Operating Instructions

DULCOMETER® D1C

Part 2: Adjustment and Operation,
Measured Variable Oxygen

Type D

Type W

D1C A ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___

Please enter the identity code of your device here!

Please completely read through operating instructions! · Do not discard!
The warranty shall be invalidated by damage caused by operating errors!

1 Device Identification / Identity Code

D1C A	DULCOMETER® Controller Series D1C / Version A
	Type of mounting
D	Control panel installation 96 x 96 mm
W	Wall mounting
	Operating voltage
0	230 V 50/60 Hz
1	115 V 50/60 Hz
2	200 V 50/60 Hz (only with control panel installation)
3	100 V 50/60 Hz (only with control panel installation)
4	24 V AC/DC
	Measured variable
X	Oxygen
	Connection of measured variable
1	Terminal, standard signal 0/4–20 mA
	Correction variable
0	None
2	Temperature (Pt 100) via terminal in connection with measuring cell type CDP
3	Temperature via standard signal 0/4-20 mA in connection with measuring cell type CDP
4	Automatic
	Feed forward control
0	None
1	As standard signal 0/4-20 mA
2	As frequency 0-500 Hz
3	As frequency 0-10 Hz
	Control input
0	None
1	Pause
	Signal output
0	None
1	standard signal 0/4-20 mA measured value
2	standard signal 0/4-20 mA control variable
4	2 standard signal 0/4-20 mA outputs, free programmable
	Power control
G	Alarm and 2 limit value relays
M	Alarm and 2 solenoid valve relays
R	Alarm relay and servomotor with feedback
	Pump control
0	None
2	Two pumps
	Control characteristic
0	None
1	Proportional control
2	PID control
	Log output
0	None
	Language
D	German
E	English
F	French
I	Italian
N	Dutch
S	Spanish
P	Polish
A	Swedish
G	Czech
H	Hungarian

D1C A	___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___

Please enter the identity code of your device here!

2 Contents / General User Information

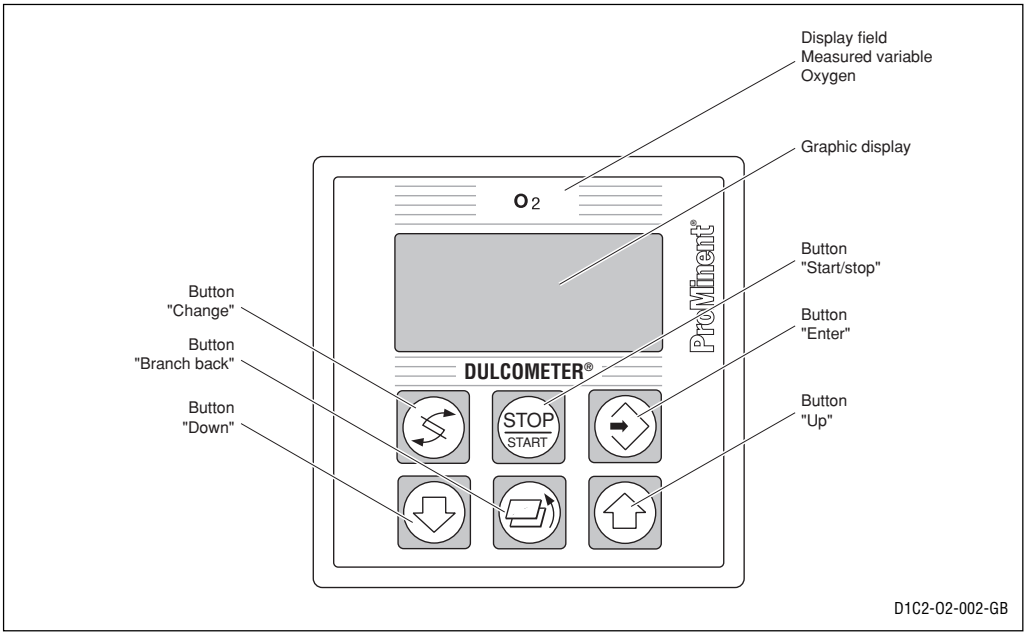
General User Information

These operating instructions describe the technical data and function of DULCOMETER® D1C controller, provide detailed safety information and are divided into clear steps.

IMPORTANT

- ***Please observe the parts of these operating instructions applicable to your particular version! This is indicated in the Section "Device Identification / Identity Code"!***
- ***Correct measuring and dosing is only possible in the case of impeccable operation of the probe. The probe has to be calibrated / checked regularly!***

3 Device Overview / Controls



	CHANGE button To change over within a menu level and to change from one variable to another within a menu point.
STOP START	START/STOP button Start/stop of control and metering function.
	ENTER button To accept, confirm or save a displayed value or status. For alarm acknowledgement.

	UP button To increase a displayed numerical value and to change variables (flashing display)
	BRANCH BACK button Back to permanent display or to start of relevant setting menu.
	DOWN button To decrease a displayed numerical value and to change variables (flashing display).

4 Functional Description

NOTE

Please refer to the description of the complete operating menu in chapter 8 for a detailed description of the individual characteristics of the DULCOMETER® D1C controller!

4.1 Operating Menu

The D1C controller permits settings to be made in two different menus. All values are preset and can be changed in the complete operating menu.

The controller is delivered with a restricted operating menu so that the D1C controller can be used effectively in many applications from the very onset. If adaptations prove to be necessary, all relevant parameters can then be accessed by switching over to the complete operating menu (see “General settings”).

4.2 Access Code

Access to the setting menu can be prevented by setting up an access code. The D1C controller is supplied with the access code 5000 which permits free access to the setting menu. The calibration menu remains freely accessible even when access to the setting menu is blocked by the code.

4.3 Control

The D1C can operate as a proportional controller or as a PID controller - dependent on the device version (see identity code) and the setting.

The controlled variable is recalculated once a second. Control procedures which require rapid correction of setpoint deviations (less than approx. 30 seconds) cannot be processed with this controller. The cycle times must be taken into consideration when activating solenoid valves (pulse length) in the same way as their running times when activating servomotors (3-point).

Via the control input pause, the control function (selection of controlled variable) can be switched off. The calculation of the controlled variable starts again after cessation of "pause".

4.4 Feed Forward Control

The D1C controller can process a signal of a feed forward control. Depending on the device version (see identity code) and the setting, this signal can be obtained in any form of a 0–20 mA or 4–20 mA signal or as a digital contact signal with the maximum frequencies 10 Hz or 500 Hz.

During start-up, the zero point has to be checked. The multiplicative feed forward control is not designed for switching off permanently the actuating variable (signal ≈ 0).

This signal can be used, for example, for flow-proportional metering (multiplicative effect) or feed forward-dependent basic load metering (additive effect). The result of control variable calculation from the proportional or PID control is multiplied by or added to the feed forward signal. A multiplicative feed forward variable at the level of the set rated value carries over the calculated control variable unchanged into the controlled variable:

Controlled variable = Feed forward variable/rated value x calculated control variable

An additive feed forward variable at the level of the rated value results in maximum controlled variable:

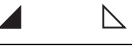
Controlled variable (max. 100 %) = Feed forward variable/rated value x max. controlled variable + calculated control variable.

4.5 Error Messages

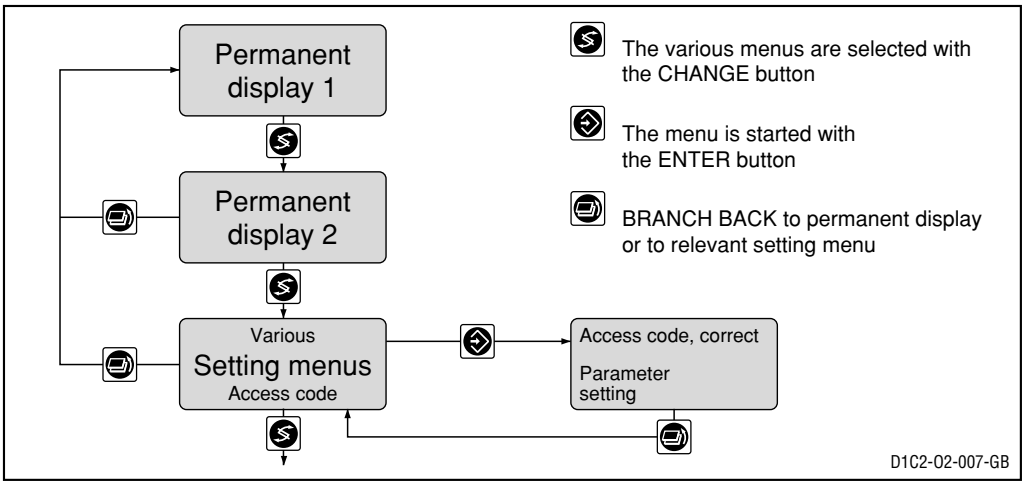
Error messages and information are indicated on the bottom line in the permanent display 1. Errors to be acknowledged (acknowledgement switches off the alarm relay) are indicated by the "Ɛ". Errors/notes which still apply after acknowledgement are indicated alternately. During correction variable processing (temperature for correction of pH-value), the value is indicated in the same line as the error/note. Faults which are rectified of their own accord due to changed operating situations are removed from the permanent display without the need for acknowledgement.

5 Display Symbols

The display of the DULCOMETER® D1C controller uses the following symbols:

Description	Comment	Symbol
Limit value transgression Relay 1, upper	Symbol left	
Relay 1, lower	Symbol left	
Relay 2, upper	Symbol right	
Relay 2, lower	Symbol right	
Metering pump 1 (Oxygen) Control OFF	Symbol left	
Control ON	Symbol left	
Metering pump 2 (De-O_2) Control OFF	Symbol right	
Controll ON	Symbol right	
Solenoid valve 1 (Oxygen) Controll OFF	Symbol left	
Controll ON	Symbol left	
Solenoid valve 2 (De-O_2) Controll OFF	Symbol right	
Control ON	Symbol right	
Servomotor Control, open relay		
Control, close relay		
Without control		
Position feedback	The bar increases from left to right during opening.	
Stop button pressed		
Manual metering		
Fault		

6 Operation



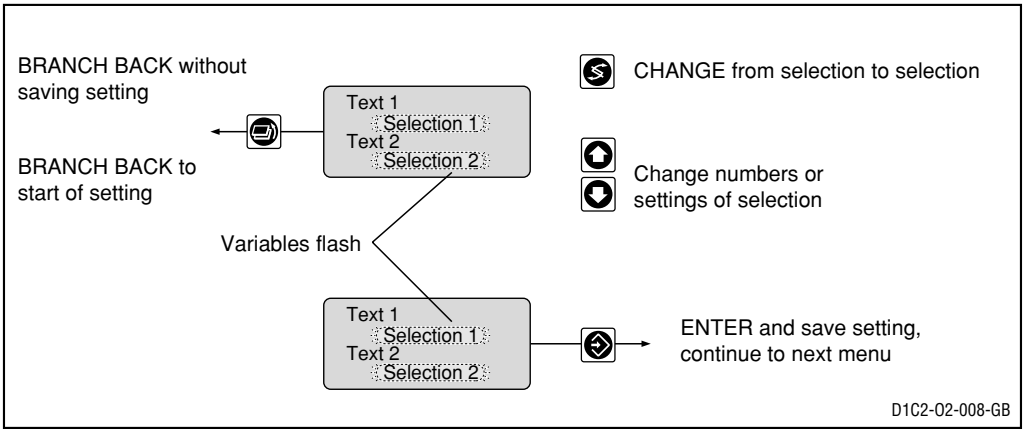
NOTE

Access to the setting menus can be barred with the access code!

The number and scope of setting menus is dependent on the device version!

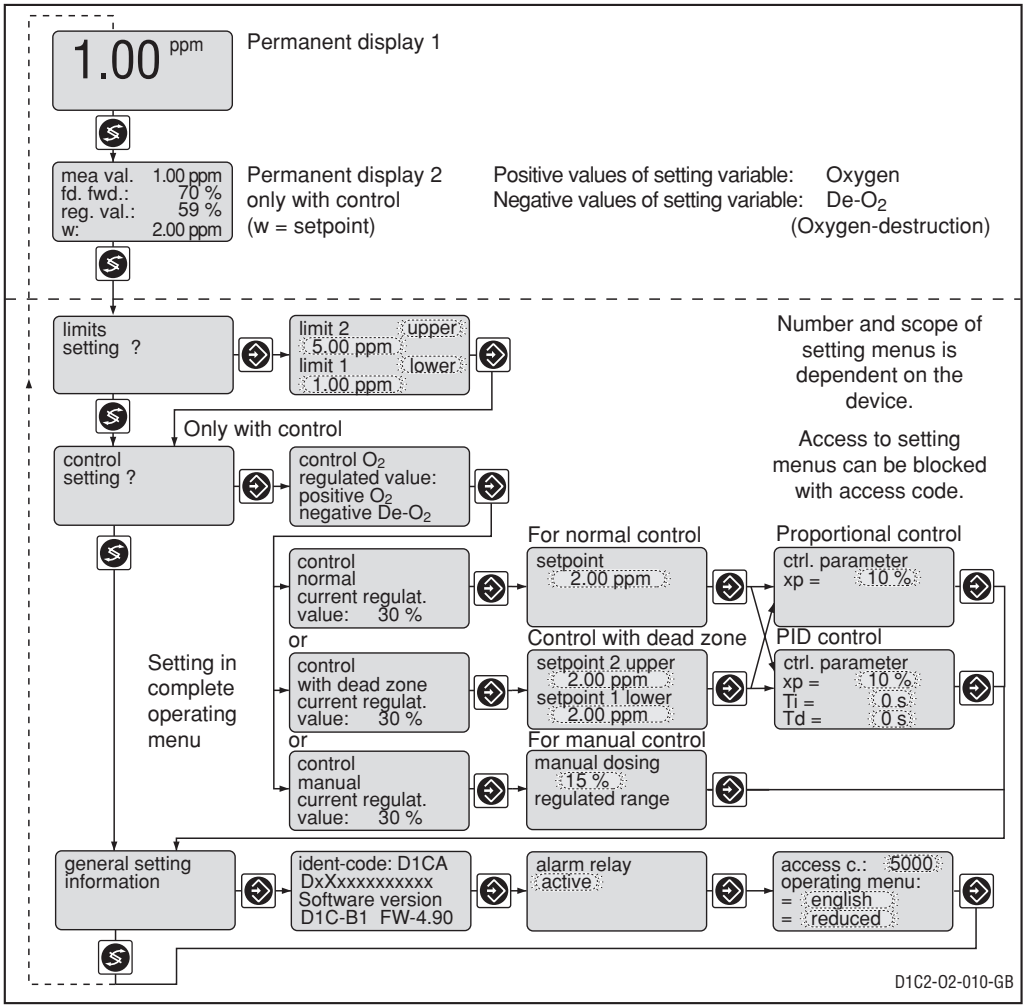
If the access code is selected correctly in a setting menu, then the following setting menus are also accessible!

If within a period of 10 minutes no button is pushed, the unit automatically branches back from the calibrating menu or a setting menu to the permanent display 1.

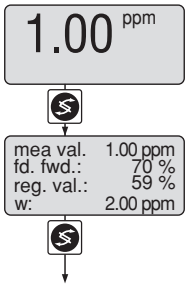


7 Reduced Operating Menu / Layout

The restricted operating menu permits simple operation of the most important parameters. The following overview shows the settings which can be selected:



Reduced Operating Menu / Description



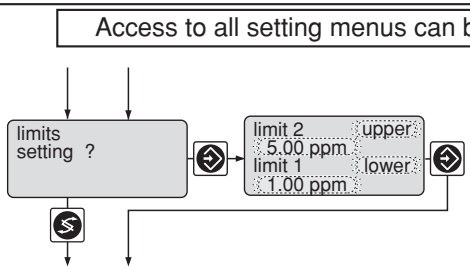
Permanent display 1

Permanent display 2
only with control
(w = setpoint)

Positive values of setting variable: Oxygen
Negative values of setting variable: De-O_2
(Oxygen-destruction)

D1C2-O2-011-GB

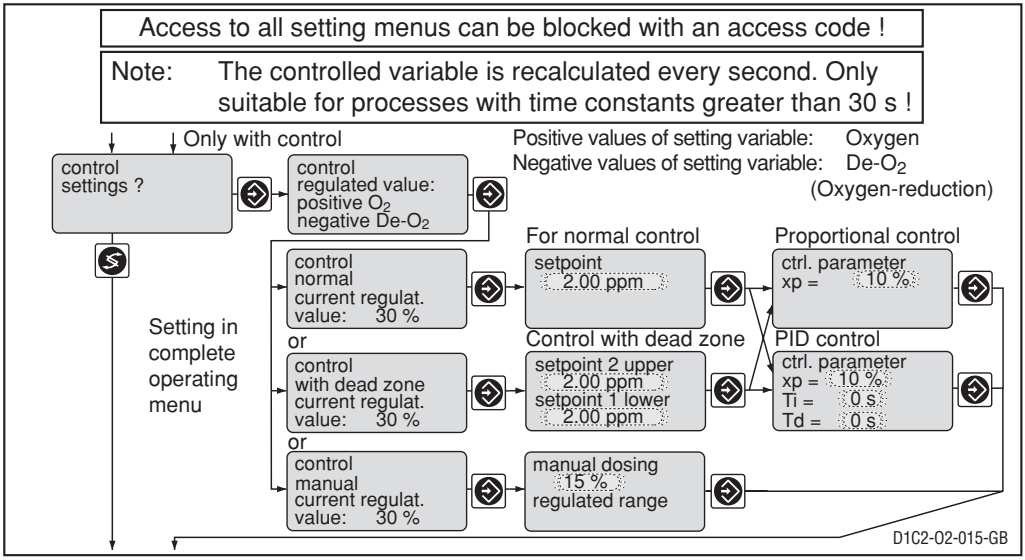
Limits



D1C2-O2-014-GB

		Initial value	Possible Values: Increment	Lower value	Upper value	Remarks
Type of limit Trans-gression	Limit 1:	lower	upper lower			Limit transgression when exceeding or dropping below value
	Limit 2:	upper	off *)			*) see “measuring range setting” (complete operating menu)
Limit value	Limit 1	1.00 ppm	0.01 ppm	-1.00 ppm	11.00 ppm	
	Limit 2	5.00 ppm	0.01 ppm	-1.00 ppm	11.00 ppm	
	Limit 1	2.00 ppm	0.01 ppm	-2.00 ppm	22.00 ppm	
	Limit 2	10.00 ppm	0.01 ppm	-2.00 ppm	22.00 ppm	
	Limit 1	5.00 ppm	0.01 ppm	-5.00 ppm	55.00 ppm	
	Limit 2	25.00 ppm	0.01 ppm	-5.00 ppm	55.00 ppm	
	Limit 1	70.0 %	0.1 %	-10.0 %	110.0 %	
	Limit 2	90.0 %	0.1 %	-10.0 %	110.0 %	
	Limit 1	140.0 %	0.1 %	-20.0 %	220.0 %	
	Limit 2	180.0 %	0.1 %	-20.0 %	220.0 %	
	Limit 1	350.0 %	0.1 %	-50.0 %	550.0 %	
	Limit 2	450.0 %	0.1 %	-50.0 %	550.0 %	

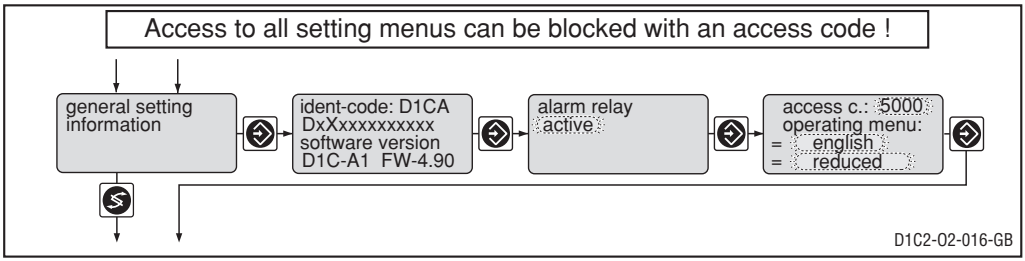
Control



	Initial value	Possible Values Increment	Lower value	Upper value	Remarks
Setpoint	2.00 ppm	0.01 ppm	-0.50 ppm	10.50 ppm	see adjustments of
	4.00 ppm	0.01 ppm	-1.00 ppm	21.00 ppm	measuring range
	10.00 ppm	0.01 ppm	-2.50 ppm	52.50 ppm	(Complete operating menu)
	80.0 %	0.1 %	-5.0 %	105.0 %	
	160.0 %	0.1 %	-10.0 %	210.0 %	
	400.0 %	0.1 %	-25.0 %	525.0 %	
Control parameter xp	10 %	1 %	1 %	500 %	xp referred to measuring range
Control parameter Ti	off	1 s	1 s	9999 s	Function off = 0 s
Control parameter Td	off	1 s	1 s	2500 s	Function off = 0 s
Manual metering	0 %	1 %	-100 %	+100 %	

Reduced Operating Menu / Description

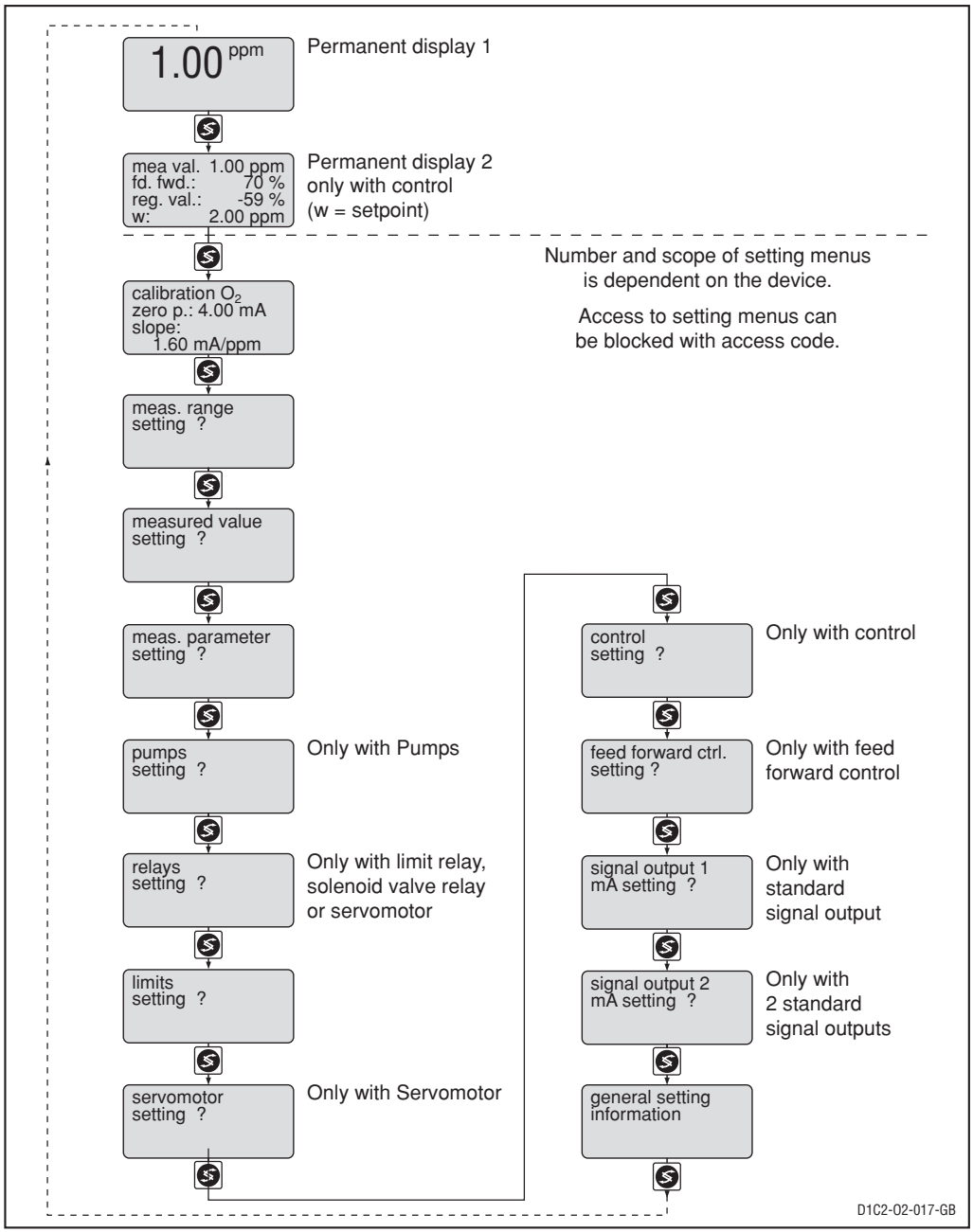
General Settings

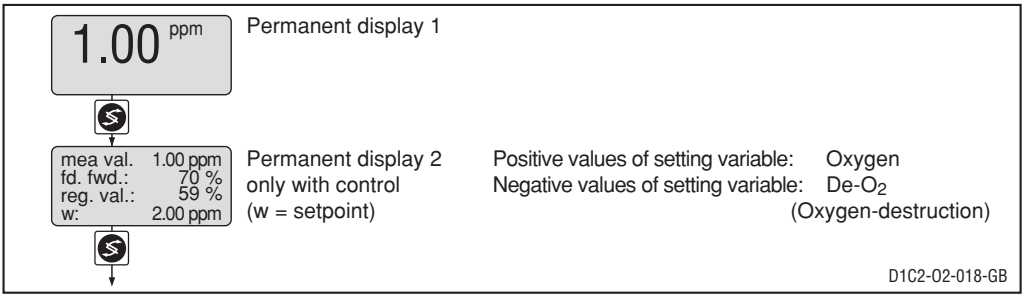


	Initial value	Possible Values Increment	Lower value	Upper value	Remarks
Alarm relay	active	active not active			
Access code	5000	1	1	9999	
Language	as per identity code	German English French Italian Dutch Spanish Polish Swedish Czech Hungarian			
Operating menu	reduced	reduced complete			

8 Complete Operating Menu / Overview

All parameters of the controller can be set in the complete operating menu (access see previous page). The following overview shows the settings which can be selected:





Calibrating the probe for dissolved oxygen

Before the "Calibration O_2, automatic" function can be carried out you need to enter the parameters for correcting the measured value (see complete operating menu, "Measurement parameters"). After carrying out this function, hold the sensor upward for at least 5 min.

The "Calibration O_2, O_2 value" function allows you to enter the measured value from a reference value.

The control must be switched off by pressure stop key while calibrating in air ("Calibration O_2, automatic"). T he standard signal from the output (measured value) is 4.0 mA.

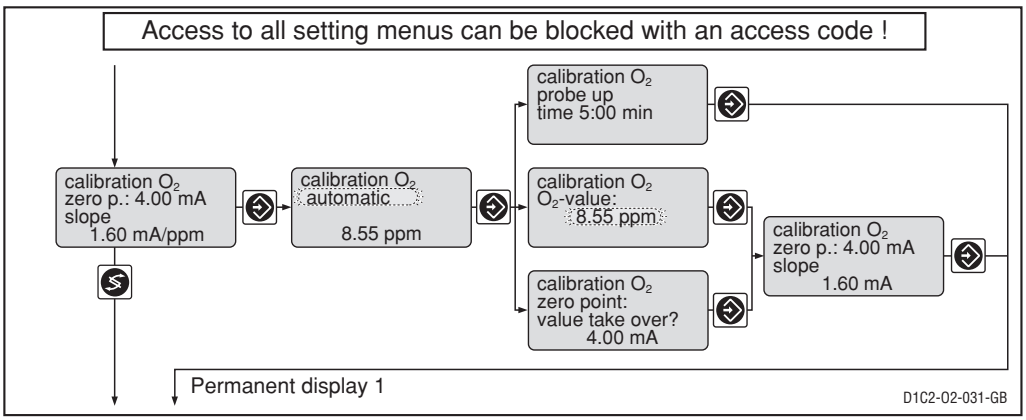
If calibrating with the aid of a reference value ("Calibration O_2, O_2 value") the controller function is active. The standard signal from the output (measured value) is unchanged throughout.

Calibration is only possible with this function if the input reference value is ≥ 2 % of the measurement range. If calibration is successful, all error investigations relating to the measured value are restarted

Minor stable deviations from the sensor zero point at 4.00 mA can be compensated (go to "Calibration O_2, zero point", "value take over" and press the Enter button. To reject the value, press the Branch Back button.)

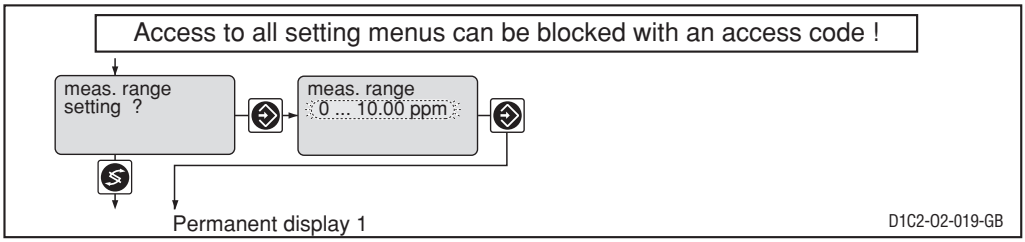
IMPORTANT

The probe measurement range must comply with the set measurement range (factory setting: 0-2 ppm). The measurement range should be reset before calibration (see page 14).



Complete Operating Menu / Description

Measuring Range

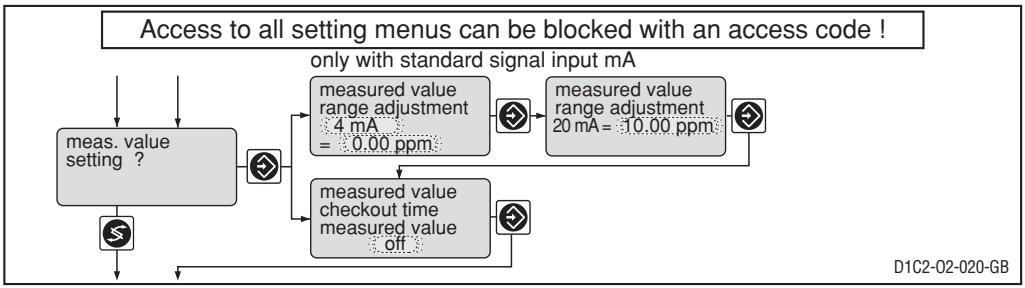


IMPORTANT

When changing the measuring range, setpoints and limit values are switched over to their respective initial values. The settings must be checked in all menus.

	Initial value	Possible Values			Remarks
		Increment	Lower value	Upper value	
Measuring range	0...10.00 ppm	0...10.00 ppm 0...20.00 ppm 0...50.00 ppm 0…100 % 0…200 % 0…500 %			Setpoints and limit values are switched over to their respective initial values.

Measured Value

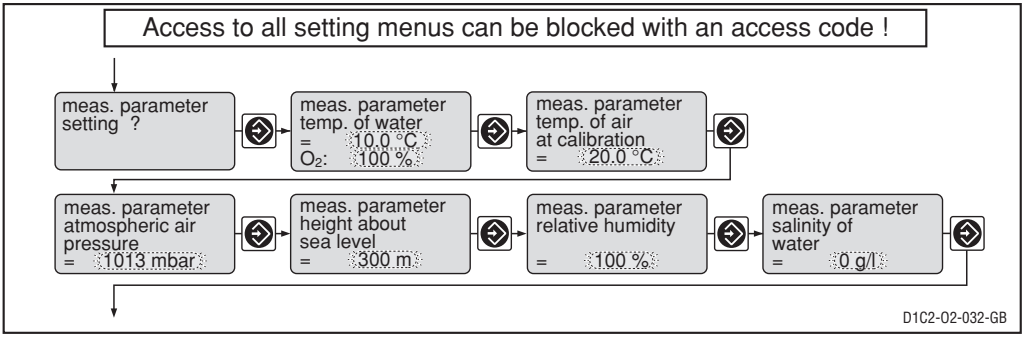


IMPORTANT

When changing the range adjustment, the adjustments in all menus have to be checked!

	Initial value	Possible Values Increment	Lower value	Upper value	Remarks
Standard signal input lower signal limit	4 mA	0 mA 4 mA			
Allocated measuring range	0...10.00 ppm 0...20.00 ppm 0...50.00 ppm 0…100 % 0…200 % 0…500 %	0.01 ppm 0.01 ppm 0.01 ppm 0.1 % 0.1 % 0.1 %	-1.00 ppm -2.00 ppm -5.00 ppm -10.0 % -20.0 % -50.0 %	11.00 ppm 22.00 ppm 55.00 ppm 110.0 % 220.0 % 550.0 %	
Checkout time	off	1 s	1 s	9999 s	Constant measurement signal results in message and alarm. Function off = 0 s

Measurement parameters



	Initial value	Possible Values Increment	Lower value	Upper value	Remarks
Water temperature	10.0 °C	0.1 °C	0.0 °C	40.0 °C	
Air temperature at calibration	20.0 °C	0.1 °C	0.0 °C	0.0 °C	
atmospheric air pressure	1013 mbar	1 mbar	300 mbar	1180 mbar	
height above sea level	300 m	1 m	0 m	9999 m	
relative humidity	100 %	1 %	0 %	100 %	
Salt content of water	0 g/l	1 g/l	0 g/l	50 g/l	

To retain the prevailing O_2-saturation, enter the actual water temperature in the “meas. parameter, temp. of water” menu option (arrow keys): the DUCLOMETER® D1C immediately calculates the relative O_2-saturation.

Complete Operating Menu / Description

To minimise the effect of the following parameters on the accuracy of the measured O_2-concentration values you can enter their actual values in the “measurement parameters setting?” menu during calibration and in the interim period:

- Local atmospheric pressure at the measuring point related to the height above sea level in mbar
- Height of measurement point above sea level in m
- Relative humidity of the atmosphere at the measuring point in %
- Water temperature in °C
- Air temperature at the measuring point in °C
- Water salt content in g/l

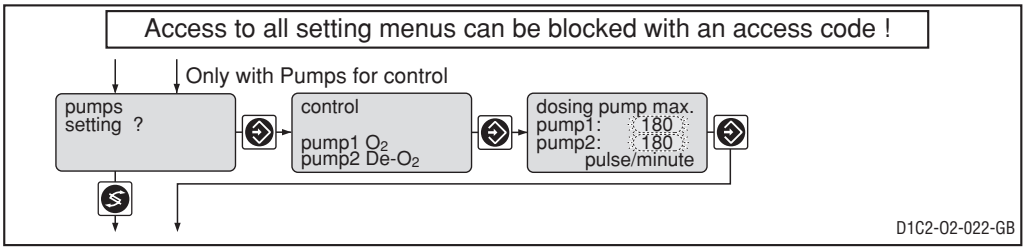
Variation of precision parameters by varying factory settings

Measurement parameter	Factory setting	Deviation	Influence (% of measured value in ppm)
Atmospheric pressure	1013 mbar	10 mbar	around 1 %
Height above sea level	300 m	100 m	around 1 %
Relative humidity	100 %	10 %	around 0.3 %
Salt content of sample water	0 g/l	1 g/l	around 1 %

IMPORTANT

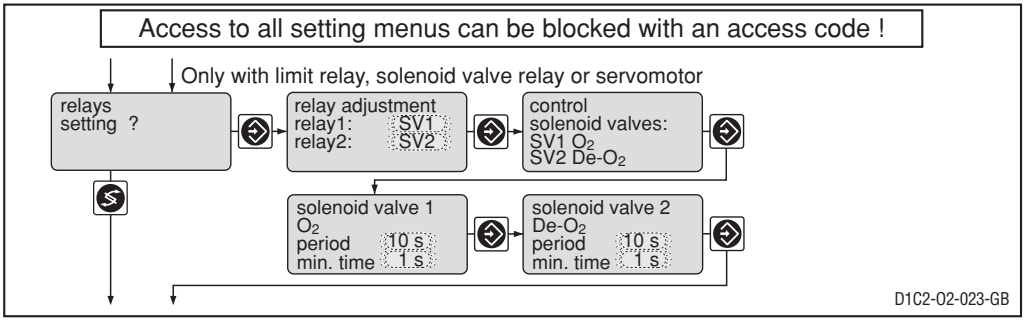
- ***At the measurement point measure the atmospheric pressure, the atmospheric humidity pressure, the air and water temperature using normal metering devices.***
- ***Determine the actual atmospheric pressure value related to the sea level from an official meteorological station or a reliable homepage (look for height above sea level value) related to a point in the immediate vicinity (do not use a map, too imprecise). This value also to be entered on the pressure gauge.***
- ***In high areas the height above sea level must be entered for accurate atmospheric pressure compensation.***
- ***Determine the salt content either in the laboratory or by means of continuous conductivity metering using the corresponding conversion.***
- ***In order to guarantee obtaining the most accurate possible O_2 values, even between calibration intervals, enter actual values into the DUCLOMETER® D1C if the set values of the maximum stated parameter are very different from the actual values.***

Pumps

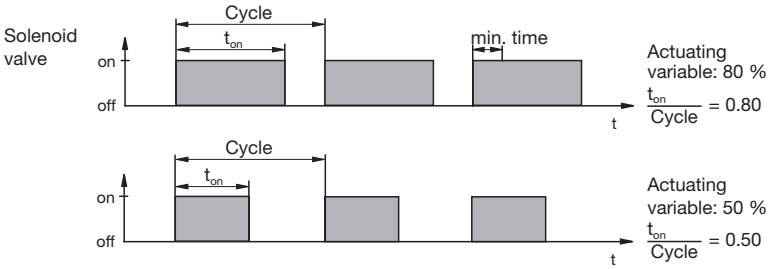


	Initial value	Possible Values Increment	Lower value	Upper value	Remarks
Max. stroke/minute of pumps 1 and 2	180	1	1	500	off = 0 strokes/min

Relay for power control

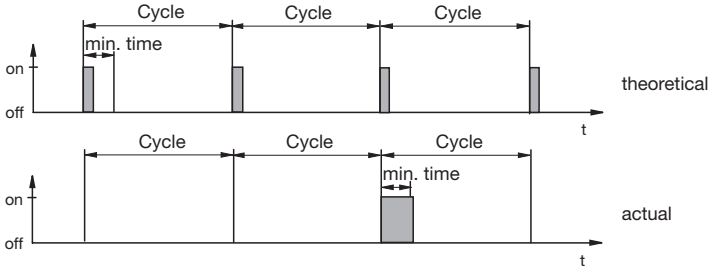


	Initial value	Possible Values Increment	Lower value	Upper value	Remarks
Relay adjustment	as per identity code	Solenoid valve Limit value off			At “Limit value” the relays remain activated even if a fault occurs.
Relay 2		Solenoid valve 2 Limit value 2 Actuator 2 off			
Period	10 s	1 s	10 s	9999 s	
min. time	1 s	1 s	1 s	period/2	



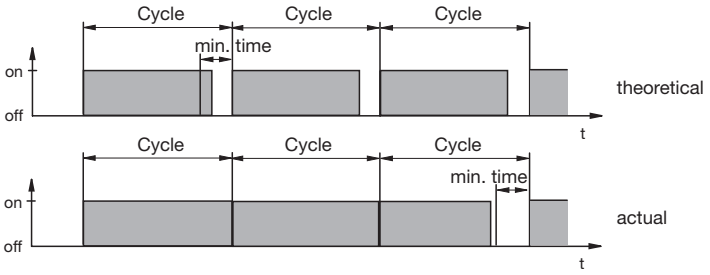
The switching time of the DULCOMETER® D1C (solenoid valve) depends on the actuating variable and the "min. time" (smallest permitted operating factor of the connected device).
The actuating variable determines the ratio t_{on}/cycle and thus the switching times (see fig. above).
The "min. time" influences the switching times in two situations:

a) theoretical switching time < min. time:



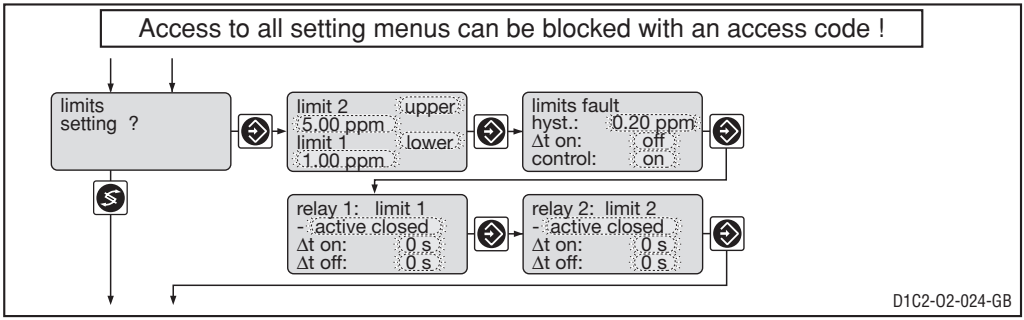
The DULCOMETER® D1C does not switch for a certain number of cycles until the sum of the theoretical switching times exceeds the "min. time". Then the DULCOMETER® D1C switches for the duration of this total time.

b) theoretical switching time > (cycle - min. time) and calculated switching time < cycle



The DULCOMETER® D1C does not deactivate for a certain number of cycles until the differences between cycle and theoretical switching time exceed the "min. time".

Limits

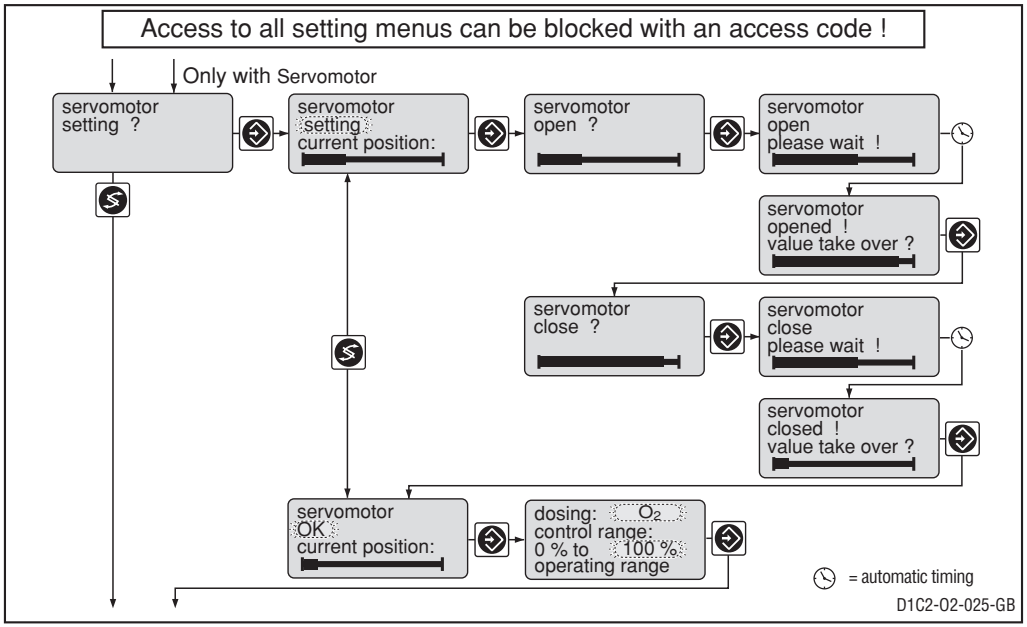


	Initial value	Possible Values Increment	Lower value	Upper value	Remarks
Type of limit transgression Limit 1:	upper	lower			Limit transgression when exceeding or dropping below value *) only with limit value relay
Limit 2:	lower	off*)			
	upper				
Limit value Limit 1	1.00 ppm	0.01 ppm	-1.00 ppm	11.00 ppm	
Limit 2	5.00 ppm	0.01 ppm	-1.00 ppm	11.00 ppm	
Limit 1	2.00 ppm	0.01 ppm	-2.00 ppm	22.00 ppm	
Limit 2	10.00 ppm	0.01 ppm	-2.00 ppm	22.00 ppm	
Limit 1	5.00 ppm	0.01 ppm	-5.00 ppm	55.00 ppm	
Limit 2	25.00 ppm	0.01 ppm	-5.00 ppm	55.00 ppm	
Limit 1	70.0 %	0.1 %	-10.0 %	110.0 %	
Limit 2	90.0 %	0.1 %	-10.0 %	110.0 %	
Limit 1	140.0 %	0.1 %	-20.0 %	220.0 %	
Limit 2	180.0 %	0.1 %	-20.0 %	220.0 %	
Limit 1	350.0 %	0.1 %	-50.0 %	550.0 %	
Limit 2	450.0 %	0.1 %	-50.0 %	550.0 %	
Hysteresis limits	0.20 ppm	0.01 ppm	0 ppm	11.00 ppm	Effective in direction of cancelling limit transgression
	0.40 ppm	0.01 ppm	0 ppm	22.00 ppm	
	1.00 ppm	0.01 ppm	0 ppm	55.00 ppm	
	2.0 %	0.1 %	0 %	110,0 %	
	4.0 %	0.1 %	0 %	220.0 %	
	10.0 %	0.1 %	0 %	550.0 %	
Delay time, error	off	1 s	1 s / off	9999 s	Function can be switched off
Controller	on	on off			
Switch direction, limit value 1/2	Active closed	Active closed Active open			
Switch-on delay Δt on	0 s	1 s	0 s	9999 s	
Switch-off delay Δt off	0 s	1 s	0 s	9999 s	

Servomotor

IMPORTANT

- ***Activation of the servomotor must be carried out with the same meticulous care as taken when calibrating a measuring probe.***
- ***For correct function the setting duration of the employed stroke adjustment motor must be more than 25 seconds and less than 180 s for 0…100 % of the setting range. The operating range is defined by the total resistance range of the feedback potentiometer. The maximum limit of the range actually used is set by defining the control range.***

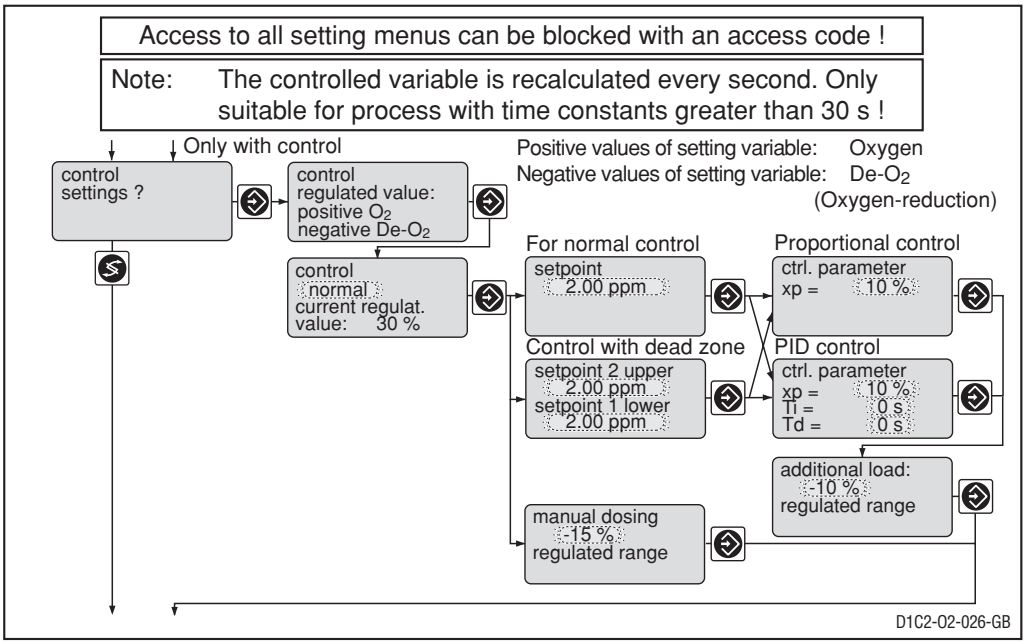


	Initial value	Possible Values Increment	Lower value	Upper value	Remarks
Servomotor	Setting	Setting ok off			
Control direction	O_2	O_2 De-O_2			
Control range	100 %	1 %	10 %	100 %	in % of operating range

NOTE

- ***When the wide bar is far right the stroke adjustment motor is fully open.***
- ***The permanent display shows the opening amount in % (the greater the percentage the further open the motor).***

Control

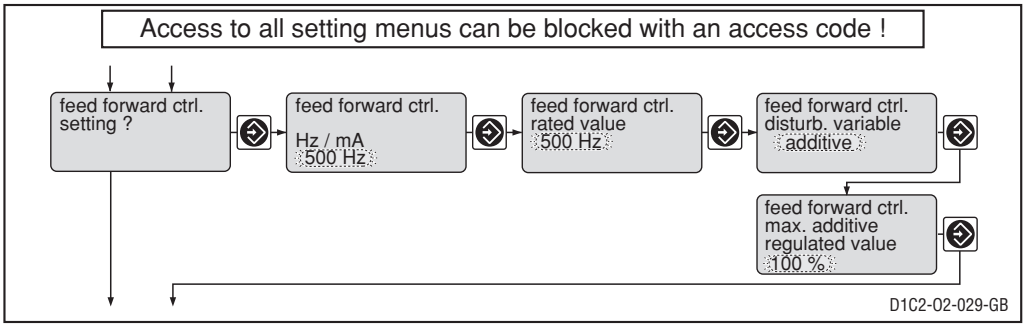


	Initial value	Possible Values Increment	Lower value	Upper value	Remarks
Control	normal	normal with dead zone manual			When controlling with dead zone, the feed forward control is not used for measured values within the dead zone.
Setpoint	2,00 ppm 4,00 ppm 10,00 ppm 80,0 % 160,0 % 400,0 %	0,01 ppm 0,01 ppm 0,01 ppm 0,1 % 0,1 % 0,1 %	-0,50 ppm -1,00 ppm -2,50 ppm -5,0 % -10,0 % -25,0 %	10,50 ppm 21,00 ppm 52,50 ppm 105,0 % 210,0 % 525,0 %	2 setpoints necessary for control with dead zone. Setpoint 1 > setpoint 2
Control parameter xp	10 %	1 %	1 %	500 %	xp referred to measuring range
Control parameter Ti	off	1 s	1 s	9999 s	Function off= 0 s
Control parameter Td	off	1 s	1 s	2500 s	Function off = 0 s
Additional load	0 %	1 %	-100 %	+100 %	
Manual metering	0 %	1 %	-100 %	+100 %	

Abbreviations for control variables:

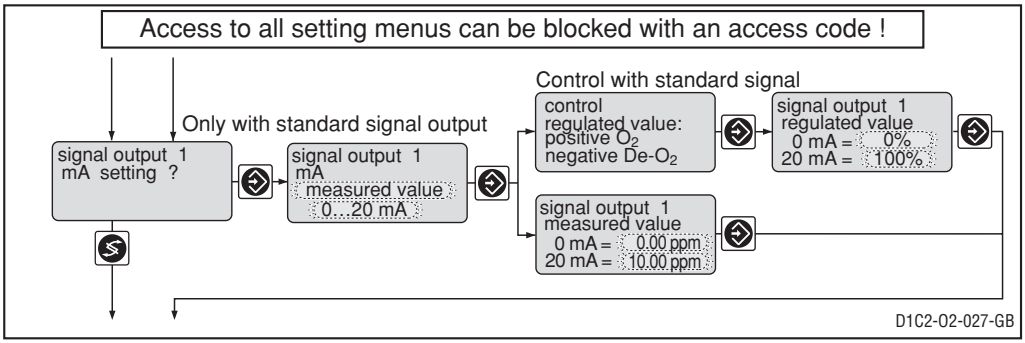
x_p: 100 %/Kp (inverse proportional coeffizient)
T_i: Integration time of I-controller [s]
T_d: Differential time of D-controller [s]

Feed forward control

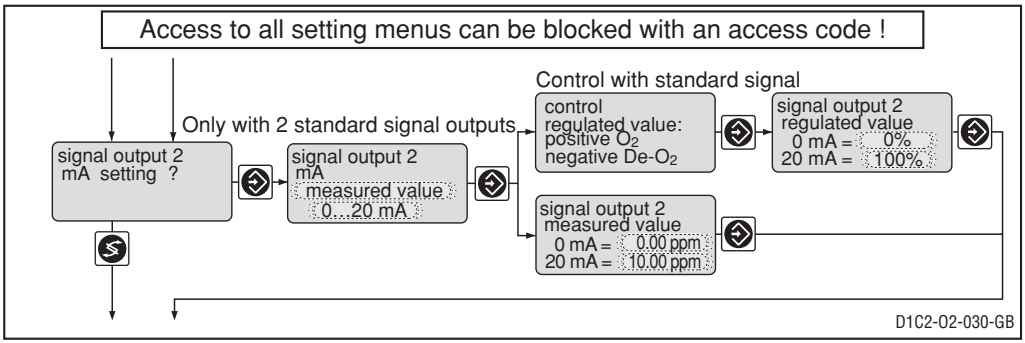


	Initial value	Possible Values Increment	Lower value	Upper value	Remarks
Feed forward control (Flow)	as per identity code Standard signal 4-20 mA	None 10 Hz 500 Hz 0…20 mA 4…20 mA			Signal processing: Signal <0.02 Hz = No flow Signal <0.2 Hz = No flow Signal <0.2 mA = No flow Signal <4.2 mA = No flow
Feed forward control rated value	10 Hz 500 Hz 20 mA	0.01 Hz 1 Hz 0.01 mA	0.1 Hz 5 Hz 0/4 mA	10 Hz 500 Hz 20 mA	Depended on signal type. Maximum limitation of range used.
Feed forward control effect	multiplicative	multiplicative additive			
Max. add. regulated value	100 %	1 %	-500 %	+500 %	only with add. feed forward control

Standard Signal Output 1



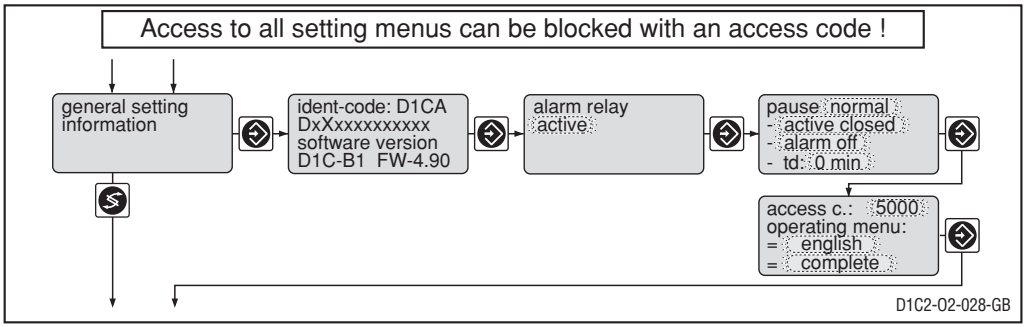
Standard Signal Output 2



	Initial value	Possible Values Increment	Lower value	Upper value	Remarks
Variable allocation	as per identity code	Measured value Controlled variable			If control applicable
Output range	0…20 mA	0…20 mA 4…20 mA			
Range measured value	0...10,00 ppm 0...20,00 ppm 0...50,00 ppm 0…100 % 0…200 % 0…500 %	0,01 ppm 0,01 ppm 0,01 ppm 0,1 % 0,1 % 0,1 %	-1,00 ppm -2,00 ppm -5,00 ppm -10,0 % -20,0 % -50,0 %	11,00 ppm 22,00 ppm 55,00 ppm 110,0 % 220,0 % 550,0 %	Minimum range 1 % of measured value
Range controlled variable	0 %…+100 %	1 %	-100 %	+100 %	Minimum range 1 %

Complete Operating Menu / Description

General Setting



	Initial value	Possible Values Increment	Lower value	Upper value	Remarks
Alarm relay	active	active not active			
Pause	normal	normal Hold			
Control input pause	active closed	active closed active open			
Alarm Pause	alarm off	alarm off alarm on			Alarm relay can be triggered by pause contact
td	0 min	1 min	0 min	60 min	
Access code	5000	1	1	9999	
Language	as per identity code	German English French Italian Dutch Spanish Polish Swedish Czech Hungarian (as per identity code)			
Operating menu	complete	restricted complete			

Standard Pause

If the pause-switch is off, the DULCOMETER® D1C sets the operating outputs to “0” for as long as the pause-switch is off or for a set time-delay t_d (if t_d is set to > 0 min). Whilst the pause-switch is off, the D1C establishes the P-proportion in the background.
With PID-control (Identity code characteristics “control characteristic” = 2): the I-proportion is stored when the pause is switched off (I-proportion then usually only present if Ti > 0 has been selected in the “Control setting?” setting menu).
Exception: the standard signal outputs mA for the measured value or correction value are not affected by the pause.
After pause is activated the operating outputs remain at “0” for the length of the time-delay t_d. The time-delay t_d must be set up in such a way that, in this time e.g. sample water (process-specific current concentration) flows to the sensor.
With PID-control (Identity code characteristics “control characteristic” = 2): The control variable output resulting from the pause and the expiry of the time-delay t_d is reconciled jointly with the current P-component and (if Ti is set > 0) with the stored I-component.

Pause Hold

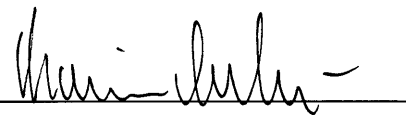
If the pause-switch is off, the DULCOMETER® D1C freezes the operating output at the most recent value for as long as the pause-switch is off or for a set time-delay t_d (if t_d is set to > 0 min). Whilst the pause-switch is off, the D1C establishes the P-proportion in the background.
With PID-control (Identity code characteristics “control characteristic” = 2):
Even the mA standard signal outputs for measured value or correction value are frozen.
After pause is activated the operating outputs remain frozen for the length of the time delay t_d. The time delay t_d must be set up in such a way that, in this time e.g. sample water (process-specific current concentration) flows to the sensor.
With PID-control (Identity code characteristics “control characteristic” = 2): The control variable output resulting from the pause and the expiry of the time-delay t_d is reconciled jointly with the current P-proportionand (if Ti is set > 0) with the newly established I-proportion.

EC Declaration of Conformity

We,

ProMinent Dosiertechnik GmbH
Im Schuhmachergewann 5 - 11
D - 69123 Heidelberg

hereby declare that, on the basis of its functional concept and design and in the version brought into circulation by us, the product specified in the following complies with the relevant, fundamental safety and health stipulations laid down by EC directives.
Any modification to the product not approved by us will invalidate this declaration.

Product description :	***Measurement and control system, DULCOMETER***
Product type :	***D1C / D2C***
Serial number :	***see type identification plate on device***
Relevant EC regulations :	***EC - low voltage directive (73/23/EEC)*** ***EC - EMC - directive 89/336/EEC subsequently 92/31/EEC***
Harmonized standards used, in particular :	***EN 60335-1, EN 61010-1/2, EN 60204-1*** ***EN 50081-1/2, 50082-1, EN 55014-1/2*** ***EN 61000-3-2/3, EN 61000-6-2***
National standards and other technical specifications used, in particular :	
Date/manufacturer´s signature :	***11th December 2000*** 
The undersigned :	*Dr. Rainer V. Dulger, Executive Vice President R&D and Production*

Fault	Fault text	Symbol	Effect on metering	Effect on control	Alarm with acknowledgement	Remarks	Remedy
Measured variable Checkout time measured value exceeded	*Check O_2 probe*	Ɛ	Basic load	Stop	Yes	Function defeatable	Check function of probe
- Out of range signal - Undershooting signal* - Excess signal - Calibration error	*O_2-inp. = 0 mA* *O_2-inp. ≤ 4 mA* *O_2-inp. > 22 mA* *O_2-calib. defective*	Ɛ	Basic load Basic load** Basic load Basic load	Stop Stop** Stop Stop	Yes Yes** Yes No		Check probe, transducer and cable connection measuring range increase if required
Feed forward control mA - Undershooting signal multiplicative additive - Excess signal	*feedfwd. < 4 mA* *feedfwd. > 23 mA*	Ɛ	Stop		 Yes Yes Yes	Feed forward ctrl. = 0% Feed forward ctrl. = 100%	
Limit transgression after checkout time	*O_2-limit 1* *O_2-limit 2*	Ɛ			Yes	Function defeatable	Define cause, reset values if necessary
Servomotor Position not reached	*Servomotor defective*	Ɛ			Yes	Servomotor closes	Check servomotor
Electronics error	*System error*	Ɛ O	Stop	Stop	Yes	Elektronic data defective	Call in service

Operation	Note text	Symbol	Effect on metering	Effect on control	Alarm with acknowledgement	Remarks	Remedy
Pause contact	*Pause*	Ɛ O	Stop	Stop	Yes/No	No further fault check	–
	Pause/Hold	Ɛ		PI proportion frozen			
Stop button	*Stop*	Ɛ O	Stop	Stop	Yes/No	Relay drops out	–
During servomotor setting Position feed back wrong Upper position <40 % max. value Lower position >30 % range	*Direction check* *Final value small* *Final value big*					Without correct adjustment the last valid values are still used	Check connection of relay, potentiometer Adjust the operation region of the servomotor correctly

* also in calibration of the DULCOTEST® sensor for released oxygen

** reactions first occur after 10 min. Until then error evaluation is suspended and the “measured variable” output is frozen.

Operating Instructions DULCOMETER® D1C, Part 2/X, Issue 07/03
Subject to modifications · Printed in the F.R.Germany
ProMinent Dosiertechnik GmbH · Im Schuhmachergewann 5-11 · 69123 Heidelberg · Germany
Postfach 101760 · 69007 Heidelberg · Germany
info@prominent.de · www.prominent.de