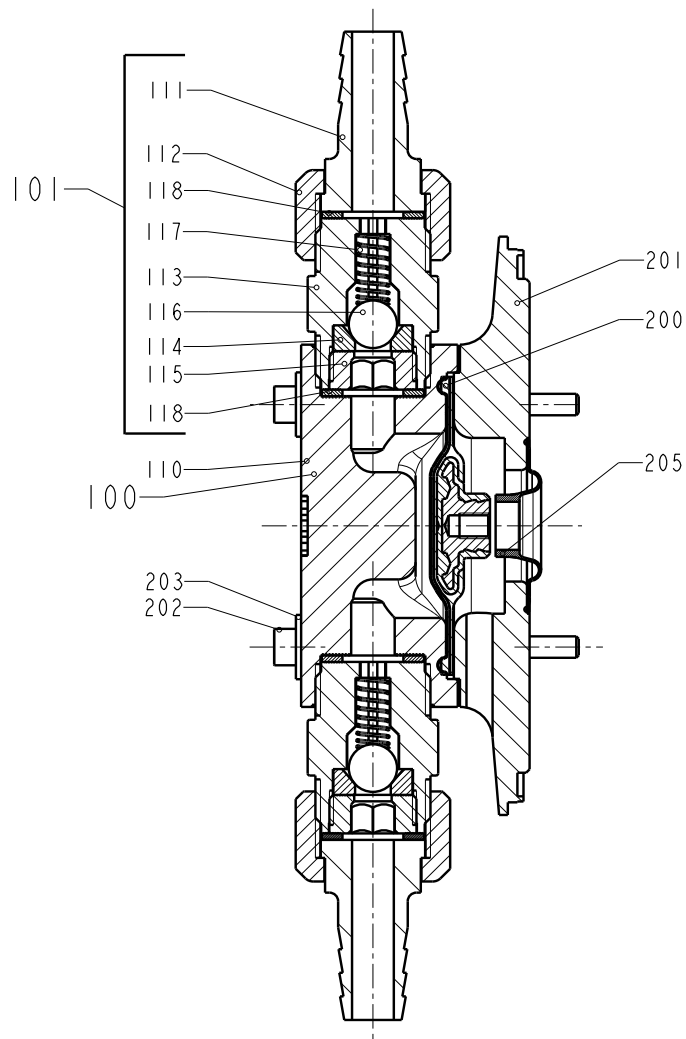




Sigma/1 size 65 (10022,10044,07065) SST

Liquid end complete	1010560
201 - Backplate	1010289
200 - Diaphragm	1010282
110 - Dosing head	1010294
202 - Screws 5X70 (4)	468079
203 - Split Washer (4)	462455
205 - Safety diaphragm	1010378
111 - Union Nut: (3/8" FNPT) DN10, SS (2)	805270
112 - Threaded Insert: 3/8" FNPT, SS DN 10	7805285

Valve: (DN10) SST **809459**

113 - Valve body	104216
114 - Ball seat bushing	104215
115 - Ball seat disc d18/DN10-1 PTFE	740063
116 - Valve Ball: 11.1mm SS	404243
118 - Moulding gasket DN10 (2)	1019364

Spare Parts Set	(With Valves)	1010557
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200 - Diaphragm	1010282
116 - Valve Ball: 11.1mm SS	404243
115 - Ball seat disc d18/DN10-1 PTFE (2)	740063
118 - Molding gasket DN10 (4)	1019364
Valve (DN10) SS1 (2)	809459

Spare Parts Set	(without valves)	1010556
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200 - Diaphragm	1010279
116 - Valve Ball: 11.1mm SS	404243
115 - Ball seat disc d18/DN10-1 PTFE (2)	740063
118 - Molding gasket DN10 (4)	1019364

		Werkstueck- konfen		Allg. Tol.		Oberfl.		Massstab scale		T.-Nr. p.-no.			
								Werkstoff material		PVT, SST			
						Datum		Name		Bezeichnung/description			
						Bearb. 05-feb-02		Bonin		Fördereinheit Sigma 1, Sigma 2 Liquid end Sigma 1, Sigma 2			
						Gepr. 09.09.02		Bubb					
						Norm							
										Zchn.-Nr./drawing no.		Blatt	
						ProMinent Dosiertechnik GmbH Im Schümacherweg 5-11 D-69123 Heidelberg Postfach 101766 D-69007 Heidelberg				61_05-104_00_99-03		1	
01		01048		05.02.02		Bo						2 Bl	
Zust.		Aend.-Mitt.-Nr.		Datum		Name		Ursprung		Ers. f.		Ers. d.	