

INSTRUCTION MANUAL

DulcoFlex Peristaltic Pump DFC 50

This manual forms an integral part of the pump and must accompany it until its demolition. The peristaltic pump is a machine destined to work in industrial areas and as such the instruction manual must form part of the legislative dispositions and the applicable technical standards and does not substitute any installation standard or eventual additional standard.

GENERAL SAFETY WARNING

Pumps are machines that due to their functioning under pressure and moving parts can present dangers.

- Improper use
- Removing the protections and/or disconnecting the protection device
- The lack of inspections and maintenance

CAN CAUSE SERIOUS DAMAGE OR INJURY

The person in charge of safety should therefore guarantee that

- The pump is transported, installed, put in service, used, maintained and repaired by qualified personnel who should therefore possess:

- Specific training and sufficient experience.
- Knowledge of the technical standards and applicable laws.
- Knowledge of the general national and local safety standards and also of installation.

Any work carried out on the electrical part of the pump should be authorised by the person responsible for safety. Given that the pump is destined to form part of an installation, it is the responsibility of whoever supervises the installation to guarantee absolute safety, adopting the necessary measures of additional protection.

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IDENTIFICATION RECORD OF EQUIPMENT

MANUFACTURER:

IMPORTER / SUPPLIER:

MODEL OF PUMP: DFC 50

SERIAL NUMBER:

DRIVER MARK:

DRIVER POWER / SPEED:

REDUCER MARK & MODEL:

REDUCTION RATIO:

FIXED SPEED MOTOR GEAR REDUCER:

MECHANICAL VARIATOR + GEAR REDUCER:

GEAR REDUCER WITH ELECTRONIC INVERTER:

WORK SPEED:

MAXIMUM SPEED:

MINIMUM SPEED:

WORKING MANOMETRIC PRESSURE:

MAXIMUM DESIGN PRESSURE: 116 PSI

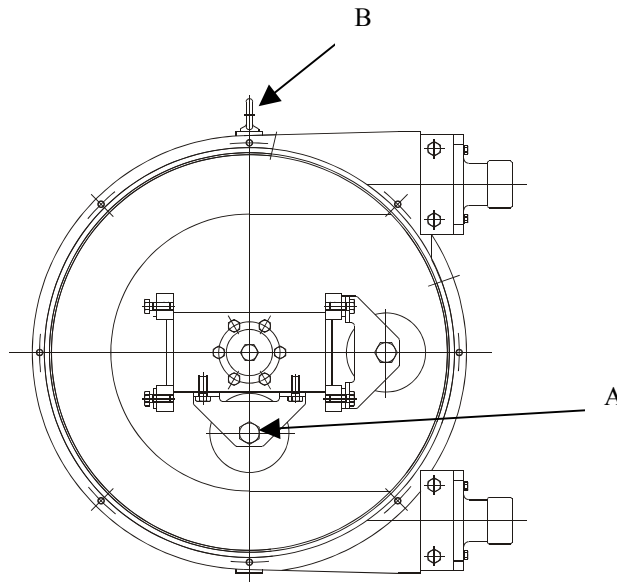
HOSE MATERIAL:

CONNECTIONS MATERIAL:

TRANSPORT, STORAGE and ELEVATION

TRANSPORT

- The pump is protected by a wood packaging.
- The packaging materials are recyclable.



STORAGE

- The pump should be in a resting position (The hose should not be compressed). (See figure A)
- Avoid areas open to inclement weather or excessive humidity.
- For storage periods of longer than 60 days, protect the coupling surfaces (clamps, reducers, motors) with adequate anti-oxidant products.
- Spare tubes should be stored in a dry place away from the direct light.

ELEVATION

- For the elevation of the pump, it has a eye bolt on the top (See figure B).

GENERAL SAFETY STANDARDS



- The instructions of this manual, whose inobservance is determined as a failure to meet safety standards, are identified by this symbol



- The instructions of this manual, whose inobservance compromises electrical safety, are identified by this symbol.

WARNING!

- The instructions of this manual, whose inobservance compromises the correct working of the pump, are identified with this symbol.



Do not start the pump without first having installed the front cover.



For any manipulation of the equipment, it is necessary to make certain that the pump is stopped and the electricity supply disconnected.



Changing the hose should be done with the pump stopped.

WARNING!

Do not exceed the nominal pressure, speed or temperature of the pump, or use the pump for applications other than that originally planned without first consulting the manufacturer or distributor.

WARNING!

Cleaning the pipe, including the hose, should be done with fluids compatible with the mentioned drive pump and at its maximum temperature recommended.

WARNING!

Do not start the pump without it being properly secured to the floor.



Do not carry out any maintenance operations or dismantle the pump without first making sure that the pipes are not under pressure and are empty or isolated.



The start system of the motor should be provided with a direction inverter, stop-go button and emergency stop button (together with the pump), in such a way that the pump can be manipulated with total safety.



As the peristaltic pump is volumetric and its functioning is positive displacement, it is necessary to prevent a possible overload of pressure caused by for example, a closed valve (deadheading). For this reason it is advisable to fit a safety device such as a pressure relief valve.



Check the rotation of the pump, as it is reversible it could generate pressure in the suction side and compromise the safety of the installation. The circulation of the fluid should be in the same direction as the turning direction of the pump as seen from the inspection plate situated on the front cover.



The durability of the hose cannot be defined precisely so it is necessary to foresee the possibility of a hose failure and subsequent leakage of fluid. If the hose failure detection probe is fitted (optional part), it can cause the pump to stop or actuate an electric valve.



As the hose having an indeterminate life, and due to the possibility of its breakage or deterioration, the user is responsible for the prevention of a possible (although most unlikely) incorporation of breaks from the hose into the product being pumped, once the breakage phase or its deterioration has begun, either by means of filtration or a detection and removal of the possible breaks.

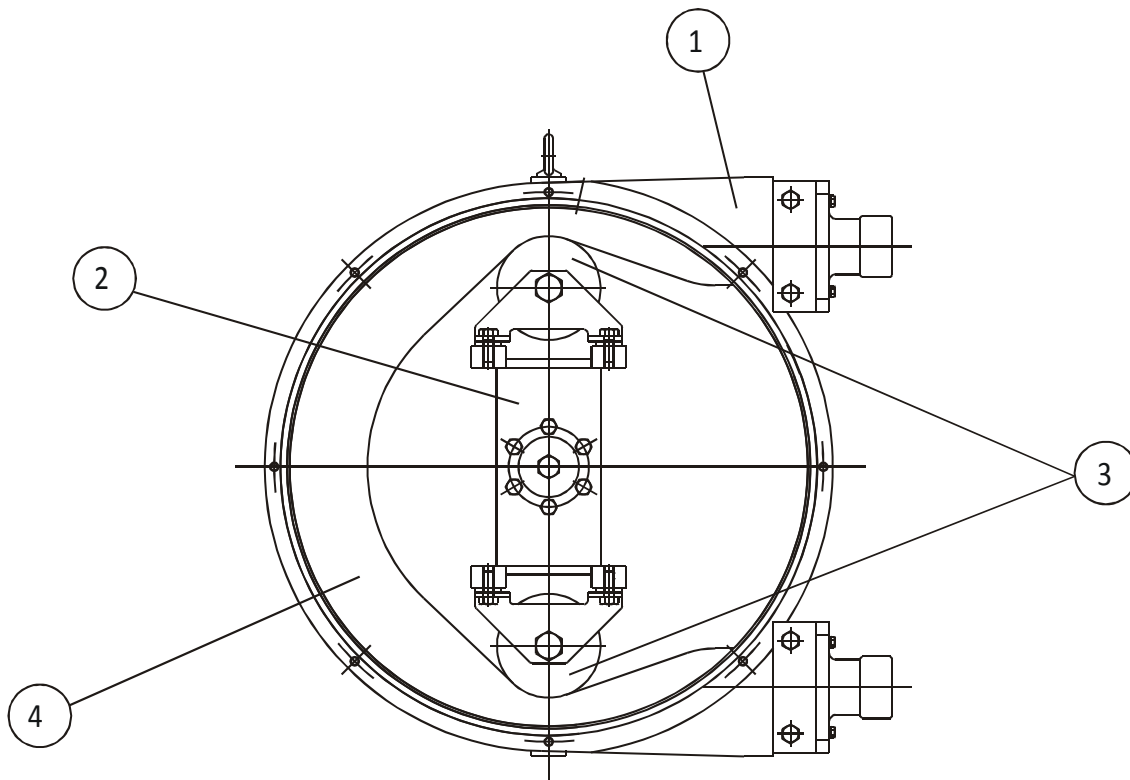
For C.I.P., or S.I.P. process, or similar, it's necessary to contact with the manufacturer, because it's necessary to use a determinate installation, and cleaning conditions.

GENERAL DESCRIPTION

PERISTALTIC PUMP

- **Construction of the pump.**

As shown in the figure below, the pump unit is a very simple design, robust and with very few moving parts.



The outer casing (1) terminates with threaded connections. Inside the casing are found the rotor (2), completed with two rollers (3). As this is revolving it compresses the reinforced tube (4) and in this way generates a pumping action. A change in the direction of rotation will give rise to a change in direction of the pumped fluid.

INSTALLATION

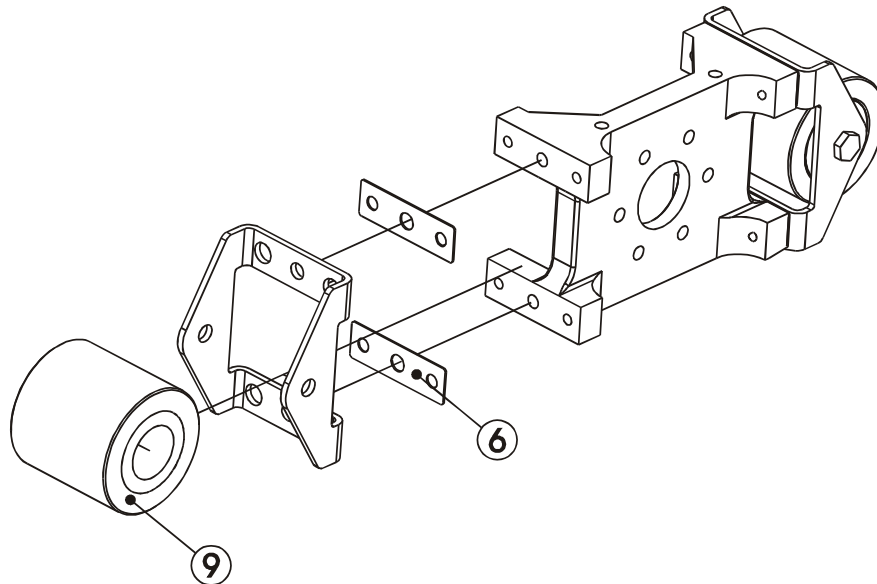
- Installation should normally be made in a well ventilated area away from heat sources. If it is

necessary to place the pump outside it should be provided with a cover to protect it from sunlight and inclement weather.

- The positioning of the pump should allow easy access for all kinds of maintenance operations.
- **Suction:** The pump should be as near as possible to the supply of liquid so that the suction pipe is as short and straight as possible. The suction pipe should be perfectly airtight and made of suitable material so that it does not collapse due to the internal drop in vacuum. The minimum diameter should be similar to that of the tubular element. With viscous fluids a larger diameter is recommendable. (Consult manufacturer or distributor). The pump is reversible so the suction connection can be either one of the two flanges. (Normally the one which adapts itself physically better to the installation would be chosen). It is recommendable to use a flexible connection between the piping and the collars of the pump in order to avoid the transmission of vibration to the piping.
- **Discharge:** To reduce power being absorbed, use the straightest and shortest piping possible. The diameter should be the same as the nominal diameter of the pump, excepting precise calculations of load losses. More viscous fluids may require a larger diameter (Consult the manufacturer or distributor). Connecting the fixed piping to the pump with a length of flexible pipe facilitates maintenance and avoids vibrations and loads on the pump. Fix the piping firmly. The discharge has pulsation: To avoid such effect, it is advisable to install adequate pulsation dampeners. (See accessories.)

ROLLER PRESSURE ADJUSTMENT

The peristaltic pump, includes a shims (Figure 6), that are used to adjust the exact pressing distance of the roller (figure 9).



The shims are installed from factory to work at the work conditions indicated (in function of the speed and the work pressure), and following the next tables:

rpm	0-19	20-39	40-59	60-79	80-99
PSI					
7.25	1	1	1	0	0
29	2	1	1	1	1
58	2	2	2	2	2
87	3	3	3	3	--
116	4	3	--	--	--

WORK CONDITIONS

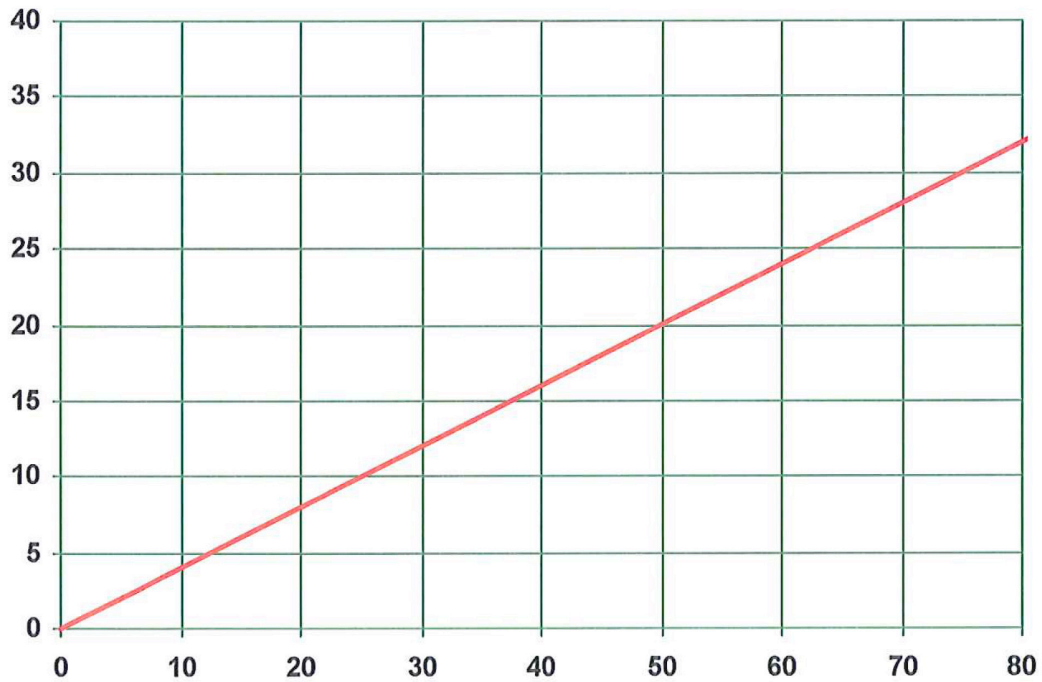
There are a limits of temperatures and pressures, in function of the hose selected. Those limits are the next:

MATERIAL	TEMPERATURE MIN. (°C)	TEMPERATURE MAX. (°F)	AMBIENT TEMPERATURE MIN. (°F)	PRESSURE MAX. (PSI)
NR	14	176	-40	116
NBR	14	176	-40	116
EPDM	14	176	-40	116
NR-A	14	176	-40	116
NBR-A	14	176	-40	116

PERFORMANCE CURVES

DFC 50

GPM

DFCa50 Performance Curve**0.386 gal/rev****RPM**

Maximum Continuous Speed @ Pressure PSI	
69 RPM	30
48 RPM	60
28 RPM	117

CHECKS BEFORE SWITCHING ON THE PUMP

Check that the pumping equipment has not suffered any damage during transportation or storage, any damage should be notified to the supplier immediately.

Check that the network voltage is suitable for the motor.

Make sure that the hose is suitable for the fluid to be pumped and that it will not be chemically affected, check also that the temperature of the fluid does not exceed that recommended.

If the hose is in a resting position, then the pump has come from storage or transportation; now is the moment to install the second roller. **Do not switch on the pump without the pump body cover being correctly installed.**

Lubrication. Check that the drive pump, the hose and rollers are correctly greased. The specially formulated grease can be obtained from the authorised distributor.

Check that the protectors of the moving parts are correctly assembled.

Check that the thermal protector corresponds with that of the values on the plate on the motor.

Check that the direction of rotation is the desired one. (rotation test).

Check that the optional electrical components are connected to the control panel and test that they function correctly.

In cases of doubt of the valuation of impulsion pressure (e.g. high viscosity), mount a pressure gauge on the impulsion.

Check in predicted working conditions that the values of flow, pressure and absorbed power of the motor correspond to the project.

MAINTENANCE

Any work carried out on the pump must be done when the pump is stationary and disconnected from the electricity supply.

Lubrication

Check that the rollers and the hose are correctly greased. Check it every 200 hours of work. Add lubricant as necessary.

NOTE: Lubricant MUST be a silicon based lubricant. Any use of an oil/grease based lubricant will damage the hose/tube.

Check that the lubricant level in the gear reducer and/or the variator are correct and carry out periodic changes of lubricant according to the maintenance manual.

REPOSITIONING OF HOSE - DISMANTLING

- Firstly, all valves must be closed to prevent losses of the product.

- Disconnect the suction and discharge pipes.
- Dismantling of the suction/discharge connections. Dismantling one roller. With the front cover mounted, start the pump 180° until the other roller is relaxed from the hose.
- Dismantling the second roller (OPTIONAL).
- Dismantling the connections that are on the top of the hose, and the close rings.
- Dismantling the hose.
- To see repositioning of the hose – mounting.

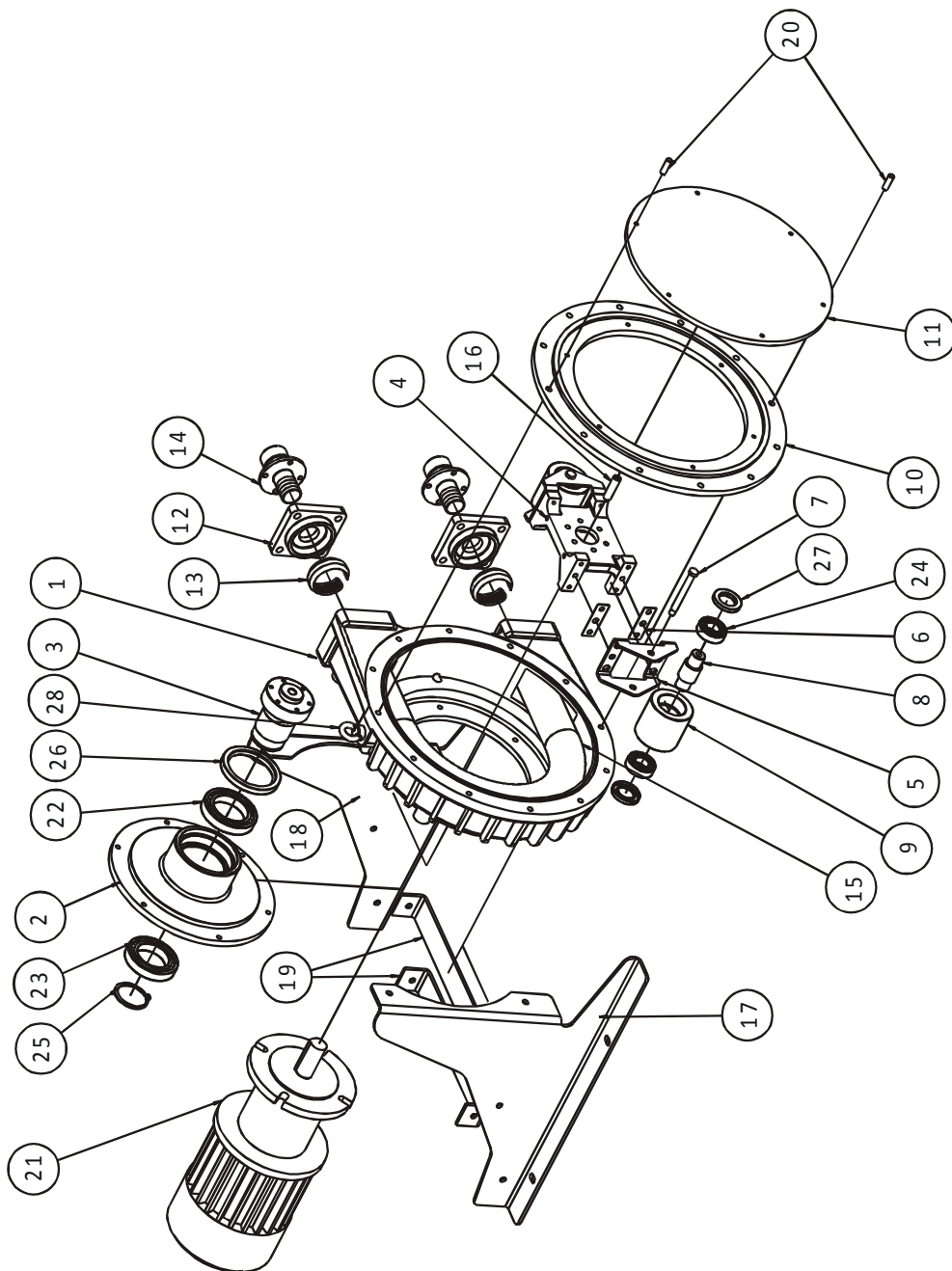
REPOSITIONING OF HOSE - MOUNTING

- Clean the internal surfaces of the pump body. Lubricate the internal faces of the pump body where there could be friction with the hose. To carry out this operation correctly it is necessary to remove the front cover.
- Insert the connections in each hose end.
- Install the hose in the pump body, lubricating with grease the hose and the rollers.
- Mount the tightening collars that fasten the hose and its connections to the pump body.
- Fit the front cover (only with 2 screws).
- Start the driver until position the rotor in the correct position to fit the second roller.
- Dismantling the front cover.
- Fit the second roller.
- Fit the front cover.
- Connect suction/discharge pipes.

PROBLEMS, CAUSES AND SOLUTIONS

PROBLEM	POSSIBLE CAUSE	SOLUCIÓN
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Elevated Temperature	<p>Hose with no lubricant Elevated temperature of product Poor or bad suction conditions</p> <p>Excessive pipe tightening</p> <p>Excessive pumping speed</p>	<p>Use original lubricant Reduce pumping temperature Check there are no obstructions Recalculate sections and lengths Check roller pressure adjustment</p> <p>Reduce velocity of pump</p>
Reduction of Capacity/pressure	<p>Suction or impulsion valve closed. Hose insufficiently compressed</p> <p>Rupture of the hose (the product leaks to the casing) Partial obstruction of suction piping Insufficient product amount in suction reservoir Insufficient diameter of suction piping Excessive length of suction pipe High viscosity of product</p> <p>Entry of air via the suction connections High pulsation on suction</p>	<p>Open valves Check roller pressure adjustment</p> <p>Replace drive hose Clean piping Fill or stop Increase section length/reduce pump speed Shorten suction piping Reduce viscosity Increase section length of piping Confirm that the pump is suitable</p> <p>Tighten connections and accessories Mount pulsation dampener Reconsider application (speed etc.)</p>
Vibrations in pump and piping	<p>The piping is not correctly fixed together Excessive pumping speed</p> <p>Insufficient diameter of piping Bedplate of pump loose Elevated pulsation of pump</p>	<p>Refix piping Reduce the speed of the pump</p> <p>Increase pipe diameter Fix the bedplate firmly Mount suction or outlet antipulsation equipment</p>
Short life of the hose	<p>Chemical attack</p> <p>High speed of pump High pumping temperature High working pressure</p> <p>Abnormal elevation of temperature Unsuitable lubricant Insufficient quantity of grease Cavitation of the pump</p>	<p>Confirm compatibility of the hose with the pumped fluid and the cleaning fluid Reduce speed of pump Reduce temperature of product Reduce speed of pump Increase section diameter of piping Check roller pressure adjustment Use original lubricant Top up lubricant Reconsider suction conditions</p>
Stretching of the hose inside the pump	<p>Insufficient grease High suction pressures (>3 Bar) Hose full of sediment Brackets insufficiently tightened</p>	<p>Top up lubricant Reduce suction pressure Clean hose Retighten brackets</p>
The pump does not start	<p>Insufficient starter power Insufficient power from frequency convertor</p> <p>Blockage in the pump</p>	<p>Increase starter power Increase power Check that the voltage is adequate Do not drop below a frequency of 10Hz (confirm this point with the distributor) The starting up will occur at at least 10Hz. Check there are no obstructions in the pipe</p>



DFC50

ITEM	NAME	Q	CODE	Prom Part #	MATERIAL
1	Pump body	1	108.00.01		
2	Ball bearing box	1	108.00.02	7761182	
3	Rotor shaft	1	108.00.03	7761183	
4	Rotor	1	108.00.04	7761209	
5	Roller support	2	108.00.05	7761210	
6	Shim		108.00.06	7761184	
7	Shaft screw	2	108.00.07	7761185	
8	Roller shaft	2	108.00.08	7761186	
9	Roller	2	108.00.09	7761211	
10	Metallic cover	1	108.00.10	7761187	
11	Polycarbonate cover	1	108.00.39	7761206	
12	Press flange	2	108.00.11	7761188	
13	Press ring	2	108.00.12	7761189	
14	Connection flange DN50 S.S.	2	108.00.13	NA	
	Connection ANSI flange 1 1/2" SS	2	108.00.14	7761190	
	Connection flange DN50 PP	2	108.00.16	NA	
	Connection ANSI flange 1 1/2" PP	2	108.00.17	7761191	
	Connection flange DN50 PVDF	2	108.00.18	NA	
	Connection ANSI flange 1 1/2" PVDF	2	108.00.19	7761192	
	Connection DIN 11851 NW-50	2	108.00.15	NA	
	Connection TRI-CLAMP	2			
15	Peristaltic hose NR	1	108.00.20	1037199	
	Peristaltic hose NR-A	1	108.00.21	1037203	
	Peristaltic hose NBR	1	108.00.22	1037201	
	Peristaltic hose NBR-A	1	108.00.23	1037204	
	Peristaltic hose EPDM	1	108.00.24	1037202	
	Peristaltic hose HYPALON	1	108.00.25	1037205	
16	Shaft cap	1		7761240	
17	Base left	1	108.00.26	7761193	
	Base left S.S.	1	108.00.36	7761203	
18	Base right	1	108.00.27	7761194	
	Base right S.S.	1	108.00.37	7761204	
19	Base middle	2	108.00.28	7761195	
	Base middle S.S.	2	108.00.38	7761205	
20	Stud	2	102.00.14	7761077	
21	Driver	1			
22	Ball bearing anterior	1	108.00.29	7761196	
23	Ball bearing posterior	1	108.00.30	7761197	
24	Ball bearing roller	4	108.00.31	7761198	
25	Ring for shaft	1	108.00.32	7761199	
26	Lip seal box	1	108.00.33	7761200	
27	Lip seal roller	4	108.00.34	7761201	
28	Eye bolt	1		7761157	
29	Drain plug	3		7761181	
30	O-Ring front cover	1	108.00.35	7761202	

DECLARATION OF CONFORMITY

The company:

Declares under its own sole responsibility that the next industrial peristaltic pump:

Model: DFC50

Serial number:

☐ **CE DECLARATION OF CONFORMITY (Ann. II.A, 98/37/CE)**

The pump is conform to the safety requirements according to the 98/37/CE norms and amendments.

☐ **MANUFACTURER DECLARATION (Ann. II.B, 98/37/CE)**

The pump cannot be operated before the machine in which is assembled the pump, will be declared in conformity with the safety requirements according to the 98/37/CE norms and amendments.

☐ **FOOD PRODUCTS-CONTACT SUITABILITY DECLARATION**

The pump is made with materials suitable to come in contact with food grade product according to the 89/109/EEC norms and amendments.

on:

The technical Director.

GUARANTEE

- The contractor shall obtain from the manufacturer its warranty that the equipment shall be warranted for a period of one (1) year from the date of start-up or 18 months from signed delivery acknowledgement, whichever comes first, to be free from defects in materials and workmanship. This guarantee does not include the hose or the lubricant as these are elements that have a normal function wear, irrespective of their duration.
- This guarantee is valid as long as the equipment functions within the parameters indicated in the technical information card supplied with every pump or on subsequent changes authorised.
- This guarantee includes materials and work but not the transportation of materials to or from our warehouses, being necessary to do so arising from the necessities of the client, the corresponding costs of displacement and expenses will be charged.