2 Viton .....           | 1  | 481034.7    |
| 12 | flushing ring d17 .....             | 1  | 803767.3    |
| 13 | packing set 17-27-25 Teflon .....   | 1  | 485402.2    |
| 14 | disc d16 SS .....                   | 1  | 803769.9    |
| 15 | spring .....                        | 1  | 469465.9    |
| 16 | dosing head body only (FK 25) ..... | 1  | 810671.8    |
| 17 | tube nozzle PVC .....               | 1  | 358206.1    |
| *  | valve plug set .....                | 2  | (no part #) |

**A dis. valve 12.5 SS HK****1 803793.9**

|    |                                  |   |          |
|----|----------------------------------|---|----------|
| a1 | valve body 12.5 SS .....         | 1 | 803773.1 |
| a2 | gasket 21.5 x 15 x 1 PTFE .....  | 6 | 483909.8 |
| a3 | guide disc 9.5 SS HK .....       | 1 | 104208.4 |
| a4 | valve insert SS HK .....         | 2 | 803775.6 |
| a5 | valve ball 9.2mm Ceramic .....   | 2 | 404281.8 |
| a6 | ball seat disc 9.5 SS HK .....   | 2 | 803774.9 |
| a7 | insert washer SS HK .....        | 1 | 1005097  |
| a8 | gasket 27.5 x 16 x .5 PTFE ..... | 1 | 1005096  |

**B suct. valve 12.5 SS HK****1 803792.1**

|    |                                  |   |          |
|----|----------------------------------|---|----------|
| b1 | gasket 27.5 x 16 x .5 PTFE ..... | 1 | 1005096  |
| b2 | insert washer SS HK .....        | 1 | 1005097  |
| b3 | gasket 21.5 x 15 x 1 PTFE .....  | 6 | 483909.8 |
| b4 | guide disc 9.5 SS HK .....       | 1 | 104208.4 |
| b5 | valve insert SS HK .....         | 2 | 803775.6 |
| b6 | valve ball 9.2mm Ceramic .....   | 2 | 404281.8 |
| b7 | ball seat disc 9.5 SS HK .....   | 2 | 803774.9 |
| b8 | valve body 12.5 SS .....         | 1 | 803773.1 |

**Spare Parts Set 25 SS HK****1 910471.2**

|    |                                   |    |          |
|----|-----------------------------------|----|----------|
| 8  | guide ring d17 PTFE .....         | 1  | 485447.7 |
| 9  | piston cpl. d17 .....             | 1  | 1000585  |
| 10 | packing ring (HK 25) PTFE .....   | 1  | 485457   |
| 11 | O-ring 24 X 2 Viton .....         | 1  | 481034.7 |
| 13 | packing set 17-27-25 Teflon ..... | 1  | 485402.2 |
| a2 | gasket 21.5 x 15 x 1 PTFE .....   | 12 | 483909.8 |
| a5 | valve ball 9.2mm Ceramic .....    | 4  | 404281.8 |
| a6 | ball seat disc 9.5 SS HK .....    | 4  | 803774.9 |
| a8 | gasket 27.5 x 16 x .5 PTFE .....  | 2  | 1005096  |

#MET6SS2-6/21/00