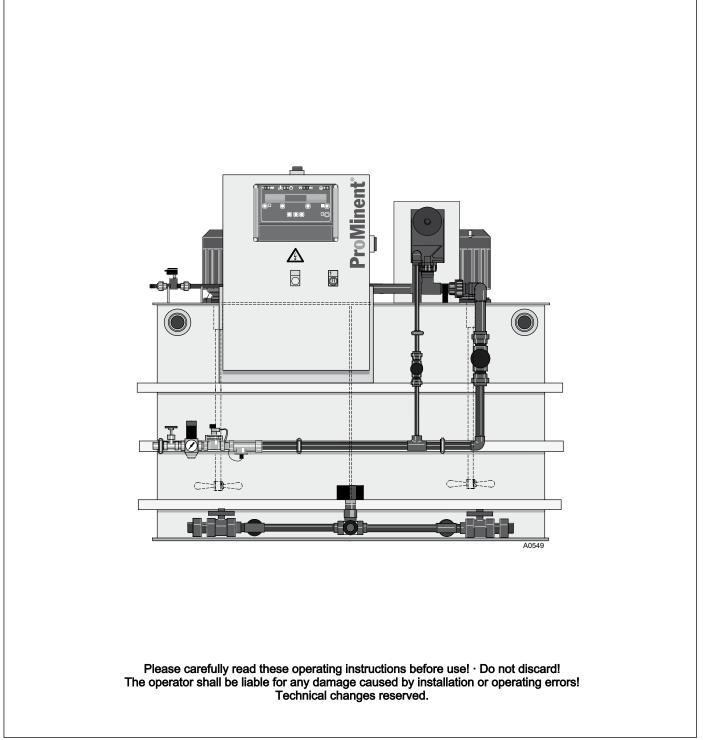


Assembly and operating instructions Ultromat[®] AFP and ATFP

2-Chamber Batch System with Terminal Boxes (Rod Electrodes)



ProMinent Dosiertechnik Heidelberg GmbH Im Schuhmachergewann 5 - 11 69123 Heidelberg Telephone: +49 6221 842-0 Fax: +49 6221 842-419 email: info@prominent.de Internet: www.prominent.com

986096, 1, en_GB

Table of contents

1	Product identification Ultromat [®] 5		
	1.1	Product identification Ultromat® AFP	. 5
	1.2	Product identification Ultromat®ATFP	. 5
	1.3	Front view Ultromat® AFP/ATFP	. 5
	1.4	Plan view Ultromat [®] AFP/ATFP	. 6
	1.5	About this product	. 6
2	Safe	ety chapter	. 8
	2.1	Explanation of the safety information	
	2.2	Correct and Proper Use	
	2.3	Users' Qualifications	
	2.4	Information in the Event of an Emergency	11
	2.5	Description and testing of safety equipment	11
	2.6	Ultromat [®] Safety Information	12
	2.7	Sound Pressure Level	12
3	Trar	nsport and Storage of the System	13
	3.1	Transport and Storage of the System	
4	Info	rmation on the system	
•	4.1	Application	14
	4.2	Design	14
	4.3	System dimensions	14
5	Desi	ign and function	16
•	5.1	Reservoir	16
	5.2	Flush fitting ATFP	16
	5.3	Flush fitting AFP	17
	5.4	Dry material feeder (ATFP only)	17
	5.5	Agitators	17
	5.6	Power socket for the connection of a conveyor unit (ATFP only)	17
	5.7	Terminal Box	18
	5.8	Crane Lifting Lugs	18
	5.9	Ultromat [®] options	18
	5.9.	1 Overflow Protection for the Ultromat [®]	18
	5.9.2	2 Vibrator	18
6	Asse	embly and Installation	19
	6.1	Assembly	19
	6.2	Installation - Hydraulic	19
	6.3	Installation - Electrical	20
7	Con	trol	21
	7.1	Terminal boxes AFP/ATFP	21
8	Com	nmissioning	22
	8.1	Assembly, Preparatory Work	
	8.2	Settings for Commissioning	
	8.3	Water supply setting	
	8.4	Calibrating the Dry Material Feeder	23
	8.5	Adjusting the concentration	
	8.5.	1 Adjusting the concentration of the polymer solution in the Ultromat [®] AFP / ATFP	23
	8.6	Adjusting the Capacitive Sensor	

	8.7	Operation of the System	24
9	Ope	ration of the system	26
	9.1	Prerequisites for Correct and Proper Operation	26
	9.2	Feeding the dry material feeder with powdered pol- ymer (ATFP)	26
	9.3	Behaviour When Switching on Mains Power and in the Event of Mains Power Failure	26
	9.4	Decommissioning	26
	9.5	Disposal	27
10	Inco	rrect Operation of the System	28
11	Trou	bleshooting	29
	11.1	Unspecified Malfunctions	29
	11.2	Sensors	29
12	Mair	tenance	30
	12.1	Dry Material Feeder	30
	12.2	Cleaning the Screen Insert in the Pressure Reducer	30
	12.3	Dismantling the Cover of an Inspection Opening	30
	12.4	Cleaning the Surface of the Ultromat [®]	30
13	Spar	e Parts and Accessories	31
14	Арре	endix	32
15	EC [Declaration of Conformity	34
16	Inde	x	35

1 Product identification Ultromat[®]

1.1 Product identification Ultromat[®] AFP

Ultromat AFP				
Туре	AFP 400	AFP 1000	AFP 2000	AFP 4000
Reservoir content (litre)	2x400	2x1000	2x2000	2x4000

1.2 Product identification Ultromat[®] ATFP

Ultromat ATFP				
Туре	ATFP 400	ATFP 1000	ATFP 2000	ATFP 4000
Reservoir content (litre)	2x400	2x1000	2x2000	2x4000

1.3 Front view Ultromat[®] AFP/ATFP

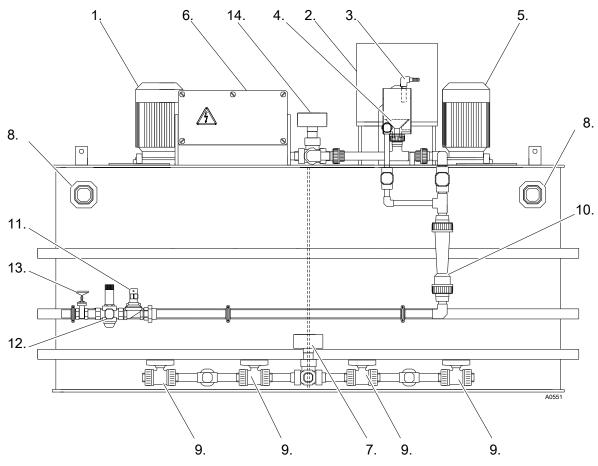


Fig. 1: Front view Ultromat AFP/ATFP

- 1. Agitator reservoir 1
- 2. Dry material feeder (ATF)

- 8. Overflow
- 9. Stopcock

Product identification Ultromat®

- 3. Liquid polymer connection10. Flow meter4. Wetting cone11. Solenoid valve5. Agitator reservoir 212. Pressure reducer6. Terminal box13. Shut-off valve
- 7. Motor-driven ball valve (discharge)

1.4 Plan view Ultromat[®] AFP/ATFP

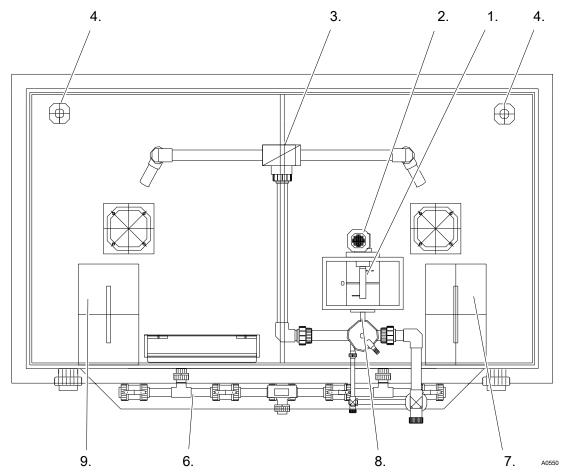


Fig. 2: Plan view Ultromat AFP/ATFP

1. Dry material feeder (ATFP)	6. Discharge pipework
2. Motor for dry material feeder (ATFP)	7. Inspection opening for reservoir 2
3. Motor-driven ball valve (inlet)	8. Feed pipe heating (ATFP)
4. Rod electrode filling level sensor	9. Inspection opening for reservoir 1

1.5 About this product

The Ultromat[®] AFP/ATFP from ProMinent is a preparation system for polyelectrolytes for connection to an external control.

The Ultromat[®] AFP can be used in any application where synthetic liquid polymers have to be prepared for working solutions.

The Ultromat[®] ATFP can be used in any application where freeflowing synthetic powder polymers or liquid polymers have to be prepared for working solutions.

2 Safety chapter

Ultromat[®]

2.1 Explanation of the safety information

Introduction

These operating instructions provide information on the technical data and functions of the product. These operating instructions provide detailed safety information and are provided as clear step-by-step instructions.

The safety information and notes are categorised according to the following scheme. A number of different symbols are used to denote different situations. The symbols shown here serve only as examples.



DANGER! Nature and source of the danger

Consequence: Fatal or very serious injuries.

Measure to be taken to avoid this danger

Danger!

 Denotes an immediate threatening danger. If this is disregarded, it will result in fatal or very serious injuries.



WARNING!

Nature and source of the danger

Possible consequence: Fatal or very serious injuries.

Measure to be taken to avoid this danger

Warning!

 Denotes a possibly hazardous situation. If this is disregarded, it could result in fatal or very serious injuries.



CAUTION!

Nature and source of the danger

Possible consequence: Slight or minor injuries, material damage.

Measure to be taken to avoid this danger

Caution!

 Denotes a possibly hazardous situation. If this is disregarded, it could result in slight or minor injuries. May also be used as a warning about material damage. NOTICE! Nature and source of the danger Damage to the product or its surroundings Measure to be taken to avoid this danger Note! Denotes a possibly damaging situation. If this is _ disregarded, the product or an object in its vicinity could be damaged. Type of information Hints on use and additional information Source of the information, additional measures Information! Denotes hints on use and other useful information. It does not indicate a hazardous or damaging situation.

2.2 Correct and Proper Use



WARNING!

Danger caused by incorrect use!

Incorrect use of the Ultromat[®] can result in hazardous situations.

- The Ultromat[®] is only designed to produce a polymer solution as a flocculent from powdered polymer or liquid concentrate and with drinking water.
- All other uses or a modification of the system are only permitted with the written authorisation of ProMinent Dosiertechnik GmbH, Heidelberg!
- The system is not designed for use in areas at risk from explosion!
- The correct and proper operation of the system cannot be guaranteed if non-genuine parts or third party accessories are used.
- Please observe the relevant national regulations and the information provided in the operating instructions at all phases of the system's life!
- The Ultromat[®] may only be operated by adequately qualified personnel

2.3 Users' Qualifications



WARNING!

Danger of injury with inadequately qualified personnel! If inadequately qualified personnel work on the unit or loiter in the hazard zone of the unit, this could result in dangers that could cause serious injuries and material damage.

- All work on the unit should therefore only be conducted by qualified personnel.
- Unqualified personnel should be kept away from the hazard zone.

Activity	Training
Assembly / Installation	trained qualified personnel
Commissioning	technical experts
Operation	instructed personnel
Maintenance / Repair	Customer service department
Decommissioning / Disposal	technical experts
Troubleshooting	instructed personnel

Explanation of the terms:

- A technical expert is deemed to be a person who is able to assess the tasks assigned to him and recognise possible hazards based on his/her technical training and experience, as well as knowledge of pertinent regulations.
 Note: A technical qualification is typically proven by the required completion of a technical training course. The assessment of a person's technical training can also be based on several years of work in the relevant field.
- A qualified employee is deemed to be a person who is able to assess the tasks assigned to him and recognise possible hazards based on his/her technical training, knowledge and experience, as well as knowledge of pertinent regulations. Note: The assessment of a person's technical training can also be based on several years of work in the relevant field.
- An instructed person is deemed to be a person who has been instructed and, if required, trained in the tasks assigned to him/ her and possible dangers that could result from improper behaviour, as well as having been instructed in the required protective equipment and protective measures.
- Customer service department refers to service technicians, who have received proven training and have been authorised by ProMinent to work on the system.

Note for the system operator

The pertinent accident prevention regulations, as well as all other generally acknowledged safety regulations, must be adhered to!

2.4 Information in the Event of an Emergency



WARNING!

CAUTION!

Information in the Event of an Emergency Possible consequence: Fatal or very serious injuries.

Switch off the system with the red-yellow mains switch.

External control and control cabinet!

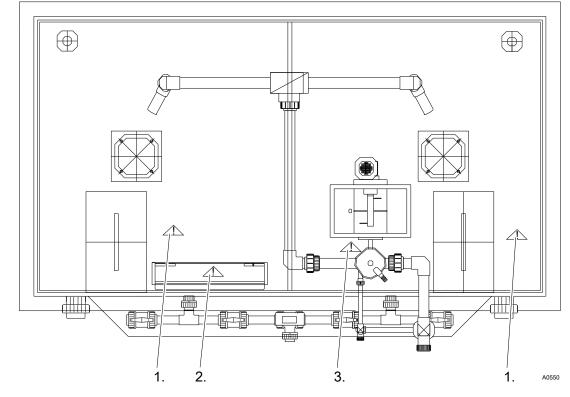
The red-yellow mains switch is located on the operator's side. Its precise location depends on the layout on site. The operator is responsible for labelling this switch.

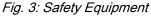
2.5 Description and testing of safety equipment



Propellers are rotating in the reservoirs! Slight or minor injuries.

Switch off the system and only then remove the screwed cover of an inspection opening!





Warning labels

- 1 Warning label "Warning of injury to hands"
- 2 "Warning of hazardous electrical voltage" warning label
- 3 Warning label "Warning of hot surfaces" (ATFP)

Test: Check whether the labels are still affixed and legible.

2.6 Ultromat[®] Safety Information



WARNING!

Qualification of personnel

Danger due to incorrect operation of the system

The operating personnel must be instructed by a ProMinent service technician" (When the system is first operated)

The operating instructions must be available by the system!



WARNING!

Danger of electric shock!

Possible consequence: Fatal or very serious injuries

The control cabinet must always be closed during operation.

The mains switch must be set to "0" and secured against restart before any installation or maintenance work can begin.



CAUTION!

Propellers are rotating in the reservoirs! Slight or minor injuries.

Switch off the system and only then remove the screwed cover of an inspection opening!



CAUTION!

A screw conveyor and a loosening wheel are located under the safety guard of the dry material feeder. Slight or minor injuries. Material damage.

Do not reach into the dry material feeder.



CAUTION! Hot surface!

Incorrectly set heating on the metering pipe may become hot!

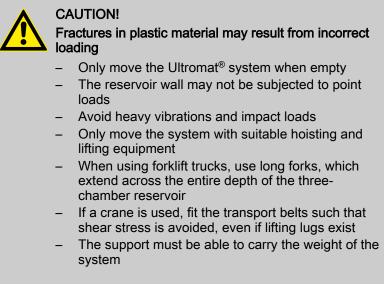
Ensure that the metering pipe heating is correctly set!

2.7 Sound Pressure Level

The sound pressure level is < 70 dB (A) for powdered polymer, according to EN ISO 11202:1997 (Acoustics - Noise emission from machinery and equipment)

3 Transport and Storage of the System

3.1 Transport and Storage of the System



Ambient conditions for storage and transport

Permissible ambient temperature: -5 °C to +50 °C

Humidity: none

Other: No dust, no direct sunlight

4 Information on the system

4.1 Application

The Ultromat[®] AFP/ATFP manufactured by ProMinent is a polyelectrolyte preparation system.

4.2 Design

Almost all commercially available polymers can be used.

Concentrations of 0.05 to 0.5 % can be set. The viscosity of the polymer solution produced may not exceed 1500 mPas. Please refer to the application data sheets of the polymer suppliers for information about the viscosity of the different polymer solutions.

Adjust the flow rate of the preparation water to make full use of the preparation chamber. Concentrations of greater than 0.5 % can reduce the capacity of the preparation performance.

The maturing time available for the production of a polymer solution depends on the discharge quantity and the volumetric capacity of the Ultromat[®] and is approximately 60 minutes at a maximum discharge rate.

4.3 System dimensions

System dil	mensions
------------	----------

Please refer to the dimensions sheet for the precise dimensions of the individual Ultromat[®] system!

Ultromat AFP	400	1000	2000	4000
Reservoir content (litre)	2x400	2x1000	2x2000	2x4000
Discharge rate (I/h)	400	1000	2000	4000
Maturing time (min)	60	60	60	60
Dimensions LxWxH (mm)	1820x1190x1390	2680x1730x1500	3180x1915x2000	4380x2583x2150
Net weight (kg)	350	400	550	1150
Total weight (kg)	1150	2400	4550	9150
Overflow connec- tion	DN 50	DN 65	DN 80	DN 100
Discharge connec- tion	DN 25	DN 32	DN 40	DN 50
Water supply for redilution	1"	1 1/4"	1 1/2"	2"
Metering point for liquid concentrate	DN 15	DN 15	DN 20	DN 20
Max. water supply	1,600 l/h	4,000 l/h	8,000 l/h	14,000 l/h
Elec. power input	2.5 kW	3.2 kW	5.4 kW	7.0 kW

Information on the system

Ultromat AFP	400	1000	2000	4000
External fuse	25 A	25 A	25 A	25 A
Agitator 1+2				
Power	0.75 kW	1.1 kW	2.2 kW	3.0 kW
Speed (50 Hz)	750 rpm	750 rpm	750 rpm	750 rpm
Enclosure rating	IP 55	IP 55	IP 55	IP 55

Ultromat ATFP	400	1000	2000	4000
Reservoir content (litre)	2x400	2x1000	2x2000	2x4000
Discharge rate (l/h)	400	1000	2000	4000
Maturing time (min)	60	60	60	60
Dimensions LxWxH (mm)	1820x1190x1599	2680x1730x1728	3180x1915x2178	4380x2583x2398
Net weight (kg)	400	450	600	1200
Total weight (kg)	1200	2450	4600	9200
Overflow connec- tion	DN 50	DN 65	DN 80	DN 100
Discharge connec- tion	DN 25	DN 32	DN 40	DN 50
Water supply for redilution	1"	1 1/4"	1 1/2"	2"
Metering point for liquid concentrate	DN 15	DN 15	DN 15	DN 20
Max. water supply	1,500 l/h	1,500 l/h	3,000 l/h	6,000 l/h
Elec. power input	2.5 kW	3.2 kW	5.4 kW	7.0 kW
External fuse	25 A	25 A	25 A	25 A
Agitator 1+2				
Power	0.75 kW	1.1 kW	2.2 kW	3.0 kW
Speed (50 Hz)	750 rpm	750 rpm	750 rpm	750 rpm
Enclosure rating	IP 55	IP 55	IP 55	IP 55
Powder feeder				
Туре	TGD 18.13	TGD 18.13	TGD 30.13	TGD 38.13
Maximum metering output at 50 Hz	9 kg/h	9 kg/h	28 kg/h	55 kg/h

5 Design and function

Description of the Component Assemblies

5.1 Reservoir

The PP reservoir is divided into two separate chambers, so that a sufficient maturing time for the polymer solution can be ensured. The division of the reservoir prevents the matured and freshly prepared solution from mixing and ensures continuous discharge.

The fill level in the reservoirs is monitored by a fill level sensor. The system is provided with a minimum and maximum contact to start or stop the preparation process as well as an empty contact to prevent it from running dry and a further sensor that provides overflow protection (optional)

Water pipeworkThe water pipework supplies the system with the required prepara-
tion water. The pressure reduced with strainer ensures that the
correct operating pressure is limited and maintained. A solenoid
valve opens and closes the water inlet. A manual shut-off valve
also shuts off the supply of water for maintenance work.

5.2 Flush fitting ATFP

The flush fitting ensures that the polymer is intensively wetted with preparation water.

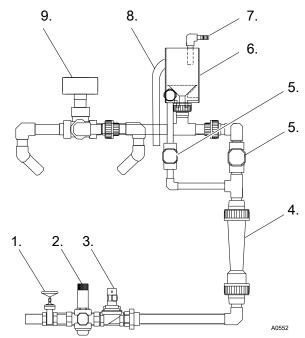


Fig. 4: Flush fitting

- 1. Shut-off valve
- 2. Pressure reducer
- 3. Solenoid valve
- 4. Flow meter float
- 5. Regulating valve
- 6. Wetting cone
- 7. Metering point for liquid concentrate
- 8. Overflow
- 9. 3/2-way motor-driven ball valve

5.3 Flush fitting AFP

The flush fitting ensures that the polymer is intensively wetted with preparation water.

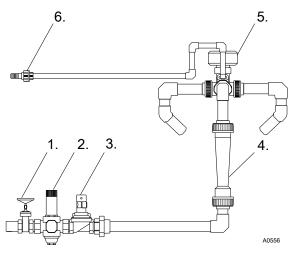


Fig. 5: Flush fitting

- 1. Shut-off valve
- 2. Pressure reducer
- 3. Solenoid valve
- 4. Flow meter float
- 5. 3/2-way motor-driven ball valve
- 6. Metering point for liquid concentrate

5.4 Dry material feeder (ATFP only)

Please refer to the separate operating instructions entitled *"Dry material feeder"* for detailed information about the design and function of this equipment. The heating for the metering pipe and the minimum fill level sensor for the dry material hopper are supplied as standard.

A loosening wheel is fitted directly above the feeder screw for the continuous discharge of the powdered polymer. A metering pipe heating system also removes any moisture that has penetrated the unit and thus prevents any caking of the powdered polymer.

5.5 Agitators

The Ultromat[®] is fitted with two electrical agitators. The electrical agitators ensure that the polymer solution is gently agitated. The agitators can start up suddenly as soon as they are supplied with mains power!

5.6 Power socket for the connection of a conveyor unit (ATFP only)

The Ultromat[®] has a power socket for the connection of a conveyor. The power socket is attached to the side of the terminal box and is secured electrically by a circuit breaker.

5.7	Terminal Box	The Ultromat [®] has a terminal box for connection to an external control. The control is provided by the operator.
5.8	Crane Lifting Lugs	A suitable hoisting can be attached to the four crane lifting lugs.
5.9	Ultromat [®] options	The following options are available for the Ultromat [®] .
5.9.1	Overflow Protection for	the Ultromat[®] The overflow protection signals that the Ultromat [®] is overflowing
5.9.2	Vibrator	The vibrator helps to prevent bridging in the dry material feeder so that the powdered polymer matures better.

Assembly and Installation 6

The system is fully pre-assembled ex works. The cabling between the terminal box and the electrical power units is fully installed.

6.1 Assembly



WARNING!

High fill weight in the system

Possible consequence: Fatal or very serious injuries.

Ensure that the position of the system can bear the weight of the system when full.



Accessibility of the system

The system must be easily accessible at all times for operation, maintenance and filling.

Ambient conditions:

Permissible ambient temperature: 5 °C to 40 °C

The system may not be exposed to condensation or rain.

The system may not be exposed to direct sunlight.

6.2 Installation - Hydraulic



CAUTION!

Damage to the environment by the polymer solution is possible!

Observe the safety data sheet for the polymer and statutory regulations for disposal when draining the discharge lines and the overflow line!



- Prerequisites
- The preparation water must be of drinking water quality
- It must be free of solids and suspended particles
- Inlet water pressure: 3 bar 5 bar
- The preparation water, overflow and discharge lines must have the correct dimensions

The overflow and discharge lines must be laid on a gradient and be operable without counter-pressure!

- **1.** Connect the line for the preparation water to the water fitting.
- 2. Connect the feed pump to the discharge line.
- 3. Connect up the discharge lines and lead into a suitable drain.
- 4. Connect the overflow line to the overflow union and lead into a suitable drain.

6.3 Installation - Electrical



WARNING!

Danger of electric shock!

Possible consequence: Fatal or very serious injuries

- The electrical installation may only be performed by a qualified electrician
- Always disconnect the system from the mains power supply and prevent it from being re-connected before undertaking any installation work in the electrical connections
- Ensure that the cross-section of the cable is adequate
- Ensure that the terminals are assigned correctly when connecting the units



CAUTION!

Danger of malfunction! Material damage

Ensure that the motors are rotating in the right direction ... when connecting the agitators, powder feeder and motor pumps

7 Control

The Ultromat $^{\! (\! 8\!)}$ AFP and ATFP systems do not have a control. The control is provided by the operator.

7.1 Terminal boxes AFP/ATFP

The following electrical equipment is connected to the terminals in the terminal box:

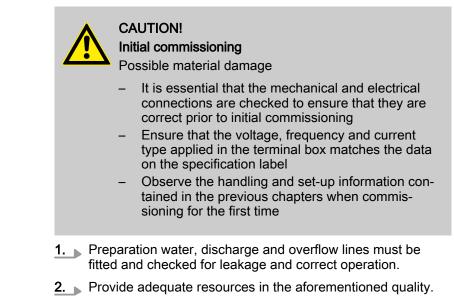
Terminal box

- Agitator 1, 400 V
- Agitator 2, 400 V
- Heating for dry material feeder, 230 VAC, 45 W (control via integral timer relay)
- Solenoid valve for process water, 24 VDC, 8 W
- 2 x conductive level electrodes: Dry run, Minimum and Maximum levels
- Maximum contact for process water (water flow gauge)
- Motor-driven valve for filling, 24 VDC
- Motor-driven valve for discharge, 24 VDC

3 level relays are fitted in the terminal box to analyse the conductive level electrode.

8 Commissioning

8.1 Assembly, Preparatory Work



8.2 Settings for Commissioning

Setting parameter for feed pipe heating

Assembly

When delivered the timer relay in the terminal box is set to the following default values:

Parameter	Default values	Range
Heating switch-on time	5 s	1 - 10 s
Heating switch-off time	35 s	30 - 100 s

The parameters can be adapted to the process during commissioning.

8.3 Water supply setting

The water supply should be set to the following values.

Туре	Water supply
Ultromat [®] 400	1,600 l/h
Ultromat [®] 1000	4,000 l/h
Ultromat [®] 2000	8,000 l/h
Ultromat [®] 4000	14,000 l/h

8.4 Calibrating the Dry Material Feeder

Required material:

- Weighing scales
- PE bag (capacity min. 500 g)

1. Loosen the screw couplings to dismantle the flush fitting.

- **2.** Hold the PE bag (capacity min. 500 g) under the metering pipe and fill for 1 minute.
 - ⇒ Weigh the volume of discharged powder. This is the volume of "Grammes per minute when the potentiometer is set at 100%".
- **3.** Refit the flush fitting once the powder feeder has been calibrated.

8.5 Adjusting the concentration

8.5.1 Adjusting the concentration of the polymer solution in the Ultromat[®] AFP / ATFP

The metering rate for the dry material feeder or the concentrate pump can be calculated from the water supply setting and the concentration required. Example:

Water supply	Concentration	Metering rate of dry material feeder / concentrate pump
AFP / ATFP 400		
1,600 l/h	0.1 %	1.6 kg/h
1,600 l/h	0.2 %	3.2 kg/h
1,600 l/h	0.3 %	4.8 kg/h
1,600 l/h	0.4 %	6.4 kg/h
1,600 l/h	0.5 %	8.0 kg/h
AFP / ATFP 1000		
4,000 l/h	0.1 %	4.0 kg/h
4,000 l/h	0.2 %	8.0 kg/h
4,000 l/h	0.3 %	12.0 kg/h
4,000 l/h	0.4 %	16.0 kg/h
4,000 l/h	0.5 %	20.0 kg/h
AFP / ATFP 2000		
8,000 l/h	0.1 %	8.0 kg/h
8,000 l/h	0.2 %	16.0 kg/h
8,000 l/h	0.3 %	24.0 kg/h
8,000 l/h	0.4 %	32.0 kg/h
8,000 l/h	0.5 %	40.0 kg/h
AFP / ATFP 4000		
14,000 l/h	0.1 %	14.0 kg/h
14,000 l/h	0.2 %	28.0 kg/h

Calibration

Commissioning

Water supply	Concentration	Metering rate of dry material feeder / concentrate pump
14,000 l/h	0.3 %	42.0 kg/h
14,000 l/h	0.4 %	56.0 kg/h
14,000 l/h	0.5 %	70.0 kg/h

8.6 Adjusting the Capacitive Sensor

The capacitive sensor for reporting a shortage of powder in the dry material feeder must be checked and possibly adjusted.

The sensor has a yellow LED at its cable end to indicate the switching state and also a sunken adjustment screw to adjust its sensitivity.

The sensor is checked and adjusted in 2 steps:

- With an empty dry material feeder The yellow LED on the sensor is not illuminated the setting is correct.
 - **2.** The yellow LED on the sensor is illuminated:
 - ⇒ Reduce the sensitivity on the adjustment screw (turn anticlockwise) until the LED goes out.

With a filled dry material feeder The yellow LED on the sensor is not illuminated - the setting is correct.

- 2. The yellow LED on the sensor is not illuminated:
 - ⇒ Increase the sensitivity on the adjustment screw (turn clockwise) until the LED is illuminated.

8.7 Operation of the System



CAUTION!

Large volumes of water of polymer solution can escape from the system!

- Ensure that the discharge values are closed before starting the preparation process!

CAUTION!

Monitor the operation of the system in the start-up phase!

 Monitor in particular the correct switching operation of the level sensor when they first reach their respective switching points!

Prerequisites:

- **1.** Correct and proper assembly and installation of the system has been checked.
- **2.** The discharge valves are closed.
- **3.** All the operating parameters have been set.
- **4.** All of the necessary equipment has been calibrated.

- 5. Start up the system
 - $\Rightarrow~$ the system starts up and begins the automatic preparation process.

9 Operation of the system

9.1 Prerequisites for Correct and Proper Operation



NOTICE! Instructed personnel

- The system may only be operated by instructed personnel!

Prerequisites:

9.2 Feeding the dry material feeder with powdered polymer (ATFP)



CAUTION! Danger of slipping! Mixtures of polymer and water are slippery!

Correct setting of the operating parameters.

- Ensure that you have a secure foothold when filling the dry material feeder
- Immediately remove any spilled powdered polymer or leaked polymer solution

If the dry material feeder is not automatically filled, the supply of powdered polymer has to be continuously checked and refilled in time. This can be done while the system is operational.

9.3 Behaviour When Switching on Mains Power and in the Event of Mains Power Failure

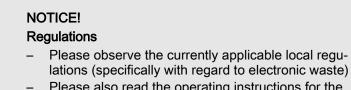
Behaviour when switching on mains power and in the event of mains power failure is dependent on the external control and is the responsibility of the operator.

9.4 Decommissioning

For more than two days

- **1.** Completely empty the dry material feeder and/or liquid concentrate feed.
- **2.** Empty the reservoir through the connections on the individual chambers provided for this.
- **3.** Carefully flush the reservoirs with water.
- **4.** In addition, rinse the flushing fitting.
- **5.** Carefully flush the line between the reservoir and the feed pump.

9.5 Disposal



 Please also read the operating instructions for the other equipment (dry material feeder, pumps ...)

For Germany: The cleaned used parts can be disposed of at municipal waste collection points.

10 Incorrect Operation of the System

- The incorrect position of the discharge valves can result in malfunction
- The incorrect position of the shut-off valves in the water supply line can result in malfunction
- Unauthorised persons must be prevented from entering or changing operating parameters
- The maximum viscosity of 1500 mPas may not be exceeded when setting the concentration on the external control
- The system will malfunction if the polymer supply is not refilled

11 Troubleshooting



CAUTION! Danger of sudden start-up! Possible consequence: Slight or minor injuries

- The agitators and propeller may start up suddenly

11.1 Unspecified Malfunctions

Should a problem occur, which is not included in this list or should a listed fault not be remedied by the suggested troubleshooting measures, please contact ProMinent Customer Services without delay.

11.2 Sensors

It should first be considered with every fault analysis that a capacitive proximity sensor may possibly be erroneously signalling a fault.

12 Maintenance

The following components have to be maintained regularly. The intervals should be based on operating conditions.

12.1 Dry Material Feeder

Inspect the dry material feeder

- Check the dry material feeder regularly during operation to ensure that it is working correctly
- Check whether the powdered polymer is being metered correctly

12.2 Cleaning the Screen Insert in the Pressure Reducer

Clean the screen insert at the latest when 2/3 of the throughput surface of the screen insert is dirty.

- Manually close the shut-off valve upstream of the pressure reducer
- Please refer to the manufacturer's instructions for further steps

12.3 Dismantling the Cover of an Inspection Opening



CAUTION! Danger of sudden start-up! Slight or minor injuries

- The agitators and propeller may start up suddenly

The system must only be operated in principle when the inspection openings are tightly screwed.

The covers may only be removed temporarily.

After the inspection work, replace all covers and screw closed!

12.4 Cleaning the Surface of the Ultromat[®]



CAUTION! Material damage Do not use cleaning agents containing solvents.

Clean the surfaces of the Ultromat $^{\ensuremath{\mathbb{R}}}$ if needed, as a slippery film can form on them over time.

13 Spare Parts and Accessories

Source

Spare parts and accessories can be purchased from our Customer Service department.

14 Appendix

MSR diagram: Ultromat RI flow diagram[®] AFP/ATFP

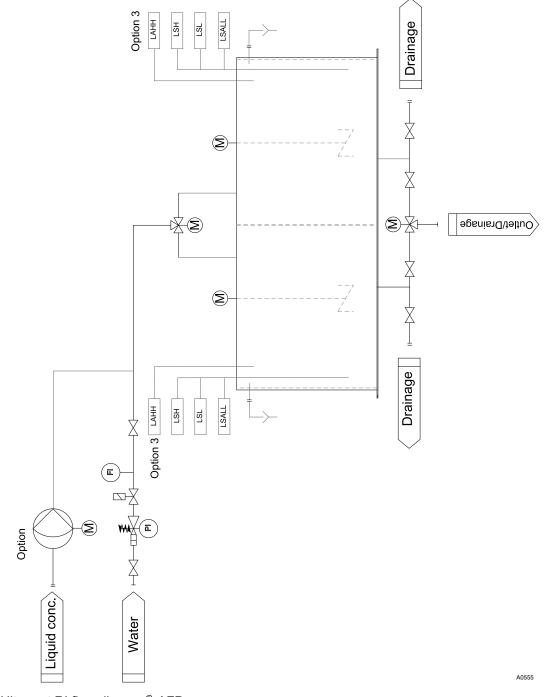


Fig. 6: Ultromat RI flow diagram[®] AFP

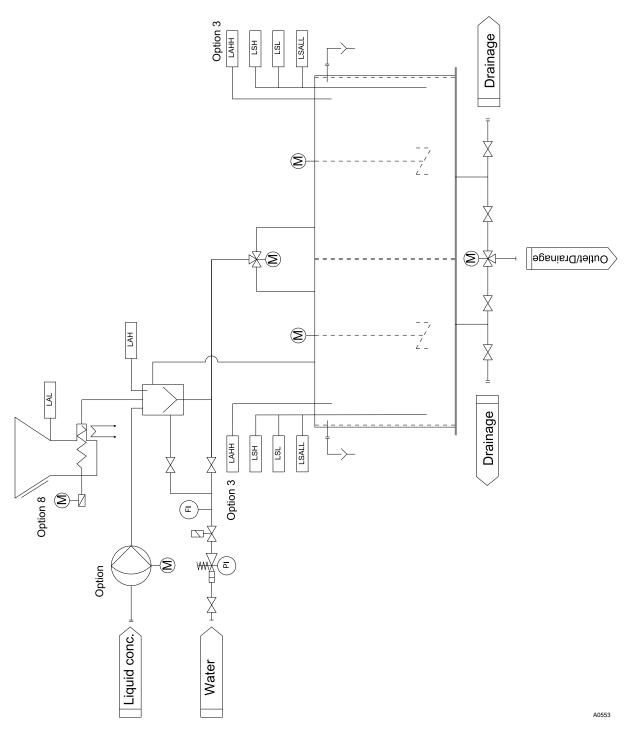


Fig. 7: Ultromat RI flow diagram® ATFP

15	EC Declaration of Conformity		
		EC Declaration of Conformity	
	We hereby declare,	ProMinent Dosiertechnik GmbH Im Schuhmachergewann 5 - 11 D - 69123 Heidelberg	
	that the following designated product complies with the pertinent fundamental safety and health required of the EC Directive in terms of its design and construction and in terms of the version marketed by This declaration loses its validity in the event of a modification to the product not agreed with us.		
	Description of the product:	Polyelectrolyte preparation system, Ultromat	
	Product type:	ULTa, AF, AT, ATF, AFP, ATP, ATFP, AFD, ATD, ATFD ATR, AFK, MT	
	Serial no.:	refer to nameplate on the device	
	Pertinent EC Directives:	EC Machinery Directive (2006/42/EC) EC Low Voltage Directive (2006/95/EC) EC EMC Directive (2004/108/EC)	
	Applied harmonised standards in particular:	EN ISO 12100-1, EN ISO 12100-2, EN 809, EN 60335-1, EN 60335-2-41, EN 50106, EN 55014, EN 61000-3-3, EN 61000-4-2/3/4/5/6/11, EN 61000-6-1/2	
	technical documents have been compiled by:	Norbert Berger Im Schuhmachergewann 5-11 DE-69123 Heidelberg	
	Date / Manufacturer - Signature :	04.01.2010 7- Mandel	
	Details of the signatory:	Joachim Schall, Head of Research and Development	
Fig. 8:	EC Declaration of Conformity		

16 Index

1, 2, 3		М	
1500 mPas	28	mPas	14
Α		Ν	
Accessibility	19	Nominal discharge capacity	14
Accessories	31	0	
Agitators	17	Operation	26
Application	14	options	18
Assembly	19	P	
С		Power socket	17
Calibration	23	PP Reservoir	16
Capacitive sensor	24	Propellers 11,	29
Commissioning	22	S	
Crane Lifting Lugs	18	Safety information	. 8
D		Screen insert	30
Decommissioning	26	Sensor	24
Disposal	27	Sensors	29
Drinking water quality	19	Spare parts	31
Dry material feeder	17	Storage	13
F		Surfaces	30
Feeder screw	17	System dimensions	14
Feed pipe heating	22	Т	
Flush fitting 16,	17	Terminal box 18,	, 21
Front view Ultromat® AFP/ATFP	6	Transport	13
1		U	
Incorrect operation	28	Ultromat Safety Information	12
Inspection opening	30	Unspecified malfunctions	29
Installation - Electrical	20	Users' Qualifications	10
Installation - Hydraulic	19	W	
L		Warning labels	11
Loosening wheel	17	Water supply	22