

# INSTRUCTION MANUAL

## DulcoFlex Peristaltic Pumps DFDa25B – DFDa32B

This manual forms an integral part of the pump and must accompany it until its demolition. The peristaltic pump is a machine destined to work in industrial areas and as such the instruction manual must form part of the legislative dispositions and the applicable technical standards and does not substitute any installation standard or eventual additional standard.

### GENERAL SAFETY WARNING

Pumps are machines that due to their functioning under pressure and moving parts can present dangers.

- Improper use
- Removing the protections and/or disconnecting the protection device
- The lack of inspections and maintenance

### CAN CAUSE SERIOUS DAMAGE OR INJURY

The person in charge of safety should therefore guarantee that:

- The pump is transported, installed, put in service, used, maintained and repaired by qualified personnel who should therefore possess:

- Specific training and sufficient experience.
- Knowledge of the technical standards and applicable laws.
- Knowledge of the general national and local safety standards and also of installation.

Any work carried out on the electrical part of the pump should be authorised by the person responsible for safety. Given that the pump is destined to form part of an installation, it is the responsibility of whoever supervises the installation to guarantee absolute safety, adopting the necessary measures of additional protection.

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## IDENTIFICATION RECORD OF EQUIPMENT

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MANUFACTURER:

IMPORTER / SUPPLIER:

MODEL OF PUMP:

SERIAL NUMBER:

DRIVER MARK:

DRIVER POWER / SPEED:

REDUCER MARK & MODEL:

REDUCTION RATIO:

FIXED SPEED MOTOR GEAR REDUCER:

MECHANICAL VARIATOR + GEAR REDUCER:

GEAR REDUCER WITH ELECTRONIC INVERTER:

WORK SPEED:

MAXIMUM SPEED:

MINIMUM SPEED:

WORKING MANOMETRIC PRESSURE:

MAXIMUM DESIGN PRESSURE: 216 PSI

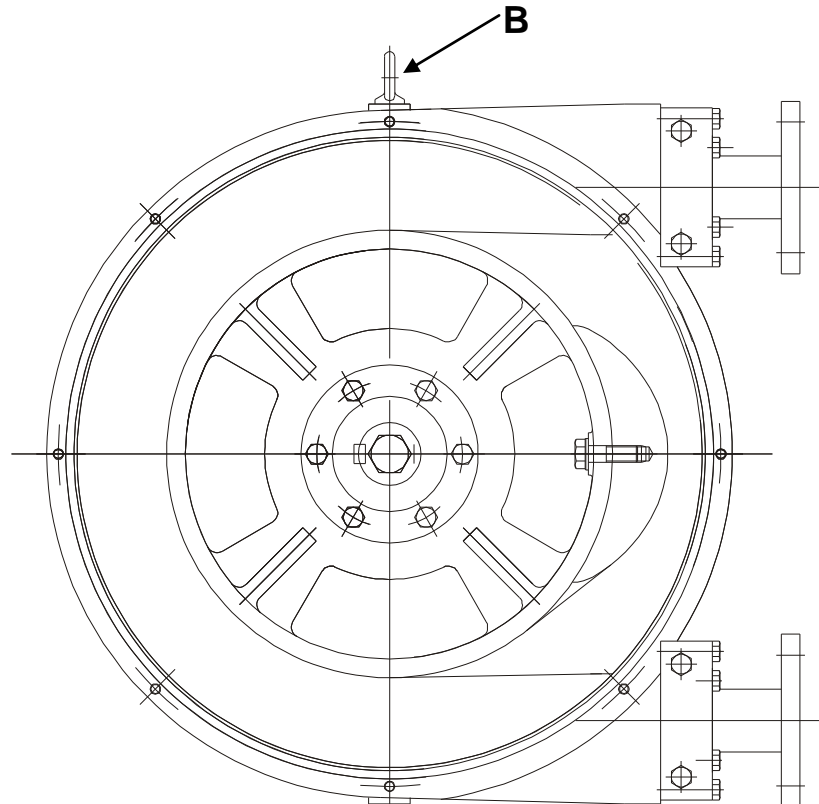
HOSE MATERIAL:

CONNECTIONS MATERIAL:

## **TRANSPORT, STORAGE AND MOVEMENT**

### **TRANSPORT**

- The pump is protected by packaging with a rigid bottom (pallet) and a cardboard covering.
- The packaging materials are recyclable.



### **STORAGE**

- The pump should be in a resting position. (The hose should not be compressed). ( to see figure )
- Avoid areas open to inclement weather or excessive humidity.
- For storage periods of longer than 60 days, protect the coupling surfaces (clamps, reducers, motors) with adequate anti-oxidant products.
- Pipe spares should be stored in a dry place away from direct light.

### **MOVEMENT**

- To lift the pumps, use the hooks ( figure B ) positioned for this purpose with adequate machinery. Check the weight of the equipment before its manipulation or movement.

## **SAFETY STANDARDS**



WARNING!

- The instructions of this manual, whose inobservance is determined as a failure to meet safety standards, are identified by this symbol
- The instructions of this manual, whose inobservance compromises electrical safety.
- The instructions of this manual, whose inobservance compromises the correct working of the pump, are identified with this symbol.



Do not start the pump without first having installed the front cover and the metacrilate inspection covers.



For any manipulation of the equipment, specially via the metacrilate inspection covers, it is necessary to make certain that the pump is stopped and the electricity supply disconnected.



Changing the hose should be done with the front cover and inspection covers correctly fixed in place.

WARNING!

Do not exceed the nominal pressure, speed or temperature of the pump, or use the pump for applications other than that originally planned without first consulting the manufacturer.

**WARNING!**

Do not start the pump without it being properly secured to the floor.

Do not carry out any maintenance operations or dismantle the pump without first making sure that the pipes are not under pressure and are empty or isolated.



The start system of the motor should be provided with a direction inverter, stop-go button and emergency stop button (together with the pump), in such a way that the pump can be manipulated or the hose be changed with total safety.



In the case of the hose becoming stuck during extraction or fitting it is necessary to reverse the direction of the pump, relubricate, and then repeat the operation.



As the peristaltic pump is volumetric and its functioning is positive displacement, it is necessary to prevent a possible overload of pressure, for example the accidental closure of a valve. For this reason it is advisable to fit a safety device such as pressure relief valve.



Check the turning direction of the pump, as it is reversible it could generate pressure in the suction and compromise the safety of the installation. The circulation of the fluid should be in the same direction as the turning direction of the pump as seen from the inspection plate situated on the front cover.



The durability of the hose can not be defined precisely so it is necessary to foresee the possibility of a rupture and subsequent leakage of fluid. If the tube rupture detection probe is fitted it can cause the pump to stop or actuate an electric valve. (See accessories).



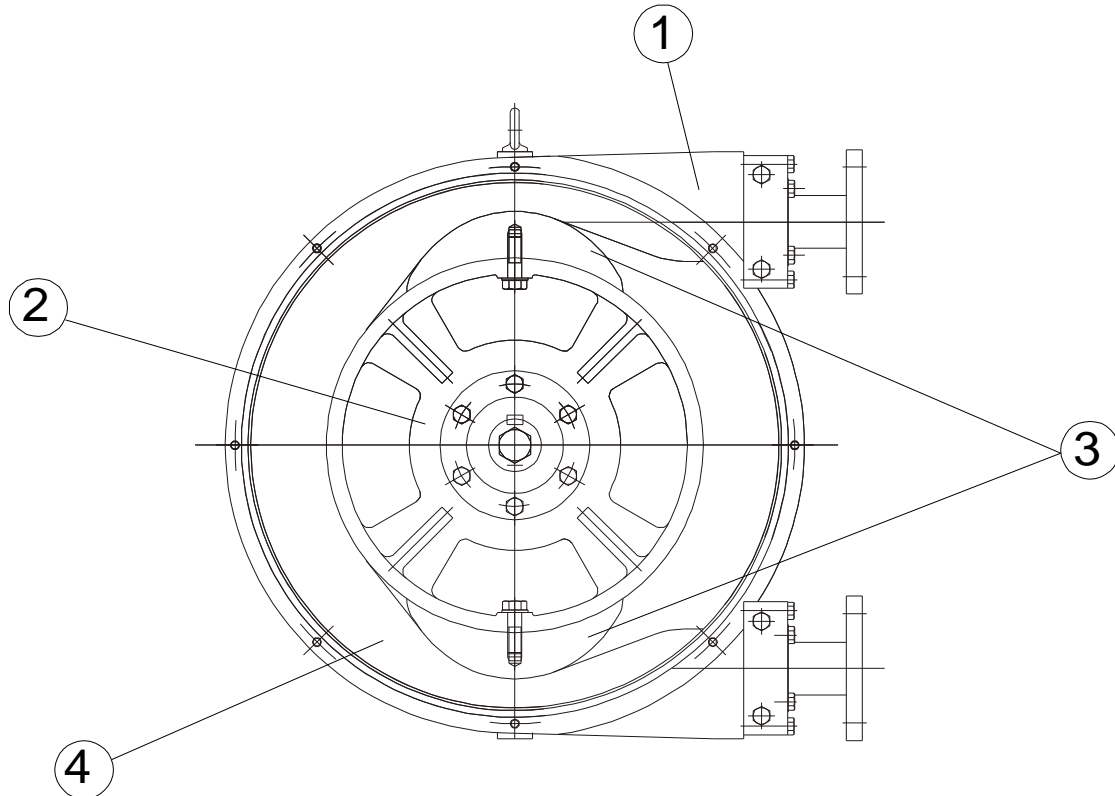
As the hose having an indeterminate life, and due to the possibility of its breakage or deterioration, the user is responsible for the prevention of a possible (although most unlikely ) incorporation of breaks from the hose into the product being pumped, once the breakage phase or its deterioration has begun, either by means of filtration or a detection and removal of the possible breaks.

## **GENERAL DESCRIPTION**

### **PERISTALTIC PUMP**

- **Construction of the pump.**

As shown in the figure below, the pump unit is a very simple design, robust and with very few moving parts.



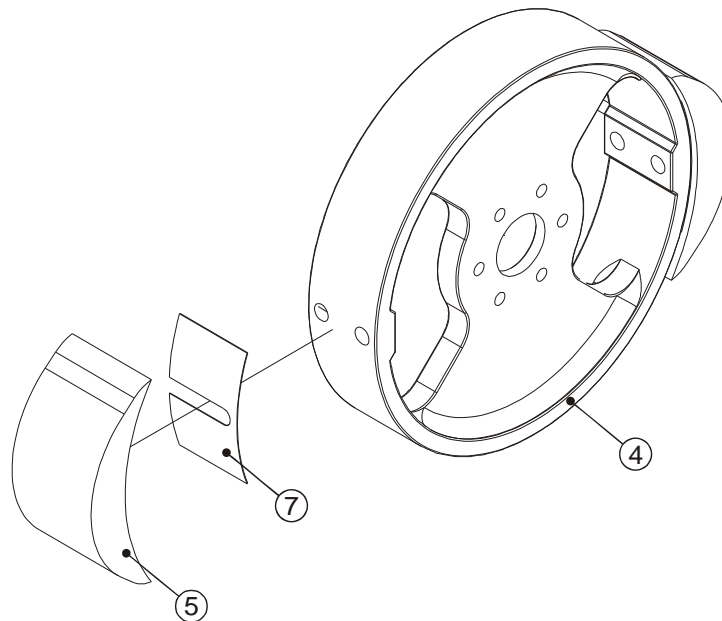
The outer casing (1) terminates with clamp connectors PN-16. Inside the casing are found the rotor (2), completed with two rotor shoes (3). As this is revolving it compresses the reinforced tube (4) and in this way generates a pumping action. A change in the direction of rotation will give rise to a change in direction of the pumped fluid.

## **INSTALLATION**

- Installation should normally be made in a well-ventilated area away from heat sources. If it is necessary to place the pump outside it should be provided with a cover to protect it from sunlight and inclement weather.
- The positioning of the pump should allow easy access for all kinds of maintenance operations.
- Suction. The pump should be as near as possible to the supply of liquid so that the suction pipe is as short and straight as possible. The suction pipe should be perfectly airtight and made of suitable material so that it does not collapse due to the internal drop in vacuum. The minimum diameter should be similar to that of the tubular element. With viscous fluids a larger diameter is recommendable. (Consult manufacturer or distributor). The pump has automatic suction and does not need an inlet valve. The pump is reversible, and so the suction connection can be either one of the two. (Normally the one which adapts itself physically better to the installation would be chosen). It is recommendable to use a flexible connection between the piping and the collars of the pump in order to avoid the transmission of vibration to the piping.
- Impulsion. To reduce power being absorbed, use the straightest and shortest piping possible. The diameter should be the same as the nominal diameter of the pump, excepting precise calculations of load losses. With viscous fluids a larger diameter is needed. (Consult the manufacturer or distributor). Connecting the fixed piping to the pump with a length of flexible pipe facilitates maintenance and avoids vibrations and loads on the pump. Fix the piping firmly. The impulsion is slightly pulsatory: The pulsations increase with the number of rotations and the pressure. For this reason it is advisable to install adequate pulsation dampeners. (See accessories.)

## **SHOES PRESSURE ADJUSTMENT**

The peristaltic pump, includes a shims ( Figure 7 ), that are used to adjust the exact pressing distance of the shoe ( figure 5 ).





The shims are installed from factory to work at the work conditions indicated ( in function of the speed and the work pressure), and following the next tables:

DFD25B

Rpm	0-19	20-39	40-59	60-79	80-99
PSI					
7.25	1	1	1	0	0
36.25	1	1	1	1	1
72.5	2	2	2	2	2
108.75	4	3	3	3	3
145	5	4	4	4	4
181.25	6	5	5	5	4
217.5	7	6	6	6	--

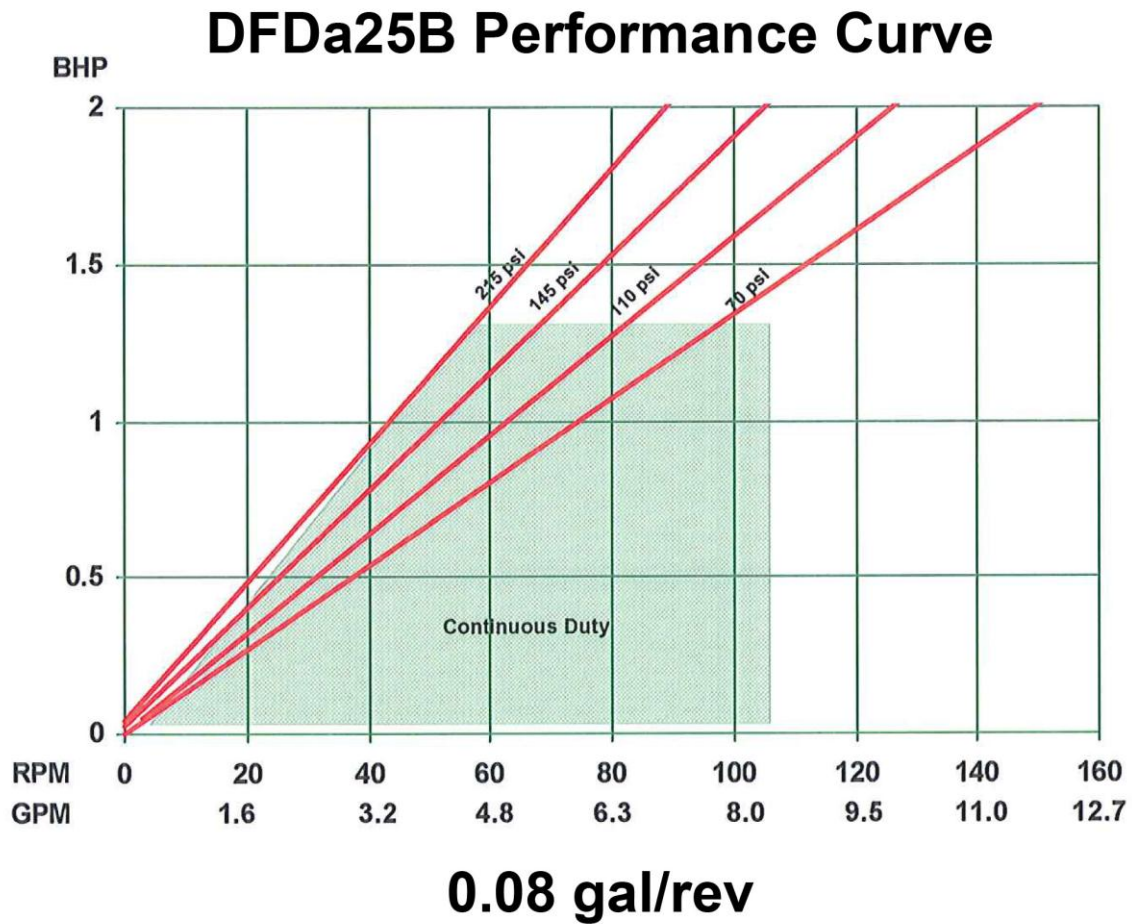
DFD32B

Rpm	0-19	20-39	40-59	60-79	80-99
PSI					
7.25	0	0	0	0	0
36.25	0	0	0	0	0
72.5	1	1	1	0	0
108.75	2	1	1	1	0
145	2	2	2	1	1
181.25	3	3	3	2	2
217.5	4	4	4	3	--

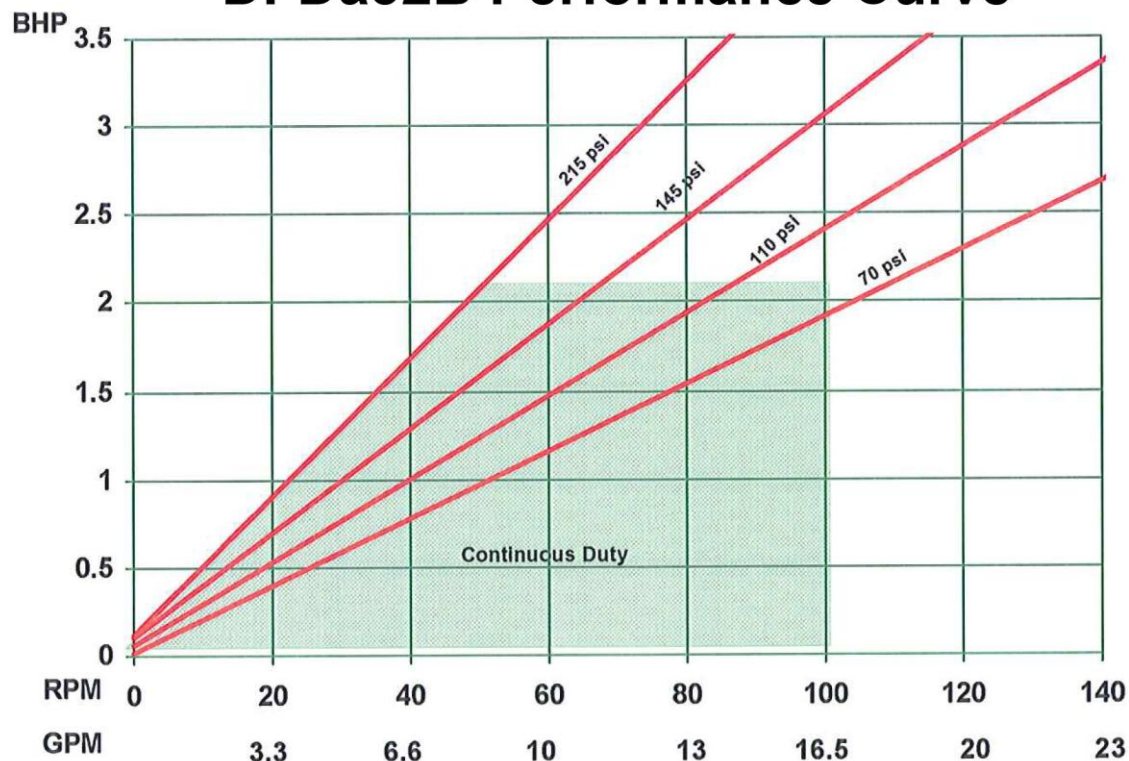
## WORK CONDITIONS

There are a limits of temperatures and pressures, in function of the hose selected. Those limits are the next:

MATERIAL	TEMPERATURE MIN. (°F)	TEMPERATURE MAX (°F)	AMBIENT TEMPERATURE MIN. (°F)	PRESSURE MAX.(PSI)
NR	-4	194	-40	217.5
NBR	14	176	-40	217.5
EPDM	14	194	-40	217.5
NR-A	14	194	-40	217.5
NBR-A	14	194	-40	217.5

**PERFORMANCE CURVES**

## DFDa32B Performance Curve



**0.165 gal/rev**

### CHECKS BEFORE SWITCHING ON THE PUMP

Check that the pumping equipment has not suffered any damage during transportation or storage, any damage should be notified to the supplier immediately.

Check that the network voltage is suitable for the motor.

Make sure that the hose is suitable for the fluid to be pumped and that it will not be chemically affected, check also that the temperature of the fluid does not exceed that recommended.

**Lubrication.** Check that the level of the lubricant in the casing of the pump is correct. (DFD25B = 2 Ltr ; DFD32B = 3 Lts.).

The specially formulated lubricant can be obtained from the authorised distributor. The use of the aforementioned lubricant ensures a longer life of the pipe.

Check that the protectors of the moving parts are correctly assembled.

Check that the thermal protector corresponds with that of the values on the plate on the motor.

Check that the direction of rotation is the desired one. (rotation test).

Check that the optional electrical components are connected to the control panel and test that they function correctly.

In cases of doubt of the valuation of impulsion pressure (e.g. high viscosity), mount a pressure gauge on the impulsion.

Check in predicted working conditions that the values of flow, pressure and absorbed power of the motor correspond to the project.

## **MAINTENANCE**

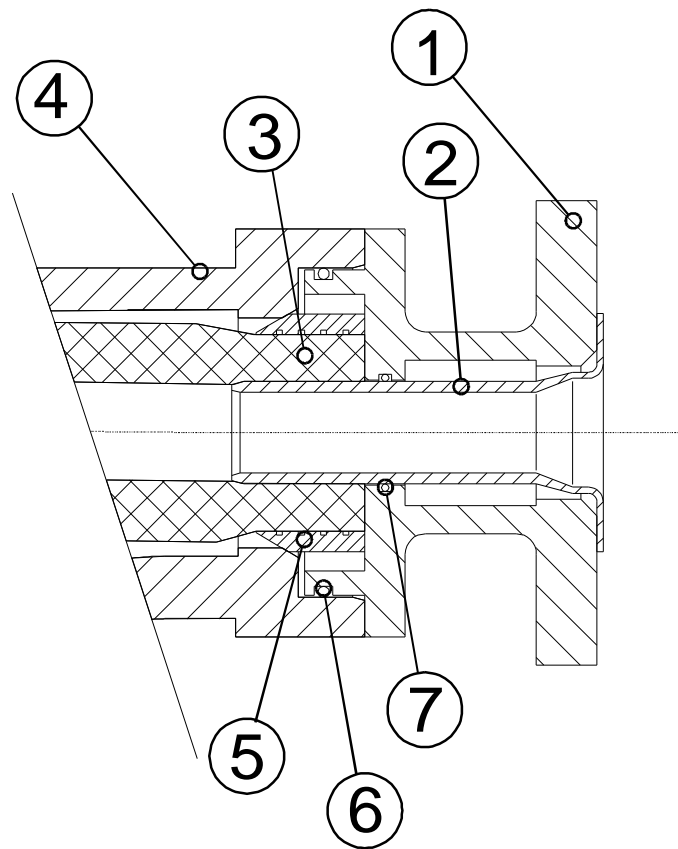
Any work carried out on the pump must be done when the pump is stationary and disconnected from the electricity supply.

**Lubrication.** Check that the lubricant level is correct. The correct level is shown on the lower inspection cover installed on the front cover of the body of the pump. Add lubricant as necessary.

Check that the lubricant level in the gear reducer and/or the variator are correct and carry out periodic changes of lubricant according to the maintenance manual.

## **REPOSITIONING OF HOSE - DISMANTLING**

- First, all valves must be closed to prevent losses of the product.
- The outer body of the pump must be drained of all lubricating liquid, removing both the interior drain plug and the upper suction plug. The plugs are found on the back part of the casing.
- Disconnect the suction and outlet pipes.
- Disconnect suction/outlet collars, removing the bolts (8). At this point the closing rings can remain fixed to the ends of the hose. They can be easily separated by using a flat ended tool (e.g. a screwdriver) in the groove of the sealing ring to gently open it and then extract it from the hose.



- Start the motor to remove the hose from the body. (The front cover should remain installed).
- See repositioning of hose – fitting.

### **REPOSITIONING OF HOSE - MOUNTING**

- Clean the internal surfaces of the pump body. All contamination should be removed. Lubricate the internal faces of the body of the pump where there could be friction with the hose. To carry out this operation correctly it is advisable to remove the front cover.
- Inspect the shoe, checking that there is no damage to the pressure surface
- Fit the front cover.

- The exterior surface of the new hose should now be cleaned and lubricated, applying manually one coat of lubricant.
- The collar (1) should be installed, fixed with two bolts in diagonal. After tightening these bolts, loosen them half a turn.
- Insert the hose in the hole of the body without a collar and start the motor to feed the hose through the body of the motor. (It is necessary to carry out this operation with the front cover already installed). Continue until the hose just touches the preinstalled collar. Stop the motor the moment that the collar moves due to the movement of the hose.
- Remove the collar and slide the closing ring (5) over the end of the hose, which will now protrude 10 mm, until the back of the closing ring fits together with the end of the hose.
- Having arrived at this point, the fitting of the collar should be verified and completed. The insertion (2) should be pushed inside the collar (1), making sure that the interior rubber gasket (7) is properly aligned. The exterior rubber gasket should then be aligned and parallel to the reception orifice of the collar.
- The mounting of the collar should now be completed carefully bolting it to the casing. Tighten the four bolts of the collar, making sure that the insertion follows the collar, tapping towards the casing with a nylon hammer.
- Position the other collar, as described on page 3, and turn the motor to secure the hose in the pump. Stop the operation when the collar of the motor is moved by the hose.
- Repeat steps for other collar.
- Fix the lower drain plug.
- Fill the body of the pump with lubricant via the upper filling and inspection cover.
- Reconnect suction/outlet pipes.

## **PROBLEMS, CAUSES AND SOLUTIONS**

PROBLEM	POSSIBLE CAUSE	SOLUCIÓN
<b>Elevated temperature</b>	Use of non original lubricant Low level of lubricant Elevated temperature of product Poor or bad suction conditions  Excessive number of shims Excessive pumping speed	Use original lubricant Fill according to manufacturer's table Reduce pumping temperature Check there are no obstructions Recalculate sections and lengths Confirm the number of necessary shims Reduce velocity of pump
<b>Reduction of capacity/pressure</b>	Suction or impulsion valve closed. Insufficient number of shims. Rupture of the hose (the product leaks to the casing) Partial obstruction of suction piping Insufficient product amount in suction reservoir Insufficient diameter of suction piping Excessive length of suction pipe High viscosity of product  Entry of air via the suction connections High pulsation on suction	Open valves Confirm the number of necessary shims Replace hose  Clean piping Fill reservoir Increase section length/reduce pump speed Shorten suction piping Reduce viscosity Increase section length of piping  Confirm that the pump is suitable Tighten collar joints and accessories Mount antipulsation equipment Reconsider application (speed etc.)
<b>Vibrations in pump and piping</b>	The piping is not correctly fixed together Excessive pumping speed  Insufficient diameter of piping Bedplate of pump loose Elevated pulsation of pump	Refix piping Reduce the speed of the pump  Increase pipe diameter Fix the bedplate firmly Mount suction or outlet antipulsation equipment
<b>Short life of the hose</b>	Chemical attack  High speed of pump High pumping temperature High working pressure  Abnormal elevation of temperature Unsuitable lubricant Insufficient quantity of lubricant Cavitation of the pump	Confirm compatibility of the hose with the pumped fluid and the cleaning fluid  Reduce speed of pump Reduce temperature of product Reduce speed of pump Increase section diameter of piping Check number of shims Use original lubricant Top up lubricant Reconsider suction conditions
<b>Stretching of the hose inside the pump</b>	Insufficient lubricant High suction pressures (>3 Bar) Hose full of sediment Brackets insufficiently tightened	Top up lubricant Reduce suction pressure Clean hose Retighten brackets
<b>The pump does not start</b>	Insufficient starter power Insufficient power from frequency convertor    Blockage in the pump Disalignment of the equipment	Increase starter power Increase power Check that the voltage is adequate Do not drop below a frequency of 10Hz (confirm this point with the distributor) The starting up will occur at at least 10Hz. Check there are no obstructions in the pipe Revise alignment of the pump and motor





## DFD25B

POS.	DESCRIPTION	Q	CODE	Prom Part #	MATERIAL
1	Pump body	1	100.01.01	7761040	
2	Ball bearing box	1	100.01.03	7761041	
3	Rotor shaft	1	100.01.14	7761043	
4	Rotor	1	100.01.16	7761044	
5	Shoe	2	100.01.17	7761045	
6	Front cover	1	100.00.07	7761032	
7	Shim		100.01.13	7761042	
8	Press flange	2	100.00.06	NA	
	Press flange ANSI 1"	2	100.00.40	7761038	
9	Press ring	2	100.00.05	7761031	
10	Insert SS	2	100.00.04	NA	
	Insert Polypropylene	2	100.00.15	NA	
	Insert PVDF	2	100.00.34	7761037	
11	Peristaltic hose NR	1	100.01.08	1037219	
	Peristaltic hose NBR	1	100.01.09	1037220	
	Peristaltic hose EPDM	1	100.01.10	1037221	
	Peristaltic hose NR-A	1	100.01.11	1037222	
	Peristaltic hose NBR-A	1	100.01.12	1037223	
	Peristaltic hose Hypalon	1		1037224	
12	Shaft cap	1	104.01.23	7761126	
13	Base left	1	100.01.24	7761046	
14	Base right	1	100.01.25	7761047	
15	Base middle	2	100.01.26	7761048	
16	Stud	2	102.00.14	7761077	
17	Driver	1			
18	Ball bearings	2	100.01.28	7761049	
20	Ring for shaft	1	100.01.31	7761050	
21	Lip seal box	1	100.01.32	7761051	
22	Eye bolt	1	106.00.40	7761157	
23	Gasket box	1	100.01.33	7761052	
24	O-Ring front cover	1	100.00.17	7761034	
25	Inspection window with level	1	104.00.36	7761114	
26	Inspection window	1	104.00.35	7761113	
27	Gasket inspection window	2	104.00.37	7761115	
28	Gasket shaft cap	1	104.00.38	7761116	
29	Air breather tube	1	104.00.41	7761118	
	Air breather tube for leakage detect.	1	100.00.43		
30	Air breather cap	1	104.00.42	7761119	
31	O-Ring insert	2	100.00.19	7761036	
32	O-Ring flange	2	100.00.18	7761035	
33	Drain plug	2	100.00.44	7761039	

## DFD32B

POS.	DESCRIPTION	Q	CODE	Prom part #	MATERIAL
1	Pump body	1	104.01.01	7761120	
2	Ball bearing box	1	104.01.03	7761121	
3	Rotor shaft	1	104.01.14	7761123	
4	Rotor	1	104.01.16	7761124	
5	Shoe	2	104.01.17	7761125	
6	Front cover	1	104.00.07	7761106	
7	Shim		104.01.13	7761122	
8	Press flange	2	104.00.06	NA	
	Press flange ANSI 1 1/2"	2	104.00.40	7761117	
9	Press ring	2	104.00.05	7761105	
10	Insert SS	2	104.00.04	NA	
	Insert Polypropylene	2	104.00.15	NA	
	Insert PVDF	2	104.00.34	7761112	
11	Peristaltic hose NR	1	104.01.08	1037225	
	Peristaltic hose NBR	1	104.01.09	1037226	
	Peristaltic hose EPDM	1	104.01.10	1037227	
	Peristaltic hose NR-A	1	104.01.11	1037228	
	Peristaltic hose NBR-A	1	104.01.12	NA	
	Peristaltic hose Hypalon	1		1037229	
12	Shaft cap	1	104.01.23	7761126	
13	Base left	1	106.00.24	7761144	
14	Base right	1	106.00.25	7761145	
15	Base middle	2	106.00.26	7761146	
16	Stud	2	106.00.27	7761147	
17	Driver	1			
18	Ball bearing anterior	1	106.00.28	7761148	
19	Ball bearing posterior	1	106.00.29	7761149	
20	Ring for shaft	1	106.00.31	7761151	
21	Lip seal box	1	106.00.32	7761152	
22	Eye bolt	1	106.00.40	7761157	
23	Gasket box	1	104.00.33	7761111	
24	O-Ring front cover	1	104.00.17	7761108	
25	Inspection window with level	1	104.00.36	7761114	
26	Inspection window	1	104.00.35	7761113	
27	Gasket inspection window	2	104.00.37	7761115	
28	Gasket shaft cap	1	104.00.38	7761116	
29	Air breather tube	1	104.00.41	7761118	
30	Air breather cap	1	104.00.42	7761119	
31	O-Ring insert	2	104.00.19	7761110	
32	O-Ring flange	2	104.00.18	7761109	
33	Drain plug	2	100.00.44		

## **DECLARATION OF CONFORMITY**

**The company:**

Declares under its own sole responsibility that the next industrial peristaltic pump:

**Model:**

**Serial number:**

☐ **CE DECLARATION OF CONFORMITY ( Ann. II.A, 89/392/EEC )**

The pump is conform to the safety requirements according to the 89/392/EEC norms and amendments.

☐ **MANUFACTURER DECLARATION ( Ann. II.B, 89/392/EEC )**

The pump cannot be operated before the machine in which is assembled the pump, will be declared in conformity with the safety requirements according to the 89/392/EEC norms and amendments.

☐ **FOOD PRODUCTS-CONTACT SUITABILITY DECLARATION**

The pump is made with materials suitable to come in contact with food grade product according to the 89/109/EEC norms and amendments.

**on:**

The technical Director.

## **GUARANTEE**

The contractor shall obtain from the manufacturer its warranty that the equipment shall be warranted for a period of one (1) year from the date of start-up or 18 months from signed delivery acknowledgement, whichever comes first, to be free from defects in materials and workmanship. This guarantee does not include the hose or the lubricant as these are elements that have a normal function wear, irrespective of their duration.

This guarantee is valid as long as the equipment functions within the parameters indicated in the technical information card supplied with every pump or on subsequent changes authorised.

This guarantee includes materials and work but not the transportation of materials to or from our warehouses, being necessary to do so arising from the necessities of the client, the corresponding costs of displacement and expenses will be charged.