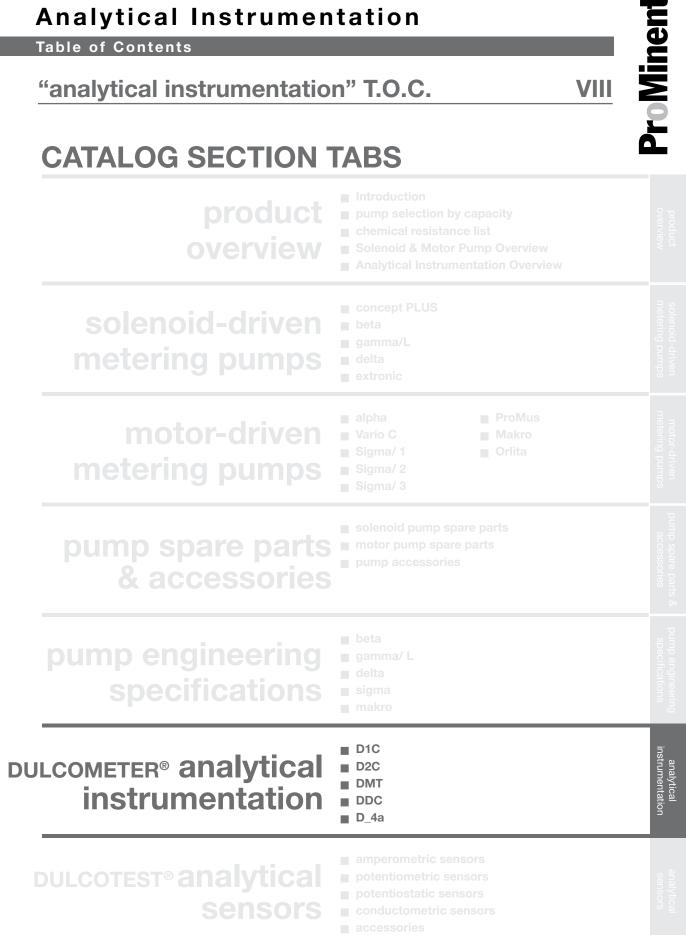
DULCOMETER® Analytical Instrumentation

Table of Contents

"analytical instrumentation" T.O.C.

VIII



Overview: D1C and D2C

An Introduction to Process Measurement and Control

Process control in water treatment involves measurement of a variable related to water quality, combined with automation of chemical feed equipment or other physical/chemical processes to keep the measured value as close as possible to the desired setpoint or between high and low control limits.

ProMinent's approach combines the functions of an analyzer and a controller into one instrument, dedicated to a specific water quality parameter to simplify calibration and operation.

Each ProMinent DULCOTEST® sensor measures a specific water quality parameter and sends an electronic signal back to a DULCOMETER® controller. The operator calibrates that sensor to a known standard. It then displays any changes that are measured in that parameter within the sensor's range.

Measured Value Outputs

Up to two outputs are available. DULCOMETER® controllers offer the ability to continuously record measured values to document water quality or to send to another control device. Analog 4-20 mA or 0-20 mA measured value outputs are proportional to the measuring range of the sensor or spannable to provide greater detail within a smaller range, for connection to a chart recorder, datalogger or distributed control system [D1C/D2C controllers and DULCOMETER® transmitters (monitor only)]

Control Outputs

Different control outputs are available to control virtually any type of actuating device.

Setpoint relays change state (open or close contact) when the measured value drops below or exceeds the setpoint to start a process control device or alarm, and shut it off when the setpoint is reached (D1C or D2C).

Analog control outputs (4-20 or 0-20 mA) can drive a variable speed analog control device, such as a DC SCR drive or AC inverter, according to the control action used (D1C or D2C).

Pulse outputs are brief contact closures to pace pulse-input metering pumps corresponding to the control action used (D1C).

Modulating relay outputs cause a relay to open and close according to the control action used.

These are used with solenoid valves or constant-speed motor-

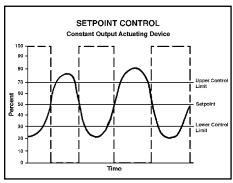
driven metering pumps. Minimum on-times may be set to prevent overheating of motors (D1C or D2C).

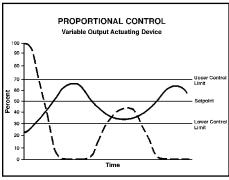
3P relays provide two relay outputs to control a bi-directional actuator (such as a stroke length controller on a metering pump) with provision for feedback potentiometer from the actuator to display the position according to the control action used (D1C or D2C).

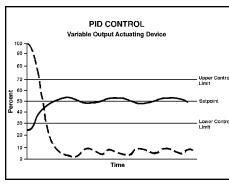
CONTROL ACTION RESPONSE IN ONCE-THROUGH SYSTEMS

Note: Actuating device output increases measured value in example (e.g. chlorine feed)

- Measured value (as percent of measurement range)
- Actuating device output (as percent)







Control Actions

A variety of control actions are available to suit the application and budget. Any variable control output listed above may be used with any of the control actions listed below.

Setpoint Control

Setpoint control uses a setpoint relay to start a constant output pump or open a solenoid valve when the measured value drops below (or exceeds) the setpoint. Once the measured value reaches setpoint again, the pump stops or the valve closes. This always results in overshooting the setpoint because of the lag time between the point of chemical addition and the point of measurement. This can waste chemicals and cause excessive variation on either side of the setpoint. It is suited only for closed systems or batch applications where tight control is not required (D1C or D2C).

יייספריי

ProMinent® D1C and D2C Analyzers

Overview: D1C and D2C

Proportional Control

Proportional control gives an output that is directly proportional to the measured value's deviation from the setpoint. The farther from setpoint, the greater the output of the actuating device, and the closer to setpoint, the lesser the output. Proportional control is suitable for closed systems or batch applications where more precise control is required. The proportional bandwidth may be spanned to set the distance from setpoint at which the actuating device is operating at maximum output. A small bandwidth results in maximum output at a measured value close to setpoint, and may cause overshooting. A large bandwidth may result in long time periods required until the setpoint is reached (D1C or D2C).

PID Control

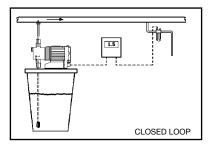
PID control combines proportional, integral and derivative control actions, or any combination thereof.

Integral control considers the time interval of deviation and increases output when the deviation exceeds a programmed time interval. Derivative control considers the rate of change of deviation and increases the output when the rate of deviation exceeds a programmed rate. PID control ensures the least deviation from setpoint possible (D1C, D2C).

Control Techniques

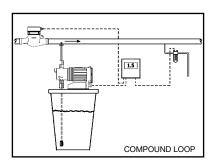
The control technique used depends on the location of the sensor in relation to the actuating device, the presence of other inputs which may effect the measured value, or the requirement for secondary actuating devices to handle large swings. Some common control techniques are described below.

Closed loop control is where the sensor is located downstream of the actuating device and measures changes caused by the device. The controller varies the device's output to maintain the desired setpoint. This is usually used in recirculating or batch applications,



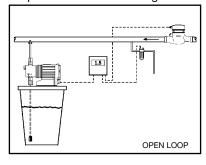
or once-through systems with constant flow rate. The sensor must be located far enough downstream to ensure that any physical/chemical changes are complete, whether measuring pH, oxidant residuals or other variables (D1C or D2C).

Compound loop control combines the closed loop signal from the



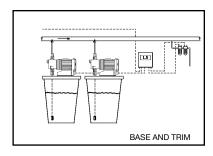
sensor with a second (disturbance) input, normally water flow rate, and changes the actuating device's output in response to both variables. This is typically used in oncethrough applications with varying flow rates (D1C).

With open loop control, the sensor is upstream of the actuating device



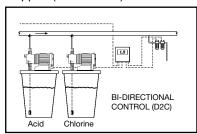
and a control signal changes the actuating device's output. Usually, this is only used when the resulting measured value would be outside of the sensor's measuring range (D1C or D2C).

Base and trim control uses two actuating devices to bring large fluctuations into control very quickly, yet provide tight control under normal operation. A variable output actuating device is normally used with proportional or PID control for the trim or fine tuning. A constant



output device would be started by a setpoint relay for the base load to make fast changes in the event of large fluctuations that the trim device cannot handle (D1C or D2C).

Bi-directional control of two opposing actuating devices, such as pumps for acid and base in a pH control application, is possible with one controller (D1C or D2C). To prevent repeated corrections caused by overshooting on both sides, a deadband may be programmed (between two setpoints) in which both actuating devices are stopped (D1C or D2C).



PROPORTIONAL CONTROL ONLY (BATCH LINE)

Specifications

Temperature data (Panel Mount) Permissible ambient temperature

Basic version:

Control panel installation: 32° to 122°F (0° to 50°C)

Installation in wall-mounted housing: 23° to 113°F (-5° to 45°C)

Extended version (with status feedback or with correction value via mA or with disturbance variable via mA:

Control panel installation: 32° to 113°F (0° to 45°C)

Installation in wall-mounted housing: 23° to 104°F (-5° to 40°C)

Control panel installation: 14° to 158°F (-10° to 70°C) Permissible storage temperature:

Material data/chemical resistance:

Part Material Housing and frame PPO GF 10 Rear panel PPE GF 20 Membrane keypad Polyester film PET

Seal, outside Cellular rubber CR Seal. inside Silicon-based sealing compound

Retaining clip and screws Galvanized steel

Temperature data (Wall Mount) Permissible ambient temperature

Basic version:

23° to 122°F (-5° to 50°C)

Installation in wall-mounted housing: 23° to 113°F (-5° to 45°C)

Extended version (with status feedback or with correction value via mA or with disturbance variable via mA:

23° to 104°F (-5° to 40°C) Permissible storage temperature:

14° to 158°F (-10° to 70°C)

Material data/chemical resistance: Material Part Housing Luranyl PPE GF 10 Polyester film PET Membrane keypad Housing seal Cellular rubber CR

Outer seal Cellular rubber CR Galvanized steel Retaining bracket M5 screws

Standards: Supply voltage in accordance with DIN IEC 38

Electrical safety in accordance with EN 61010-1

Electromagnetic emitted interference in accordance with EN 55011 Gr.1/C1.A

CSA special inspection

Electrical data: **Panel Mount**

Rated voltage:

Rated voltage:

Max. power input:

Max. power input:

115/230 VAC, 50/60 Hz 140 mA at 115 V 70 mA at 230 V

Internal fuse protection: Fine-wire fuse 5 x 20 mm

250 V slow-blow 100-115 V = 315 mA 200-230 V = 160 mA **Wall Mount**

115/230 VAC, 50/60 Hz 120 mA at 115 V 60 mA at 230 V

Fine-wire fuse 5 x 20 mm 250 V slow-blow 100-115 V = 315 mA

200-230 V = 160 mA

100/200 VAC, 50/60 Hz

150 mA at 100 V 75 mA at 200 V

Fine-wire fuse 5 x 20 mm Internal fuse protection:

> 250V slow-blow 100-115 V = 315 mA 200-230 V = 160 mA

Electrical data for both wall mount and panel mount D1C's

24 VDC or 24 VAC, 50/60 Hz (low voltage operation only) Rated voltage:

Internal fuse protection: Fine-wire fuse 5 x 20 mm

250 V slow-blow, 100-115 V = 315 mA, 200-230 V = 160 mA

Specifications

Sensor input via SN6 socket: Input impedance > 10¹² W

Input impedance with reference electrode with respect to:

Device ground: <1 kW Input range: ±1 V

Accuracy: $\pm 0.5\%$ of input range Resolution: $\pm 0.0625\%$ of input range

Connection facility for one potential equalization electrode (solution ground). As an alternative, two connection terminals can be connected with a wire jumper.

Sensor input via terminals: Input impedance: >5 x 10¹¹ W

Input impedance with reference electrode with respect to:

Device ground: <1 kW Input range: ±1 V

Accuracy: $\pm 0.5\%$ of input range Resolution: $\pm 0.0625\%$ of input range

Connection facility for one potential equalization electrode (solution ground). As an alternative, two connection terminals can be connected with a wire jumper.

Standard signal input Input range: 0/4...20 mA (programmable)

for measured variable: Input impedance: 50 W (Panel Mount); -50 W (Wall Mount)

Accuracy: 0.5% of input range Resolution: 0.014/0.012 mA

Supply voltage and current for external electronics: 20 V \pm 0.5 V, 20 mA

Standard signal input for correction measured

for pump control:

Galvanically isolated from remaining inputs and outputs Insulation voltage: 500 V

correction measuredInsulation voltage:500 Vvalue or disturbanceInput range:0/4...20 mA (programmable)

variable mA: Input resistance: 50 W

Accuracy: 0.5% of input range Resolution: 0.014/0.012 mA

Supply voltage and current for external electronics: 23 V ±1 V, 20 mA (Panel)

19 V ±1.5 V, 20 mA (Wall)

Pt100 input: Input range: 32° to 212°F (0° to 100°C)

Accuracy: ± 0.5 °C Resolution: 0.1 °C

Digital inputs: Common reference potential with respect to each other and with the RS 232

interface, but galvanically isolated from remaining inputs and outputs

Insulation voltage: 500 V (Wall Mount only)

Disturbance variable: Up to 10 Hz or up to 500 Hz (as per identity code/

programmable)

Status signaling input: Galvanically isolated from remaining inputs and outputs

Insulation voltage: 500 V

Potentiometer to be connected: 800 W ...10 kW

Accuracy (without potentiometer error): 1% of input range

Resolution: 0.5% of input range

Current output: Galvanically isolated from remaining inputs and outputs

Insulation voltage: 500 V (Wall Mount only)
Output range: 0/4...20 mA (programmable)

Maximum load: 600 W

Accuracy: 0.5% of output range with respect to displayed value

Frequency outputsType of contact:n/o contact, interference suppressed with varistors(Reed relay)Load capacity:100 V peak, 0.5 A switching current (Panel Mount)

25 V peak, 0.5 A switching current (Wall Mount)

Contact service life: >50 x 10⁶ switching operations at contact load 10 V, 10 mA

Max. frequency: 8.33 Hz (500 strokes/min)

Closing time: 100 ms

Power relay output Type of contact: Changeover contact, interference supressed with varistors

for alarm signaling: Load capacity: 250 VAC, 3 A, 700 VA

Contact service life: >50 x 10⁶ switching operations (Panel Mount)

>20 x 10⁶ switching operations (Wall Mount)

Specifications

Power relay output for for control variable output

Type of contact: n/o contact, interference supressed with varistors

ol variable output Load capacity: 250 VAC, 3 A, 700 VA

or limit value signaling: Contact service life: >20 x 106 switching operations

Electrotechnical Safety/Radio Interference Protection:

EC low voltage directive (73/23/EEC) subsequently 93/44/EEC EC EMC directive (89/336/EEC) subsequently 92/31/EEC

Supply voltage in accordance with DIN IEC 38 Electrical safety in accordance with EN 61010-1

Electromagnetic emitted interference in accordance with EN 55011 Gr. 1/Cl B Noise immunity in accordance with IEC 801-2, -3, -4 or DIN VDE 0843, Part 2,

Part 3, Part 4 or EN 50082-2

EN 60335-1: Safety of electrical devices for domestic use EN 50081-1: EMC, emitted interference, residential EMC, noise immunity, industrial

EN 60555-2: EMC, reactions in power supply networks, harmonics

EN 60555-3: EMC, reactions in power supply networks, voltage fluctuations

Technical Data

Measurement range: Cl₂ 0.00 - 0.500/2.00/5.00/10.0/

20/50/100 ppm

CIO₂ 0.00 - 0.500/2.00/10.0/20.0 ppm Br 0.02 - 2.00/0.1 - 10.0 ppm O₃ 0.00 - 2.00 ppm/I Dissolved oxygen 0.1 - 10/0.1 - 20 ppm

Chlorite 0.02 - 0.50/0.1 - 2 ppm

Resolution: 0.001/0.01 ppm/l/0.1 %

Accuracy: 0.5 % from measurement range
Measurement input: Standard signal terminal 0/4-20 mA

Correction variable: pH (Cl₂ version only)

Temperature via Pt 100 (CIO₂ version only)

Correction range temp.: 50 - 113 °F (10 - 45°C) (CIO₂ version only)

Correction range pH: 7.0 - 8.5 pH (CIO, version only)

Disturbance signals: Additive/multiplicative

Control characteristic: P/PID control
Control: Bidirectional control

Signal current output: 2 x electrically isolated 0/4-20 mA

max. load 600 Ω (2nd output, 400 Ω)

Adjustable range and direction (measured, correction and

control variable)

Control outputs: 2 reed contacts (pulse rate, for pump control)

2 relays (pulse length, 3P or limit value)

2 x 0/4-20 mA

Alarm relay: 250 V \sim 3 A, 700 VA changeover contact Power supply: 24 V \sim =/100 V \sim /115 V \sim /200 V \sim /230 V \sim ±10 %

Ambient temperature: Control panel version: 32 - 122°F (0-50°C) [32 - 113°F (0-45°C) with

fully expanded units]

Wall mounted: 23 - 122°F (-5 - 50°C) [23 - 104°F (-5 - 40°C) with fully

expanded units]

Mounting

■ Wall mount: Nonmetallic enclosure with protective gland-style strain relief cable sockets

Dimensions: 7.87"H x 7.87"W x 3.00"D (200 mm x 200 mm x 76 mm)

Cable glands: Five Pg11, Five Pg7

Weight: Approx. 2.6 lbs. (1.2 kg) Shipping Weight: 4.4 lbs. (2.0 kg)

Mounting: Detachable wall mount bracket

Protection class: NEMA 4X (IP 65)

■ Panel mount:

Dimensions: 3.78"H x 3.78"W x 5.50"D (96 mm x 96mm x 140 mm)

Weight: Approximately 1.87 lbs. (850 g); 2.6 lbs. (1200 g) shipping weight

Protection class: NEMA 3 (IP 54) when mounted in panel



Wall Mount

Typical Applications

pH - Control acid and/or base feed via metering pumps or valves to adjust pH

ORP - Control hypochlorite metering pump to maintain oxidant residual; or control sulfonator or bisulfite metering pump for dechlorination

Free Chlorine - Control chlorination or hypochlorite metering pump to maintain residual

Total Chlorine - Control chlorination or hypochlorite metering pump to maintain residual; or control sulfonator or bisulfite metering pump for dechlorination

Bromine - Control tablet brominator via solenoid valve; or bromine solution metering pump to maintain residual

Conductivity - Control conductivity through valve on blowdown/makeup for rinse bath, boiler or cooling tower

Dissolved Ozone - Control ozone generator output to maintain residual

Dissolved Oxygen - Control aeration units to limit energy usage or for nitrification/dentrification

Chlorite - Control chlorite as a by-product of the chlorine dioxide process

Fluoride - Monitor fluoride concentration in potable water

Chlorine Dioxide - Control chlorine dioxide generator output to maintain residual

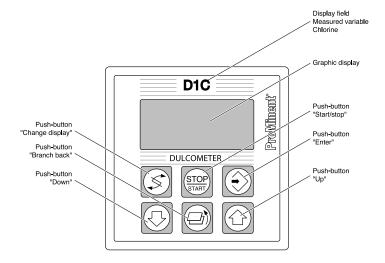
Temperature - Control heater or heat exchanger to maintain bath temperature or process cooling

Analog Signal Inputs - Control virtually any measureable and adjustable process where the measuring device has an analog output and the adjusting device may be controlled by one of the D1C's available control outputs

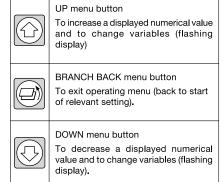
Peracetic Acid - Monitor or control concentration to ensure disinfection

Hydrogen Peroxide - Control peroxide metering pump for oxidation or advanced oxidation (AOX) systems

User Interface



S	CHANGE DISPLAY menu button To change over within a menu level and to change from one variable to another within a menu point.
STOP	START/STOP menu button Start/stop of control and metering function.
	ENTER menu button To accept, confirm or save a displayed value or status. For alarm acknowledgement.



Identcode Overview (D1C/ D2C)

NOTE: OPTIONS ARE NOT IDENTICAL FOR THE D1C / D2C CONTROLLERS. REFER TO THE IDENTITY CODE.

SERIES:

D1C = Single variable controller

D2C = Dual variable controller

SERIES VERSION:

A = Standard

MOUNTING:

- W = Wall mount enclosed in NEMA 4X non-metallic housing. Includes detachable mounting plate in back to allow easy removal from wall. Features five Pg11 and five Pg7 glands for wiring power cord, relays, SN6 connectors, etc.
- D = Panel mount (no enclosure). Fits 3.78" x 3.78" (9.6 cm x 9.6 cm) opening, 5.51" (14 cm) depth. The unit must be mounted in an enclosure suitable for the environment. The controllers's membrane switch face and gasketed frame provide NEMA 3 (IP 54) protection; mounting hardware included. For optional wall mount enclosure for the panel mount controller, see PN 790235.

OPERATING VOLTAGE:

- 0 = 230 VAC, 50/60 Hz, 1 phase
- 1 = 115 VAC, 50/60 Hz, 1 phase
- 4 = 24 V AC/DC

Note: Power cord not included with unit. For 115 V US power cord, see PN 741203.

D1C MEASURED VARIABLES:

- P = pH: For wall mount, use connection 2 (SN6) for pushand-twist connectors with pH sensors. For panel mount, use terminal connection 5 for same sensors. For distances between 30 and 300 feet from sensor to controller, add impedance converter, PN 305350. For distances > 300 feet from sensor to controller or with stray currents, use connection 1 with signal converter pH-V1 (PN 809126) giving 4-20 mA output.
- R = Oxidation Reduction Potential: For wall mount, use connection 2 (SN6) for push-and-twist connectors with ORP sensors. For panel mount, use terminal connection 5 for same sensors. For distances between 30 and 300 feet from sensor to D1C, add impedance converter, PN 305350. For distances > 300 feet from sensor to D1C or with stray currents,
 - use connection 1 with signal converter RH-V1 (PN 809127) giving 4-20 mA output.
- C = Chlorine; use connection 1. For free chlorine (hypochlorous acid) measurement, use CLE-3-mA sensors. See "correcting value" for optional pH correction on free chlorine. For total chlorine, use CTE-mA sensors.
- B = Bromine; use connection 1 and bromine BRE 1-mA-10 ppm sensor.
- L = Conductivity; use connection 1 for conductivity cells with transducer giving 4-20 mA output. Use connection 3 for standard conductivity cells.
- Z = Ozone; use connection 1 and OZE 3-mA-2 ppm sensor.
- X = Dissolved Oxygen; Use connection 1 and DO1-mA-20 ppm sensor.
- D = Chlorine Dioxide; use connection 1 and CDE 2-mA 0.5 ppm, 2 ppm or 10 ppm sensors, or the CDP with PT 100.

- T = Temperature; use connection 4, terminal, with PT100 sensor. For distances > 30 feet from sensor to D1C, use connection 1 with signal converter PT-100-V1 (PN 809128) giving 4-20 mA output.
- S = Standard signal 0/4-20 mA. Use connection 1 with any measuring device that outputs a 0-20 or 4-20 mA signal corresponding to the measured value. Display is as a percent of input current.
- A = Peracetic Acid; use connection 1 with PAA transducer (PN 741128).
- H = Hydrogen Peroxide; use connection 1 with Perox transducer (PN 741129).

D2C MEASURED VARIABLES:

- PC= pH/chlorine: See above descriptions for each variable.
- PR= pH/Oxidation Reduction Potential: See above descriptions for each variable. (Requires Signal Converter PN 809127)
- PP = pH/pH: See above descriptions for each variable. (Requires Signal Converter PN 809126) Variable 1 can be controlled, Variable 2 is for monitoring.
- CC= Free Chlorine/Total chlorine: See above descriptions for each variable.
- PD=pH/chlorine dioxide: See above descriptions for each variable. (Requires Signal Converter PN 809126)

 Variable 1 can be controlled, Variable 2 is for monitoring.

CONNECTION FOR SENSOR INPUT (FOR VARIABLE 1 CONNECTION ON D2C CONTROLLERS):

- 1 = Standard signal 0/4-20 mA
- 2 = SN6 plug connector for pH (P) or ORP (R). Usually, this is only used with the wall mount since SN6 plugs cannot pass through cable glands on a panel mount enclosure.
- 3 = Terminal for standard conductivity cell (L)
- 4 = Terminal for PT 100 temperature sensor (T)
- 5 = Terminal for mV input on standard pH (P) or ORP (R) sensors

CORRECTING VALUE:

- 0 = None
- 1 = pH for free chlorine (total chlorine does not require pH correction); corrects CLE sensor's hypochlorous acid (HOCI) measurement by chlorine dissociation curve to display free chlorine (HOCI + OCI). The correcting pH input must be a 4-20 mA signal, requiring signal converter PH-V1 (PN 809126).
- 2 = Temperature for P or L via terminal for PT-100 sensor. Required for accurate pH measurement when operating at extreme pH values and high temperatures. Required for accurate conductivity measurement at varied temperatures. (Temperature monitoring only for other variables)
- 3 = Temperature for P or L via 0/4-20 mA signal; used with signal converter PT-100-V1 (PN 809128) and PT-100 sensor.
 Feed Forward control is not possible with this option.
 (Temperature monitoring only for other variables)
- 4 = Manual temperature entry for P or L (no sensor); used where temperature is constant.

Identcode Overview (D1C/ D2C)

FEED FORWARD CONTROL - The D1C's control output is based on measured value; however, with feed forward control, a signal from a flow meter proportions the control output considering both the measured value and process flow rate. This eliminates the need for both variable speed drives and stroke positoners on compound loop control metering pumps. Several types of signals may be accepted proportional to process flow:

- 0 = None
- 1 = 0/4-20 mA signal (such as from a magmeter or open channel flow meter) Note: cannot be used for chlorine measurement with pH compensation (D1C)
- 2 = 0-500 Hz signal (such as from a paddlewheel sensor)
- 3 = 0-10 Hz (0-600 pulses/min.) signal (such as from a pulse-type water meter)

PAUSE CONTACT - The pause contact allows the controller to continue monitoring measured value, but stops control outputs when the NC contact is opened. This may be used to stop metering when a main water pump is stopped, or when water flow in the sample line to the sensor is blocked as signaled by the DGMa rotameter:

- 0 = None (D1C); Pause contact (D2C)
- 1 = Pause contact (D1C)

ANALOG OUTPUTS (0/4-20 mA) - Analog outputs can be programmed as a control output or a measured value output for recording. Up to 2 analog outputs are possible except for Hydrogen Peroxide and Peracetic Acid controllers.

- 0 = None
- 1 = Measured value; normally used for chart recorder, datalogger or DCS.
- 2 = Control action; normally used to control a variable speed drive or actuator.
- 3 = Measured correcting value; normally used for recording or as input to a second D1C.
- 4 = Two current outputs (Not for measured variables A and H)

RELAY OUTPUTS:

- G= Alarm + 2 limit relays: limits may be on either side of setpoint, or both limits may alarm on one side, such as low limit and low, low limit. May be used to start a constant rate feeder for simple setpoint control, or a baseline feeder to handle large swings with trim pump on the control output.
- M = Alarm + 2 control relays: used to start and stop constant speed pumps or to open and close solenoid valves for opposing functions. Modulating output corresponds to the control action selected (proportional or PID). The minimum "on-time" period may be adjusted from 1 to 9,999 seconds.

R = Alarm + 2 positioner relays with positioner feedback from 1 kOhm feedback potentiometer. Positioner status displayed on LCD. Used for ProMinent 3P stroke positioning motors or valve positioners. Output corresponds to the control action selected (propor tional or PID).

PUMP PACING - gives pulse outputs for controlling 1 or 2 metering pumps:

- 0 = None
- 2 = Outputs for one or two pulse-control metering pumps (spannable from 0-500 pulses per minute); for opposing functions. Pulse (dry contact) output corresponds to the control action selected (proportional or PID).

CONTROL ACTION:

- 0 = None; for use as monitor or setpoint relay controller only.
- 1 = Proportional control; used for batch processes, where output signal is proportional to the measured variable such that the farther from setpoint the greater the output; the closer to setpoint the lesser the output.
- 2 = PID control; used for once-through or difficult to control processes, providing proportional, integral and derivative control actions, or a combination thereof.

INTERFACE:

0 = None (Future versions will have RS interface available)

LANGUAGE - Note that it is possible to change among other languages in the field, as indicated in parentheses:

 † E = English (D, F, N) † D = German (E, F, N) † F = French (D, E, N) † H = German (F, I, S) † S = Spanish (D, I, F) † I = Italian (D, F, S)

Call for other available languages.

†Languages available for measured variables A and H

NOTE: Power cord not included.

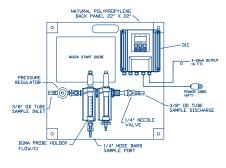
Power cord, 6 ft. (2 m) 115 VAC 741203

Power cord, 6 ft. (2 m) 230 VAC 7724015

			Id	ent	cod	e O	rde	rin	g S	yst	em	(D1C)	
D1C													
	1	4		es version: idard									
			w		of mounting								
		[D		el mount	ing							
				0	230 \	rating v /, 50/60	Hz	:					
				1 2	200 \	/, 50/60 /, 50/60	Hz (co						
				3 4		/, 50/60 AC/DC	`				,	d with unit. For 115 V.U.S. 8. Consda power cord. coa PN 741903	
						Mea		variable		ora noi	include	d with unit. For 115 V US & Canada power cord, see PN. 741203	
					P R		-14 (m\ x/ORP		+1000	(mV)			
					C B	Chlor Brom	ine (0- ine (0-	0.5/2/5/ 10 ppm	′10/20/5) (mA)	iÒ/1Ó0 _I	opm) (m	A)	
					L Z	Conc	luctivity	/ (Sepa ppm) (n	rate)				
					X D	Chlo	ine dio	xide (m			, ,		
					T S	Stan	dard pr	ocess s	ignal (0,	00 C) (9 /4-20 m	Seperate nA)		
					A H	Hydr	ogen p	cid (mA) eroxide	(mA)				
					K				oling tov om) (mA)		ntrol		
						1	Stan	dard sig	variable	-20 mA	(old sty	le PAA and H202 sensors)	
						2 3	Term	inal for	standa	d cond	sensor luctivity	cell (L)	
						4 5	Term	inal for	mV sigi	nal (Ėro	m pH or	ensor (T) ORP sensor cable)	
						6 7					tivity ser	sors A and H202 25mm sensors)	
							0	Cori		value:	(** Not a	available for measured variables A & H)	
							1 2	Tem	perature	correc	tion terr) mA signal ninal for P or L (Temperature monitoring only for other variables)	
							3	othe	r variab	les)		ninal for 4-20 mA signal for P or L (Temperature monitoring only for	
						4 Manual temperature setting for P or L Feed forward control: 0 None 1 0/4-20 mA standard signal							
								2	0-10	0 Hz sig Hz sig	nal		
								5			standard set switc	signal, parameter set switching hing	
							Pause contact: 0 None 1 Pause contact						
						Analog signal output (0/4-20 mA): (** Not available for measured variables A & H)							
							0 None 1 Measured value (For recording) 2 Control action						
										3 4	Meas	to action sured correcting value current outputs **	
												Relay outputs:	
											G M	Alarm + 2 limit relays Alarm + 2 control relays	
											R	Alarm + positioner relays w/ position feedback potentiometer Alarm + servomotor (desalination vavle only)	
												Pump pacing: None Two pulse control outputs	
												Control action:	
												0 None 1 Proportional control	
												2 PID control	
												Interface: 0 None	
												Language: (Other Languages available) E English	
D1C	1	A	w	1	P	2	2	1	1	1	G	2 2 0 E	

		Ιd	entco	de C	rd	erir	ng S	Sys	ter	n (D2	2C)
D2C	DU		ETER two ch	annel o	ontro	ller						
	A	Series version: Standard										
		W	Type of me Wall moun Panel mou									
			0 230 1 115	vating VAC, 5 VAC, 5 AC/DO	0/60 H 0/60 H	z, 1 pł z, 1 pł	۱.					cord not included with unit. For 115 V US & Canada power cord, see PN. 741203
			PC PR PP CC	Measured variables (measured variable 1/ measured variable 2): pH/chlorine (pH 0-14; 0-0.5/2/5/10/20/50/100 ppm) pH/redox (pH 0-14; 0-1000 mV) pH/pH (0-14 pH) Free chlorine/Total chlorine (0-0.5/2/5/10/20/50/100 ppm) pH/chlorine dioxide (0-0.5/2/10/20 ppm)								
			PD	1 2 5	Mea Star SN6	asured ndard s	l varial	ole 1 o 0/4-20 oH or	conne) mA ORP s	ector (cable	v. 2 always via 4-20 mA): able) RP sensor cable)
					0 2 4	Coi Nor Ten	rrectin ne** nperati	g var	iable (temp	eratu nal (Pi	ture compensation for pH): (Pt 100) for pH only r P or L
						0	Dis No		ince s	ignal:		
							0 4	N	ignal one Progra			e 0/4-20 mA standard signal outputs
								G M	i A	Alarm -	⊦ 2 lin	tputs: limit values relay solenoid valve relay (pulse length control)
										1	Propo	ontrol characteristic: Opportional control O control
											0	Protocol output: None
												Language: D German E English
												Note: The pH/pH version contains only a 2-way controller. Measured variable 2 can be used for moniitoring tasks.
D2C	A	W	0 PC	1	0	0	4	G	ì ·	1	0	E

D1C Chlorine QuickPick Packages



Total Chlorine Analyzer

D1C part no. (D1CAW1C10114G220E)

Total chlorine analyzer mounted on a backplate for easy installation. The package is prewired and plumbed with 3/8" tubing connectors for sample inlet and outlet connections.

	Part No.
Total Chlorine Analyzer	7745160
Please indicate sensor when ordering package	
Total Chlorine Sensor (10 ppm)	740684
Total Chlorine Sensor (5 ppm)	1003203
Total Chlorine Sensor (2 ppm)	740685

PRESSURE REGULATOR A/A DITUEL A/A NEEDLE FLOW/E DISCHARGE A/A NEEDLE A/A

Total Chlorine Monitor

D1C part no. (D1CAW1C10001G000E)

Total chlorine monitor mounted on a backplate for easy installation. The package is prewired and plumbed with 3/8" tubing connectors for sample inlet and outlet connections.

	Part No.
Total Chlorine Monitor	7745161
Please indicate sensor when ordering package	
Total Chlorine Sensor (10 ppm)	740684
Total Chlorine Sensor (5 ppm)	1003203
Total Chlorine Sensor (2 ppm)	740685

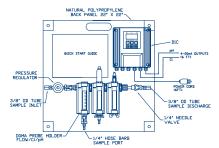
PRESSURE REGULATOR 3/9* DD TUBE SAMPLE INLET DDA PROBL POR DD TUBE SAMPLE INLET DOA PROBL DOA PROBL DOA PROBL DOA PROBLE DOA PROBL DOA

Free Chlorine Analyzer

D1C part no. (D1CAW1C11214G220E)

Free chlorine analyzer mounted on a backplate for easy installation. The package is prewired and plumbed with 3/8" tubing connectors for sample inlet and outlet connections.

	Part No.
Free Chlorine Analyzer	7745162
Please indicate sensor when ordering package	
Free Chlorine Sensor (50 ppm)	1020531
Free Chlorine Sensor (20 ppm)	1002964
Free Chlorine Sensor (10 ppm)	792919



Free Chlorine Monitor

D1C part no. (D1CAW1C11004G000E)

Free chlorine monitor mounted on a backplate for easy installation. The package is prewired and plumbed with 3/8" tubing connectors for sample inlet and outlet connections.

	Part No.	
Free Chlorine Monitor	7745163	
Please indicate sensor when ordering package		
Free Chlorine Sensor (50 ppm)	1020531	
Free Chlorine Sensor (20 ppm)	1002964	
Free Chlorine Sensor (10 ppm)	792919	

Fluoride Monitoring System

The D1C fluoride monitoring system incorporates the first buffer or reagent-free, ion specific sensor with a DULCOMETER D1C fluoride monitor. The monitor features upper and lower limit relays with alarm, and analog output for recording.

Note: The fluoride D1C is for monitoring only.

Measuring Principle & Application

The D1C fluoride monitoring system is based on the principles of potentiometric measuring using a reagent-free, ion specific sensor & reference electrode. The fluoride sensor features a continuous electrode activation function, ensuring long-term stability of the measurement without the need for frequent recalibration or conditioning chemicals. The fluoride sensor automatically compensates temperature, but a temperature sensor is also used to compensate for fluctuation during application.

The fluoride sensor is recommended for use in water treatment only (patent pending). We recommend installation at atmospheric pressure.

Measuring Ranges & Operating Conditions of Fluoride Sensor

Measurement Range: 0.05 to 10 ppm fluoride

pH Operating Range: 5.5 to 8.5

Temperature Range: 34 to 95°F (1 to 35°C)

Max. Operating Pressure: 101.5 psi (7 bar) Note: the maximum admissible operating pressure for the

monitoring system is 14.5 psi (1 bar) determined by the in-line sensor housing.

Sensor Response Rate T₉₀: approx. 30 seconds

Reproducible Measuring Accuracy: 0.1 ppm

Measurement Water Flow Rate: 16 gph (60 L/h)

Fluoride Monitoring System

Part No. 7744836

- D1C Fluoride Monitor (1)
- Fluoride sensor (2): FLE 010 SE with PG 13.5 male threaded connector & SN6 plug
- Reference electrode (3): REFP-SE with PG 13.5 male connector & SN6 plug
- Temperature sensor (4): PT 100 SE with PG 13.5 connector & SN6 plug
- 4-20 mA Measurement transducer (5): FV1 for connection to fluoride monitor & reference electrode
- DLG IV In-line sensor housing (6): with PG 13.5 threaded connector
- Sample outlet (7)
- Magnetic stirrer and magnet (8)
- PVC piping with ball stop/adjusting valve, rotameter with limit contact (9), sampling tap (10)
- Sample inlet (11)
- 115V Power cord, connectors from monitor to sensors
- PP Backpanel (12)

Options

Stand Base	7744837
NEMA 4X enclosed	7744711
Heater	7744722
Sun shield	7744723

SHAR

ProMinent® D1C and D2C Analyzers

Fluoride Monitoring System Accessories

Replacement Sensors

FLEP 010 Fluoride Sensor

with PG 13.5 male threaded connector and SN6 plug 1028279

REFP-SE Reference Electrode

with PG 13.5 male connector and SN6 plug 1018458

PT 100 SE Temperature Sensor

with PG 13.5 male connector and SN6 plug 305063

FPV1 4-20 mA Measurement Transducer

for connection to fluoride monitor and reference

electrode 1028280

Fluoride Photometer

The D2TA or D2TB Photometer (see DULCOMETER section, pp. 34-35) can be used to calibrate the fluoride monitor.

Measurement Range: DT2A 0.05 to 2 mg/L fluoride

DT2B 0.05 to 2 mg/L fluoride

0.05 to 6 mg/L free or total chlorine 0.01 to 11 mg/L chlorine dioxide

3/20/2009 - DULCOMETER®

D2TA kit with carry case 1010383
D2TB kit with carry case 1010394

Overview: Hydrogen Peroxide and Peracetic Acid

Measuring principle

The Perox measuring systems are based on amperometric/potentiostatic measuring principles incorporating several special features compared to conventional measuring technologies. The platinum [hydrogen peroxide (H2O2) measurement] or gold (peracetic acid measurement) working electrode with a small surface area is covered by a microporous membrane cap to achieve a degree of selectivity and independence from flow influences. The entire stainless steel shaft of the Perox sensor serves as the counter-electrode. This represents the complete sensor section for H₂O₂ measurement; a reference pH electrode is also required for peracetic acid measurement.

A special, continuous electrode activation facility which represents the actual know-how, ensures long-term stability of the measurement without the need for frequent recalibration.

Since all amperometric mea-

sure-ment methods are relatively dependent of temperature, we recommend additional temperature compensation with the Pt 100 sensor if temperature fluctuations occur during applications. With the Pt 100, H₂O₂ measurement is a 2-electrode system while peracetic acid measurement is based on a 3-electrode system.

Applications

The environmentally-friendly substance hydrogen peroxide is used to an increasing extent in process control applications as an oxidizing or reduction agent. Examples of applications where continuous Perox H₂O₂ measure-ment control is used either alone or in advanced oxidation systems (with ozone, UV or Fenton's reagent) are:

- Odor control scrubbers
- Ground water purification
- · Drinking water oxidation
- Utility water/cooling water disinfection
- Dechlorination, e.g. in chemical

processes

- · Landfill leachate treatment
- Biotechnology
- Vat dying/textile industry
- Swimming pool water disinfection

Peracetic acid as a disinfectant is used in the following industries:

- Food and beverage
- Cosmetics
- Pharmaceuticals
- Medicine

Continuous measurement and control is necessary wherever more demanding requirements are made with regard to disinfection and quality assurance.

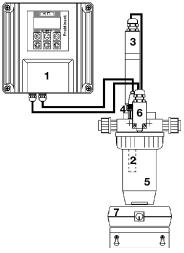
Increasing the peracetic acid concentration in CIP processes as well as concentration control in bottle cleaning machines are typical applications of Perox peracetic acid measurement.

Operating conditions

Measuring ranges and applications	H2O2	Peracetic acid			
Measuring range (selectable) mg/l	1 - 20 / 10 - 200 / 100 - 2000	10 - 200 / 100 - 2000			
pH range	pH 2.5 - 10	pH 1 - 8			
Temperature range	32 - 104°F (0 - 40°C)	41 - 95°F (5 - 35°C)			
Permissible changes in temperature	less than 0.9°F (less than 0.9°F (0.5°C) per minute			
Sensor response rate T ₉₀ approx.	20 seconds	2 minutes			
Reproducible measuring accuracy	better than 2% referred to end value of measuring range				
Min. conductivity of measurement solution at:					
measuring range 20 mg/L	50 μS/cm	-			
measuring range 200 mg/L	200 μS/cm	500 μS/cm			
up to 1000 mg/L	500 μS/cm	2000 μS/cm			
up to 2000 mg/L	1000 μS/cm	4000 μS/cm			
Measurement water flow rate	recommended 16 gph (60 L/h)				
Max. operating pressure	29 psig (2 bar)				

Depending on the application, other parameters or water constituents may be of significance. For instance, higher concentrations of surface-active substances, such as fats or tensides, or suspended solids can have a detrimental effect on the measurement.

Hydrogen Peroxide Analyzers



Recommended Hydrogen Peroxide System (descriptions follow)

1 1 1	Hydrogen Pe Perox signal of Connection b Three-wire of Temperature Connection b	C H ₂ O ₂ Controller (1) drogen Peroxide Sensor: H 2.10 P, complete with membrane cap (2) rox signal converter: Perox-micro-H 1.20-mA (3) nnection between Perox signal converter and limit sensor ree-wire cable, priced per foot (specify length) nperature Sensor: Pt 100 SE (4) nnection between the temperature sensor and the controller: ased on distance between the controller and temperature sensor)							
	Up to 30 ft	SN6 open end cable	6 ft. (2 m) long 15 ft. (5 m) long 30 ft. (10 m) long	305030 305039 305040					
	Over 30 ft.	Signal converter 4-20 m	A Pt 100 V1	809128					
		Two-wire cable - priced	per foot (specify length)	7740215					
1		line sensor housing (5)		1000165					
	`	it sensor with 2 n/o contac	, ()						
1		petween the limit switch or ble - priced per foot (spec	n the DLG-PER and the controller:	77.4004.5					
	7740215								
1	7790915								
1	7790916								
1	7740000								
1	Power Cord,	0 ΙΙ.		741203					
A	Accessories:								

Part No.

792976

Replacement membrane cap: M 2.0 P for H_2O_2 sensor 792978 Polishing paste for sensor, 3 oz. (90 g) tube 559810

Note: We can also provide measuring and control instruments mounted and wired, e.g. on PVC board or in a control cabinet. See PCM Systems in Feed & Control Packages section.

Sensors: Hydrogen Peroxide Measurement

The ${\rm H_2O_2}$ sensor shaft is made of stainless steel (counter and reference electrode) with a platinum working electrode. Installation length 4.7" (120 mm), 0.5" (12 mm) Ø, PG 13.5 internal thread and SN6 plug connection.

H 2.10 P, complete with membrane cap

Temperature sensor Pt 100 for temperature compensation of $\rm H_2O_2$ measurement; necessary when temperature fluctuations can occur in the measurement medium.

Pt 100 SE 305063

A coaxial measuring line with an SN6 connector is required for direct connection of a temperature sensor:

SN6 open end	6 ft. (2 m) long	305030
SN6 open end	15 ft. (5 m) long	305039
SN6 open end	30 ft. (10 m) long	305040

When distances between the measuring unit and sensor exceed 30 ft. (10 m), it is recommended to use a temperature signal converter which transmits the temperature signal via a 2-wire connection at 4-20 mA. Temperature compensation input should be taken into consideration when selecting the D1C-Perox controller from the identity code.

Signal converter 4-20 mA Pt 100 V1 809128

Two-wire cable for connection between point-of-use signal converter
4-20 mA and controller - priced per foot (specify length).
7740215

Hydrogen Peroxide Analyzers

Perox Signal Converter

The signal converter controls and activates the hydrogen peroxide sensor and evaluates the sensor signal. It is screw-mounted directly on the head of the sensor.

The signal converter has a length of approx. 8.1" (205 mm) and a 1.25" (32 mm) Ø.

Signal converter for H₂O₂ measurement

A changeover switch for the three measuring ranges 1 - 20, 10 - 200 and 100 - 2000 mg/L $\rm H_2O_2$ is located on the inside.

Part No.

Perox-micro-H 1.20-mA

741129

In-line Sensor Housing

The DLG-PER in-line sensor housing must be used for hydrogen peroxide measurement where all (max. 3) individual sensors are installed in a measuring cup. A limit sensor must also be used which switches off the power supply for the signal converter when the measuring cup is removed. The DLG-PER in-line sensor housing features a body made of rigid PVC with a transparent polyamide cup and measurement water connection with 1/2" MNPT fittings.

DLG-PER In-line sensor housing (includes limit sensor with 2 n/o contacts)

1000165

Two-wire cable for connection between the limit switch on the DLG-PER and the controller - priced per foot (specify length)

7740215

For calibration of the DLG-PER in-line sensor housing, we recommend a magnetic stirrer to facilitate flow independent calibration.

Magnetic stirrer 115 VAC 7790915
Stirrer magnet 7790916
Mounting bracket for magnetic stirrer PVC 1000166
(includes screws with wall anchor)

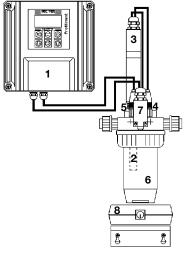
Accessories/Spare Parts

Replacement membrane cap:

M 2.0 P for H₂O₂ 792978

Polishing paste for Perox sensor, 3 oz. (90 g) tube 559810

Peracetic Acid Analyzers



Recommended Peracetic Acid System (descriptions follow)

		Fait No.
 D1C PAA Controller (1) Peracetic Acid Sensor: P2.10 B, comp Perox signal converter: Perox-micro-P Connection between Perox signal converter-wire cable, priced per foot (specified per properties) PH Sensor: REFP - SE (4) Temperature Sensor: Pt 100 SE (5) Connection between the temperature set (Based on distance between the control 	verter and limit sensor cify length) sensor and the controller:	809150 741128 791948 1000505 305063
Up to 30 ft SN6 open end cable	6 ft. (2 m) long 15 ft. (5 m) long 30 ft. (10 m) long	305030 305039 305040
Over 30 ft. Signal converter 4-20 m	nA Pt 100 V1	809128
Two-wire cable - priced 1 DLG-PER In-line sensor housing (6) (includes limit sensor with 2 n/o conta 1 Connection between the limit switch of		7740215 1000165
Two-wire cable - priced per foot (spec		7740215
 Magnetic stirrer 115 VAC (8) Stirrer Magnet Compact stand (PE, UV protected, bla Power Cord, 6 ft. 	, ,	7790915 7790916 7740000 741203
Accessories:		
Replacement membrane cap: M 2.0 B for Polishing paste for sensor, 3 oz. (90 g) tul	•	809154 559810

Part No.

Note: We can also provide measuring and control instruments mounted and wired, e.g. on PVC board or in a control cabinet. See PCM Systems in Feed & Control Packages section.

Sensors: Peracetic Acid Measurement

The peracetic acid sensor shaft is made of stainless steel (counter electrode) with a gold working electrode. Installation length 4.7" (120 mm), 0.5" (12 mm) \emptyset .

P 2.10 B, complete with membrane cap 809150

A pH sensor is also required as a reference electrode for peracetic acid measurement

REFP - SE 1000505

Temperature sensor Pt 100 for temperature compensation of peracetic acid measurement; necessary when temperature fluctuations can occur in the measurement medium.

Pt 100 SE 305063

A coaxial measuring line with an SN6 connector is required for direct connection of a temperature sensor:

 SN6 open end
 6 ft. (2 m) long
 305030

 SN6 open end
 15 ft. (5 m) long
 305039

 SN6 open end
 30 ft. (10 m) long
 305040

When distances between the measuring unit and sensor exceed 30 ft. (10 m), it is recommended to use a temperature signal converter which transmits the temperature signal via a 2-wire connection at 4-20 mA. Temperature compensation input should be taken into consideration when selecting the D1C-Perox controller from the identity code.

Peracetic Acid Analyzers

Perox Signal Converter

The signal converter controls and activates the pracetic acid sensor and evaluates the sensor signal. It is screw-mounted directly on the head of the sensor.

The signal converter has a length of approx. 8.1" (205 mm) and a 1.25" (32 mm) Ø.

Signal converter for peracetic acid measurement

A changeover switch for the two measuring ranges 10 - 200 and 100 - 2000 mg/L peracetic acid is located on the inside; the standard scope of delivery includes a measuring line with SN6 plug connector to facilitate connection to the reference electrode.

Part No.

Perox-micro-P 1.30-mA

741128

In-line Sensor Housing

The DLG-PER in-line sensor housing must be used for peracetic acid measurement where all (max. 3) individual sensors are installed in a measuring cup. A limit sensor must also be used which switches off the power supply for the signal converter when the measuring cup is removed. The DLG-PER in-line sensor housing features a body made of rigid PVC with a transparent polyamide cup and measurement water connection with 1/2" MNPT fittings.

DLG-PER In-line sensor housing (includes limit sensor with 2 n/o contacts)

1000165

Two-wire cable for connection between the limit switch on the DLG-PER and the controller - priced per foot (specify length)

7740215

For calibration of the DLG-PER in-line sensor housing, we recommend a magnetic stirrer to facilitate flow independent calibration.

Magnetic stirrer 115 VAC 7790915
Stirrer magnet 7790916
Mounting bracket for magnetic stirrer PVC 1000166
(includes screws with wall anchor)

Accessories/Spare Parts

Replacement membrane cap:

M 2.0 B for peracetic acid 809154

Polishing paste for Perox sensor, 3 oz. (90 g) tube 559810

ProMinent® DMT Transmitters

Overview: DMT

DULCOMETER® DMT type transmitters are compact 2-wire transmitters for measured variables pH, redox, chlorine, conductive conductivity, temperature.

Easily combined with programmable memory controllers.

Summary of advantages:

- Reliable measurement due, e.g., to symmetrical input for pH and redox signals
- High level of operating safety, e.g. probe monitoring (pH), electrical isolation
- Simple flexible installation
- Full text user guidance
- Automatic buffer recognition (pH)
- Autoranging (conductivity)
- Compact design
- Switch between pH, redox and temperature

Applications: process control, food and beverage industry, chemical and

pharmaceutical industries, water treatment, waste water treat-

ment, power stations

Technical Data

Measurement range: pH -1.00 - 15.00

-1200...+1200 mV redox voltage 0.01...50.0 ppm/l chlorine

-20 - +150 °C

1 μS/cm - 200 mS/cm (autoranging)

Cell constant: 0.006...12.0/cm for conductivity

Resolution: pH 0.01 1 mV

0.1 % from measurement range for chlorine

0.1 °C

Conductivity 1/1000 of display value (min. 0.001 µS/cm)

Reproducibility: 0.5 % from measurement range

Measurement input: mV terminal (pH, redox); imput resistance >5 x $10^{11} \Omega$

Chlorine terminal (DMT chlorine probes)

Pt 100/1000 terminal

Conductivity terminal (2 or 4 wire connector)

Correction variable: Temperature via Pt 100/1000 (pH, chlorine, conductivity) chlorine: 5 - 45 °C, pH: 0 - 100 °C, Cond: 0 - 100 °C

Current output: 4 - 20 mA, fault current 23 mA

Supply voltage: 16 - 40 V DC

Feed voltage: 2-wire transmitter, 16 - 40 V DC, nominal 24 V PROFIBUS® DP ver-

sion, 16 - 30 V DC, nominal 24 V communication interface:

Communication

interface: PROFIBUS® DP (wall-mounted version only)

Ambient temperature: -5 - +55 °C

Climatic conditions: up to 95 % relative humidity (non-condensing)

Enclosure rating: IP 65 (wall/pipe mounted)
IP 54 (control panel installation)

isplay: graphical display

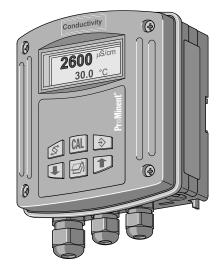
Display: graphical of the Housing: PPE

Dimensions: 125 x 135 x 75 mm (WxHxD)

Weight: approx. 450 g

A complete measuring station comprises the following:

- Measuring transducer DMTa (see Identcode)
- In-line probe housing: DGMa..., DLG III ..., immersible in-line probe housing (see section 6.5)
- Chlorine sensor (see section 6.3.1, dependent on Identcode)
- Assembly set for chlorine sensor (see section 6.5)
- pH sensor (see section 6.2.1, dependent on Identcode)
- Redox sensor (see section 6.2.4, dependent on Identcode)
- Temperature sensor Pt 100 /Pt 1000 (see section 6.2.3, dependent on Identcode)
- Conductivity sensor (see section 6.4.1)
- Sensor cable (see section 6.5)
- PROFIBUS®-DP connection accessories (see section 1.9.15)



pk_5_001



ProMinent® DMT Transmitters

Identcode Ordering System DMT **DULCOMETER®** Transmitters Version Type of Mounting: Wall mounted (also pillar mounted) W Control panel installation¹⁾ Version: With ProMinent® logo Electrical connection: Ring main 4-20 mA (two wire technology), operating voltage16 - 40 V DC, nominal 24 V DC (only if communication point = none) 5 PROFIBUS® DP, operating voltage 16 - 30 V DC, nominal 24 V DC (only if communication interface = PROFIBUS® DP) Communication interface: 0 None PROFIBUS® DP (assembly type W only) 4 Measured variable 1: рΗ R Redox **Temperature** Τ Chlorine С Conductivity Measured variable 2 (Correcting value): Temperature Pt 1000/Pt 100 None (in the case of measured variable T) 0 **Enclosure rating:** 0 Standard Language: D German Ε English F French S Spanish Italian Presetting A, probe: Standard ProMinent® buffer solution pH 4-7-10 Ref. buffer DIN 19266 pH 4-7-9 D Variable buffer recognition Presetting B, probe: Autom. temperature measurement (standard) Manual temperature measurement 1 2 Autom./manual temperature measurement 9 No temperature measurement Presetting C, output: Prop. measured variable (standard) 0 Manual adjustable current value Proportional or manual 2 Proportional or manual hold 3 4 mA constant current The last four digits in the Identcode indicate the software presettings, e.g. cell constants for conductivity, temperature compensation etc. 0 = Standard setting. The measuring transducer can be supplied with presettings already installed. Changes to the presettings can easily be carried out in the operating menu. Note: The panel-mounting variant does not have the back housing section. AC Adapter (wall pack) PN/ 7500039 **DMT** 0 0 0

Overview: DDC

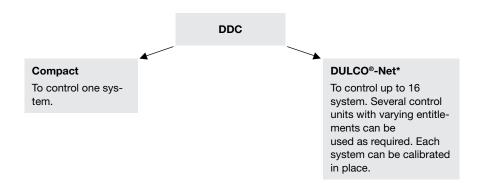


pk_5_045

The DULCOMETER® Disinfection Controller (DDC) contains the following features:

- 1/4 VGA colour display: simplest operation
- Controls 1 to 16 locations
- Integrated screen recorder plus datalogger: saves space and money
- CANopen BUS system: Simple to wire and expand
- LAN interface: Simple to connect to a PC or PC network
- Intelligent control with metering fault checks: monitors numerous variables and safely prevents incorrect dosing
- Intelligent sensors: with CANopen-Bus ... digital system stores sensor data and is always within the optimum measurement range thanks to AUTO Ranging
- Intelligent metering pumps: with CANopen Bus ... digital system provides information about operating parameters such as chemical level and feed rate
- Feed quantity display: determines the amount of chemicals used
- Calibration/maintenance timer: can be set as a reminder for calibration or maintenance
- OPC server: provides simple connection to SCADA systems
- Visualising: simple with Embedded Webserver
- Alarm: via SMS(System management server) or eMail
- SD Memory Card: easy to transfer measurement data to PC

The system can be supplied depending on requirements as a compact version **DULCOM-ETER® DISINFECTION CONTROLLER (DDC) compact** or as a external modular system **DULCOMETER® DISINFECTION CONTROLLER (DDC) DULCO®-Net**.



Overview: DDC

The DULCOMETER® DISINFECTION CONTROLLER (DDC) compact system is designed for the control of one system and is characterized, in addition to the features outlined above, by the following options:

M module (measurement module):

- Measurement and display of the pH value
- Measurement and display of the Redox potential
- Measurement and display of the sample water temperature
- Sample water monitoring
- Measurement of free chlorine
- Measurement of combined chlorine (optional, calculated from difference of total chlorine and free chlorine)

Chlorine sensors:

- Measurement and control of the free chlorine content
- Total chlorine measurement and calculation of the combined chlorine content

A module (actuator module):

- 3 frequency outputs for actuation of pumps for pH correction and disinfectant metering with 3 switch outputs for pump errors or tank contents level monitoring
- 4 of 4 20 mA analog outputs, user-programmable and scalable for pH, Redox, free chlorine or total chlorine or combined chlorine or temperature

P module (power supply module):

- Pulse length output for pH correction solenoid valve or peristaltic pump
- Pulse length output for disinfectant solenoid valve or peristaltic pump
- Pulse length output for flocculant peristaltic pump or relay output for purging combined chlorine
- Alarm relay

Module R (Cl. actuator module)

Control of a chlorine dosing system and a remote potentiometer position feedback signal (0 - 1kΩ) (only as external module)

alialylical

ProMinent® DDC Analyzers

Technical Data

Measurement range: pH -1 - 15

 Redox:
 -1200 - +1200 mV

 Chlorine free
 0.01 - 10 ppm/l

 Chlorine total
 0.01 - 10 ppm/l

 Combined chlorine
 0.01 - 2 ppm

Temperature: Pt 100 or Pt 1000, 28 to 302 °F (-20 to +150 °C)

Resolution: 0.01 pH / 1 mV / 0.01 ppm/l / 0.1 °C

Reproducibility: 0.5 % of the measurement range (at 25 °C)

Measurement inputs: pH and Redox via terminal mV

Chlorine via CANopen Bus

Control type: P/PI/PID-control
Control: Acid or alkali, chlorine

Digital inputs: Voltage free inputs (sample water, pause, 3 pump faults

Signal current

outputs: 4 x 0/4-20 mA (electrically isolated for each measured variable)

Max. burden 600 Ω , range adjustable

Control outputs: Reed contacts, acid, alkali and chlorine (pulse rate for actuation of

metering pumps)

2 relays (pulse length) make/break switches for actuation of solenoid

valves or peristaltic pumps 250 V~, 3 A

Alarm relay: 250 V ~3 A, 700 VA make/break switches

Interfaces: LAN, RS 232 as configuration interfaces, SD-expansion slot

(for SD cards)

Power supply: $85 - 265 \text{ V} \sim$, 50/60 HzAmbient temperature.: 23 to 118°F (-5 to 45°C) Storage temp.: $14 \text{ to } 158^{\circ}\text{F}$ (-10 to 70°C)

Enclosure rating: IP 65

Climate: Admissible relative humidity: 95% non condensing

DIN IEC 60068-2-30

Dimensions: 342 x 227 x 78 mm (WxHxD)

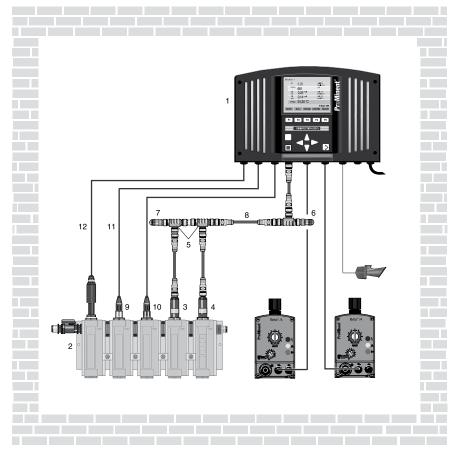
Guaranteed CANopen specifications, all devices:

All devices meet the standardised CAN specification for hardware 2.0 (ISO99-1, ISO99-2). This includes the CAN protocol (ISO 11898-1) and details about the physical application layer in accordance with ISO 11898-2 (high speed CAN to 1Mbit/sec.) and ISO 11898-3 (Low speed CAN to 125kBit/sec).

The device complies with the CAN-Open specification CIA-DS401, the basis of the European standard EN50325-4. It complies with the controller device profile CiA-404.

					derii					
DXCa D	U				R® Di	sinf	ect	ion (Cont	troller, DXC Series
l w	,	Mou Wall	inting moun	type: ted (If	P 65)					
S	3				(IP 54)					
		0		sign: h con	trols					
	l	Ť	VVII		nmuni	cation	interf	aces:		
			0	Nor	ne bedded	I \A/ab	C a.m. ras			
			5	EIIII		a logg		, LAIN		
				0	Non	е				. 100
				1	Scre		oraer Jule 1:		ata stor	rage incl. SD card
					М				dule p	H, Redox, temperature
							1	dule 2:		
						0 A		in use uator m	odule	3 pumps and 4 analog outputs
							_		lule 3:	
							P N			ply, 1 alarm relay, 3 solenoid valve relays ply module without relay
										lications:
								0	Stan Swin	dard nming pool
										Preset language:
									EN	English
										Approvals:
										01 CE-mark
										The left state of the city of
										The Identcode describes the entire DULCOM- ETER® (DDC) compact unit.
										The peripheral components itemised in the part list above are not included
										part list above are not included
DXCa W	V	0	0	0	М	Α	Р	0	EN	01

Configuration



pk_5_020

The measurement and control system shown above for a single system comprises the following components (without metering equipment):

Item	Quantity	Name	Part No.
1	1	DULCOMETER® (DDC) central unit with actuator and measurement modules DXCa W 0 0 0 M A P 0 EN 01	
2	1	DULCOTEST® in-line probe housing DGMa 3 2 2 T 0 0 0	
3	1	Chlorine sensor CTE 1-CAN-10 ppm	1023427
4	1	Chlorine sensor CLE 3.1-CAN-10 ppm	1023426
5	3	T-distributors M12 5 pole CAN	1022155
6	1	Load resistor M12-coupler	1022154
7	1	Load resistor M12-plug	1022592
8	5	Connecting cable - CAN M12 5 pole. 1.5 ft (0.5 m)	1022137
9	1	pH electrode	As per application
10	1	Redox electrode	As per application
11	2	Coaxial cable, 6 ft. (2 m) -	
		SN6 - pre-assembled*	1024106
12	6 ft. (2 m)	2 wire cable	7740215

^{*} other lengths available

248

DULCO®-Net

The DULCOMETER® (DDC) DULCO®-Net control system uses the CANopen – BUS as the medium for transmission of the data between the measurement and actuator units and the sensors and the central unit.

In its maximum expanded form the system can control up to 16 systems, i.e. 16 measurement units and 16 dosing units and corresponding sensors can be operated from a single central unit.

For this purpose a central unit is combined with the number of measurement and dosing units required for the application.

A M12 T-distributor is required for connection to any CANopen device (sensors module, actuator module, metering pumps and chlorine sensors). This connects the device to the main bus via a stub cable.

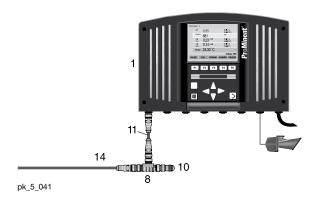
The sum of the lengths of all stub cables in a CANopen system cannot exceed 45 ft. (15 m.)

DULCOMETER® (DDC) DULCO®-Net and compact can both be easily expanded later.

What components make up a DULCOMETER® (DDC) DULCO®-Net system?

A DULCOMETER® (DDC) DULCO®-Net system comprises:

- One central unit and an individual combination of the following components:
- Measurement unit
- Dosing unit without main power module
- Dosing unit with main power module (optional)
- Chlorine gas dosing unit



Central unit

The central unit can be installed anywhere, e.g. in a control room or in the office. It serves as an input/output module (for viewing and configuring individual modules) and has the following functions: screen recorder, interface, Embedded Web Server and power supply. The central unit may optionally incorporate a sensor and an actuator module. The central unit is connected with the other units via the main Bus. CAN connection cables are used for this purpose. The main Bus of the first unit must be connected with a M 12 load resistor coupling and the final unit with a M 12 load resistor plug.

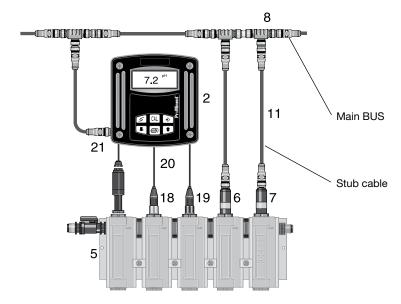
A unit always consists of a module, a T-connector and a CAN stub connection cable, 1.5 ft. (0.5 m) long.

The central unit in the above example comprises the following components:

Item	Quantity	Name	Part No.
1	1	DULCOMETER® (DDC) Central unit DXCa W 0 5 1 M A P 0 EN	
8	1	T-distributor M12 5 pole. CAN	1022155
11	1	Connecting cable - CAN M12 5 pole. 0.5 m	1022137
14	1	Connecting cable - CAN M12 5 pole 5 m	1022141
10	1	M 12 load resistor coupling	1022154

Measurement Module

The measurement module



pk_5_042

The measurement module allows the display of the measured value and the calibration of the sensors for the respective loop. The following parameters can be measured: pH value, Redox potential, total and free available chlorine, and the sample water temperature.

The measurement module has digital inputs for pause or monitoring of the sample water. The illuminated graphic display and a keypad allow presetting of all parameters including total and free available chlorine, measured variables.

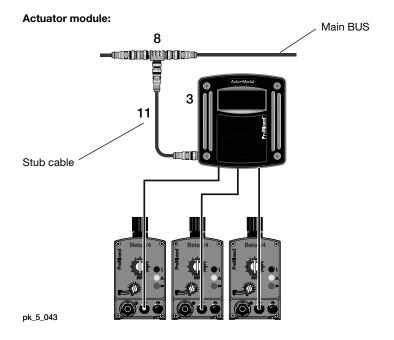
The measurement module is connected with the other units via the main Bus. CAN connection cables are used for this purpose. The main bus segment of the last unit must be connected by a M 12 load resistor plug.

The measurement module in the above example comprises the following components:

Item	Quantity	Name	Part No.
2	1	Measurement module DXMa M W 0 0 EN 01	
5	1	In-line probe housing DGMa 3 2 2 T 0 0 0	
6	1	Chlorine sensor CTE 1 -CAN-10 ppm	1023427
7	1	Chlorine sensor CLE 3.1-CAN-10 ppm	1023426
8	3	T-distributors M12 5 pole CAN	1022155
11	4	Connecting cable - CAN M12 5 pole	
		1.5 ft. (0.5 m)	1022137
18	1	pH electrode	As per application
19	1	Redox electrode	As per application
20	2	Coaxial cable, 2 m - SN6 - pre-assembled*	1024106
21	6 ft. (2 m)	7740215	

^{*} other lengths available

Actuator Module



The actuator module allows control of up to 3 dosing pumps via pulse frequency control. Possible dosing combinations are: acid, alkaline solution and disinfectant, or acid and disinfectant

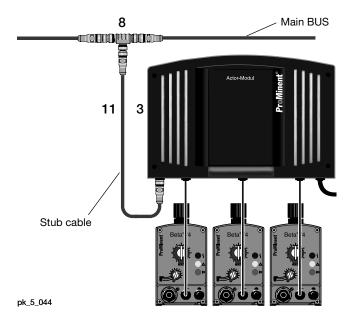
It comprises 3 digital inputs for evaluation of the fault indication relays of the dosing pumps, 4 freely-configurable 0/4 - 20 mA standard signal outputs for documentation of data. The dosing unit is connected with the other units via the main bus. CAN connection cables are used for this purpose. The main Bus segment of the last unit must be connected by a M 12 load resistor plug.

The actuator module in the above example consists of the following components (without metering equipment):

Iten	n Quantity	Name	Part No.
3	1	Actuator module DXMa A W 2 0 0 0 01	
8	1	T-distributor M12 5 pole CAN	1022155
11	1	Connecting cable - CAN M12 5 pole	
		1.5 ft. (0.5 m)	1022137

DDC Actuator Module

Actuator module with power supply:



The actuator module with power supply allows control of up to 3 solenoid-operated dosing pumps via pulse frequency control, or motor-driven dosing pumps via pulse length control.

Possible dosing combinations are: acid, alkaline solution and disinfectant, or acid and disinfectant.

It consists of 3 digital inputs for evaluation of the fault indication relays of the dosing pumps, or level switch on motor pumps, 4 freely-configurable 0/4 - 20 mA standard signal outputs for documentation of data.

This unit is connected with the other units via the main bus. CAN connection cables are used for this purpose. The main bus of the last unit must be connected by a M 12 load resistor plug.

An additional power module is required after every third circuit.

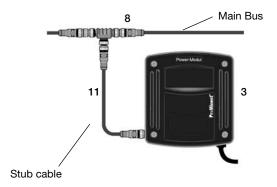
Module must be powered for operation.

The actuator module with power supply in the above example consists of the following components (without metering equipment):

Item	Quantity	Name	Part No.		
3	1	Actuator module DXCa A W 2 0 0 0 A P 0 0 0	0 01		
8	1	T-distributor M12 5 pole CAN	1022155		
11	1	Connecting cable - CAN M12 5 pole			
		1.5 ft. (0.5 m)	1022137		

Power Module

Power module:



pk_5_043_C_power

If the combination of actuator module with power supply is not required, the power module is used.

This power module is used to supply power to the bus.

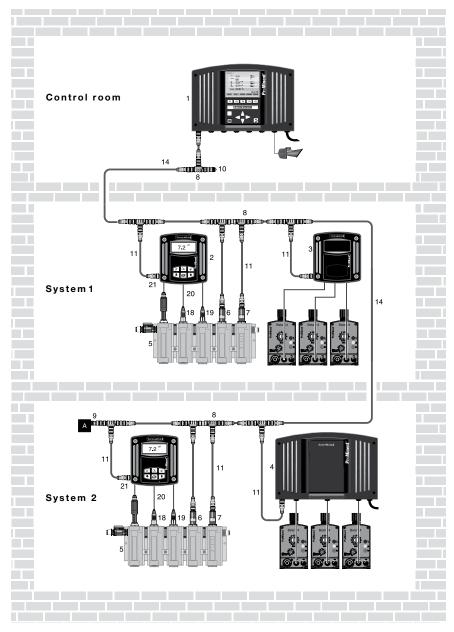
It must be powered for operation.

The power module in the above example comprises the following components:

ı	tem	Quantity	Name	Part No.
	3	1	Power-module DXMa N W 2 0 00 01	
	8	1	T-distributor M12 5 Pol. CAN	1022155
•	11	1	Connecting cable - CAN M12 5 Pol.	
			1.5 ft. (0.5 m)	1022137

Complete System

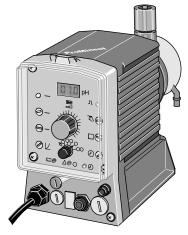
Example of configuration for two control systems:



pk_5_022

ProMinent® D_4a Analyzer & Pump

Overview: D_4a



- Process controller with integrated metering pump
- pH and Redox measured variables
- Simple to operate using adjusting potentiometer
- Chemical resistant plastic housing (IP 65)
- Compact design

Applications: laboratory

pilot systems electroplating cooling water neutralization swimming pool potable water

pk_5_018

Capacity Data

D4a Pump Version	Maxii Pres psig		Capacity Backpre US GPH	ssure	mL/ stroke	mL/min	Capacity at 1/2 ma Backpressure US GPH (L/h)	mL/ stroke	mL/min	Connections O.D. x I.D. (inches)
Version	paig	(Dai)	US GFII	(L/11)	Stroke	1112/11111	OS GFIT (L/II)	Sticke	· · · · · · · · · · · · · · · · · · ·	(inches)
1601	232	16	0.22	(0.84)	0.14	14.0	0.26 (0.99)	0.16	16.5	1/4 x 3/16
1201	174	12	0.38	(1.45)	0.24	24.2	0.42 (1.59)	0.26	26.5	1/4 x 3/16
0803	101	7	0.76	(2.86)	0.48	47.7	0.84 (3.17)	0.53	52.9	1/4 x 3/16
1002	145	10	0.50	(1.91)	0.32	31.8	0.58 (2.18)	0.36	36.3	1/2 x 3/8
0308	43.5	3	1.85	(7.00)	1.17	116.6	2.01 (7.60)	1.27	126.6	1/2 x 3/8
0215	22	1.5	3.25	(12.30)	2.05	205.0	3.49 (13.20	2.20	220.0	1/2 x 3/8

D4a with NS liquid end

D4a NS			Capacity Back	at Max pressu			Max. Stroking	Connections	Suction	
Pump			U.S.		mL/	mL/	Rate	O.D. x I.D.	L	ift
Version	psig	(bar)	GPH	(L/h)	stroke	min	spm	(inches)	ft.	(m)
1601	232	(16)	0.14	(0.54)	0.09	9	100	1/4 x 3/16	5.9	(1.8)
1201	174	(12)	0.22	(0.84)	0.14	14	100	1/4 x 3/16	6.6	(2.0)
0803	116	(8)	0.52	(1.98)	0.33	33	100	1/4 x 3/16	9.2	(2.8)
1002	145	(10)	0.40	(1.50)	0.25	25	100	1/4 x 3/16	6.6	(2.0)

Materials in Contact With Chemicals

Material Version	Liquid End	Suction and Discharge	Seals	Ball valves (1/4"-1/2" connection)
NP	Acrylic	PVC Polypropylene PTFE 316 Stainless Steel PVC	Viton®	Ceramic
PP	Polypropylene		EPDM	Ceramic
TT	PTFE		PTFE	Ceramic
SS	316 Stainless Steel		PTFE	Ceramic
NS*	Acrylic		Viton®	Ceramic

ProMinent® D_4a Metering Pumps

	lden	ntity	Co	de	Ord	eri	n q	Syst	tem
D_4a		Pum							
	PH RH	pH m	sured v neasure measu	ment	range		99 m\	/	
		1601 1201 0803 1002 0308 0215	Pump 232 p 174 p 101 p 145 p 43.5 p 22 p	si; 0.2 si; 0.4 si; 0.8 si; 0.5 osi; 2.0	26 gph 12 gph 34 gph 58 gph	ı ı ı			
			NS PP	Acryl Auto- Polyp PTFE	ic with degas propyles + 25	ene w % cai	n® O-i Acrylic ith EP rbon v	with \	FE seal
		'		A D	230		60 Hz	ige: Euro p USA p	
			<u> </u>		2 8	Sen SN6	sor co	onnect	
				'		0	Nor	ne	g value: ure (SN6) for pH only
							1 2	Rais Low	ntrol direction: se measured value ver measured value
							3	0 1 2	ntrol direction switchable (for pH only) Signal current output: None 0/4-20 mA ≙ pH 1-12; 0-1000 mV; 0-2 mg/l 0/4-20 mA =^ 0-20 mg/l
									Relay: 0 None A Liquid level relay output (n/c) B Stroke pacing relay output (n/c) C Pump stop relay output (n/c) D Set point indicating relay output (n/c) E Control period exceeded (n/c) F Fuse and power supply failure indicating relay (n/o)
D_4a	PH	1601	NP	 A	2	0	1	0	0

ProMinent® Measurement Simulator

Overview: Simulator

- Simulation of pH and mV signals
- Simulation of Pt 100/Pt 1000 (25 °C and 80 °C)
- Simulation and measurement of mA signals

Applications:

testing DULCOMETER® devices, service and laboratory

Technical Data

Measurement range U₊: 5...30 V DC (measures the supply voltage for external passive

4...20 mA transmitters)

Simulation: pH 2.00...12.00

±2000 mV 0...20 mA

Pt 100, Pt 1000 (25 °C and 80 °C)

Simulation output: SN6 banana socket
Battery: 9 V battery pack
Operating life: Approx. 150 hours

Weight: Approx. 265 g (with battery)

Enclosure rating: IP 20
Ambient temperature: 0...40 °C

Accessories: 9 V battery, signal lead kit

pk_5_108 **Part No.** 1004042

3/20/2009 - DULCOMETER®

257

ProMinent® Portable DT Photometer

Overview: Photometer

Photometer DT1, DT2, DT3 and DT4

- Portable compact Photometer
- Simple to operate with support text
- Reliable, simple measurement of chlorine, chlorine dioxide, fluoride, chlorite, H₂O₂, bromine, ozone, pH and cyanic acid
- Self-diagnostic

Applications:

swimming pool, drinking water, process water

Technical Data

Measurement range of DT1: 0.05...6.0 mg/l free chlorine (DPD 1) + total chlorine (DPD3)

0.1...13.0 mg/l bromine (DPD 1) 0.05...11 mg/l chlorine dioxide (DPD 1) 0.03...4.0 mg/l ozone (DPD 4)

pH 6.5...8.4 (phenol red) 1...80 mg/l cyanuric acid

Measurement range of DT2B: 0.05...2.0 mg/l fluoride

0.05...6.0 mg/l free chlorine and total chlorine

0.05...11.0 mg/l chlorine dioxide

Measurement ranges, DT3: 1 - 50 / 40 - 500 mg/l hydrogen peroxide

Measurement ranges, DT4: 0.03 - 2.5 mg/l chlorite, 0.05 - 11 mg/l chlorine dioxide, 0.05

- 6 mg/l chlorine

Measuring tolerance: Dependant upon measured value and measuring method Battery: 9 V battery (approx. 600 x 4-minute measurement cycles)

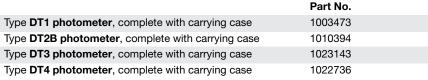
Ambient temperature: 41 - 104° F (5 - 40 °C) Relative humidity: 30 - 90 % (non-condensing)

Housing material: **ABS**

Keypad: Polycarbonate

Dimensions: 7.5 x 4.3 x 2.2 in (190 x 110 x 55 mm (LxWxH))

Weight: approx. 1 lb. (0.4 kg)



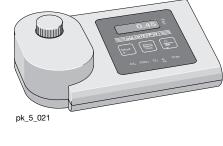
Photometers supplied with accessories, container vessels and reagents.

Consumable items:	Part No.					
DPD 1 buffer, 15 ml	1002857					
DPD 1 reagent, 15 ml	1002858					
DPD 3 solution, 15 ml	1002859					
Phenol red tablets R 175 (100 in each)	305532					
Cyanuric acid tablets R 263 (100 in each)	305531					
SPADNS reagent, 250 ml for fluoride detection	1010381					
Calibration standard fluoride 1 mg/l for calibration of photometer (fluoride detection)	1010382					
3 spare cells: round cells with covers for DPD phenol red and cyanuric acid detection (DT1 and DT2B)	1007566					
3 spare cells for fluoride detection (DT2A and B)	1010396					
DPD reagents set, 15 ml each: 3 x DPD 1 buffer, 1 x DPD 1 reagent, 2 x DPD 3 solution	1007567					
Chlorine dioxide tablets Nr. 1 R 127	501317					
Chlorine dioxide tablets Nr. 2 R 128	501318					
Spare parts						

Chlorite meter:

Spare cuvettes, 5 No., for H₂O₂ (DT3)

Foamer for expulsion of chlorine dioxide (DT4)	1022754	
3 No. spare cuvettes for chlorite determination	1007566	
H ₂ O ₂ meter:		
Reagent for H ₂ O ₂ (DT3), 15 ml	1023636	



ProMinent® Cooling Tower & Boiler Controllers

MicroFLEX Controllers



Features

- Controls Cooling Towers or Boilers
- Timed or Continuous Sample
- Boiler Blowdown
- Chemical Relay Timer
- Conductivity Input
- Water Meter Input
- CE Approved
- Web Browser Interface
- Supports "Bleed Then Feed"

- Dry Contact Alarm Relay
- Single 4-20mA Output
- Built-In Diagnostics
- "Configure and View" from remote locations
- Single point calibration
- Feed chemical based on water volume
- NEMA 4X Enclosure
- Detect leaks in the system
- Supports Percentage Time Bleed & Feed

SlimFLEX Controllers



Fastures

- Conductivity and Temperature Inputs
- Two Digital Inputs
- Four Relay Outputs
- 5-Key Universal Keypad
- 2 Line, 16 character LCD
- Built-In Diagnostics
- Built-In Web Server
- LAN Accessible
- pH Control

- ORP Control
- Dry Contact Alarm Relay
- Flow Switch
- Single 4-20mA Output
- NEMA 4X Enclosure
- 120VAC, 60Hz
- Built-In Diagnostics
- CE Approved

MultiFLEX Controllers



Features

- Control up to 4 Towers at once
- Control up to 8 Boilers at once
- Web Browser Accessible
- LAN Accessible
- Up to 14 Analog Inputs
- Twelve Digital Inputs
- Ten Relay Outputs
- Works with Trackster 3 Software
- 5-Key Universal Keypad

- 4 Line, 20 Character Backlit Display
- Easily Upgradeable with Plug-in Modules
- Fully Programmable
- Ethernet with user definable static IP address
- NEMA 4X Enclosure
- 120 or 240VAC 50/60Hz, Switch Selectable
- CE Approved
- Detect leaks in the system
- Supports "Percentage Time Bleed & Feed"

AEGIS Controllers



Features

- Inhibitor Feed Using PPM Setpoints
- Volumetric Timer Controls
- Relay Mirroring
- Optional Ethernet Communications
- MODBUS
- Industrial and Commercial Series
- Plug and Play Upgrades
- Works with Trackster 3 Software
- Aquatrac Thermal Flow Switch

- Easily Upgradeable with Plug-in Modules
- Program Chemical Feed
- CE Approved
- NEMA 4X Enclosure
- Variable Frequency Pump Controls
- Data Logging
- Drum Level Alarms
- ProMinent Pump integration