Operating Instructions

DULCOMETER® D1C

Part 2: Adjustment and Operation,
Measured Variable Conductivity via mA connection

D1C2-Leit.-001-GB

Type D

Type W

D1C A ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___

Please enter the identity code of your device here!

Please completely read through the operating instructions! · Do not discard!
The operator shall be liable for any damages caused
by installation or operating errors.

1 Device Identification / Identity Code

D1C A	DULCOMETER® Controller Series D1C / Version A
	Type of mounting
D	Control panel installation 96 x 96 mm
W	Wall mounting
	Operating voltage
0	230 V 50/60 Hz
1	115 V 50/60 Hz
2	200 V 50/60 Hz (only with control panel installation)
3	100 V 50/60 Hz (only with control panel installation)
4	24 V AC/DC
	Measured variable
L	Conductivity
	Connection of measured variable
1	Terminal, standard signal 0/4-20 mA
	Correction variable
0	None
2	Temperature via terminal (PT 100)
3	Temperature via standard signal
4	Manual temperature entry
	Feed forward control
0	None
1	As standard signal 0/4-20 mA
2	As frequency 0-500 Hz
3	As frequency 0-10 Hz
	Control input
0	None
1	Pause
	Signal output
0	None
1	Standard signal 0/4-20 mA measured value
2	Standard signal 0/4-20 mA control variable
3	Standard signal 0/4-20 mA correction variable
4	2 standard signal 0/4-20 mA outputs, freely programmable
	Power control
G	Alarm and 2 limit value/timer relays
M	Alarm and 2 solenoid valve relays
R	Alarm relay and servomotor with feedback
	Pump control
0	None
2	Two pumps
	Control characteristic
0	None
1	Proportional control
2	PID control
	Log output
0	None
	Language
D	German
E	English
F	French
I	Italian
N	Dutch
S	Spanish
P	Polish
A	Swedish
B	Portuguese
U	Hungarian

D1C A	___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___

Please enter the identity code of your device here!

2 General User Information

General User Information

These operating instructions describe the technical data and function of the series DULCOMETER® D1C controller, provide detailed safety information and are divided into clear steps.

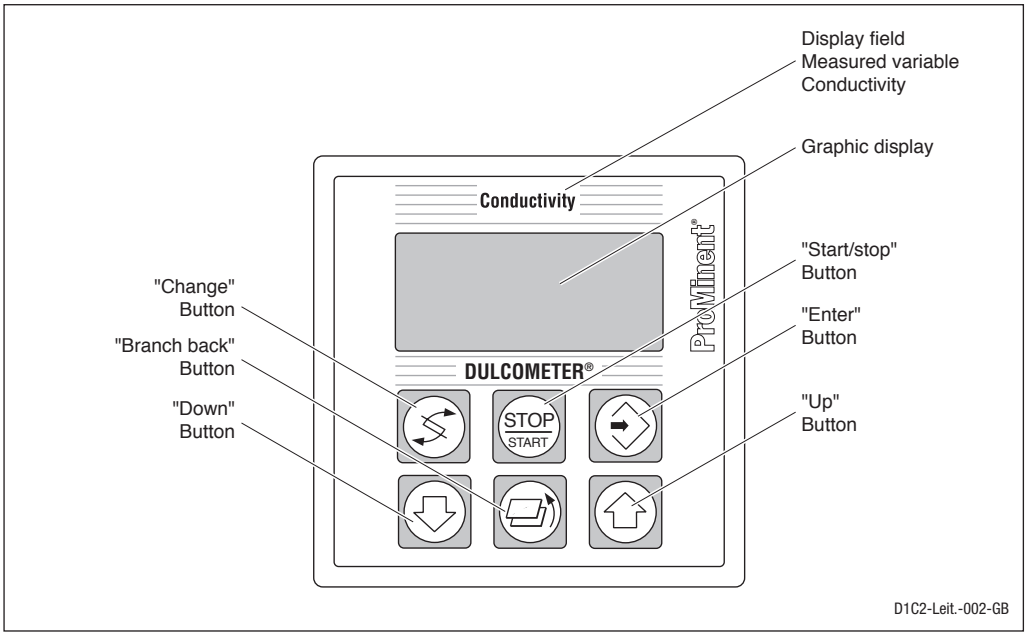
IMPORTANT

- ***Please observe the parts of these operating instructions applicable to your particular version! This is indicated in the Section "Device Identification / Identity Code"!***
- ***Correct measuring and metering is only possible in the case of impeccable operation of the sensor. The sensor has to be calibrated / checked regularly!***

NOTE

A form "Documentation of controller settings type D1C" is available under www.prominent.com/documentation_D1C for the purpose of documenting the controller settings.

3 Device Overview / Controls



	CHANGE button To change over within a menu level and to change from one variable to another within a menu point.
STOP START	START/STOP button Start/stop of control and metering function.
	ENTER button To accept, confirm or save a displayed value or status. For alarm acknowledgement.

	UP button To increase a displayed numerical value and to change variables (flashing display)
	BRANCH BACK button Back to permanent display or to start of relevant setting menu.
	DOWN button To decrease a displayed numerical value and to change variables (flashing display).

4 Functional Description

NOTE

Please refer to the description of the complete operating menu in Section 8 for a detailed description of the individual characteristics of the DULCOMETER® D1C controller!

4.1 Operating Menu

The D1C controller permits settings to be made in two different menus. All values are preset and can be changed in the **complete operating menu**.

The controller is delivered with a **restricted operating menu** so that the D1C controller can be used effectively in many applications from the very onset. If adaptations prove to be necessary, all relevant parameters can then be accessed by switching over to the complete operating menu (see "General Settings").

4.2 Access Code

Access to the setting menu can be prevented by setting up an access code. The D1C controller is supplied with the access code 5000 which permits free access to the setting menu. The calibration menu remains freely accessible even if access to the setting menu is blocked by the code.

4.3 Control

The D1C can operate as a proportional controller or as a PID controller - depending on the device version (see identity code) and the setting.

The controlled variable is recalculated once a second. Control procedures which require rapid correction of setpoint deviations (less than approx. 30 seconds) cannot be processed with this controller. The cycle times must be taken into consideration when activating solenoid valves (pulse length) in the same way as their running times when activating servomotors (3-point).

Via the control input pause, the control function (selection of controlled variable) can be switched off. The calculation of the controlled variable starts again after cessation of „pause".

4.4 Feed Forward Control

The D1C controller can process a signal of a feed forward control. Depending on the device version (see identity code) and the setting, this signal can be obtained in any form of a 0–20 mA or 4–20 mA signal or as a digital contact signal with the maximum frequencies 10 Hz or 500 Hz.

This signal can be used, for example, for flow-proportional metering (multiplicative effect) or feed forward-dependent basic load metering (additive effect). The result of control variable calculation from the proportional or PID control is multiplied by or added to the feed forward signal. A multiplicative feed forward variable at the level of the set rated value carries over the calculated control variable unchanged into the control variable:

Control variable = Feed forward variable/rated value x calculated control variable

During start-up, the zero point has to be checked. The multiplicative feed forward control is not designed for switching off permanently the actuating variable (signal ≈ 0).

An additive feed forward variable at the level of the rated value results in maximum control variable:

Control variable (max. 100 %) = (Feed forward variable/rated value x max. control variable) + calculated control variable

4.5 Error Messages

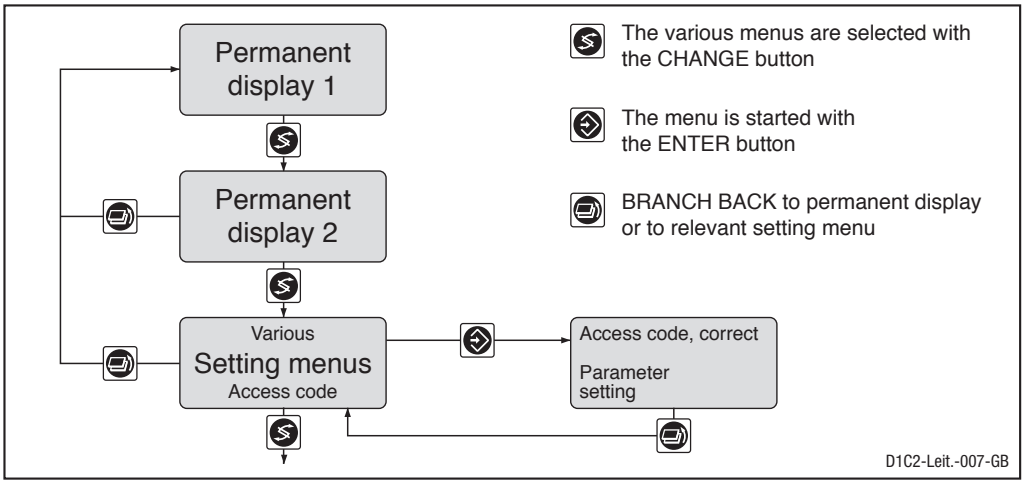
Error messages and information are indicated in the bottom line in the permanent display 1. Errors to be acknowledged (acknowledgement switches off the alarm relay) are indicated by the symbol „Ɛ". Errors/ notes which still apply after acknowledgement are indicated alternately. Faults which are rectified of their own accord due to changed operating situations are removed from the permanent display without the need for acknowledgement.

5 Display Symbols

The display of the DULCOMETER® D1C controller uses the following symbols:

Description	Comment	Symbol
Limit value transgression Relay 1, upper	Symbol left	
Relay 1 lower	Symbol left	
Relay 2 upper	Symbol right	
Relay 2 lower	Symbol right	
Metering pump 1 (Increase conductivity) Control off	Symbol left	
Control on	Symbol left	
Metering pump 2 (Reduce conductivity) Control off	Symbol right	
Control on	Symbol right	
Solenoid valve 1 (Increase conductivity) Control off	Symbol left	
Control on	Symbol left	
Solenoid valve 2 (Reduce conductivity) Control off	Symbol right	
Control on	Symbol right	
Servomotor Control, open relay		
Control, close relay		
Without control		
Position feedback	Thickness of bar increases from left to right during opening	
Stop button pressed		
Manual metering		
Fault		

6 Operation diagram



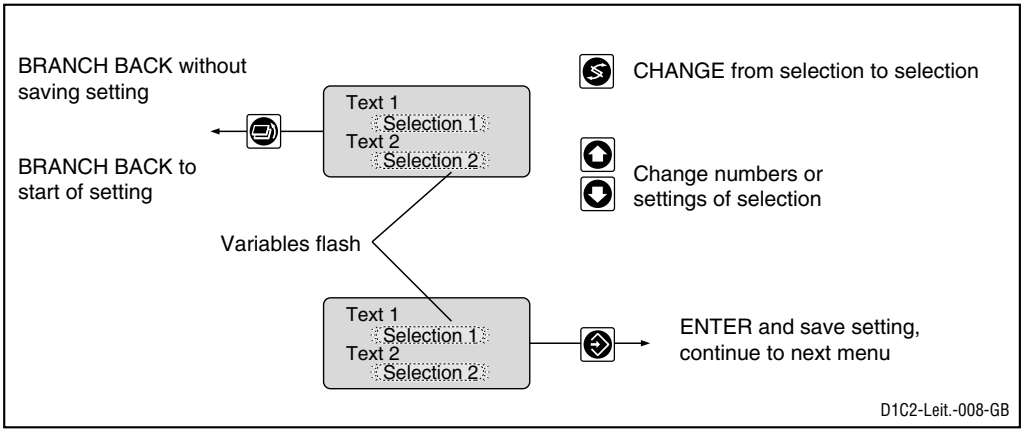
NOTE

Access to the setting menus can be barred with the access code!

The number and scope of setting menus depends on the device version!

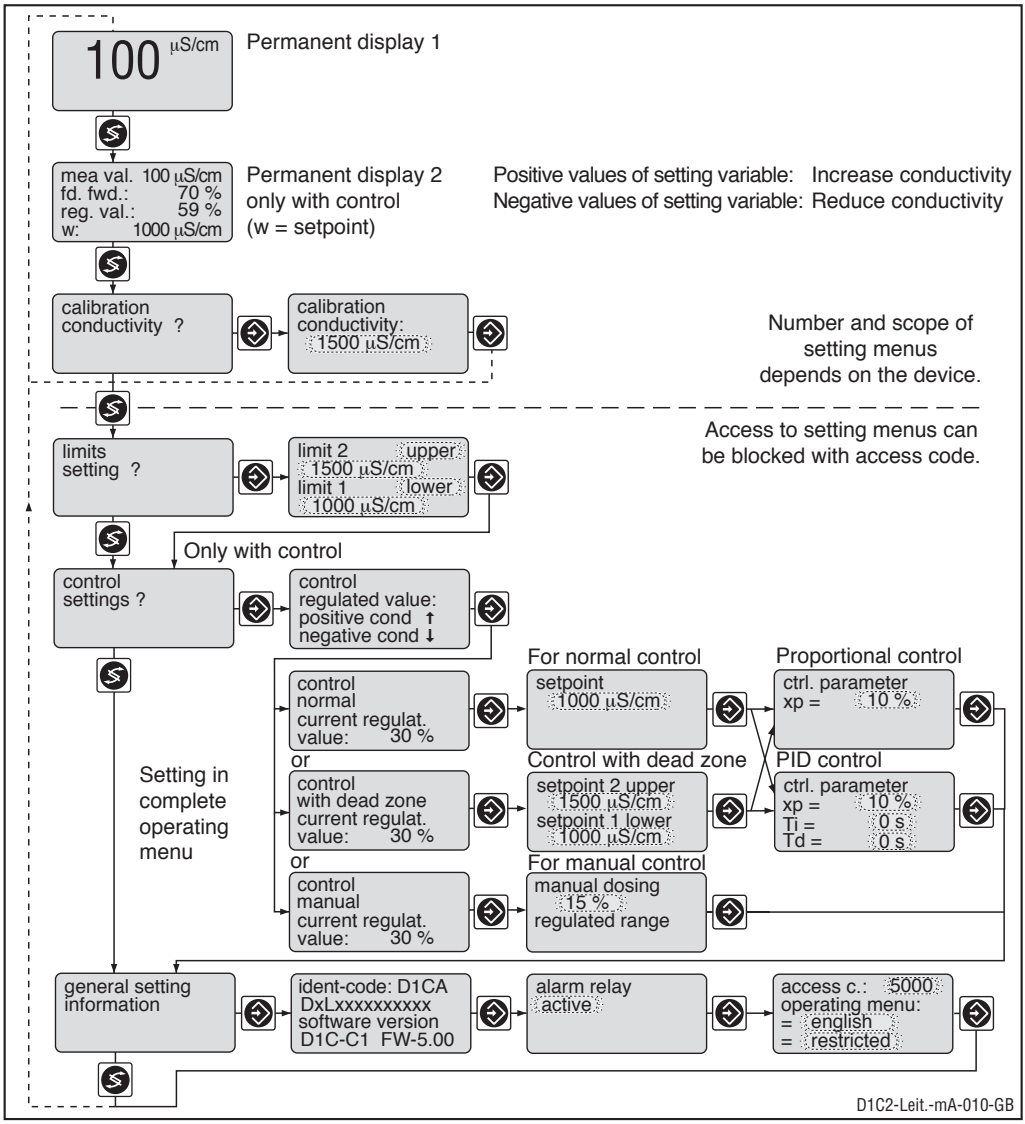
If the access code is selected correctly in a setting menu, the following setting menus are also accessible!

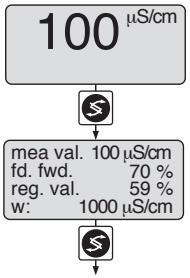
If within a period of 10 minutes no button is pushed, the unit automatically branches back from the calibrating menu or a setting menu to the permanent display 1.



7 Restricted Operating Menu / Overview

The restricted operating menu permits simple operation of the most important parameters. The following overview shows the settings which can be selected:





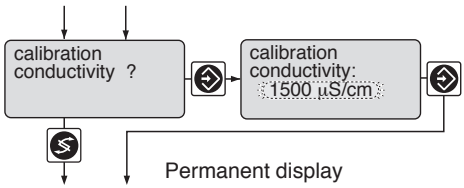
Permanent display 1

Permanent display 2
only with control
(w = setpoint)

Positive values of setting variable:
Increase conductivity
Negative values of setting variable:
Reduce conductivity

D1C2-Leit.-mA-011-GB

Calibration of Conductivity



D1C2-Leit.-mA-029-GB

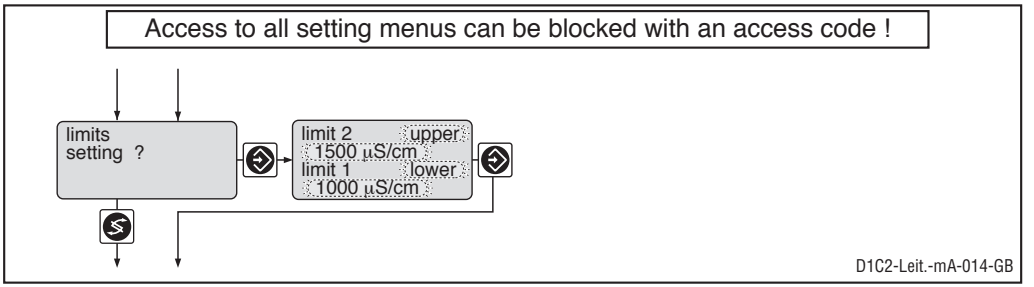
During calibration, the D1C sets the command outputs to “0”. Exception: if a basic load or a manual control variable were set, these are maintained during calibration. The standard signal outputs mA (measuring value or correction value) are frozen.

The actually measured value will be proposed; this value is adjustable (arrow keys). On successful completion of calibration, all error checks which refer to the measured value are restarted.

		Possible values		
	Initial value	Increment	Lower value	Upper value
Calibration conductivity	Measured value	as per measuring range	as per measuring range	as per measuring range

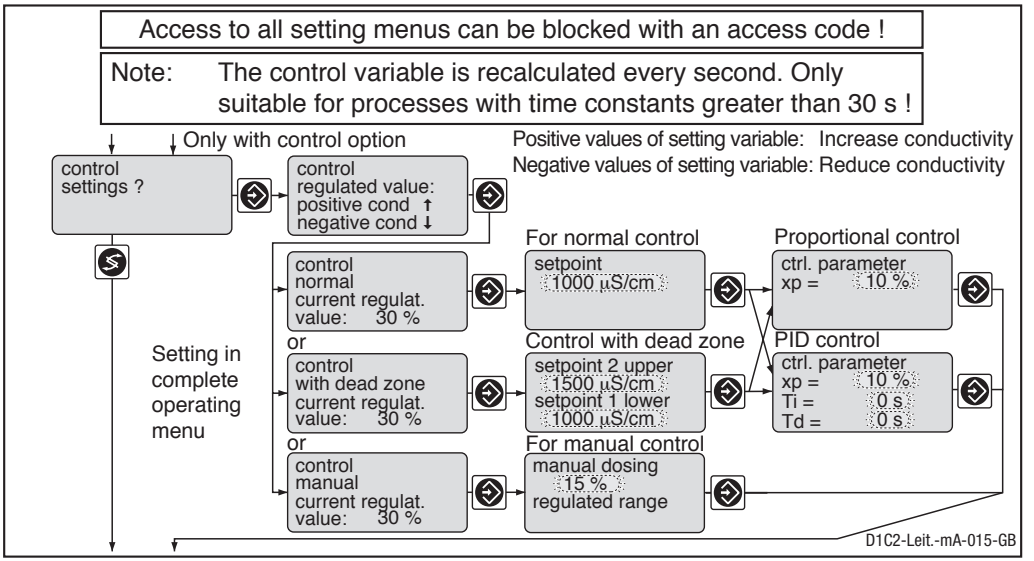
Error message	Condition effect	Remarks
Measured value too low Value > xx mS/cm Check measuring range	Value < 2 % of measuring range	Check measuring range
Measured value too high Value < xx mS/cm Check measuring range	Value > 100 % of measuring range	Check measuring range

Limit Values



		Initial value	Possible values: Increment	Lower value	Upper value	Remarks
Type of limit transgression	Limit 1:	lower	lower			
	Limit 2:	upper	upper off*			*only with limit value relay
Limit value	Limit 1:	25 µS/cm	0.01 µS/cm	-2.5 µS/cm	52.5 µS/cm	Measuring range 50 µS/cm
	Limit 2:	37.5 µS/cm				
	Limit 1:	250 µS/cm	0.1 µS/cm	-25 µS/cm	525 µS/cm	Measuring range 500 µS/cm
	Limit 2:	375 µS/cm				
	Limit 1:	2500 µS/cm	1 µS/cm	-250 µS/cm	5250 µS/cm	Measuring range 5000 µS/cm
	Limit 2:	3750 µS/cm				
	Limit 1:	500 mS/cm	1 mS/cm	-50 mS/cm	1050 mS/cm	Measuring range 1000 mS/cm
	Limit 2:	750 mS/cm				

Control



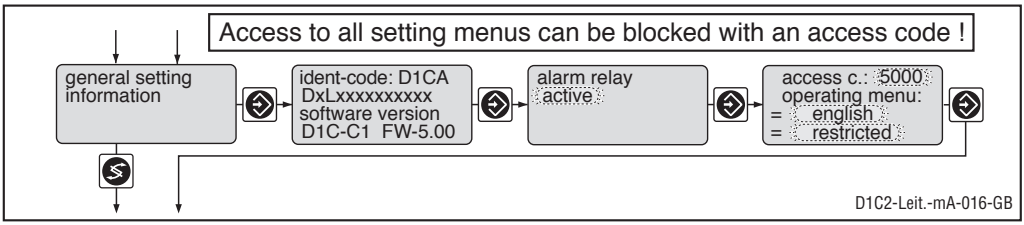
Restricted Operating Menu / Description

	Initial value	Possible values Increment	Lower value	Upper value	Remarks
Setpoint	15 µS/cm 250 µS/cm 2500 µS/cm 500 mS/cm	0.01 µS/cm 0.1 µS/cm 1 µS/cm 1 mS/cm	-2.5 µS/cm -25 µS/cm -250 µS/cm -50 mS/cm	52.5 µS/cm 525 µS/cm 5250 µS/cm 1050 mS/cm	Measuring range 50 µS/cm Measuring range 500 µS/cm Measuring range 5000 µS/cm Measuring range 1000 mS/cm 2 setpoints necessary for control with dead zone. Setpoint 1 < setpoint 2 Adjustment of measuring range on page 13/14
Control parameter xp	10 %	1 %	1 %	500 %	xp referred to measuring range
Control parameter Ti	off	1 s	1 s	9999 s	Function off = 0 s
Control parameter Td	off	1 s	1 s	2500 s	Function off = 0 s
Manual metering	0 %	1 %	-100 %	+100 %	

Abbreviations for control variables:

x_p = 100 %/Kp (inverse proportional coefficient)
T_i = I controller integration time [s]
T_d = D controller differential time [s]

General Settings



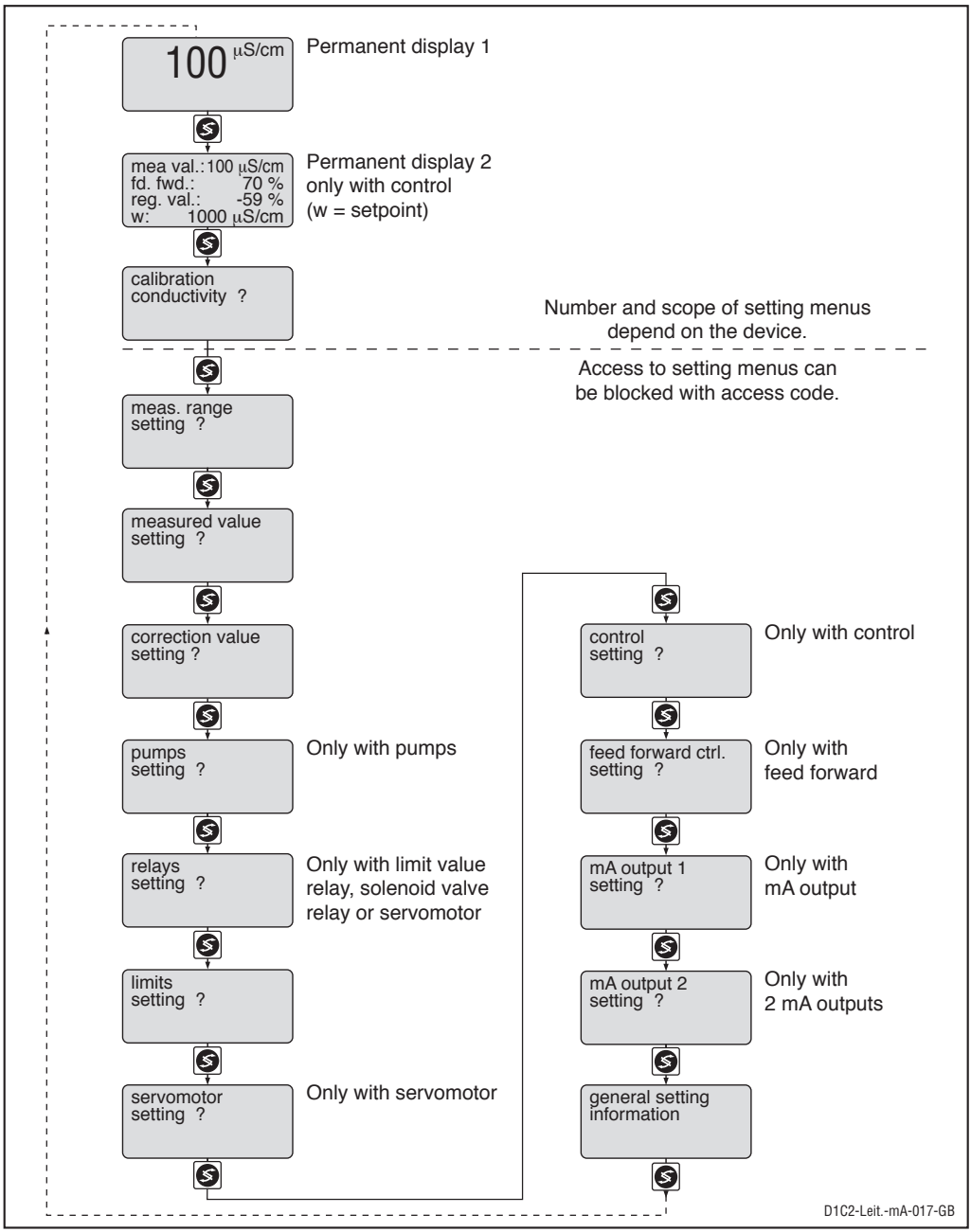
	Initial value	Possible values Increment	Lower value	Upper value	Remarks
Alarm relay	active	active not active			
Access code	5000	1	1	9999	
Language	as per identity code	as per identity code			
Operating menu	restricted	restricted complete			

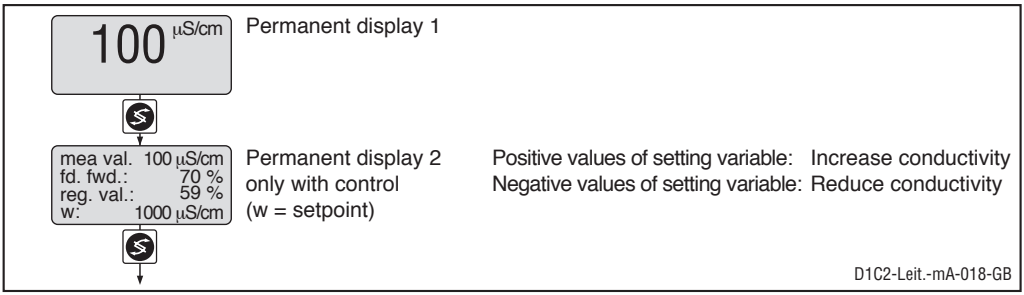
Access Code

Access to the setting menu can be prevented by setting up an access code. The DULCOMETER® D1C controller is supplied with the access code 5000 which permits free access to the setting menu. The calibration menu remains freely accessible even if access to the setting menu is blocked by the code.

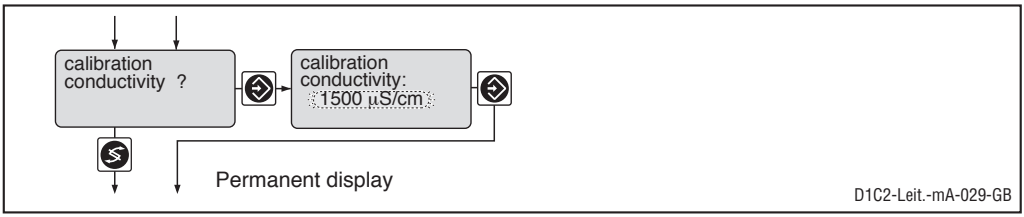
8 Complete Operating Menu / Overview

All parameters of the controller can be set in the complete operating menu (access see previous page). The following overview shows the settings which can be selected:





Calibration of Conductivity



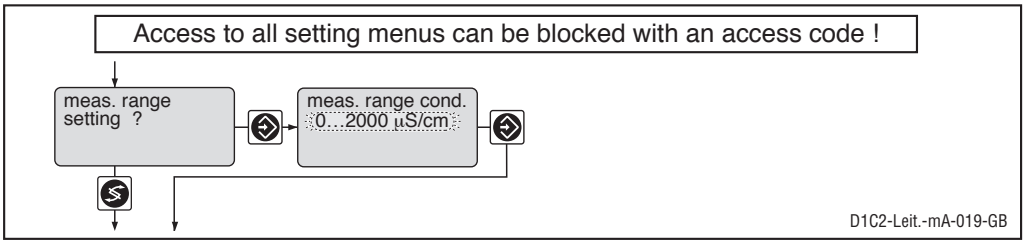
During calibration, the D1C sets the command outputs to “0”. Exception: if a basic load or a manual control variable were set, these are maintained during calibration. The standard signal outputs mA (measuring value or correction value) are frozen.

The actually measured value will be proposed; this value is adjustable (arrow keys). On successful completion of calibration, all error checks which refer to the measured value are restarted.

		Possible values		
	Initial value	Increment	Lower value	Upper value
Calibration conductivity	Measured value	depending on measuring range	depending on measuring range	depending on measuring range

Error message	Condition effect	Remarks
Measured value too low value > xx mS/cm Check measuring range	Value < 2 % of measuring range	Check measuring range
Measured value too high value < xx mS/cm Check measuring range	Value > 100 % of measuring range	Check measuring range

Measuring Range

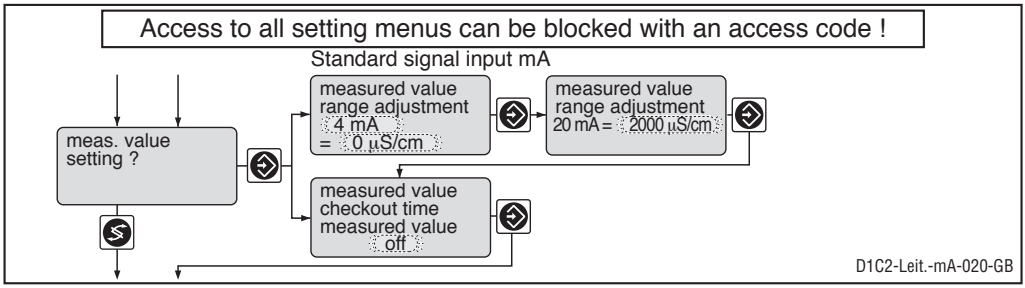


IMPORTANT

When changing the measuring range, setpoints and limit values are switched over to their respective initial values. The settings must be checked in all menus!

	Initial value	Possible values Increment	Lower value	Upper value	Remarks
Measuring range	0....2000 µS/cm	0....1000 mS/cm 0....5000 µS/cm 0....500 µS/cm 0....50 µS/cm			Setpoints and limit values are switched over to their respective initial values

Measured Value



IMPORTANT

When changing the range adjustment, the adjustments in all menus have to be checked!

	Initial value	Possible values Increment	Lower value	Upper value	Remarks
Standard signal input lower signal limit	4 mA	0 mA 4 mA			
Allocated special voltage	0–2000 µS/cm	depending on measuring range	-5 % of final value	+5 % of final value	
Checkout time	off	1 s	1 s	9999 s	Constant measurement signal results in message and alarm. Function off = 0 s

Control Time Measuring Value

IMPORTANT

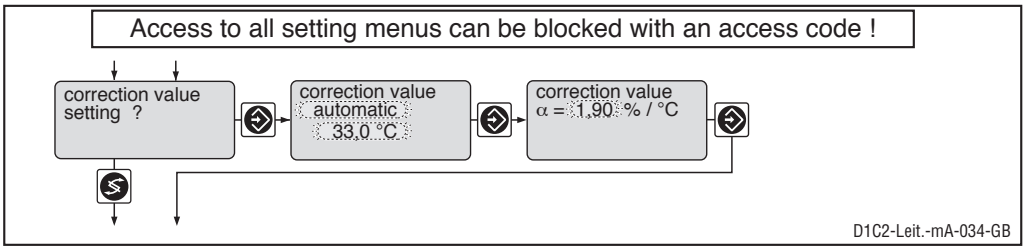
This function may not be activated for applications where it can be assumed that the measuring value does not change.

This function checks whether the measuring value from the sensor (measuring value input) changes within the “control time measuring value”. It is assumed that the value does not change for an intact sensor.

If the measuring value does not change during this control time, the DULCOMETER® D1C sets the control output to “0” and the alarm relay drops out. The LCD display shows e.g. the message “check mS-probe”.

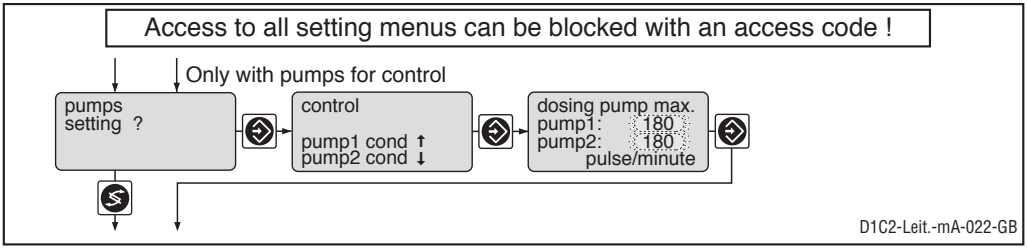
Complete Operating Menu / Description

Correction Value



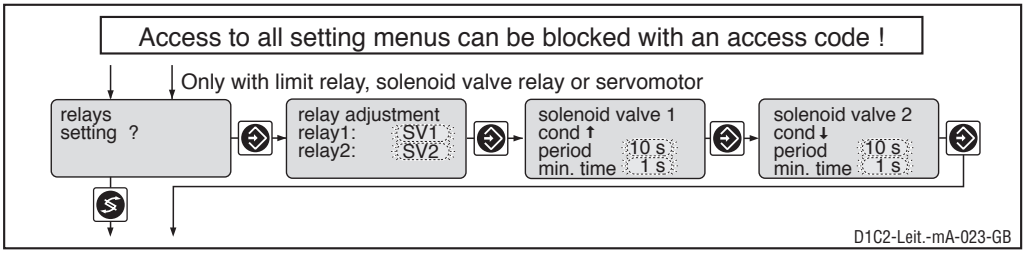
	Initial value	Possible values Increment	Lower value	Upper value	Remarks
Type of temperature compension	as per identity code	manual automatic off			
Manual temperature	25 °C	0.1 °C	0 °C	100 °C	
Automatic temperature	Correction value	0.1 °C	0 °C	100 °C	
Temperature coefficient α	1.90 % / °C	0.01 % / °C	0 % / °C	10 % / °C	

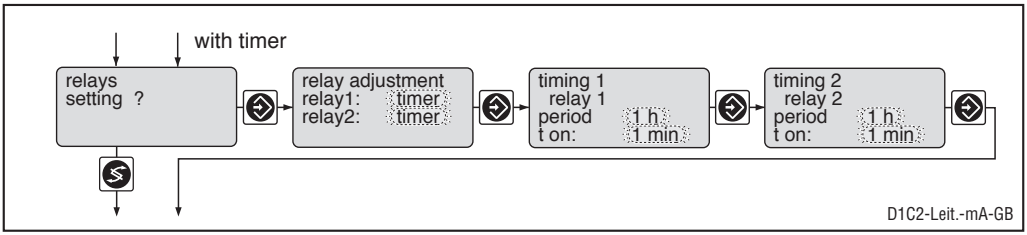
Pumps



	Initial value	Possible values Increment	Lower value	Upper value	Remarks
Max. stroke/minute of pumps 1 and 2	180	1	1	500	off = 0 strokes/min

Relay for Power Control

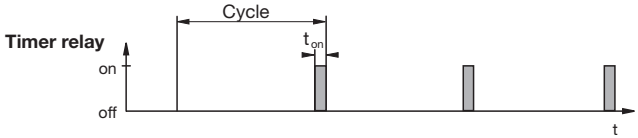




	Initial value	Possible values Increment	Lower value	Upper value	Remarks
Relay adjustment	as per identity code				
Relay 1		Solenoid valve 1 Limit value 1* Actuator 1 Timer 1 Servomotor off			*For “limit value”, the relays remain active, even in the event of a fault.
Relay 2		Solenoid valve 2 Limit value 2* Actuator 2 Timer 2 off			
Cycle min. time	10 s 1 s	1 s 1 s	10 s 1 s	9999 s Cycle/2	for solenoid valve for solenoid valve Set here the smallest permitted operating factor of the connected device.
Period (Cycle) t on	off 1 min	1 h 1 min	1 h / off 1 min	240 h 60 min	for timer for timer

NOTE

The limit value relay can be defined in such a way as to respond as an actuator, i.e. if a limit value relay closes a circuit, it opens when a pause contact is activated and/or for a subsequent delay period t_d (if t_d is set to > 0 min in “General settings”).

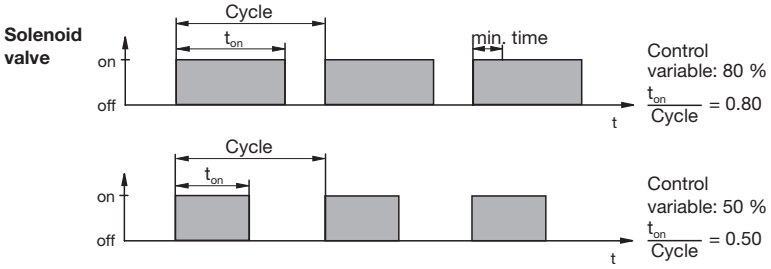


IMPORTANT

The timer will reset in the event of a power failure.

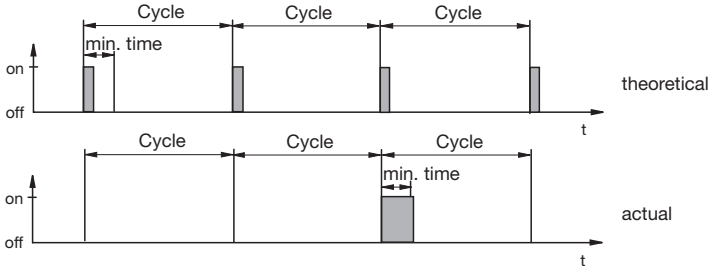
At the end of the (timer) cycle time, the DULCOMETER® D1C closes the assigned relay for the duration of “t on” (timer). “Pause” interrupts the timer.

When the clock is shown in the LC display, the timer can be reset to the start of the cycle at precisely this point using the enter button.
The % figure in the LC display indicates the progress of the current cycle.
Timer relays may be used, e.g. for shock metering or sensor cleaning.



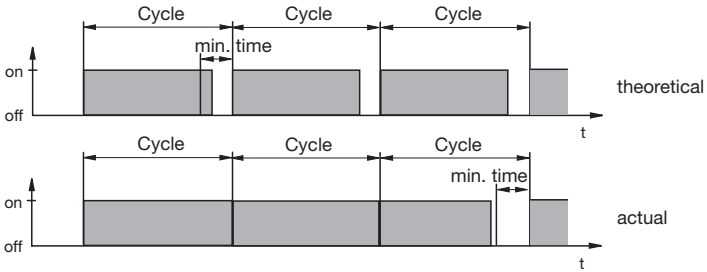
The switching time of the DULCOMETER® D1C (solenoid valve) depends on the actuating variable and the “min. time” (smallest permitted operating factor of the connected device).
The actuating variable determines the ratio t_{on}/cycle and thus the switching times (see fig. above).
The “min. time” influences the switching times in two situations:

a) theoretical switching time < min. time:



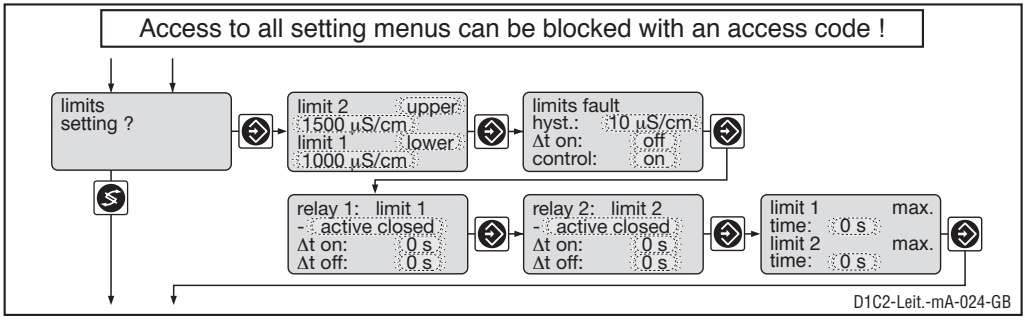
The DULCOMETER® D1C does not switch for a certain number of cycles until the sum of the theoretical switching times exceeds the “min. time”. Then the DULCOMETER® D1C switches for the duration of this total time.

b) theoretical switching time > (cycle - min. time) and calculated switching time < cycle



The DULCOMETER® D1C does not deactivate for a certain number of cycles until the differences between cycle and theoretical switching time exceed the “min. time”.

Limit Values



	Initial value	Possible values Increment	Lower value	Upper value	Remarks
Type of limit transgression Limit 1: Limit 2:	lower upper	upper lower off*			Limit transgression when exceeding or dropping below value *only with limit value relay
Limit value 1 Limit value 2	500; 750 mS/cm 2500; 3750 µS/cm 250; 375 µS/cm 25; 37 µS/cm	1 mS/cm 1 µS/cm 0.1 µS/cm 0.01 µS/cm	-50 mS/cm -250 µS/cm -25 µS/cm -2.5 µS/cm	1050 mS/cm 5250 µS/cm 525 µS/cm 52.5 µS/cm	Meas. range 1000 mS/cm Meas. range 5000 µS/cm Meas. range 500 µS/cm Meas. range 50 µS/cm
Hysteresis limits	5 mS/cm 25 µS/cm 2.5 µS/cm 0.25 µS/cm	1 mS/cm 1 µS/cm 0.1 µS/cm 0.01 µS/cm	-2 mS/cm -10 µS/cm -1 µS/cm -0.1 µS/cm	1050 mS/cm 5250 µS/cm 525 µS/cm 52.5 µS/cm	Effective in direction of "cancelling limit transgression"
Checkout time limits	off	1 s	1 s/off	9999 s	Result in message and alarm. off = 0 s: Function switched off, no message, no alarm
Controlling	on	on off			
Actuating direction limit value 1; limit value 2	active closed	active closed active open			Reacts as make contact Reacts as break contact
Switch-on delay Δt on	0 s	1 s	0 s	9999 s	
Switch-off delay Δt off	0 s	1 s	0 s	9999 s	
Switch-on time limit 1; limit 2	off	1 s	0 s/off	9999 s	Function detachable

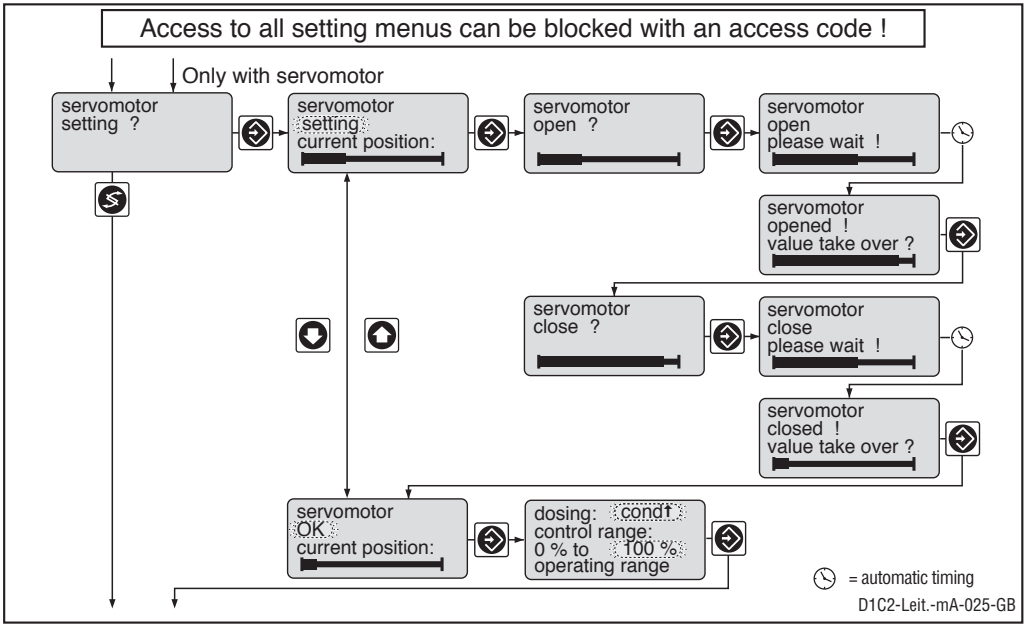
If the limit is exceeded for longer than the “Delay time - limit values”, an error message is given which must be acknowledged, and the alarm relay circuit is broken. If “Controller” is also set to “off” the control process stops.

Servomotor

The **operating range** is defined by the total resistance range of the feedback potentiometer. The maximum limit of the range actually used is set by defining the **control range**.

ATTENTION

- ***Activation of the servomotor must be carried out with the same meticulous care as taken when calibrating a measuring sensor.***
- ***To ensure correct operation, the activation time of the actuator used should not be less than 25 seconds for the control range from 0...100 %!***

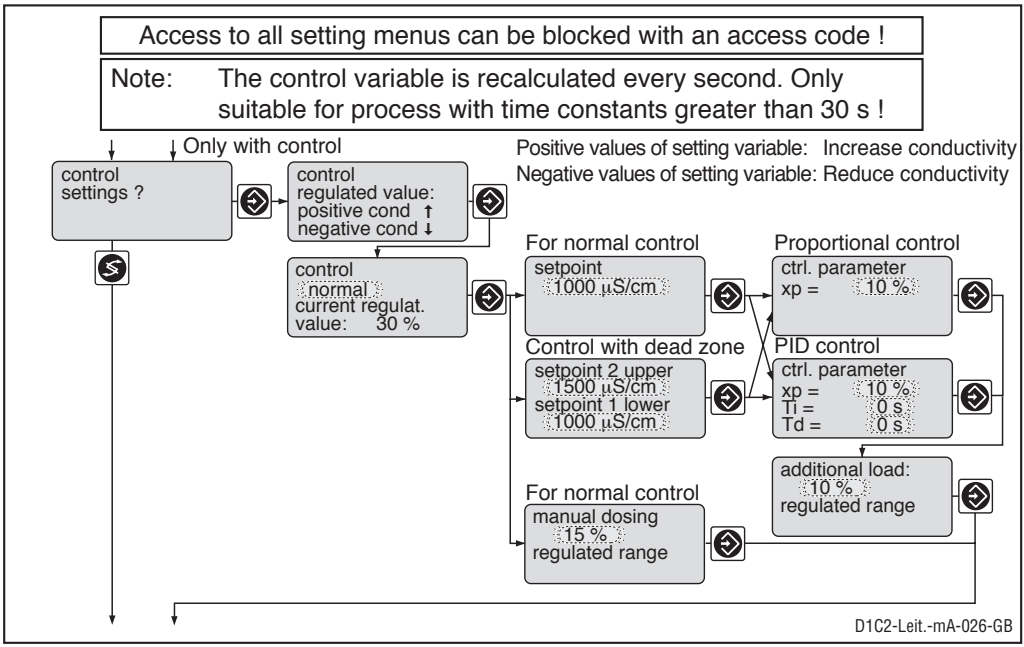


	Initial value	Possible values Increment	Lower value	Upper value	Remarks
Servomotor	Setting	Setting ok off			
Control direction	cond. ↑	cond. ↑ cond. ↓			
Control range	100 %	1 %	10 %	100 %	in % of operating range

NOTE

- ***If the broad bar is to the far right, the stroke adjustment motor is fully open.***
- ***The continuous display shows the degree in % to which it is open (the greater the percentage, the more open the stroke adjustment motor).***

Control

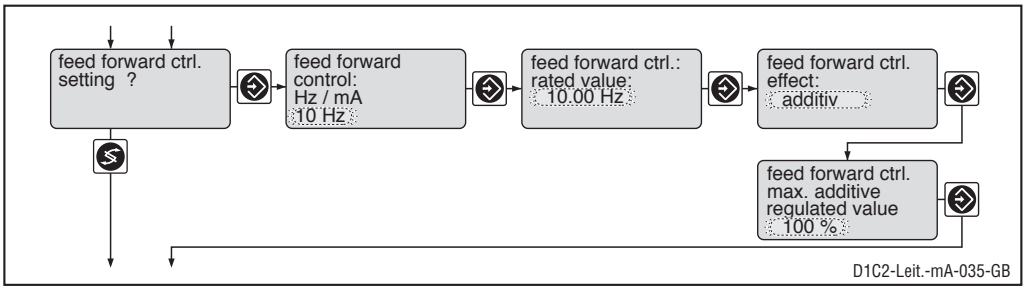


	Initial value	Possible values Increment	Lower value	Upper value	Remarks
Control	normal	normal with dead zone manual			When controlling with dead zone, the feed forward control is not used for measured values within the dead zone
Setpoint setting	500 mS/cm 2500 µS/cm 250 µS/cm 15 µS/cm	1 mS/cm 1 µS/cm 0.1 µS/cm 0.01 µS/cm	-50 mS/cm -250 µS/cm -25 µS/cm -2.5 µS/cm	1050 mS/cm 5250 µS/cm 525 µS/cm 52.5 µS/cm	Meas. range 1000 mS/cm Meas. range 5000 µS/cm Meas. range 500 µS/cm Meas. range 50 µS/cm Setpoint 2 ≥ setpoint 1
Control parameter xp	10 %	1 %	1 %	500 %	xp referred to measuring range
Control parameter Ti	off	1 s	1 s	9999 s	Function off = 0 s
Control parameter Td	off	1 s	1 s	2500 s	Function off = 0 s
Additional load	0 %	1 %	-100 %	+100 %	
Manual metering	0 %	1 %	-100 %	+100 %	

Abbreviations for control variables:

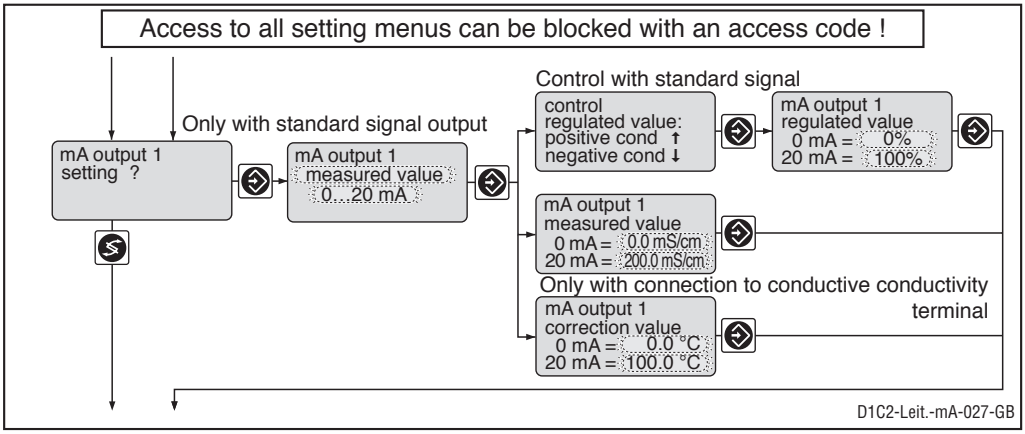
x_p = 100 %/Kp (inverse proportional coefficient)
T_i = I controller integration time [s]
T_d = D controller differential time [s]

Feed Forward Control

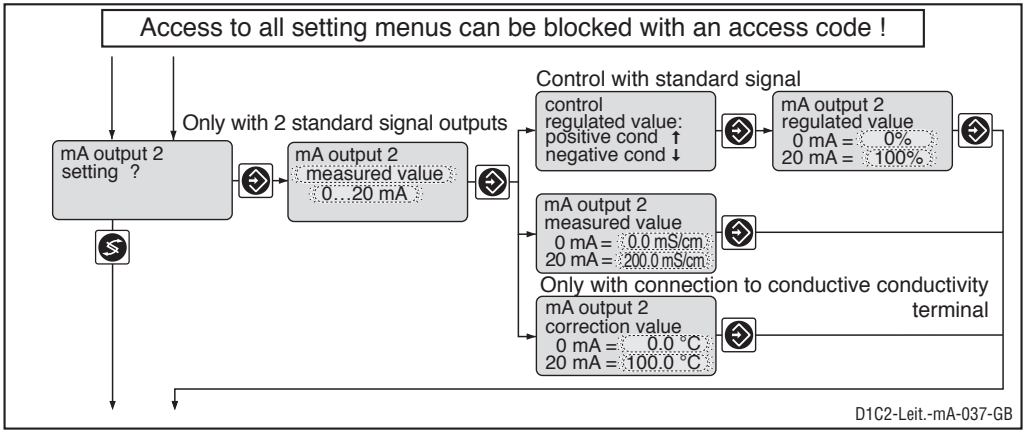


	Initial value	Possible values Increment	Lower value	Upper value	Remarks
Feed forward control (Flow)	as per identity code with standard signal: 4–20 mA	None 10 Hz 500 Hz 0…20 mA 4…20 mA			Signal processing: Signal <0.02 Hz = no flow Signal <0.2 Hz = no flow Signal <0.2 mA = no flow Signal <4.2 mA = no flow
Feed forward control rated value	10 Hz 500 Hz 20 mA	0.01 Hz 1 Hz 0.01 mA	0.1 Hz 5 Hz 0/4 mA	10 Hz 500 Hz 20 mA	Dependent on signal type. Maximum limitation of range used.
Feed forward control effect	multiplicative	multiplicative additive			
Max. additive regulated value	100 %	1 %	-500 %	+500 %	Only with additive feed forward control

Standard Signal Output 1

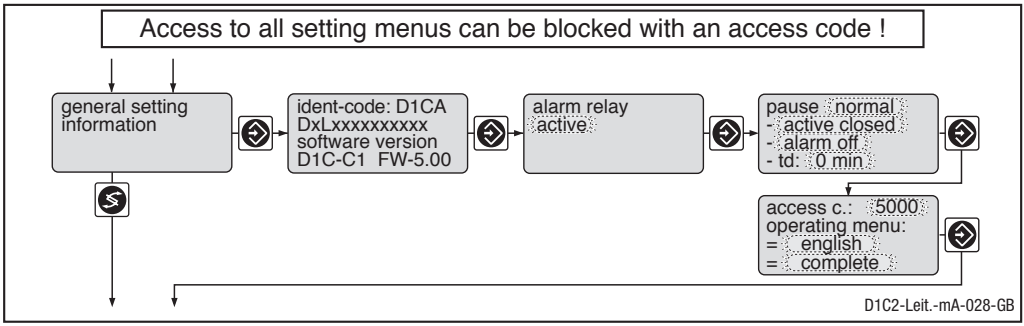


Standard Signal Output 2



	Initial value	Possible values Increment	Lower value	Upper value	Remarks
Variable allocation	as per identity code	Measured value Controlled variable Correction value			If control applicable Only with correction variable
Output range	0…20 mA	0…20 mA 4…20 mA 3.6/4-20 mA			Reduction to 3.6 mA when alarm relay switches (not limit-value violation)
Range measured value	0-50 µS/cm 0-500 µS/cm 0-5000 µS/cm 0-1000 mS/cm	0.01 µS/cm 0.1 µS/cm 1 µS/cm 1 mS/cm	-2.5 µS/cm -25 µS/cm -250 µS/cm -50 mS/cm	52.5 µS/cm 525 µS/cm 5250 µS/cm 1050 mS/cm	Meas. range 50 µS/cm Meas. range 500 µS/cm Meas. ranges 5000 µS/cm Meas. range 1000 mS/cm
Range controlled variable	0 %…+100 %	1 %	-100 %	+100 %	Minimum range 1 %
Range correction value	0....100 °C	0.1 °C	0.0 °C	100 °C	Minimum range 1 °C

General Setting



	Initial value	Possible values Increment	Lower value	Upper value	Remarks
Alarm relay	active	active not active			
Pause	normal	normal hold			
Control input pause	active closed	active closed active open			Reacts as make contact Reacts as break contact
Alarm pause	off	off on			Alarm relay can be triggered by pause contact
td	0 min	1 min	0 min	60 min	
Access code	5000	1	1	9999	
Language	as per identity code	as per identity code			
Operating menu	complete	restricted complete			

Pause Normal

If the pause switch is off, the DULCOMETER® D1C sets the operating outputs to “0” for as long as the pause switch is off or for a set time delay t_d (if t_d is set to > 0 min). Whilst the pause switch is off, the D1C establishes the P-proportion in the background.
With PID control (identity code characteristics “control characteristic” = 2): the I-proportion is stored when the pause is switched off (I-proportion then usually only present if Tn > 0 has been selected in the “Control setting?” setting menu).
Exception: the standard signal outputs mA for the measured value or correction value are not affected by the pause.
After pause is activated, the operating outputs remain at “0” for the length of the time delay t_d. The time delay t_d must be set up in such a way that in this time e.g. sample water (process-specific current concentration) flows to the sensor.
With PID control (identity code characteristics “control characteristic” = 2): The control variable output resulting from the pause and the expiry of the time delay t_d is reconciled jointly with the current P-component and (if Tn is set > 0) with the stored I-component.

Pause Hold

If the pause switch is off, the DULCOMETER® D1C freezes the operating output at the most recent value for as long as the pause switch is off or for a set time delay t_d (if t_d is set to > 0 min). Whilst the pause switch is off, the D1C establishes the P-proportion in the background.
With PID control (identity code characteristics “control characteristic” = 2):
Even the mA standard signal outputs for measured value or correction value are frozen.
After pause is activated, the operating outputs remain frozen for the length of the time delay t_d. The time delay t_d must be set up in such a way that in this time e.g. sample water (process-specific current concentration) flows to the sensor.
With PID control (identity code characteristics “control characteristic” = 2): The control variable output resulting from the pause and the expiry of the time delay t_d is reconciled jointly with the current P-proportion and (if Tn is set > 0) with the newly established I-proportion.

Access Code

Access to the setting menu can be prevented by setting up an access code. The DULCOMETER® D1C controller is supplied with the access code 5000 which permits free access to the setting menu. The calibration menu remains freely accessible even if access to the setting menu is blocked by the code.

Fault	Fault text	Symbol	Effect		Alarm with acknowledgement	Remarks	Remedy
			On metering	On control			
Measured value Signal exceeds/drops below value	*mS-meas. range* ↑↓ *Check mS-input*	ε ε	Basic load Basic load	Stop Stop	Yes Yes	Measured value out of measuring range. Signal <3.0 ±0.2 mA or >23 ±0.2 mA	Check range adjustment Check sensor, transducer and cable connection
Checkout time meas. value exceeded	*Check mS-probe*	ε	Basic load	Stop	Yes	Function detachable	Check function of sensor, extend checkout time
Correction measured variable Signal exceeds/drops below value upper limit temperature exceeded	*Check te-input* *te-limit* ↑	ε	Basic load Basic load	Stop Stop	Yes Yes	Signal <3.0 ±0.2 mA or >23 ±0.2 mA $\alpha \geq 4$ %/°C	Check sensor, transducer and cable connection
Feed forward control Signal exceeds/drops below value Signal drops below multiplicative	*Check feed forward input* "	ε ε		Stop	Yes	Signal <3.0 ±0.2 mA or >23 ±0.2 mA Value last valid is used	Check sensor, transducer and cable connection
Limit value violation after checkout time limits Control "on" Control "off"	*mS-limit 1* ↑↓ *mS-limit 2* ↑↓	ε ε	Stop or basic load	Stop	Yes Yes	Function detachable	Define cause, reset values if necessary
Servomotor Position not reached	*Servomotor defective*	ε			Yes	Servomotor closes	Check servomotor
Electronics error	*System error*	ε O	Stop	Stop	Yes	Electronic data defective	Call in service

Operation	Note text	Symbol	Effect		Alarm with acknowledgement	Remarks	Remedy
			On metering	On control			
Pause contact	*Pause*	ε O	Stop	Stop	No/Yes*	No further fault check	–
	Pause/Hold	ε		PI part frozen			
Stop button	*Stop*	ε O	Stop	Stop	No	Relay drops out	–
Calibration Calibration with error	*Check meas. range*	ε	Basic load	Stop	–	–	Repeat calibration Check sensor/buffer
During servomotor setting Position feedback wrong Upper position <40 % max. value Lower position >30 % range	*Direction check* *Final value too small* *Final value too large*					Without correct adjustment the last valid values are still used	Check connection of relay, potentiometer Adjust the operation region of the servomotor correctly

* Depends on whether "alarm off" or "alarm on" in "General Settings".

Operating Instructions DULCOMETER® D1C, Part 2/Conductivity via mA connection
Subject to modifications · Printed in the F.R. Germany

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