

## Assembly and operating instructions

# DULCOMETER® Compact Controller pH/redox measured variable

ProMinent®



Please carefully read these operating instructions before use! · Do not discard!  
The operator shall be liable for any damage caused by installation or operating errors!  
Technical changes reserved.

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## Table of contents

|          |   |           |
|----------|---|-----------|
| <b>1</b> | <b>Introduction.....</b>  | <b>5</b>  |
| 1.1      | Explanation of the safety information.....                          | 5         |
| 1.2      | Users' qualifications.....  | 7         |
| <b>2</b> | <b>Safety and responsibility.....</b>                               | <b>9</b>  |
| 2.1      | General Safety Information.....                                     | 9         |
| 2.2      | Correct and proper use.....   | 10        |
| <b>3</b> | <b>Functional description.....</b>                                  | <b>12</b> |
| 3.1      | Flow diagram.....   | 13        |
| 3.2      | Overview of the first level menu.....                               | 14        |
| <b>4</b> | <b>Mounting and installation.....</b>                               | <b>17</b> |
| 4.1      | Scope of delivery.....  | 17        |
| 4.2      | Mounting (mechanical).....  | 18        |
| 4.2.1    | Wall mounting.....  | 18        |
| 4.2.2    | Pipe mounting.....  | 19        |
| 4.2.3    | Control panel mounting.....   | 21        |
| 4.3      | Installation (electrical).....                                      | 29        |
| 4.3.1    | Cable Cross-Sections and Cable End Sleeves.....                     | 30        |
| 4.3.2    | Installation of coaxial cable to guard terminal XE1.....            | 30        |
| 4.3.3    | Installation (electrical).....                                      | 35        |
| <b>5</b> | <b>Commissioning.....</b>   | <b>36</b> |
| 5.1      | Initial commissioning.....  | 36        |
| 5.2      | Selection of the measured variable.....                             | 36        |
| 5.3      | Setting the controller during commissioning.....                    | 36        |
| <b>6</b> | <b>Operating diagram.....</b>                                       | <b>38</b> |
| 6.1      | Overview of device /Control elements.....                           | 38        |
| 6.2      | Adjusting display contrast.....                                     | 39        |
| 6.3      | Continuous display.....   | 40        |
| 6.4      | Info display.....   | 40        |
| 6.5      | Password.....   | 42        |
| <b>7</b> | <b>Operating menus for the pH and redox measured variables.....</b> | <b>43</b> |
| 7.1      | pH sensor calibration (CAL).....                                    | 44        |
| 7.2      | Redox sensor calibration (CAL).....                                 | 52        |
| 7.3      | Limit value setting (LIMITS).....                                   | 54        |

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## Table of contents

---

|           |   |           |
|-----------|---|-----------|
| 7.4       | Control setting (CONTROL).....  | 56        |
| 7.5       | Input setting (INPUT).....  | 59        |
| 7.6       | Output setting (OUTPUT).....  | 62        |
| 7.7       | DEVICE setting.....   | 66        |
| <b>8</b>  | <b>Control parameters and functions.....</b>                                | <b>67</b> |
| 8.1       | DULCOMETER® Compact Controller function states .....                        | 67        |
| 8.2       | STOP/START key.....   | 69        |
| 8.3       | Priming (PRIME).....  | 70        |
| 8.4       | Hysteresis limit.....   | 71        |
| 8.5       | Temperature correction variable for pH.....                                 | 72        |
| 8.6       | Checkout time measurement variable and correction variable.....             | 72        |
| 8.7       | Checkout time control.....  | 72        |
| 8.8       | Power relay "P-REL" as limit value relay.....                               | 73        |
| 8.9       | Setting and functional description of "Relay Used as a Solenoid Valve" .... | 74        |
| 8.10      | Alarm relay.....  | 76        |
| 8.11      | "Error logger" operating mode.....  | 76        |
| <b>9</b>  | <b>Maintenance.....</b>   | <b>77</b> |
| 9.1       | Changing the fuse, DULCOMETER® Compact Controller.....                      | 77        |
| 9.2       | Fault reporting and troubleshooting.....                                    | 78        |
| <b>10</b> | <b>Technical data DULCOMETER® Compact Controller.....</b>                   | <b>81</b> |
| 10.1      | Permissible ambient conditions.....   | 81        |
| 10.2      | Sound Pressure Level.....   | 81        |
| 10.3      | Material data.....  | 82        |
| 10.4      | Chemical Resistance.....  | 82        |
| 10.5      | Dimensions and weights.....   | 83        |
| <b>11</b> | <b>Electrical data.....</b>   | <b>84</b> |
| <b>12</b> | <b>Spare parts and accessories.....</b>                                     | <b>87</b> |
| <b>13</b> | <b>Standards complied with.....</b>   | <b>88</b> |
| <b>14</b> | <b>Disposal of used parts.....</b>  | <b>89</b> |
| <b>15</b> | <b>Declaration of Conformity.....</b>                                       | <b>90</b> |
| <b>16</b> | <b>Index.....</b>   | <b>91</b> |

# 1 Introduction

## Data and functions

These operating instructions describe the technical data and functions of the DULCOMETER® Compact Controller pH / redox measured variable.

Order number DULCOMETER® Compact Controller pH / redox measured variable: 1035638

## General non-discriminatory approach

In order to make it easier to read, this document uses the male form in grammatical structures but with an implied neutral sense. It is aimed equally at both men and women. We kindly ask female readers for their understanding in this simplification of the text.

## 1.1 Explanation of the safety information

### Introduction

These operating instructions provide information on the technical data and functions of the product. These operating instructions provide detailed safety information and are provided as clear step-by-step instructions.

The safety information and notes are categorised according to the following scheme. A number of different symbols are used to denote different situations. The symbols shown here serve only as examples.



### **DANGER!**

#### **Nature and source of the danger**

Consequence: Fatal or very serious injuries.

Measure to be taken to avoid this danger

Danger!

- Denotes an immediate threatening danger. If this is disregarded, it will result in fatal or very serious injuries.



### **WARNING!**

#### **Nature and source of the danger**

Possible consequence: Fatal or very serious injuries.

Measure to be taken to avoid this danger

Warning!

- Denotes a possibly hazardous situation. If this is disregarded, it could result in fatal or very serious injuries.



### CAUTION!

#### **Nature and source of the danger**

Possible consequence: Slight or minor injuries, material damage.

Measure to be taken to avoid this danger

Caution!

- Denotes a possibly hazardous situation. If this is disregarded, it could result in slight or minor injuries. May also be used as a warning about material damage.



### *Type of information*

*Hints on use and additional information*

*Source of the information, additional measures*

*Information!*

- *Denotes hints on use and other useful information. It does not indicate a hazardous or damaging situation.*



### NOTICE!

#### **Nature and source of the danger**

Damage to the product or its surroundings

Measure to be taken to avoid this danger

Note!

- Denotes a possibly damaging situation. If this is disregarded, the product or an object in its vicinity could be damaged.

## 1.2 Users' qualifications



### **WARNING!**

**Danger of injury with inadequately qualified personnel!**

**The operator of the plant / device is responsible for ensuring that the qualifications are fulfilled.**

If inadequately qualified personnel work on the unit or loiter in the hazard zone of the unit, this could result in dangers that could cause serious injuries and material damage.

- All work on the unit should therefore only be conducted by qualified personnel.
- Unqualified personnel should be kept away from the hazard zone

| Training                    | Definition  |
|-----------------------------|---|
| Instructed personnel        | An instructed person is deemed to be a person who has been instructed and, if required, trained in the tasks assigned to him/her and possible dangers that could result from improper behaviour, as well as having been instructed in the required protective equipment and protective measures.  |
| Trained user                | A trained user is a person who fulfils the requirements made of an instructed person and who has also received additional training specific to the system from ProMinent or another authorised distribution partner.  |
| Trained qualified personnel | A qualified employee is deemed to be a person who is able to assess the tasks assigned to him and recognize possible hazards based on his/her training, knowledge and experience, as well as knowledge of pertinent regulations. The assessment of a person's technical training can also be based on several years of work in the relevant field.  |
| Electrician                 | <p>Electricians are deemed to be people, who are able to complete work on electrical systems and recognize and avoid possible hazards independently based on his/her technical training and experience, as well as knowledge of pertinent standards and regulations.</p> <p>Electricians should be specifically trained for the working environment in which they are employed and know the relevant standards and regulations.</p> |

| Training                    | Definition  |
|-----------------------------|---|
|                             | Electricians must comply with the provisions of the applicable statutory directives on accident prevention.   |
| Customer Service department | Customer Service department refers to service technicians, who have received proven training and have been authorised by ProMinent to work on the system. |



### ***Note for the system operator***

*The pertinent accident prevention regulations, as well as all other generally acknowledged safety regulations, must be adhered to!*



## **2 Safety and responsibility**

### **2.1 General Safety Information**



#### **WARNING!**

##### **Live parts!**

Possible consequence: Fatal or very serious injuries

- Measure: Disconnect the mains power supply prior to opening the housing
- De-energise damaged, defective or manipulated units by disconnecting the mains plug



#### **WARNING!**

##### **Unauthorised access!**

Possible consequence: Fatal or very serious injuries

- Measure: Ensure that there can be no unauthorised access to the unit



#### **WARNING!**

##### **Operating errors!**

Possible consequence: Fatal or very serious injuries

- The unit should only be operated by adequately qualified and technically expert personnel
- Please also observe the operating instructions for controllers and fittings and any other component groups, such as sensors, measuring water pumps ...
- The operator is responsible for ensuring that personnel are qualified



#### **CAUTION!**

##### **Electronic malfunctions**

Possible consequence: Material damage to destruction of the unit

- The mains connection cable and data cable should not be laid together with cables that are prone to interference
- Measure: Take appropriate interference suppression measures

### **! NOTICE!**

#### **Correct and proper use**

Damage to the product or its surroundings

- The unit is not intended to measure or regulate gaseous or solid media
- The unit may only be used in accordance with the technical details and specifications provided in these operating instructions and in the operating instructions for the individual components

### **! NOTICE!**

#### **Correct sensor operation / Run-in time**

Damage to the product or its surroundings

- Correct measuring and dosing is only possible if the sensor is working perfectly
- It is imperative that the run-in times of the sensors are adhered to
- The run-in times should be allowed for when planning initial operation
- It may take a whole working day to run-in the sensor
- Please read the operating instructions for the sensor

### **! NOTICE!**

#### **Correct sensor operation**

Damage to the product or its surroundings

- Correct measuring and dosing is only possible if the sensor is working perfectly
- Check and calibrate the sensor regularly

### **! NOTICE!**

#### **Compensation of control deviations**

Damage to the product or its surroundings

- This controller cannot be used in control circuits which require rapid compensation ( $< 30$  s)

## **2.2 Correct and proper use**

### **! NOTICE!**

#### **Compensation for control deviations**

Damage to the product or its surroundings

- The controller can be used in processes, which require compensation of  $> 30$  seconds

**! NOTICE!****Correct and proper use**

The unit is intended to measure and regulate liquid media. The marking of the measured variables is located on the controller and is absolutely binding.

The unit may only be used in accordance with the technical details and specifications provided in this operating manual and in the operating manuals for the individual components (such as, for example, sensors, fittings, calibration devices, metering pumps etc.).

Any other uses or modifications are prohibited.

### 3 Functional description

#### Brief functional description

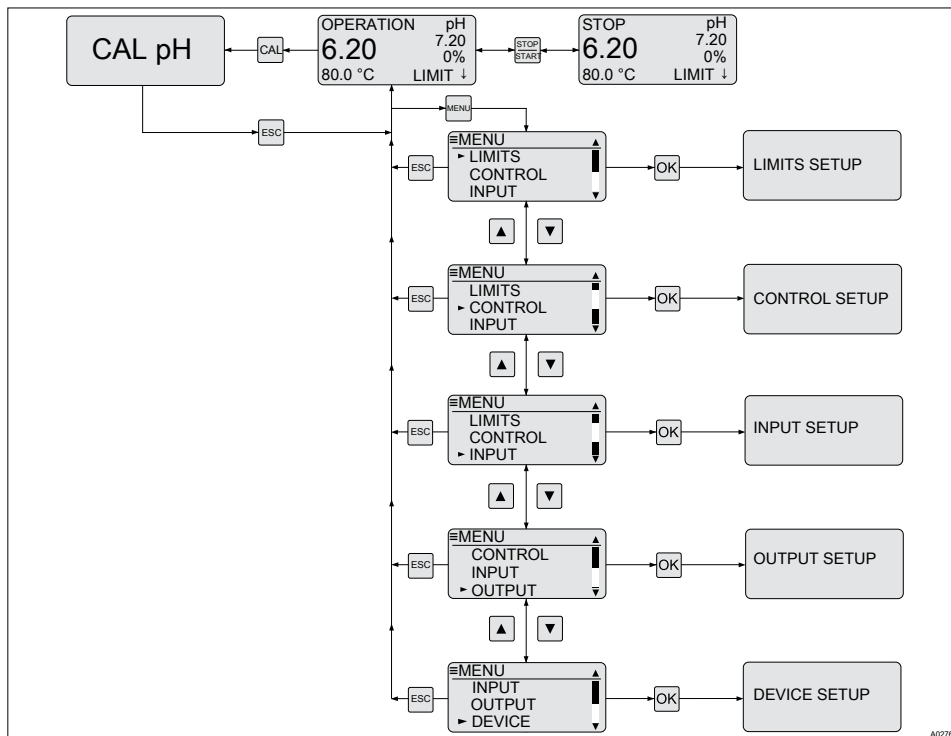
The DULCOMETER® Compact Controller for pH and redox measured variables provides basic functions for water treatment applications. It has a fixed configuration with the following features:

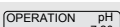


- Measured variables pH and redox (can be switched over on the DULCOMETER® Compact Controller)
- Language independent operation (use of abbreviations, such as *[INPUT]*, *[OUTPUT]*, *[CONTROL]*, *[ERROR]*)
- Illuminated display
- 3 LEDs indicate the operating states (*[f-REL]* active, *[P-REL]* active, error)
- Sensor monitoring of pH
- P or PID control characteristics
- Selectable control direction (raise or lower measured value)
- Impulse frequency relay *[f-REL]* for metering pump control
- Power relay *[P-REL]*, configurable as alarm, limit value or pulse width modulated (PWM) control output for metering pumps
- Analogue output 0/4...20 mA, can be configured as a measured value or correction variable
- Suction function for all actuators
- Digital input to switch off the DULCOMETER® Compact Controller or to process a sample water limit contact by remote control
- Temperature sensor input (Pt 1000) for temperature compensation of the pH value
- Protection class IP67 (wall/pipe mounting), protection class IP54 (control panel mounting)

#### Applications:

- Waste water treatment
- Treatment of drinking water
- Swimming pool water treatment


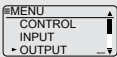


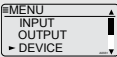





| Display view  | Selection with: | Reference  | Function                         |
|---|-----------------|--|----------------------------------|
|   |                 |  Chapter 6 “Operating diagram” on page 38 |                                  |
|  |                 |  | Changes to the calibration menu. |

| Display view | Selection with: | Reference  | Function   |
|--------------|-----------------|--|--|
|              |                 | <i>Chapter 7.1 “pH sensor calibration (CAL)” on page 44</i>  | The calibration menu enables calibration of controller and sensor.   |
|              |                 |  |  |
|              |                 |  | Stop/Start the control and metering function.  |
|              |                 | <i>Chapter 8.2 “STOP/START key” on page 69</i>               | By pressing the STOP key, the control is stopped. The STOP key can be pressed independently of the currently displayed menu. However the STOP state is only shown in the continuous display. |
|              |                 |  |  |
|              |                 | <i>Chapter 6.3 “Continuous display” on page 40</i>           | Changes from the continuous display to the setting menu.   |
|              |                 | <i>Chapter 7.3 “Limit value setting (LIMITS)” on page 54</i> | Enables the setting of the limit value for limit value monitoring.   |
|              |                 |  |  |
|              |                 | <i>Chapter 7.4 “Control setting (CONTROL)” on page 56</i>    | Enables parameter setting for the control.   |
|              |                 |  |  |
|              |                 | <i>Chapter 7.5 “Input setting (INPUT)” on page 59</i>        | Enables setting of the measured value input parameter.   |

## Functional description

| Display view   | Selection with:   | Reference   | Function  |
|--|---|---|---|
|  |   |   |   |
|  |  | <i>↗ Chapter 7.6<br/>"Output setting (OUTPUT)"<br/>on page 62</i> | Enables setting of the mA output parameter.                               |
|  |   |   |   |
|  |  | <i>↗ Chapter 7.7<br/>"DEVICE setting"<br/>on page 66</i>          | Enables adjustment of the password and the controller [RESTART] function. |



## 4 Mounting and installation

- **User qualification, mechanical mounting:** trained qualified personnel, see ↗ *Chapter 1.2 "Users' qualifications" on page 7*
- **User qualification, electrical installation:** Qualified electrician, see ↗ *Chapter 1.2 "Users' qualifications" on page 7*



### CAUTION!

Possible consequence: material damage.

The hinge between the front and rear part of the housing cannot absorb high mechanical loading. When working on the DULCOMETER® Compact Controller, firmly hold the top section of the controller housing.



### NOTICE!

#### Mounting position and conditions

- The installation (electrical) can only take place after mounting (mechanical)
- Ensure that there is unimpeded access for operation
- Secure, low-vibration fixing
- Avoid direct sunlight
- Permissible ambient temperature at fitting position: -10 ... 60°C at max. 95% relative air humidity (non-condensing)
- The permissible ambient temperature of the connected sensors and other such components must be considered



#### *Reading and operating position*

- *Install the device in a favourable position for reading and operating (preferably at eye level)*



#### *Mounting position*

- *Leave sufficient free space for the cables*



#### *Packaging material*

*Dispose of packaging material environmentally. All packaging components are provided with their corresponding recycling ♻️ code.*

## 4.1 Scope of delivery

The following parts belong to the standard scope of delivery of a DULCOMETER® Compact Controller pH / redox measured variable.

| Description                             | Quantity |
|---|----------|
| Assembled device                        | 1        |
| Cable connection set DMTa/ DXMa (metr.) | 1        |
| Operating instructions                  | 1        |

### 4.2 Mounting (mechanical)

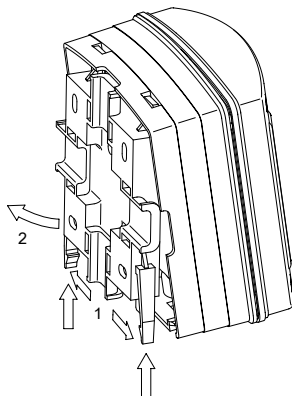
The DULCOMETER® Compact Controller is suitable for mounting on a wall, a pipe or a control panel.

**Mounting materials (contained in the scope of delivery):**

| Description               | Quantity |
|---------------------------|----------|
| Wall/pipe bracket         | 1        |
| Round head screws 5x45 mm | 2        |
| Washer 5.3                | 2        |
| Rawlplug Ø 8 mm, plastic  | 2        |

#### 4.2.1 Wall mounting

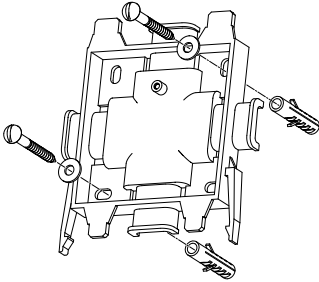
##### Mounting (mechanical)



A0273

*Fig. 3: Removing the wall/pipe bracket*

- 1.** Remove the wall/pipe bracket. Pull the two snap-hooks (1) outwards and push upwards
- 2.** Fold out the wall/pipe bracket (2) and pull out in a downwards direction
- 3.** Mark two drill holes diagonal to each other by using the wall/pipe bracket as a drilling template
- 4.** Drill holes: Ø 8 mm, d = 50 mm



A0274

*Fig. 4: Screwing on the wall/pipe bracket using washers*

5. ➔ Screw on the wall/pipe bracket using the washers
6. ➔ Suspend the DULCOMETER® Compact Controller at the top in the wall/pipe bracket and push using light pressure at the bottom against the wall/pipe bracket. Then press upwards until the DULCOMETER® Compact Controller audibly snaps into position.

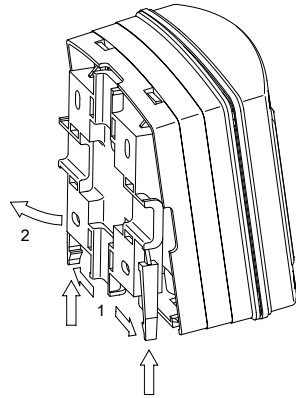
### 4.2.2 Pipe mounting

#### Mounting (mechanical)



#### *Pipe diameter*

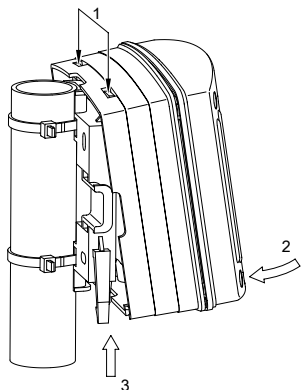
*Pipe diameter: 25 mm to 60 mm.*



A0275

*Fig. 5: Removing the wall/pipe bracket*

1. ➔ Remove the wall/pipe bracket. Pull the two snap-hooks (1) outwards and push upwards
2. ➔ Fold out the wall/pipe bracket (2) and pull out in a downwards direction
3. ➔ Secure the wall/pipe bracket using cable ties (or pipe clips) to the pipe



A0275

*Fig. 6: Suspend and secure the DULCOMETER® Compact Controller*

4. ➔ Suspend the DULCOMETER® Compact Controller at the top (1) in the wall/pipe bracket and push using light pressure at the bottom (2) against the wall/pipe bracket. Then press upwards (3) until the DULCOMETER® Compact Controller audibly snaps into position

### 4.2.3 Control panel mounting

Mounting kit for control panel installation of the DULCOMETER® Compact Controller:  
Order number 1037273

| Description                    | Quantity |
|--------------------------------|----------|
| Drilling template sheet 3872-4 | 1        |
| PT-Screw (3.5 x 22)            | 3        |
| Profile seals                  | 2        |
| Strain relief strip DF3/DF4    | 1        |
| PT-Screw (3.5 x 10)            | 2        |

Individual parts packed in transparent cover / Mounting kit is not contained in the standard scope of delivery



#### CAUTION!

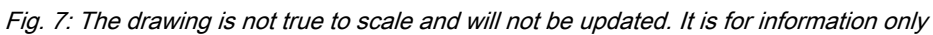
##### Material thickness of control panel

Possible consequence: material damage

- The material thickness of the control panel must be at least 2 mm to ensure secure fixing



*In the mounted state, the DULCOMETER® Compact Controller extends approx. 30 mm from the control panel.*

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1. ➤ Mark the exact position of the DULCOMETER® Compact Controller on the control panel using the drilling template (drawing no. 3872-4)

2. ➤



### **Core hole**

*The 3.5 mm Ø must absolutely be adhered to as a core hole diameter for screwing in the fixing bolts.*

Drill four holes for the bolts of the controller housing top section using a 3.5 mm Ø drill bit

3. ➤ Drill three holes for the bolts of the controller housing bottom section using a 4.5 mm Ø drill bit
4. ➤ Drill four holes using an 8 mm Ø bit and cut the cutout using a jigsaw  
⇒ Deburr all the edges.

### Fitting the DULCOMETER® Compact Controller in the control panel

#### ! NOTICE!

##### Ribbon cable socket

The ribbon cable socket is firmly soldered on to the PCB. The socket cannot be removed. To disconnect the ribbon cable the socket lock (3) must be opened, see Fig. 8

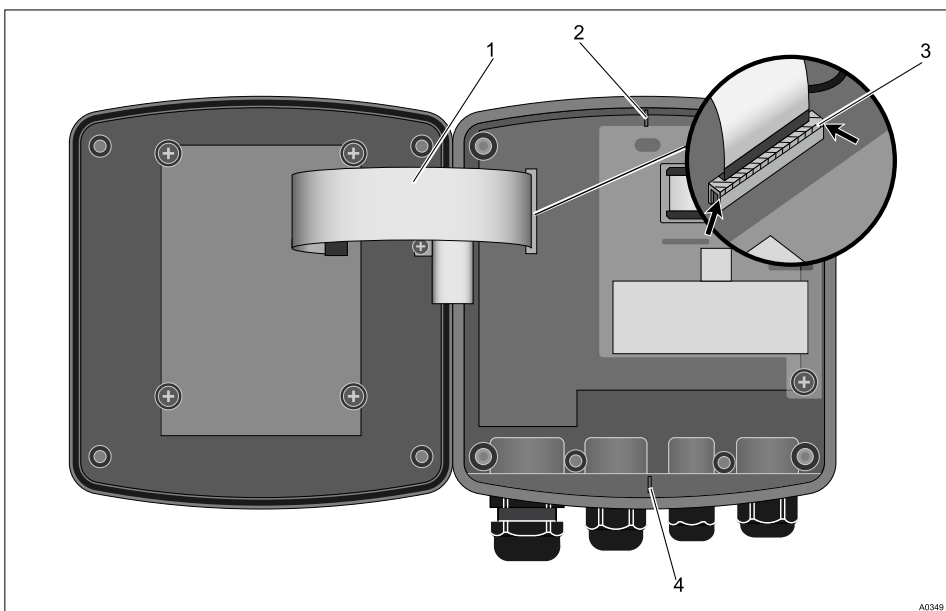
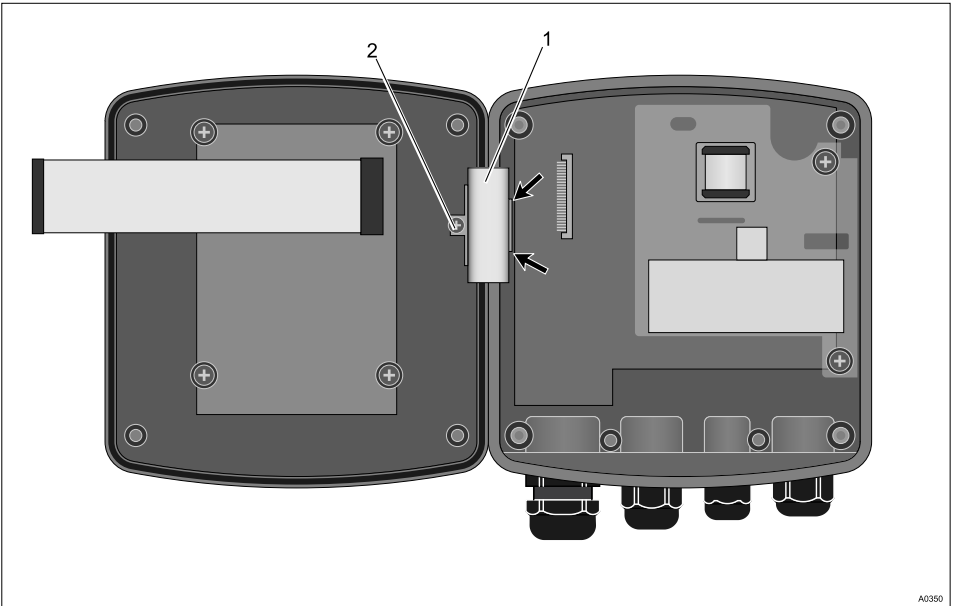


Fig. 8: Disconnecting the ribbon cable

1. Undo four screws and open the DULCOMETER® Compact Controller
2. Open the right and left lock (3) (arrow) at the socket and pull the ribbon cable (1) out of the socket
3. Using pliers, break off the catches (2 and 4). These are not needed for control panel installation

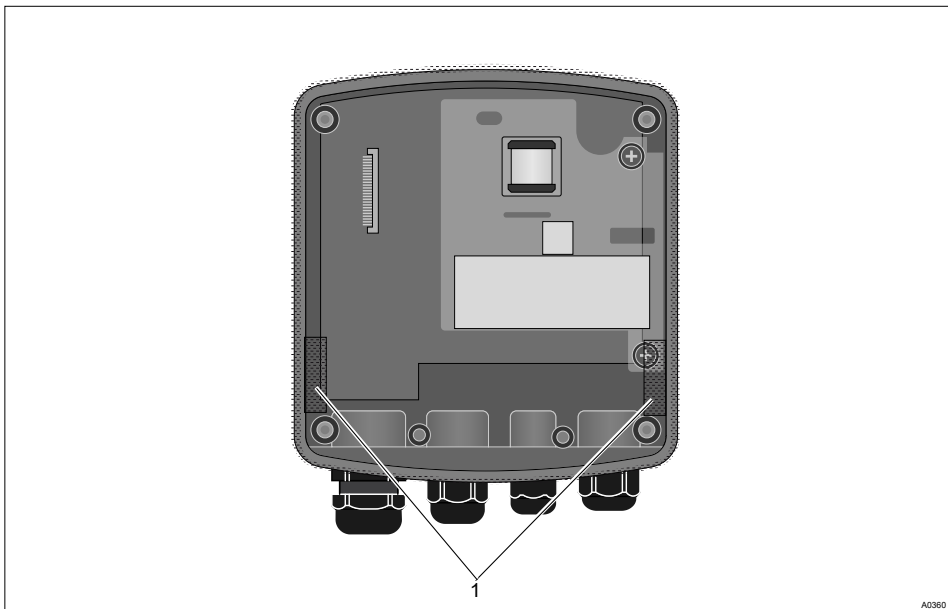




A0350

*Fig. 9: Remove the hinge*

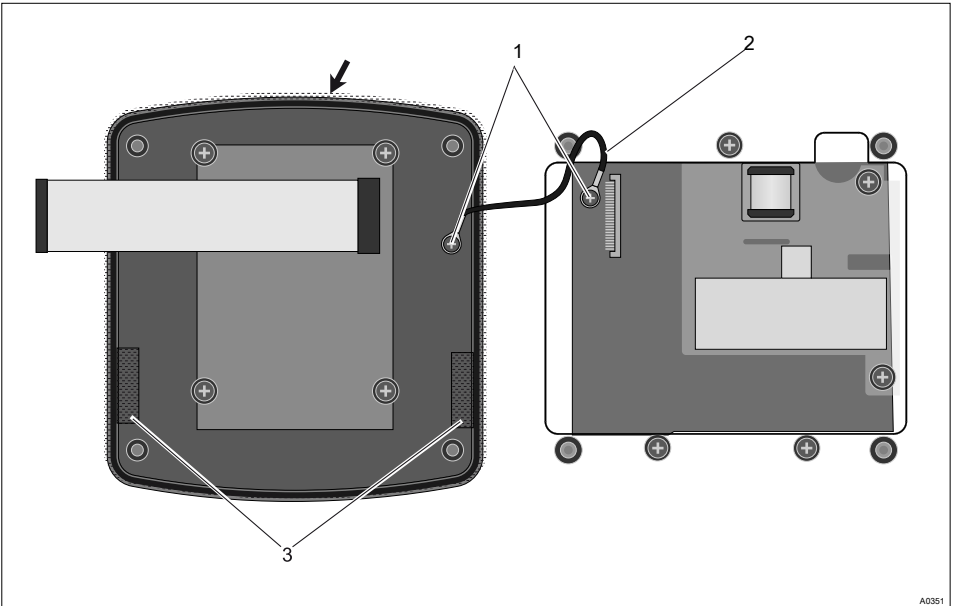
4. ➔ Remove the screw (2), unclip the hinge (1) on the controller housing bottom section (arrows) and remove the hinge



A0380

*Fig. 10: Fitting the profile seal on the controller housing bottom section*

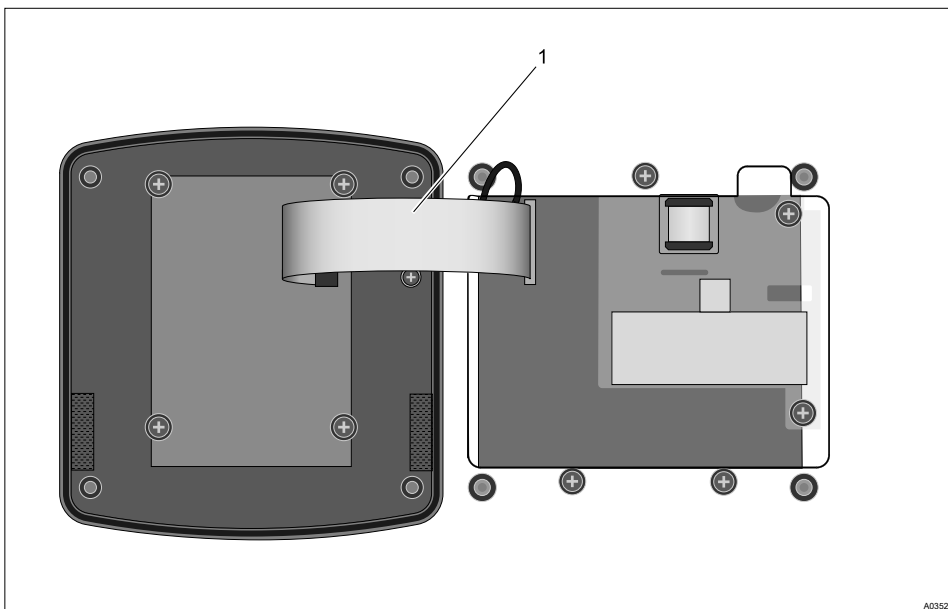
5. ➤ Position the profile seal equally around the housing upper edge of the DULCOMETER® Compact Controller controller housing bottom section. The clips (1) must be arranged as shown in the figure  
⇒ The profile seal must uniformly surround the housing upper edge.
6. ➤ From the rear, position the DULCOMETER® Compact Controller controller housing bottom section with profile seal in the cutout and secure it using the three screws



A0351

*Fig. 11: Fitting the profile seal on the controller housing top section*

- 7.** ➤ Position the profile seal (arrow) uniformly in the groove of the DULCOMETER® Compact Controller controller housing top section. The clips (3) must be arranged as shown in the figure
- 8.** ➤ Secure the strain relief (2) using two screws (1)



*Fig. 12: Push and lock the ribbon cable in the socket*

9. ➤ Push and lock the ribbon cable (1) in the socket
10. ➤ Screw the controller housing top section onto the controller housing bottom section of the DULCOMETER® Compact Controller
11. ➤ Once again check the seating of the profile seals
  - ⇒ Protection class IP 54 is only achieved if the control panel mounting is correct

### 4.3 Installation (electrical)



#### **WARNING!**

##### **Live parts!**

Possible consequence: Fatal or very serious injuries

- Measure: Ensure the electrical power supply to the device is switched off and secure to prevent switching back on
- Ensure the electrical power supply to damaged, defective or otherwise tampered with devices is switched off and secure to prevent switching back on
- The provision of a suitable isolating device (emergency-off switch, etc.) is the responsibility of the plant operator



*The signal leads of the DULCOMETER® Compact Controller must not be routed alongside faulty cabling. Faults could lead to malfunctions of the DULCOMETER® Compact Controller.*

### 4.3.1 Cable Cross-Sections and Cable End Sleeves

|                                     | Minimum cross-section | Maximum cross-section | Stripped insulation length |
|-------------------------------------|-----------------------|-----------------------|----------------------------|
| Without cable end sleeve            | 0.25 mm <sup>2</sup>  | 1.5 mm <sup>2</sup>   |                            |
| Cable end sleeve without insulation | 0.20 mm <sup>2</sup>  | 1.0 mm <sup>2</sup>   | 8 - 9 mm                   |
| Cable end sleeve with insulation    | 0.20 mm <sup>2</sup>  | 1.0 mm <sup>2</sup>   | 10 - 11 mm                 |

### 4.3.2 Installation of coaxial cable to guard terminal XE1



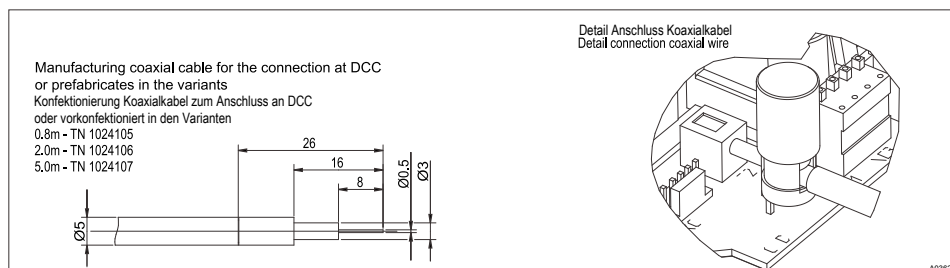
#### CAUTION!

**Maximum length of the coaxial cable 10 m**

Incorrect measured value due to too long a coaxial cable

Possible consequence: Slight or minor injuries, material damage.

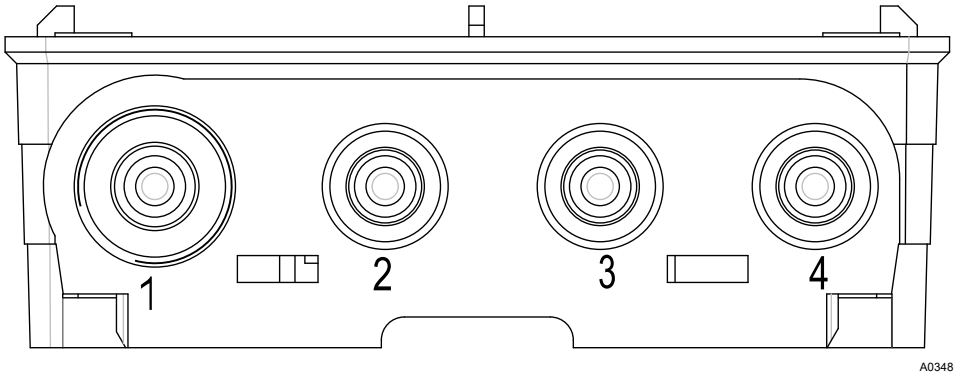
The maximum length of the coaxial cable may not exceed 10 m when using redox or pH sensors. The measurement signal can otherwise be falsified by the effects of interference.



*Fig. 13: Installation of Coaxial Cable to Guard Terminal XE1*

When installing the coaxial cable for the guard terminal XE 1, the lengths of insulation to be removed from the coaxial cable must be adhered to. The guard terminal *"is tightened"* by hand.

#### 4.3.2.1 Terminal diagram / wiring



A0348

Fig. 14: Threaded connector number

#### Wiring

| Threaded connector no.<br>Size | Description  | Terminal Description | Terminal number | Pol          | Function                  | Recommended cable ø | Remarks   |
|--------------------------------|--|----------------------|-----------------|--------------|---------------------------|---------------------|---|
| 1 /<br>M20                     | ph/redox<br>Input 1                                    |                      | XE 1            | Ref. El.     | pH/<br>redox<br>sensor    | ø 5                 | Guide<br>cable<br>through<br>multiple<br>M20 / 2x5<br>mm seal<br>inserts            |
|                                |  |                      | XE 2            | meas.<br>sig |                           |                     |   |
|                                | Temp.<br>input<br>Pt 1000                              | XE 4                 | 1               | +            | Temp.<br>sensor           | ø 5                 |   |
|                                |  |                      | 2               | -            |                           |                     |   |
|                                |  |                      |                 |              |                           |                     |   |
| 2 /<br>M16                     | Wire<br>jumper<br><br>or<br><br>potential<br>equaliser | XE 3                 |                 |              | ]<br><br>Short<br>circuit | ø 4,5 *             | Guide 4-<br>core cable<br>through<br>multiple M<br>16 / 2x4,5<br>mm seal<br>inserts |
|                                |  |                      |                 |              |                           |                     |   |
|                                |  | XE 3                 | 1               | free         | Potential<br>equaliser*** |                     |   |

## Mounting and installation

| Threaded connector no.<br>Size | Description            | Terminal Description | Terminal number | Pol        | Function  | Recommended cable ø | Remarks  |
|--------------------------------|------------------------|----------------------|-----------------|------------|---|---------------------|--|
|                                |                        | XA 1                 | 2               | Ref. volt. |   | ø 4,5 *             | Guide 4-core cable through multiple M 16 / 2x4,5 mm seal inserts |
|                                |                        |                      | 1               | + 15 V     | e.g. recorder / actuator                              |                     |  |
|                                | Standard signal output |                      | 2               | -          |   |                     |  |
|                                |                        |                      |                 |            |   |                     |  |
|                                | Contact input          | XK 1                 | 1               | +          | Pause   |                     |  |
|                                |                        |                      | 2               | -          |   |                     |  |
|                                | Relay output (f-relay) | XR 2                 | 1               |            | Fre-<br>quency<br>con-<br>trolled<br>metering<br>pump |                     |  |
|                                |                        |                      | 2               |            |   |                     |  |

**\* To achieve protection class IP 67 please use original Prominent cable, part number 1036759**

**\*\*\* When using as a potential equaliser, the short circuit bridge ] must be removed!**

|            |              |     |   |     |  |     |   |
|------------|--------------|-----|---|-----|--|-----|---|
| 3 /<br>M16 | Relay output | XR1 | 1 | COM | Solenoid valve /<br>metering pump **<br><br>raise /<br>lower | ø 5 | Guide cable through<br>single<br>M16 seal<br>insert |
|            | or           |     | 2 | NO  |  |     |   |
|            | Relay output |     |   |     |  |     |   |
|            | or           | XR1 | 1 | COM | Limit<br>relay   |     |   |
|            | Relay output |     | 2 | NO  |  |     |   |
|            | (P-relay)    |     |   |     |  |     |   |
|            |              | XR1 | 1 | COM | Alarm<br>relay   |     |   |
|            |              |     |   |     |  |     |   |
|            |              |     | 3 | NC  |  |     |   |
|            |              |     |   |     |  |     |   |

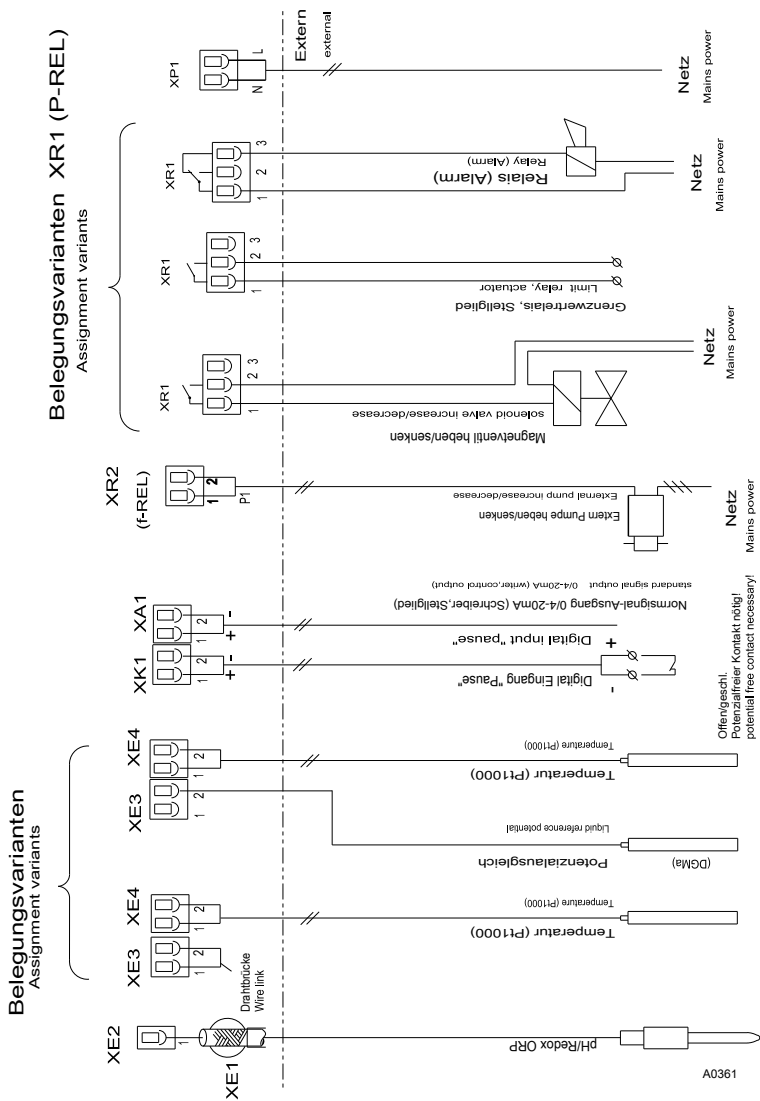


| Threaded connector no.<br>Size   | Description      | Terminal Description | Terminal number | Pol | Function                | Recommended cable ø | Remarks                                    |
|--|------------------|----------------------|-----------------|-----|-------------------------|---------------------|--|
| <b>** An RC suppressor must be connected (not part of the scope of delivery)</b> |                  |                      |                 |     |                         |                     |  |
| 4<br>M16   | Mains connection | XP 1                 | 1               | N   | 85 ...<br>253 V<br>eff. | ø 6,5               | Guide cable through single M16 seal insert |
|  |                  |                      | 2               | L   |                         |                     |  |

## Legend to the "Wiring" table

| Abbreviation | Meaning                              |
|--------------|--------------------------------------|
| Pol.         | Polarity                             |
| Ref. El.     | Reference electrode                  |
| meas sig.    | Measurement signal (glass electrode) |
| Ref. pot.    | Internal reference potential         |
| f-relay      | Pump frequency relay                 |
| P-relay      | Power relay                          |
| COM          | Common relay contact (root)          |
| NO           | Contact <i>"normally opened"</i>     |
| NC           | Contact <i>"normally closed"</i>     |

## Terminal diagram



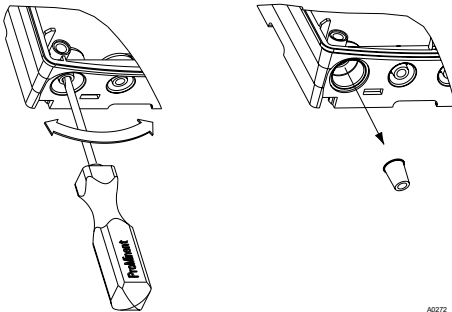
*Fig. 15: Terminal diagram*

## 4.3.3 Installation (electrical)



*The cable must be routed in a site-provided cable duct to ensure strain relief*

1. ➤ Undo the four housing screws
2. ➤ Slightly lift the controller housing top section forwards and fold it to the left



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Fig. 16: Punch out threaded holes

3. ➤



*Large threaded connection (M 20 x 1.5)*

*Small threaded connection (M 16 x 1.5)*

Punch out as many threaded connections on the bottom side of the controller housing bottom section as required

4. ➤ Screw the required threaded connections in and tighten

5. ➤ Insert the reducing inserts in the threaded connections according to the cable cross sections used
6. ➤ Guide the cables into the threaded connections
7. ➤ Tighten the clamping nuts of the threaded connections so that they are properly sealed
8. ➤ Click the controller housing top section on to the controller housing bottom section
9. ➤ Manually tighten the housing screws
10. ➤ Once again check the seating of the seal. Only if the mounting is correct, is protection class IP 67 (wall/pipe mounting) or IP 54 (control panel mounting) achieved

## 5 Commissioning

- **Users' qualification:** trained user, see *Chapter 1.2 "Users' qualifications" on page 7*

### **WARNING!**

#### **Sensor run-in periods**

This can result in hazardous incorrect metering

- Correct measuring and metering is only possible if the sensor is working perfectly
- Please read the operating manual for the sensor
- The sensor must be calibrated after commissioning

Following completion of mechanical and electrical assembly, the DULCOMETER® Compact Controller should be integrated into the measuring point.

### 5.1 Initial commissioning

When first switching on the DULCOMETER® Compact Controller the DULCOMETER® Compact Controller is in a STOP state.

Selection of the measurement variable, controller setting and setting of the various, process-dependent, parameters takes place next. *Chapter 7 "Operating menus for the pH and redox measured variables" on page 43.*

### 5.2 Selection of the measured variable

The pH and redox measurement variables are set in the *"INPUT"* menu.

### **NOTICE!**

#### **Reset to factory settings**

If you set or switch the measurement variable, all parameters in the controller are reset to the factory settings for the selected measurement variable.

You must then reset all the controller functions.

### 5.3 Setting the controller during commissioning

### **NOTICE!**

#### **Reset to factory settings**

When switching over the metering direction, all actuators in the DULCOMETER® Compact Controller are reset to the factory settings for the selected metering direction.

For safety reasons, all actuators are deactivated. The base load is reset to 0 %. All parameters relating to the actuator, are reset to the factory setting.

Consequently all parameters relating to the actuator, must be reset.


The DULCOMETER® Compact Controller only controls *“one-way”*. Only one position or one negative control variable can be calculated. The direction of the control variable is set in the *“PUMP”* menu. There is no dead zone. In this sense, control cannot be *“switched off”* (except with *“STOP”* or *“PAUSE”*).

The value of the P-proportion of the control ( $X_p$ ) is specified with the DULCOMETER® Compact Controller in the units of the corresponding measurement variable (e.g. 1.5 pH).

For pure P-control and a separation between the set and actual values, which corresponds to the  $X_p$  value, the calculated control variable is +100 % (with the setting *“raise”*) or -100 % (with the setting *“lower”*).

6 Operating diagram

6.1 Overview of device /Control elements

■ **Users' qualification:** trained user, see  Chapter 1.2 "Users' qualifications" on page 7

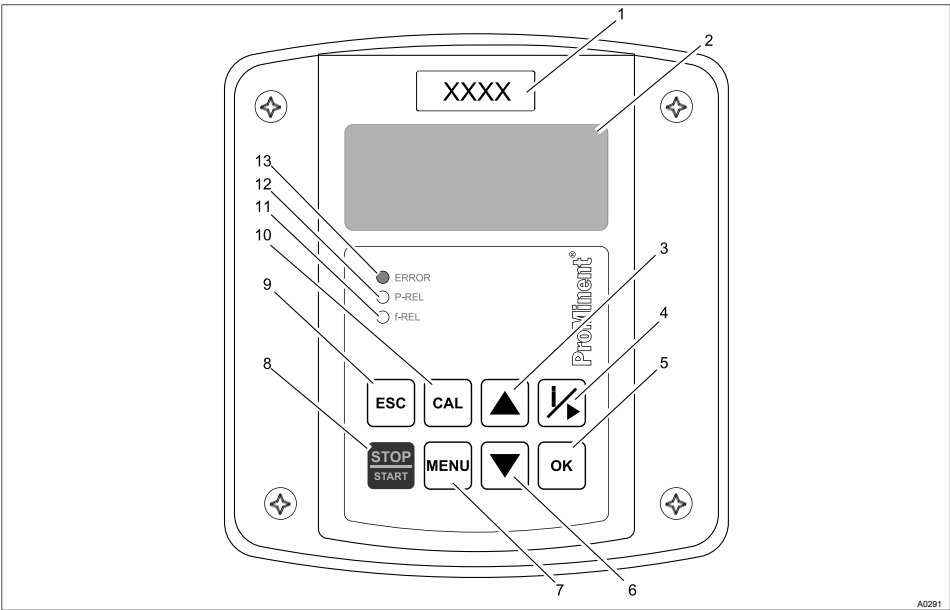




Fig. 17: Overview of device /Control elements

| Function             | Description  |
|----------------------|--|
| 1. Measured variable | Affix the measured variable label here   |
| 2. LCD display       |  |
| 3. UP key            | To increase a displayed number value and to jump upwards in the operating menu   |
| 4. INFO/RIGHT key    | Opens the info menu or moves the cursor one place to the right                   |
| 5. OK key            | To apply, confirm or save a displayed value or status or to acknowledge an alarm |

| Function          | Description  |
|-------------------|--|
| 6. DOWN key       | Too decrease a displayed number value and to jump down in the operating menu                                 |
| 7. MENU key       | Accesses the controller operating menu   |
| 8. STOP/START key | Stop/Start of the control and metering function  |
| 9. ESC key        | Jumps a level back in the operating menu, without storage or changing entries or values                      |
| 10. CAL key       | For navigation within the calibration menu   |
| 11. f-REL LED     | Shows the activated state of the f-relay   |
| 12. P-REL LED     | Shows the activated state of the P-relay   |
| 13. ERROR LED     | Indicates a controller error state. A text message is displayed simultaneously in the LCD continuous display |

## 6.2 Adjusting display contrast

If the DULCOMETER® Compact Controller is set to *"continuous display"*, you can set the contrast of the LCD-display. By

pressing the  key you can adjust the LCD display contrast so it is darker. By pressing the  key you can adjust the LCD display contrast so it is lighter. Here each key press represents a contrast level. I.e. the key must be pressed once for each contrast level.

### 6.3 Continuous display

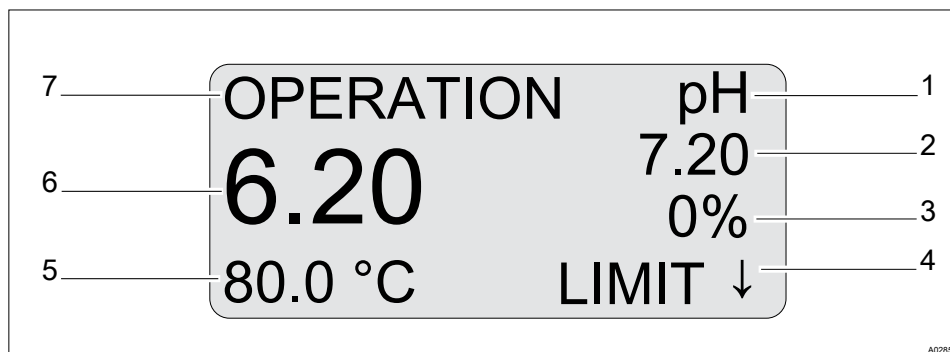





Fig. 18: Continuous display

- |   |  |   |                                   |
|---|--|---|-----------------------------------|
| 1 | Measured variable  | 5 | Temperature (Correction variable) |
| 2 | Setpoint   | 6 | Measured value (actual value)     |
| 3 | Control variable   | 7 | Mode                              |
| 4 | Possible error text: e.g. "Limit ↓"<br>(Direction of the limit value transgression, e.g. here lower limit value transgression) |   |                                   |

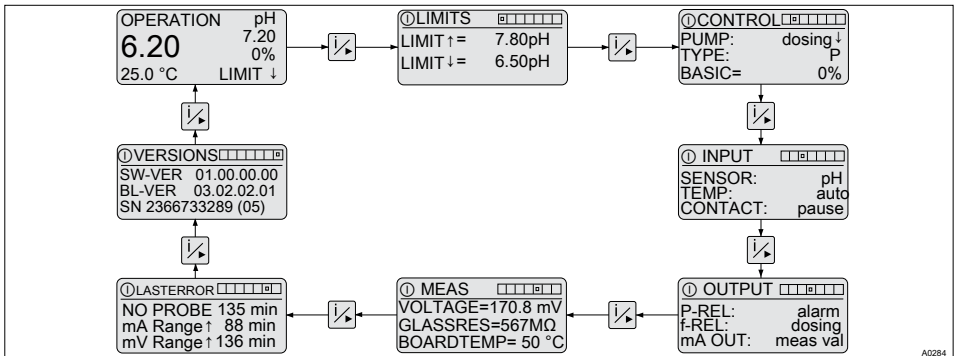
### 6.4 Info display

In the info display, the most important parameters for each menu item of the first menu level are displayed.

Access to the info display from the continuous display is by pressing the  key.

Pressing the  key again calls the next info display. Pressing the  key recalls the continuous display again.





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Fig. 19: Info display

Using the **OK** key you can jump from the currently displayed info display directly to the selection menu of this info display.

Using the **ESC** key you can jump back to the info display.



## Info display "MEAS"

The "MEAS" info display shows the following measured values:

- [VOLTAGE]: currently measured sensor mV value
- [GLASSRES]: measured glass resistance of connected pH sensors for media temperatures of 15 °C to 80 °C. The displayed value is only valid when used with ProMinent pH sensors
- [BOARDTEMP]: Current housing interior temperature

6.5 Password

Access to the setting menu can be limited using a password. The DULCOMETER® Compact Controller is supplied with the password “5000”. Using the preset password “5000” the DULCOMETER® Compact Controller is setup so that all menus can be accessed without any limitations.

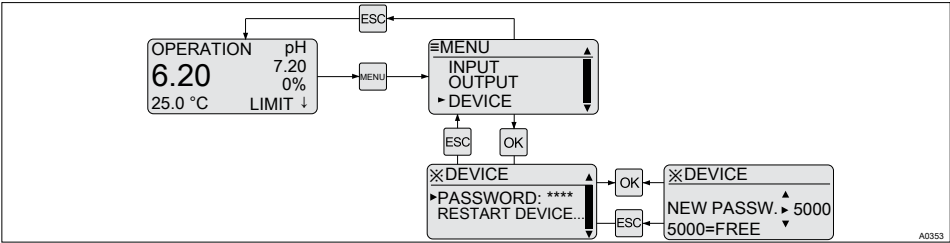



Fig. 20: Password setting

| Password | Possible values |             |             | Remarks       |
|----------|-----------------|-------------|-------------|---------------|
|          | Increment       | Lower value | Upper value |               |
| 5000     | 1               | 0000        | 9999        | 5000 = [FREE] |

## 7 Operating menus for the pH and redox measured variables

- **Users' qualification:** Instructed person, see  Chapter 1.2 "Users' qualifications" on page 7

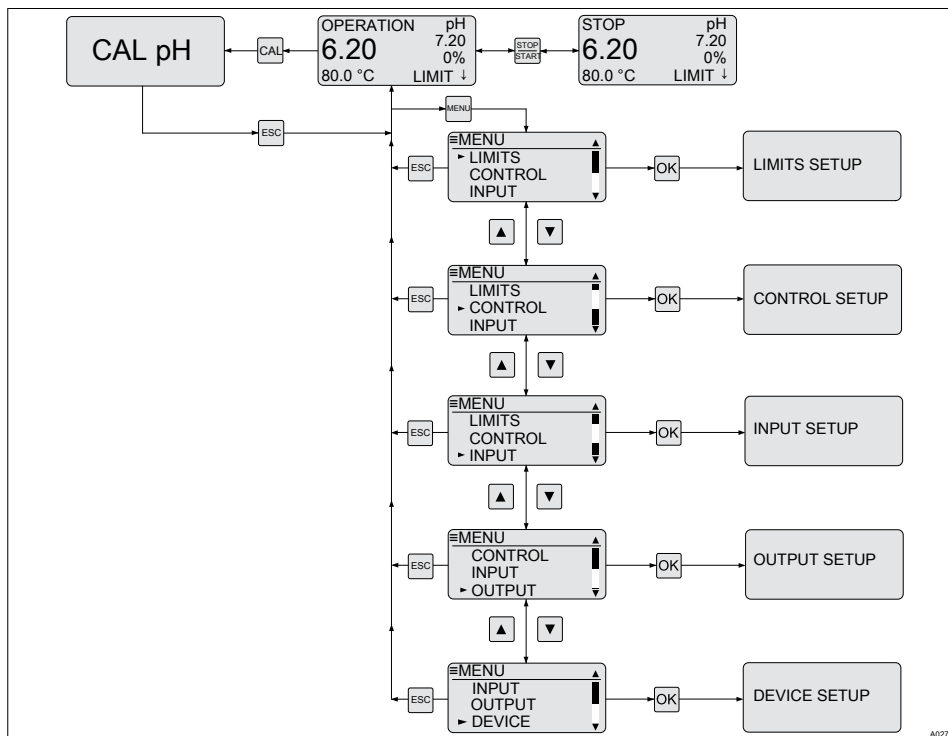


Fig. 21: Operating menu overview

### 7.1 pH sensor calibration (CAL)



#### **Correct sensor operation**

- *Correct measuring and metering is only possible if the sensor is working perfectly*
- *Observe the sensor operating instructions*
- *The carrying out of a 2-point calibration is strongly recommended and is to be preferred to a single point calibration*

During calibration, the DULCOMETER® Compact Controller sets the control outputs to "0". Exception to this: a basic load or a manual control variable has been set. This remains active. The mA standard signal output is frozen.

When calibration/testing has been completed successfully, all of the error checks relating to the reading are restarted. The DULCOMETER® Compact Controller saves all the determined data for zero point and slope when the calibration is successful.



#### **Used buffer**

*Dispose of the used buffer solution. Related info: see buffer solution safety data sheet.*

| Setting            |                | Possible values |             |             |  |
|--------------------|----------------|-----------------|-------------|-------------|--|
|                    | Starting value | Increment       | Lower value | Upper value | Remarks  |
| Buffer temperature | Measured value | 0.1 °C          | 0 °C        | 120 °C      | The temperature can only be adjusted under<br>"TEMP"<br>"auto"<br>or |

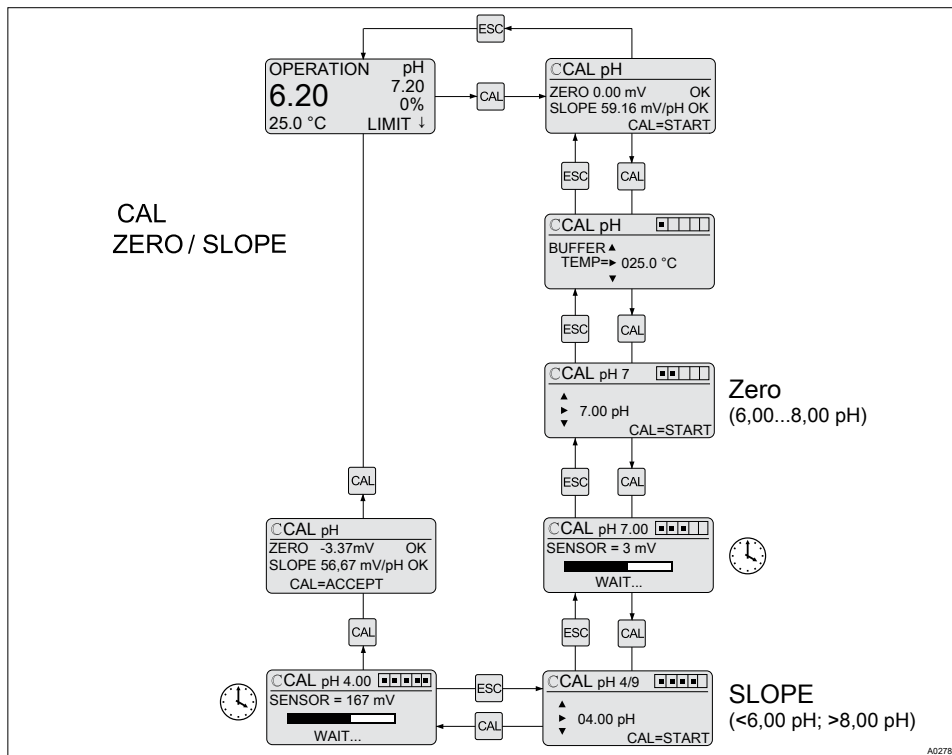
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## Operating menus for the pH and redox measured variables

---

| Setting       |  | Possible values |             |             |  |
|---------------|--|-----------------|-------------|-------------|--|
|               | Starting value                                     | Increment       | Lower value | Upper value | Remarks  |
|               |  |                 |             |             | <i>"manual"</i>  |
| Buffer values | Start value =<br>7.00 pH (ZERO)<br>4.00 pH (SLOPE) | 0.01 pH         | 0.00 pH     | 14.00 pH    | Limit value<br>ZERO = 6..8 pH<br><br>Limit value<br>SLOPE = < 6 pH; > 8 pH |

## 2-Point Calibration



*Fig. 22: 2-Point calibration pH sensor*



### **Valid calibration values**

*Valid calibration:*

- Zero point  $-60\text{ mV} \dots +60\text{ mV}$
- Slope  $40\text{ mV/pH} \dots 65\text{ mV/pH}$

Two test containers with a buffer solution are required for calibration. The pH value of the buffer solutions should be at least 1.5 pH units apart. Thoroughly rinse the sensor with water when changing the buffer solution.

1. ➤ Select the calibration menu
2. ➤ Start the calibration
3. ➤ If temperature has been selected (only if "TEMP" is set to "auto" or "manual"), then set the buffer temperature with the keys , , and
4. ➤ Confirm the entry by pressing the key
5. ➤ Set the pH-value of the buffer "ZERO" using the keys , , and
6. ➤ Immerse sensor in the buffer solution containing test container 1 (e.g. pH 7). In so doing, slightly move the sensor
7. ➤ Then press   
⇒ Calibration is running .
8. ➤ Then press to accept the value  
⇒ if CAL=ACCEPT is shown in the display and the displayed mV value is stable.
9. ➤ Remove the sensor from the buffer solution, rinse thoroughly in water and then dry with a cloth (pad dry, don't rub!)
10. ➤ Set the pH-value of the buffer "SLOPE" using the keys , , and
11. ➤ Immerse sensor in the buffer solution containing test container 2 (e.g. pH 4). In so doing, slightly move the sensor
12. ➤ Then press   
⇒ Calibration is running .
13. ➤ Then press to accept the value  
⇒ if CAL=ACCEPT is shown in the display and the displayed mV value is stable.


- 14.** ➤ The determined values for the zero point and slope are displayed
- ⇒ The calibration is now saved as successful if the values for “ZERO” and “SLOPE” are both “OK”.



### ***Incorrect calibration***

*Should the result of the calibration lie outside the specified tolerance limits, an error message appears “ERR”. In this case the current calibration will not be applied.*

*Check the prerequisites for the calibration and clear the error. Then repeat the calibration*

- 15.** ➤ Then press  to confirm the result or to terminate the calibration (if necessary, as unsuccessful)


















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## Operating menus for the pH and redox measured variables

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3. ➤ If temperature has been selected (only if “TEMP” is set to “auto” or “manual”), then set the buffer temperature with the keys ,  and 
4. ➤ Confirm the entry by pressing the  key or  key
5. ➤ Do not set the pH-value of the buffer “ZERO”. Press the  key to confirm and if “CAL=SKIP ZERO” appears (within no more than 10 s), press the  key again
  - ⇒ You have skipped the zero point calibration and are now in the slope calibration screen
6. ➤ Set the pH-value of the buffer “SLOPE” using the keys ,  and 
7. ➤ Immerse sensor in the buffer solution containing test container (e.g. pH 4). In so doing, slightly move the sensor
8. ➤ Then press 
  - ⇒ Calibration is running .
9. ➤ Then press  to accept the value
10. ➤ The determined values for the zero point and slope are displayed
  - ⇒ The calibration is now saved as successful if the values for “ZERO” and “SLOPE” are both “OK”.



### ***Incorrect calibration***

*Should the result of the calibration lie outside the specified tolerance limits, an error message appears “ERR”. In this case the current calibration will not be applied.*

*Check the prerequisites for the calibration and clear the error. Then repeat the calibration*

11. ➤ Then press  to confirm the result or to terminate the calibration (if necessary, as unsuccessful)

## Single point zero point calibration

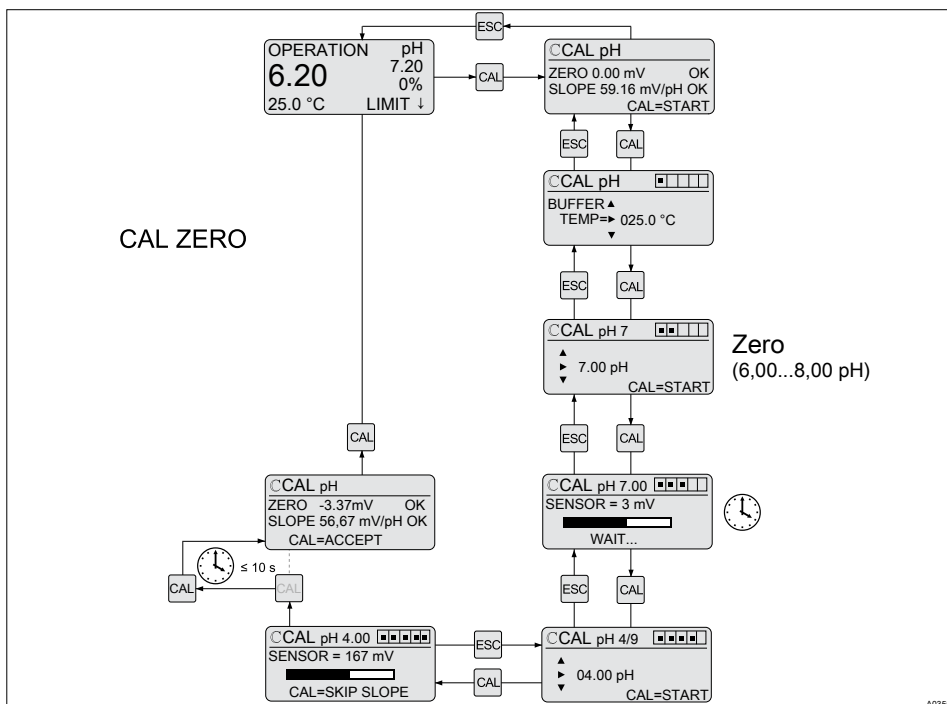


Fig. 24: Single point zero point calibration



### Valid calibration values













Valid calibration:

- Zero point -60 mV...+60 mV

One test container with a buffer solution is required for calibration. Again with the single point calibration the buffer values for "ZERO" and "SLOPE" must be at least 1.5 pH units apart. If these buffer values are not recognised, then you must carry out a 2-point calibration.

1. Select the calibration menu **CAL**
2. Start the calibration **CAL**

## Operating menus for the pH and redox measured variables


3. ➤ If temperature has been selected (only if “TEMP” is set to “auto” or “manual”), then set the buffer temperature with the keys ,  and .
4. ➤ Confirm the entry by pressing the  key again
5. ➤ Set the pH-value of the buffer “ZERO” using the keys ,  and .
6. ➤ Immerse sensor in the buffer solution containing test container (e.g. pH 7). In so doing, slightly move the sensor
7. ➤ Then press 
  - ⇒ Calibration is running .
8. ➤ Then press  to accept the value
9. ➤ Do not set the pH-value of the buffer “SLOPE”. Press the  key to confirm and if “CAL=SKIP SLOPE” appears (within no more than 10 s), press the  key again
  - ⇒ The calibration is now saved as successful if the values for “ZERO” and “SLOPE” are both “OK”.



### **Incorrect calibration**

*Should the result of the calibration lie outside the specified tolerance limits, an error message appears “ERR”. In this case the current calibration will not be applied.*

*Check the prerequisites for the calibration and clear the error. Then repeat the calibration*

10. ➤ Then press  to confirm the result or to terminate the calibration (if necessary, as unsuccessful)

## 7.2 Redox sensor calibration (CAL)



### **Redox sensor calibration**

*The redox sensor cannot be calibrated. It is only possible to set an “OFFSET” of the order of  $\pm 40$  mV and then make a comparison using this value. Should the redox sensor differ by more than  $\pm 40$  mV from the reference value, then it must be checked in accordance with the requirements of the sensor operating instructions.*



### Correct sensor operation

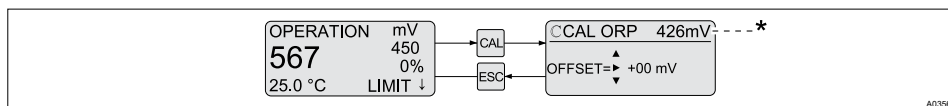
- Correct measuring and metering is only possible if the sensor is working perfectly
- Observe the sensor operating instructions

During the calibration: the DULCOMETER® Compact Controller sets the control outputs to "0". Exception to this: a basic load or a manual control variable has been set. This remains active. The mA standard signal output is frozen.



### Used buffer

Dispose of the used buffer solution. Related info: see buffer solution safety data sheet.

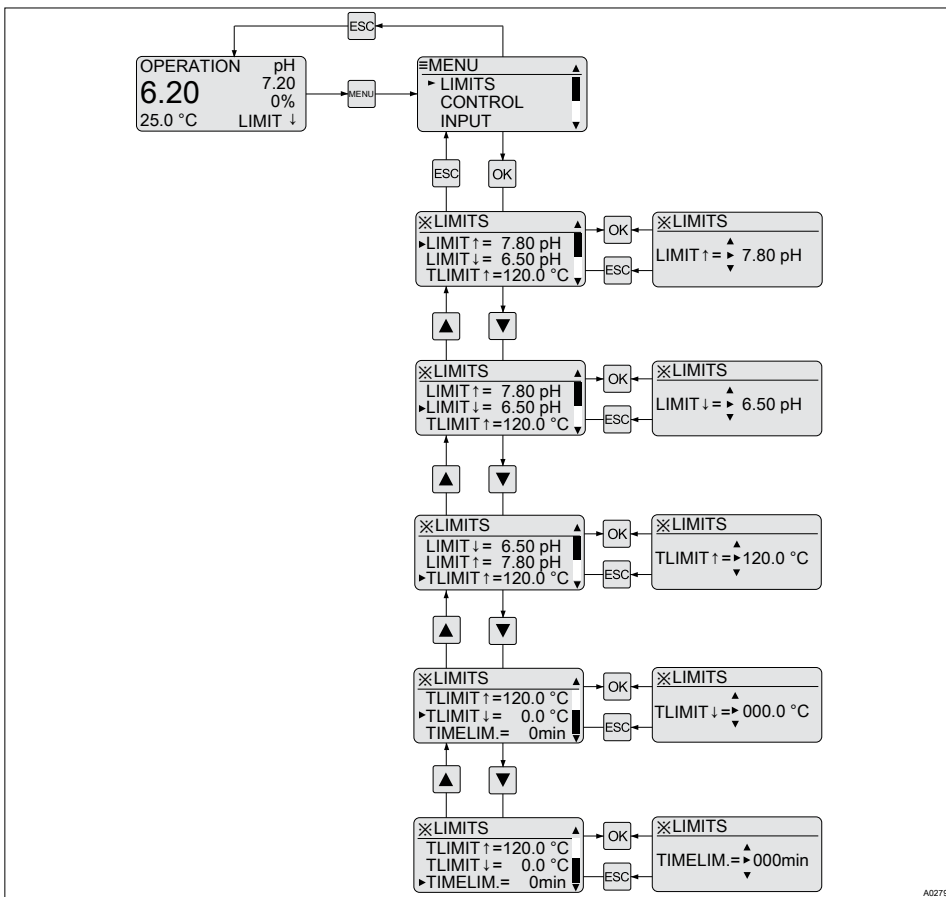


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Fig. 25: Redox sensor calibration (CAL) \* corrected value

A container with a redox buffer solution (e.g. 465 mV) is needed for testing.

1. ➤ Select the Test menu
2. ➤ Immerse redox sensor in the redox buffer solution containing test container (e.g. 465 mV)
3. ➤ Wait until the mV value has stabilised
4. ➤ Adjust the displayed mV values using the keys , and to the mV value of the redox buffer solution in the test container. Confirm the value by pressing . The OFFSET value is transferred into the measuring parameters
  - ⇒ quits the test menu without transferring the OFFSET value into the measuring parameters.
5. ➤ If the redox sensor is unclean or defective, it must be cleaned as described in the redox sensor operating instructions, or alternatively replaced



*Fig. 26: Limit value setting (LIMITS)*

## Operating menus for the pH and redox measured variables

| Setting       |                | Possible values |             |             |  |
|---------------|----------------|-----------------|-------------|-------------|--|
| Display       | Starting value | Increment       | Lower value | Upper value | Remarks  |
| LIMIT ↑ pH    | 8.50 pH        | 0.01 pH         | 0,00        | 14,00       | upper limit value pH value   |
| LIMIT ↓ pH    | 6.50 pH        | 0.01 pH         | 0,00        | 14,00       | lower limit value pH value   |
| LIMIT ↑ Redox | 800            | 1 mV            | -1,000 mV   | 1,000 mV    | upper limit value redox value  |
| LIMIT ↓ Redox | 600            | 1 mV            | -1,000 mV   | 1,000 mV    | lower limit value redox value  |
| TLIMIT ↑ °C   | 120.0 °C       | 0.1 °C          | 0.0 °C      | 120.0 °C    | upper limit value correction variable °C                                 |
| TLIMIT ↓ °C   | 0.0 °C         | 0.1 °C          | 0.0 °C      | 120.0 °C    | lower limit value correction variable °C                                 |
| TLIMIT ↑ °F   | 248.0 °F       | 0.1 °F          | 32.0 °F     | 248.0 °F    | upper limit value correction variable °F                                 |
| TLIMIT ↓ °F   | 32.0 °F        | 0.1 °F          | 32.0 °F     | 248.0 °F    | lower limit value correction variable °F                                 |
| TIMELIM.      | 0 min = OFF    | 1 minute        | 0           | 999         | checkout time after occurrence of a limit value transgression pH / redox |

## 7.4 Control setting (CONTROL)

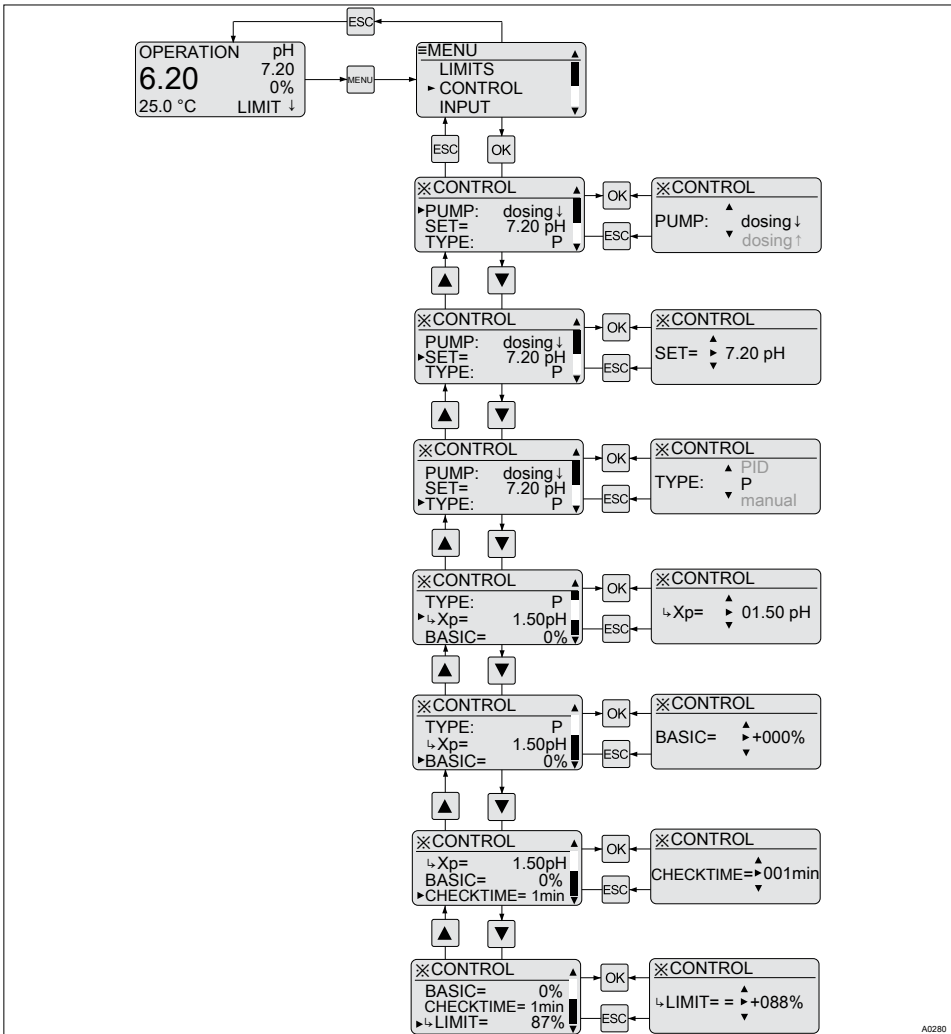


Fig. 27: Setting the control (CONTROL)



## Operating menus for the pH and redox measured variables

| Setting              |                | Possible values      |             |             |   |
|----------------------|----------------|----------------------|-------------|-------------|---|
|                      | Starting value | Increment            | Lower value | Upper value | Remarks   |
| PUMP                 | dosing ↓       | dosing ↓<br>dosing ↑ |             |             | One-way control direction <sup>2</sup>                              |
| SET                  | 7.20 pH        | 0.01 pH              | 0.00 pH     | 14.00 pH    | pH setpoint   |
| SET                  | 750 mV         | 1 mV                 | -1,000 mV   | 1,000 mV    | Setpoint redox voltage  |
| Type                 | P              | P<br>Manual<br>PID   |             |             | Controller type   |
| ↳Xp                  | 1.50 pH        | 0.01 pH              | 0.01 pH     | 70.00 pH    | P-proportion of the pH control variable                             |
| ↳Xp                  | 100 mV         | 1 mV                 | 1 mV        | 3,000 mV    | P-proportion of the redox control variable                          |
| ↳Ti                  | 0 s            | 1 s                  | 0 s         | 9999 s      | PID control reset time<br>(0 seconds = no I-proportion)             |
| ↳Td                  | 0 s            | 1 s                  | 0 s         | 2500 s      | PID control derivative action time<br>(0 seconds = no D-proportion) |
| BASIC <sup>1</sup>   | 0 %            | 1 %                  | - 100 %     | 100 %       | Basic load  |
| ↳MANUAL <sup>1</sup> | 0 %            | 1 %                  | - 100 %     | 100 %       | Manual control value  |
| CHECK-TIME           | 0 min          | 1 min                | 0 min       | 999 min     | Control checkout time   |

## Operating menus for the pH and redox measured variables

| Setting              |                | Possible values |             |             |  |
|----------------------|----------------|-----------------|-------------|-------------|--|
|                      | Starting value | Increment       | Lower value | Upper value | Remarks  |
|                      |                |                 |             |             | 0 minutes = off  |
| ↳ LIMIT <sup>1</sup> | 0 %            | 1 %             | - 100 %     | + 100 %     | Checkout time limit. No basic load, only PID control value |

1 = with one-way control in the upwards direction: 0..+100% (setting with PUMP: dosing ↑), in downwards direction: -100..0% (setting with PUMP: dosing ↓).

2 = When switching over the metering direction, all actuators in the DULCOMETER® Compact Controller are reset to the factory settings for the selected metering direction.

## 7.5 Input setting (INPUT)

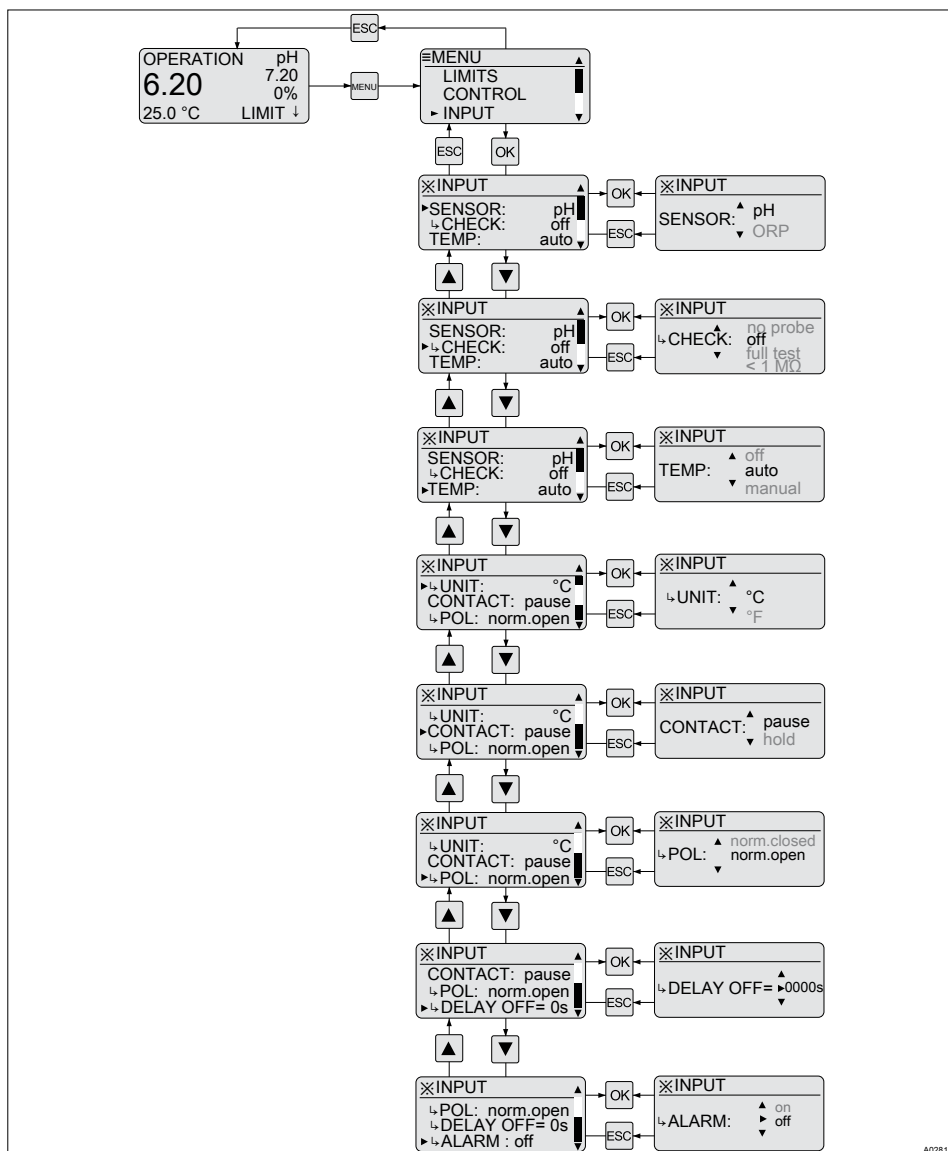


Fig. 28: Input setting (INPUT)

## Operating menus for the pH and redox measured variables

| Setting |                | Possible values |             |             |   |
|---------|----------------|-----------------|-------------|-------------|---|
| Display | Starting value | Increment       | Lower value | Upper value | Remarks   |
| Sensor  | pH             | pH              |             |             | Process variables switchover pH <--> redox <sup>1</sup> . |
|         |                | ORP             |             |             |   |
| ↳ CHECK | off            | off             |             |             | Sensor monitoring "off"                                   |
|         |                | < 1 MΩ          |             |             | Sensor break check (glass break)                          |
|         |                | no probe        |             |             | Check for presence  |
|         |                | full test       |             |             | Check for sensor break and presence                       |
| TEMP    | off            | auto            |             |             | Pt 1000   |
|         |                | manual          |             |             | manual  |
|         |                | off             |             |             | Correction off  |
| ↳ UNIT  | °C             | °C              |             |             | Correction variable unit                                  |
|         |                | °F              |             |             |   |
| ↳ VALUE | 25.0 °C        | 0.1 °C          | 0.0 °C      | 120.0 °C    | Manual correction variable °C                             |
| ↳ VALUE | 77.0 °F        | 0.1 °F          | 32 °F       | 248 °F      | Manual correction variable °F                             |
| CONTACT | pause          | pause           |             |             | Configuration digital contact input                       |
|         |                | hold            |             |             |   |
| ↳ POL   | norm.open      | norm.open       |             |             | Polarity of the contact input                             |

<sup>1</sup>: Attention: If this setting is changed, all parameters are reset to the corresponding factory settings

## Operating menus for the pH and redox measured variables

| Setting        |                | Possible values |             |             |  |
|----------------|----------------|-----------------|-------------|-------------|--|
| Display        | Starting value | Increment       | Lower value | Upper value | Remarks  |
|                |                | norm.close<br>d |             |             |  |
| ↳ DELAY<br>OFF | 0 s            | 1 s             | 0 s         | 1000 s      | Contact input<br>switch-off delay.<br>Switching off of<br>the contact input is<br>delayed by this<br>period. |
| ↳ ALARM        | OFF            | ON              |             |             | Switch on and off<br>use of the alarm<br>relay "PAUSE/<br>HOLD"  |
|                |                | OFF             |             |             |  |

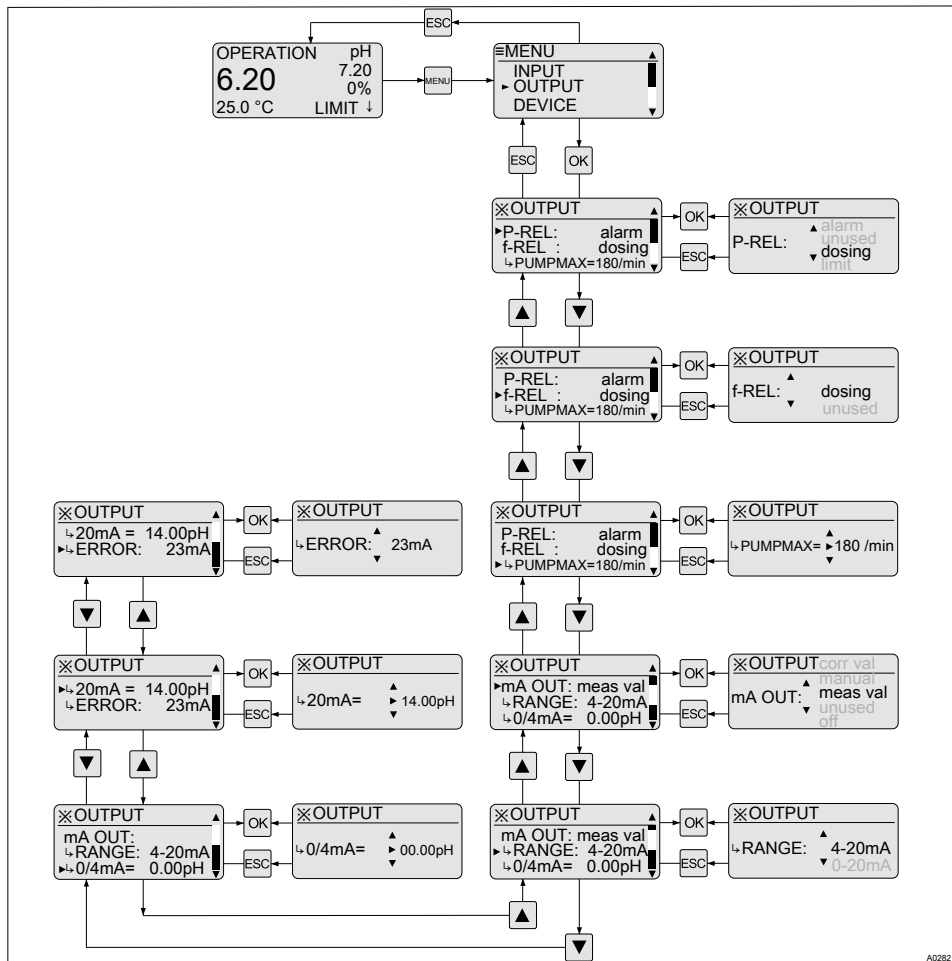
**<sup>1</sup>. Attention:** If this setting is changed, all parameters are reset to the corresponding factory settings

↳ **CHECK** = With configured pH measured variables, it is possible to monitor a sensor connected to the potentiometric input for fault states. This check is disabled as standard.

Monitoring for sensor breakage: The sensor breakage check (glass breakage) identifies a defective sensor due to its low internal resistance. Correctly functioning pH sensors have very high resistances with internal resistances in the high MΩ range. The DULCOMETER® Compact Controller is capable of recognising broken sensors from their internal resistance. This function should be deactivated if very low resistance sensors are used.

Check for presence: The "Presence check" identifies a disconnected sensor or a broken cable. This function should be disabled if pH sensors are used which have a high internal resistance across their entire operating range.

## 7.6 Output setting (OUTPUT)



*Fig. 29: Output setting (OUTPUT)*

## Operating menus for the pH and redox measured variables

| Setting                |                | Possible values |             |                 |  |
|------------------------|----------------|-----------------|-------------|-----------------|--|
|                        | Starting value | Increment       | Lower value | Upper value     | Remarks  |
| P-REL<br>(Power relay) | alarm          | alarm           |             |                 | Alarm relay  |
|                        |                | unused          |             |                 | off  |
|                        |                | dosing          |             |                 | PWM relay  |
|                        |                | limit           |             |                 | Limit relay  |
| ↳ PERIOD               | 60 s           | 1 s             | 30 s        | 6000 s          | Cycle time of the PWM control<br><br>(P-REL = dosing)              |
| ↳ MIN ON <sup>1</sup>  | 10 s           | 1 s             | 5 s         | PERIOD/4 or 999 | Minimum switch on period using PWM control<br><br>(P-REL = dosing) |
| ↳ DELAY ON             | 0 s            | 1 s             | 0 s         | 9999 s          | Switch-on delay limit value relay<br><br>(P-REL = limit)           |
| ↳ DELAY OFF            | 0 s            | 1 s             | 0 s         | 9999 s          | Switch-off delay limit value relay<br><br>(P-REL = limit)          |
| f-REL                  | dosing         | dosing          |             |                 | Activation of the low power relay (frequency relay)                |
|                        |                | unused          |             |                 |  |

## Operating menus for the pH and redox measured variables

| Setting   |                | Possible values |             |             |  |
|---|----------------|-----------------|-------------|-------------|--|
|   | Starting value | Increment       | Lower value | Upper value | Remarks  |
| ↳PUMPMA X   | 1 rpm          | 1               | 1           | 500         | Maximum stroke rate of the low power relay (frequency relay) |
| mA OUT<br>(Output value of the mA standard signal output) | meas val       | off             |             |             | off  |
|   |                | meas val        |             |             | meas val   |
|   |                | corr val        |             |             | corr val   |
|   |                | dosing          |             |             | dosing = control value                                       |
|   |                | manual          |             |             | manual   |
| ↳RANGE  | 4 - 20 mA      | 0 - 20 mA       |             |             | Range of the mA standard signal output                       |
|   |                | 4 - 20 mA       |             |             |  |
| ↳0/4 mA   | 2.00 pH        | 0.01 pH         | 0.00 pH     | 14.00 pH    | pH value assigned 0/4 mA                                     |
| ↳20 mA  | 12.00 pH       | 0.01 pH         | 0.00 pH     | 14.00 pH    | pH value assigned 20 mA                                      |
| ↳0/4 mA   | 0 mV           | 1 mV            | -1000 mV    | 1000 mV     | Redox value assigned 0/4 mA                                  |
| ↳20 mA  | 1000 mV        | 1 mV            | -1000 mV    | 1000 mV     | Redox value assigned 20 mA                                   |
| ↳0/4 mA   | 0.0 °C         | 0.1 °C          | 0.0 °C      | 120.0 °C    | Temp. value assigned 0/4 mA                                  |
| ↳20 mA  | 100.0 °C       | 0.1 °C          | 0.0 °C      | 120.0 °C    | Temp value assigned 20 mA                                    |



## Operating menus for the pH and redox measured variables

| Setting              |                | Possible values |               |                 |   |
|----------------------|----------------|-----------------|---------------|-----------------|---|
|                      | Starting value | Increment       | Lower value   | Upper value     | Remarks   |
| ↳ 0/4 mA             | 32.0 °F        | 0.1 °F          | 32.0 °F       | 248.0 °F        | Temp. value assigned 0/4 mA                                 |
| ↳ 20 mA              | 212.0 °F       | 0.1 °F          | 32.0 °F       | 248.0 °F        | Temp value assigned 20 mA                                   |
| ↳ 20 mA <sup>2</sup> | - 100 %        | 1 %             | 10 % / - 10 % | 100 % / - 100 % | Control value assigned 20 mA<br><br>(0/4 mA is fixed as 0%) |
| ↳ VALUE              | 4.00 mA        | 0.01 mA         | 0.00 mA       | 25.00 mA        | Manual output current value                                 |
| ↳ ERROR              | off            | 23 mA           |               |                 | Output current value upon fault, 23 mA                      |
|                      |                | 0/3.6 mA        |               |                 | Output current value upon fault, 0/3.6 mA                   |
|                      |                | off             |               |                 | off = no fault current is output                            |

1 = The parameter maximum occurs at PERIOD/4 or 999, whichever is smaller

2 = dependent on metering direction, the limits are either -10% and -100% or +10% and +100%

7.7 DEVICE setting

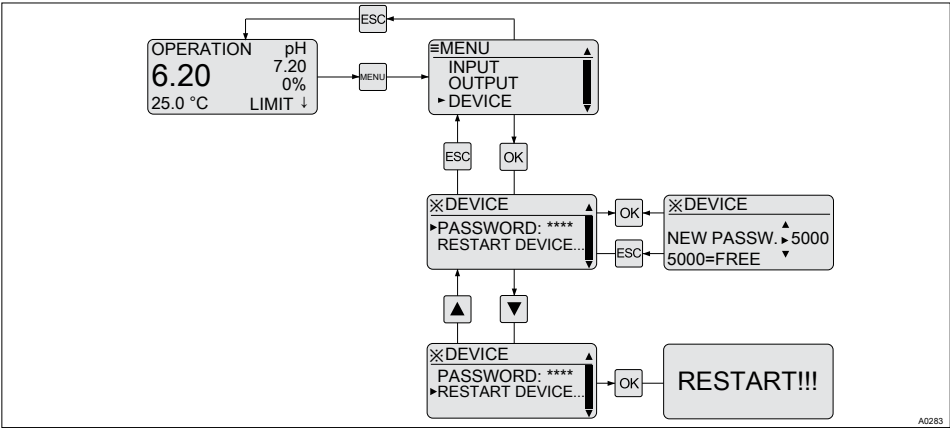


Fig. 30: Device setting

| Setting        | Possible values |           |             |             |                               |
|----------------|-----------------|-----------|-------------|-------------|-------------------------------|
|                | Starting value  | Increment | Lower value | Upper value | Remarks                       |
| Password       | 5000            | 1         | 0000        | 9999        | 5000 = no password protection |
| Restart device |                 |           |             |             | Controller is restarted       |

## 8 Control parameters and functions

- **Users' qualification:** trained user, see  
 ↳ *Chapter 1.2 "Users' qualifications"*  
 on page 7

### 8.1 DULCOMETER® Compact Controller function states

DULCOMETER® Compact Controller function states have the following priority:

- 1. "STOP"
- 2. "PAUSE/HOLD"
- 3. "CAL" (calibration)
- 4. "OPERATION" (normal mode)

"CAL" (calibration) peculiarities

- Control goes to basic load, mA measurement outputs are frozen
- New faults are detected, however they have no effect on the alarm relay or the mA output
- Detection of measurement variable relevant faults during the "CAL" (calibration) is suppressed (e.g. LIMIT↑)

"PAUSE" peculiarities

- Control is switched to 0% control value. The I-proportion is saved
- New faults are detected, however they have no effect on the alarm relay or the mA output
- Special case alarm relay during "PAUSE": If activated, the power relay switches to "PAUSE" (error message: CONTACTIN)

"HOLD" peculiarities

- Control and all other outputs are frozen
- New faults are detected, however they have no effect on the alarm relay or the mA output. However the effect of already existing faults (e.g. fault current) remains
- Special case alarm relay: Activation of the frozen alarm relay is permitted (= no alarm), if all faults have been acknowledged or have disappeared
- Special case alarm relay during "HOLD": If activated the power relay switches to "HOLD" (error message: CONTACTIN)

"STOP" peculiarities



- Control OFF
- New faults are detected, however they have no effect on the alarm relay or the mA output
- In "STOP" the alarm relay is switched off

Peculiarities of the "START" event, i.e. switching from "STOP" to "OPERATION" (normal mode)

- Fault detection starts afresh, all existing faults are deleted

Generally applicable information

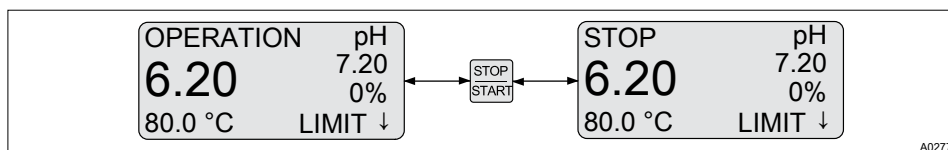
- If the cause of a fault disappears, then the fault message in the LCD footer disappears.
- An already existing state "PAUSE/HOLD" is not influenced by the start of a "CAL" (calibration). If during "CAL" (calibration) the function state "PAUSE/HOLD" ceases, then nevertheless all states remain frozen until the end of the "CAL" (calibration)

- If the “*CAL*” (calibration) is started in the function state “*OPERATION*” (normal mode), then the function state “*PAUSE/HOLD*” is ignored until the end of the “*CAL*” (calibration). However STOP/START is possible at any time
- An alarm can be acknowledged as follows: By clearing all fault causes, by pressing the  key as well as by pressing the  key while the continuous display is visible

## 8.2 STOP/START key



Pressing the key causes the control to be started/stopped. The key can be pressed independently of the currently displayed menu. However the STOP state is only shown in the continuous display.



A0277

Fig. 31: key

Upon first switching on the DULCOMETER® Compact Controller is in the STOP state.

Upon certain defined fault conditions, the DULCOMETER® Compact Controller switches to the STOP state. The control is then off (= 0% control value).

So that it is possible to differentiate between a fault-caused “STOP” and a “STOP” triggered by pressing the key, instead of “STOP” being displayed, “ERROR STOP” is displayed. key pressing then causes an “ERROR STOP” to change to a “STOP”, a further key press starts the DULCOMETER® Compact Controller again.

In the STOP state, the DULCOMETER® Compact Controller must be manually started by pressing the key.

### DULCOMETER® Compact Controller STOP

- Control is stopped
- The P-relay functioning as a limit value relay and a PWM relay are switched to the de-energised state
- The P-relay acting as an alarm relay activates (no alarm)

### Restarting the DULCOMETER® Compact Controller

- If a STOP state existed, then the DULCOMETER® Compact Controller must be manually started after being switched back on.
- Fault detection starts afresh, all existing faults are deleted

### 8.3 Priming (PRIME)

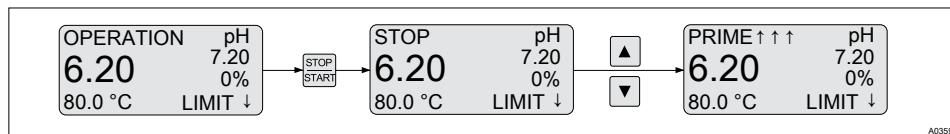


Fig. 32: Priming, e.g. to vent a pump

While the continuous display is visible and within the states “STOP” and “OPERATION” simultaneous pressing of the keys ▲ and ▼ can be used to start the “PRIME” priming function.

At the same time, dependent on the configuration of the controller, the power relay (P-REL) is actuated at 100 %, the frequency relay (f-REL) is actuated at 80 % of “PUMPMAX” and 16 mA is output at the mA output. However this is only the case if these outputs are set as “dosing” actuators.

The power relay (P-REL) starts after priming in an activated state.

You can use this function, for example, to transport the feed chemical up to the pump.

## 8.4 Hysteresis limit

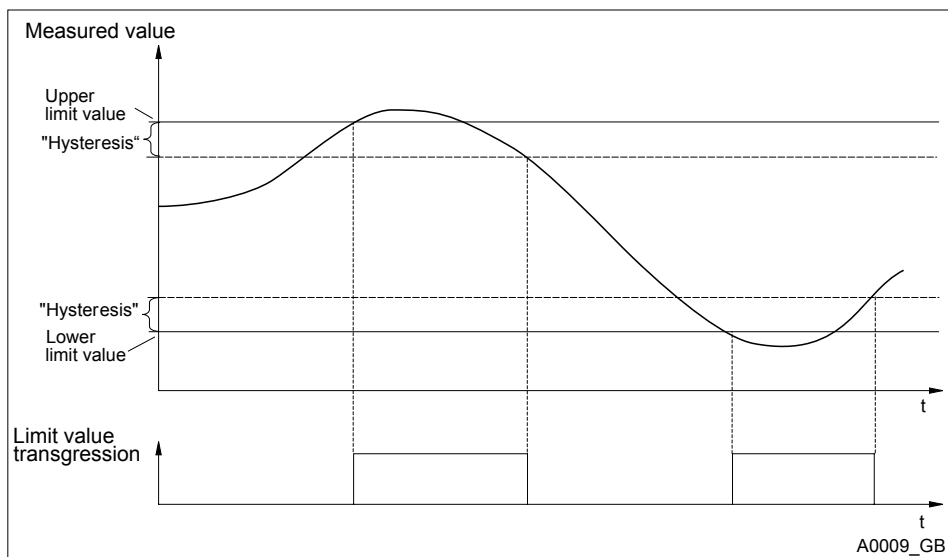


Fig. 33: Hysteresis

Upper limit value = LIMIT  $\uparrow$

Lower limit value = LIMIT  $\downarrow$

The range between LIMIT  $\uparrow$  and LIMIT  $\downarrow$  is the **valid measuring range**.

The DULCOMETER® Compact Controller has fixed "hysteresis".




| Measured variable | Hysteresis |
|-------------------|------------|
| pH                | 0.28 pH    |
| Redox             | 20 mV      |

The "Hysteresis" acts to cause an increase in the limit value transgression, i.e. if the "Limit  $\uparrow$ " of e.g. pH 7.5 was exceeded, then the criterion for a limit value transgression is only removed again when the value falls below pH 7.22. The hysteresis behaviour for a "Limit  $\downarrow$ " functions in an analogue way (the hysteresis value is here added to the Limit  $\downarrow$ ), for example "Limit  $\downarrow$ " pH 4.00, hysteresis pH 0.28, then the limit value transgression criterion is only removed again when the pH exceeds 4.28.

### 8.5 Temperature correction variable for pH

The correction variable compensates for the effect of the temperature of the medium on the measured value. The correction variable is the temperature of the medium to be measured. The temperature of the medium affects the pH value to be measured.

#### Operating modes

- *[off]*: No temperature compensation takes place
  - For measurements which do not require temperature compensation
- *[auto]*: The DULCOMETER® Compact Controller evaluates the temperature signal of the connected temperature sensor
  - For measurements using a temperature sensor (Pt1000) (0 -120 °C)
- *[manual]*: The temperature of the medium to be measured has to be measured by the user. The measured value is then entered using the keys  and  in the parameter "VALUE" in the DULCOMETER® Compact Controller and saved using the key 
  - For measurements where the medium to be measured has a constant temperature, which has to be taken into account in the control process

### 8.6 Checkout time measurement variable and correction variable

| Error text | Description                              |
|------------|--|
| LIMIT ERR  | Checkout time of the measured variable   |
| TLIMITERR  | Checkout time of the correction variable |

If upon elapsing of the checkout time, the valid measuring range is not reached, then the DULCOMETER® Compact Controller exhibits the following behaviour:

- **LIMIT ERR**: The control is switched off. A fault current is output, provided the output is configured as a measured variable output
- **TLIMITERR**: The control is switched off. A fault current is output, provided the output is configured as a correction variable or a measured variable output

Initially the limit transgression is only a limit value transgression. This leads to a "WARNING". Switching on of the checkout time "TIMELIM" (> 0 minutes) converts the limit value transgression to an alarm. The alarm switches the control to basic load.

### 8.7 Checkout time control



#### *Monitoring of the control path*

*The checkout time monitors the control path. The checkout time mechanism permits detection of possible defective sensors.*





### **Dead time determination**

Each control path has a dead time. The dead time is the time, which the control path requires to detect a change or addition of metered chemicals using its own instrumentation.

You must select the checkout time so that it is greater than the dead time. You can determine the dead time, by operating the metering pump in manual mode and, for example, dosing acid.



### **NOTICE!**

#### **Dead time determination**

You should only determine the dead time if the current process cannot be negatively influenced by the manual metering.

You must determine the time, which the control path (i.e. the entirety of controllers, sensors, measurement water, flow gauges, etc.) requires to detect a first change in the measured value starting from the beginning of dosing. This time is the *"dead time"*. A safety margin, e.g. 25%, must be added to this dead time. You must allocate an appropriate safety margin for your own particular process.

The parameter *"LIMIT"* can be used to set a limit for the control variable. If the control variable exceeds this limit value, the CHECKTIME fault is triggered (checkout time of the control has elapsed). The control is switched to basic load and a fault current output.

## **8.8 Power relay "P-REL" as limit value relay**

The power relay *"P-REL"* can be configured as a limit value relay. It always act only on the measurement variable, whereby the limits are set in *"LIMITS"*. The relay is activated upon infringement of either the top or lower limit values.

Constant checking is carried out to determine whether a limit has been infringed and if this is interrupted with the power relay configured *"P-REL = limit"* for at least *"DELAY ON"* seconds, then the relay is activated. If the limit value transgression disappears for at least *"DELAY OFF"* seconds, then the limit value relay is again deactivated.

The limit value relay is deactivated immediately upon: *"STOP"*, user calibration, *"PAUSE"* and *"HOLD"*.

### 8.9 Setting and functional description of "Relay Used as a Solenoid Valve"

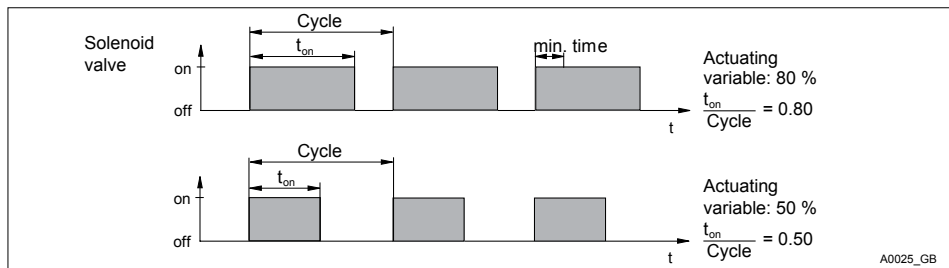


Fig. 34: Solenoid valve (= P-REL: dosing)

min. time [MIN ON]

Cycle = [PERIOD] (in seconds)



#### Solenoid valve switching times

The switching times of the relay (solenoid valve) depend on the cycle time, the control variable and the "min. time" (smallest permissible switch-on time for the connected device). The actuating variable determines the ratio  $t_{on}/\text{cycle}$  and thus also the switching times.

The "min. time" affects the switching times in two situations:

### 1. Theoretical switching time < min. time

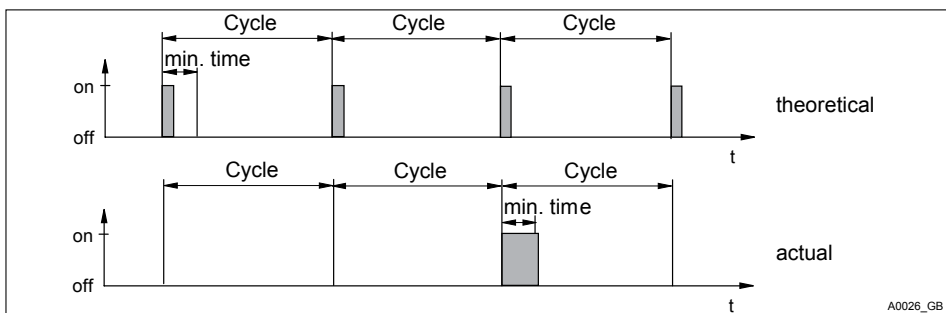


Fig. 35: Theoretical switching time < min. time

min. time [MIN ON]

Cycle = [PERIOD] (in seconds)

The DULCOMETER® Compact Controller does not switch on for a certain number of cycles until the sum of the theoretical switching times exceeds "min. time". Then it switches for the duration of this total time.

### 2. Theoretical switching time > (cycle - min. time)

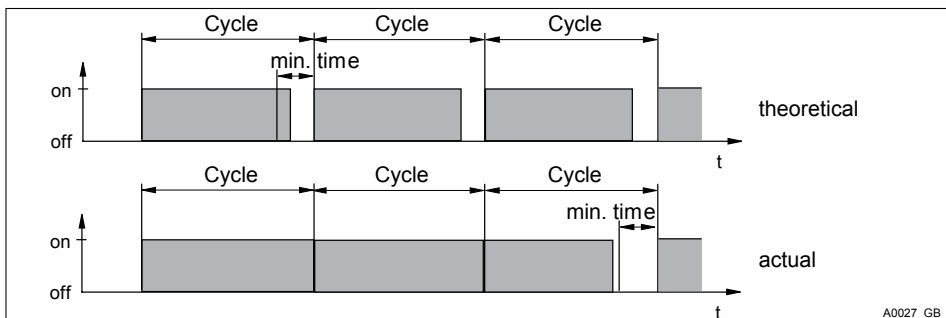


Fig. 36: Theoretical switching time > (cycle - min. time) and calculated switching time < cycle


min. time [MIN ON]

Cycle = [PERIOD] (in seconds)

The DULCOMETER® Compact Controller does not switch off for a certain number of cycles until the differences between the cycle and the theoretical switching time exceed "min. time".

### 8.10 Alarm relay

The alarm relay trips in *"OPERATION"* (normal operating mode), if a fault exists, which is shown in the ↗ *Table "Fault reporting and troubleshooting" on page 78* as an *"ERROR"* and not as a *"WARNING"*.

ALARM error messages shown in the continuous display and labelled with an \* (asterisk), can be acknowledged with the  key. The alarm and the \* then disappear.

### 8.11 "Error logger" operating mode


The last three errors are displayed. Also displayed is how long ago (in minutes) they occurred. When a new fault occurs, the oldest fault is deleted.

Only faults are displayed, which occurred in *"OPERATION"*, i.e. not in *"STOP"*, *"CAL"* (user calibration), *"HOLD"* or *"PAUSE"*.

Only *"ERRORS"* are displayed, no *"WARNINGS"*, e.g. a *"LIMIT ERR"* is displayed, a *"LIMIT ↑"* not. Refer to ↗ *Table "Fault reporting and troubleshooting" on page 78*

A fault, whose display has lasted for 999 minutes is automatically deleted from the *"Error Logger"*. The *"Error Logger"* is neither saved nor backed up in the event of a power loss.

## 9 Maintenance

- **Users' qualification:** trained user, see  *Chapter 1.2 "Users' qualifications" on page 7*

The DULCOMETER® Compact Controller is maintenance free.

### 9.1 Changing the fuse, DULCOMETER® Compact Controller



#### **WARNING!**

#### **Danger from electrical voltage**

Possible consequence: Fatal or very serious injuries.

- The DULCOMETER® Compact Controller does not have a mains switch
- When working inside the control unit, disconnect the control unit from the mains power via an external switch or by removing the external fuse



#### **NOTICE!**

#### **Use only 5 x 20 mm micro-fuses**

Possible consequence: Damage to the product or its surroundings


- 5x20 T 0.315 A
- Part number 732404

#### **Fuse change**

The mains fuse is located in a sealed fuse holder in the inside of the device.

1. ➤ Disconnect the controller from the mains power
2. ➤ Open the controller and fold the controller housing top section to the left
3. ➤ Remove the PCB cover
4. ➤ Remove the micro-fuse using a suitable tool
5. ➤ Fit the micro-fuse using a suitable tool
6. ➤ Refit the PCB cover
7. ➤ Replace controller housing top section and close the controller

## 9.2 Fault reporting and troubleshooting

- **Users' qualification for diagnostics:** trained user, see  *Chapter 1.2 "Users' qualifications" on page 7*. Further measures depend on the type and scope of possible troubleshooting measures to be carried out.

### Fault reporting and troubleshooting

| Display          | Description / cause                                      | Status <sup>1</sup> | Mode <sup>2</sup> | Measured variable output <sup>3</sup> | Correction variable output <sup>4</sup> |
|------------------|--|---------------------|-------------------|---------------------------------------|---|
| pH/mV<br>RANGE ↓ | Input voltage too low                                    | Error               | Basic load        | Fault current                         | -                                       |
| pH/mV<br>RANGE ↑ | Input voltage too high                                   | Error               | Basic load        | Fault current                         | -                                       |
| T RANGE<br>↓     | Measured temperature beneath measuring range             | Error               | Basic load        | Fault current                         | Fault current                           |
| T RANGE<br>↑     | Measured temperature above measuring range               | Error               | Basic load        | Fault current                         | Fault current                           |
| CAL<br>ERROR     | No valid user calibration exists                         | Error               | -                 | -                                     | -                                       |
| NO PROBE         | If activated: pH sensor monitoring outputs: no sensor    | Error               | Basic load        | Fault current                         | -                                       |
| PROBE<br>ERR     | If activated: pH sensor monitoring outputs: sensor break | Error               | Basic load        | Fault current                         | -                                       |
| CHECK-<br>TIME   | Control checkout time elapsed                            | Error               | Basic load        | Fault current                         | -                                       |
| mA<br>RANGE ↑    | mA output current has an upper limit                     | Error               | -                 | -                                     | -                                       |

| Display    | Description / cause  | Status <sup>1</sup> | Mode <sup>2</sup> | Measured variable output <sup>3</sup> | Correction variable output <sup>4</sup> |
|------------|--|---------------------|-------------------|---------------------------------------|---|
| mA RANGE ↓ | mA output current has a lower limit  | Error               | -                 | -                                     | -                                       |
| LIMIT ↑    | Measured variable exceeds upper set limit                                    | Warning             | -                 | -                                     | -                                       |
| LIMIT ↓    | Measured variable falls below lower set limit                                | Warning             | -                 | -                                     | -                                       |
| T LIMIT ↑  | Correction variable exceeds upper set limit                                  | Warning             | -                 | -                                     | -                                       |
| T LIMIT ↓  | Correction variable falls below lower set limit                              | Warning             | -                 | -                                     | -                                       |
| LIMIT ERR  | Set checkout time for monitoring the measurement variable limits has elapsed | Error               | Stop              | Fault current                         | -                                       |
| TLIMITERR  | Set checkout time for monitoring the correction variable limits has elapsed  | Error               | Stop              | Fault current                         | Fault current                           |
| NO CAL     | No valid user calibration exists   | Warning             | -                 | -                                     | -                                       |
| CONTACTIN  | If activated: Power relay is activated in "PAUSE/HOLD"                       | Error               | -                 | -                                     | -                                       |

1 = [Status] Error status after occurrence of the fault (error means: alarm relay deactivates, "\*\*\*" is displayed before the error message, can be acknowledged with OK)

2 = *[Mode]* Resulting controller mode (relates to control variable and thus, as necessary, mA output)

3 = *[Measured variable output]* Consequence for the current output, if this is set as "*a measured variable output*"

4 = *[Correction variable output]* Consequence for the current output, if this is set as "*a correction variable output*"



## **10 Technical data DULCOMETER® Compact Controller**

### **10.1 Permissible ambient conditions**

#### **Permissible ambient operating conditions**

|              |   |
|--------------|---|
| Temperature  | -10 °C ... 60 °C                                    |
| Air humidity | 10 % ... 95% relative air humidity (non-condensing) |

#### **Permissible ambient storage conditions**

|              |  |
|--------------|--|
| Temperature  | -20 °C ... 70 °C                             |
| Air humidity | < 95% relative air humidity (non-condensing) |

### **10.2 Sound Pressure Level**

No noise generation measurable

### 10.3 Material data

| Part                                     | Material               |
|--|------------------------|
| Housing lower and upper section          | PPE-GF10               |
| Bracket rear side housing bottom section | PPE-GF20               |
| Operating film                           | Polyester PET membrane |
| Seal                                     | Expanded PUR           |
| Cover screws                             | Stainless steel A2     |
| Profile seal (control panel mounting)    | Silicone               |

### 10.4 Chemical Resistance

The device is resistant to normal atmospheres in plant rooms

## **10.5 Dimensions and weights**

|  |                                |
|--|--------------------------------|
| Complete device:                       | 128 x 137 x 76 mm (W x H x D)  |
| Packaging:                             | 220 x 180 x 100 mm (W x H x D) |
| Weight of device without packaging:    | approx. 0.5 kg                 |
| Gross weight of device with packaging: | approx. 0.8 kg                 |

## 11 Electrical data

| Mains connection      |                          |
|-----------------------|--------------------------|
| Nominal voltage range | 100 – 230 VAC $\pm 10\%$ |
| Frequency             | 50 – 60 Hz               |
| Current consumption   | 50 – 100 mA              |

The mains connection is isolated from other switching parts by reinforced insulation. The device has no mains switch; a fuse is fitted.

| Power relay (P-relay)         |                         |
|-------------------------------|-------------------------|
| Loading of switching contacts | 5 A; no inductive loads |

Outputs galvanically isolated from other switching parts by reinforced insulation.

| Digital input            |  |
|--------------------------|--|
| Open circuit voltage     | 15 V DC max.   |
| Short circuit current    | approx. 6 mA   |
| Max. switching frequency | Static For switching processes such as "PAUSE", "HOLD", etc. |

**NOTICE!**

Do not supply with voltage

For the connection of an external semi-conductor or mechanical switch.

| <b>mA Output</b>             | <b>0 - 20 mA</b>        | <b>4 - 20 mA</b> | <b>manual</b> |
|------------------------------|-------------------------|------------------|---------------|
| Current range                | 0 – 20.5 mA             | 3.8 – 20.5 mA    | 0 - 25 mA     |
| In the event of a fault      | 0 or 23 mA              | 3.6 or 23 mA     |               |
| Max. load                    | 480 $\Omega$ at 20.5 mA |                  |               |
| Max. output voltage          | 19 V DC                 |                  |               |
| Overvoltage-resistant up to: | $\pm 30$ V              |                  |               |
| Output accuracy              | 0.2 mA                  |                  |               |

Galvanically isolated from all other connections (500 V)

| <b>mV input</b>  |   |
|--|---|
| Measuring range  | -1 V ... +1 V<br>0 pH ... 14 pH                   |
| Measurement accuracy   | $\pm 0.25$ % of the measuring range               |
| Sensor monitoring of input (low resistance threshold) (can be switched off)  | < 500 k $\Omega$ ... 1 M $\Omega$ (short circuit) |
| Sensor monitoring of input (high resistance threshold) (can be switched off) | no pH sensor connected                            |
| Display glass sensor resistance of ProMinent pH sensor                       | 0 ... 5000 M $\Omega$                             |
| Overvoltage-resistant up to:   | $\pm 5$ V   |

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## Electrical data

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| Pump control (f-relay)                              |                               |
|---|-------------------------------|
| Max. switching voltage:                             | 50 V (protective low voltage) |
| Max. switching current:                             | 50 mA                         |
| Max. residual current (open):                       | 10 $\mu$ A                    |
| Max. resistance (closed):                           | 60 $\Omega$                   |
| Max. switching frequency (HW) at 50% filling factor | 100 Hz                        |

Digital output galvanically isolated from all other connections via OptoMos relay.

| Temperature input            |                                |
|------------------------------|--------------------------------|
| Temperature measuring range: | 0...120 °C                     |
| Measuring flow:              | approx. 1.3 mA                 |
| Measuring accuracy:          | $\pm 0.8$ % of measuring range |
| Overvoltage-resistant up to: | $\pm 5$ V                      |
| Short circuit-resistant      | Yes                            |

For connection of a Pt1000 temperature sensor using a 2-wire system. Not galvanically isolated from the mV input

## 12 Spare parts and accessories

| Spare parts                              | Part number |
|--|-------------|
| Fine fuse 5x20 T 0.315 A                 | 732404      |
| Wall/pipe bracket                        | 1002502     |
| Guard terminal top section (knurled nut) | 733389      |
| Measured variable labels                 | 1002503     |
| DMT tie strap                            | 1002498     |
| Cable connection set DMTa/DXMa (metric)  | 1022312     |

| Accessories                                 | Part number |
|---|-------------|
| Mounting set for control panel installation | 1037273     |
| Check strap                                 | 1035918     |

## **13 Standards complied with**

EN 60529 Specification for degrees of protection provided by enclosures (IP-Code)

EN 60746-1 Expression of performance of electrochemical analyzers - Part 1: General

EN 61000 Electromagnetic compatibility (EMC)

EN 61010 Safety requirements for electrical equipment for measurement, control and laboratory use - Part 1: General requirements

EN 61326 Electrical equipment for measuring, control and laboratory use - EMC requirements (for class A and B devices)



## 14 Disposal of used parts

- **Users' qualification:** instructed persons, see ↗ *Chapter 1.2 "Users' qualifications" on page 7*

### ! NOTICE!

#### Regulations governing disposal of used parts

- Note the current national regulations and legal standards which apply in your country

ProMinent Dosiertechnik GmbH, Heidelberg will take back decontaminated used devices providing that they are covered by adequate postage.

### 15 Declaration of Conformity


| <b>- Original -<br/>EC Declaration of Conformity</b>  |  |
|---|--|
| We hereby declare,  | <b>ProMinent Dosiertechnik GmbH<br/>Im Schuhmachergewann 5 - 11<br/>DE - 69123 Heidelberg</b>            |
| that the following designated product complies with the pertinent fundamental safety and health requirements of the EC Directive in terms of its design and construction and in terms of the version marketed by us.<br>This declaration loses its validity in the event of a modification to the product not agreed with us. |  |
| Description of the product:   | <b>Compact Regler ph/Redox</b>   |
| Serial no.:   | <b>1035638</b>   |
| Pertinent<br>EC Directives:   | <b>EC Low Voltage Directive (2006/95/EC)<br/>EC EMC Directive (2004/108/EC)</b>                          |
| Applied harmonised standards<br>in particular:  | <b>EN 61010, EN 61326-1</b>  |
| Technical manuals were prepared<br>by authorized documentation<br>personnel:  | <b>Norbert Berger<br/>Im Schuhmachergewann 5-11<br/>DE-69123 Heidelberg</b>                              |
| Date / Manufacturer - Signature :   | <b>15.03.2010</b><br> |
| Details of the signatory:   | <b>Joachim Schall, Head of Research and Development</b>  |

Fig. 37: EC Declaration of Conformity

## 16 Index

### 1, 2, 3 ...

1-Point slope calibration..... 49

2-Point Calibration..... 46

### A

Access..... 16

Accessibility..... 17

Accessories..... 87

Ambient conditions..... 81

### B

Basic functions..... 12

### C

Cable connection set..... 17

Cable ties..... 20

Calibration..... 46

Check strap..... 87

Chemical Resistance..... 82

Coaxial cable 10 m..... 30

Configuration..... 12

Contrast setting..... 39

Control elements..... 38

Control housing bottom section ..... 28

Control housing top section..... 28

Control panel cutout..... 24, 28

### D

Deburr the edges..... 24

Dimensions..... 83

Drill..... 24

Drill holes..... 19

Drilling template..... 24

### E

Error Logger..... 76

### F

Faulty cables..... 29

Fine fuse 5x20 T 0.315 A ..... 87

### G

General non-discriminatory approach.... 5

Guard terminal XE 1..... 30

### H

Hinge..... 17

### I

Incorrect metering..... 36

### L

Large threaded connection (M 20 x 1.5)..... 35

LEDs..... 12

Legend to the "Wiring" table..... 33

### M

Material thickness of control panel..... 21

Max. switching current: ..... 86

Max. switching voltage:..... 86

Measured variables..... 12

Mounting (mechanical)..... 18

Mounting kit..... 21

Mounting materials..... 18

Mounting position..... 17

### N

Noise generation..... 81

Non-discriminatory approach..... 5

### O

Operating position..... 17

Order number..... 5

Original Prominent cable..... 33

Overview of the Device ..... 38

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## Index

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|   |        |                                       |
|---|--------|---------------------------------------|
| <b>P</b>                                    |        |                                       |
| Pipe bracket.....                           | 19     | Snap-hooks..... 19                    |
| Pipe diameter.....                          | 20     | Sound Pressure Level..... 81          |
| plant rooms.....                            | 82     | Spare parts..... 87                   |
| Preparing the control panel.....            | 24     | Standard scope of delivery..... 17    |
| Profile seal.....                           | 28     | Strain relief..... 28, 35             |
| Protection class IP 54.....                 | 28, 35 | Swimming pool water treatment..... 12 |
| Protection class IP 67 .....                | 35     | <b>T</b>                              |
| Punch out threaded holes.....               | 35     | Temperature compensation..... 12, 72  |
| PWM control output.....                     | 12     | Terminal diagram..... 34              |
| <b>R</b>                                    |        | Threaded connector number..... 31     |
| Reading position.....                       | 17     | Treatment of drinking water..... 12   |
| Recycling.....                              | 17     | <b>U</b>                              |
| Reducing inserts.....                       | 35     | Users' qualifications..... 7          |
| Reset.....                                  | 36     | <b>V</b>                              |
| <b>S</b>                                    |        | Venting..... 70                       |
| Safety information.....                     | 5      | <b>W</b>                              |
| Selectable control direction.....           | 12     | Wall/pipe bracket..... 19             |
| Sensor monitoring.....                      | 86     | Washer..... 18                        |
| Single point zero point calibration.....    | 51     | Waste water treatment..... 12         |
| Small threaded connection (M 16 x 1.5)..... | 35     | Weights..... 83                       |
|   |        | Wiring..... 33                        |